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UNIVERSITÀ DEGLI STUDI DI TORINO

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3	INFLUENCE OF THE ADDITION OF DIFFERENT HAZELNUT SKINS ON THE
4	PHYSICOCHEMICAL, ANTIOXIDANT, POLYPHENOL AND SENSORY PROPERTIES
5	OF YOGURT
6	
7	Marta Bertolino [*] , Simona Belviso, Barbara Dal Bello, Daniela Ghirardello, Manuela Giordano,
8	Luca Rolle, Vincenzo Gerbi, Giuseppe Zeppa
9	
10	Università di Torino, Dipartimento di Scienze Agrarie, Forestali e Alimentari, Largo Paolo Braccini
11	2, 10095 Grugliasco (TO) Italy
12	
13	*Corresponding Author Address: Dipartimento di Scienze Agrarie, Forestali e Alimentari, Largo
14	Paolo Braccini 2, 10095 Grugliasco (TO) Italy
15	Tel.: +39 011 670 8686; fax: +39 011 670 8549
16	Email: marta.bertolino@unito.it
17	
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23	coumaric acid (PubChem CID: 637541); 2-coumaric acid (PubChem CID: 637540); rutin (PubChem
24	CID: 5280805).
25	
26	Abstract
27	Skins obtained from three different varieties (Georgia, San Giovanni and Tonda Gentile Trilobata) of

roasted hazelnuts (Corylus avellana L.) were used at two different percentages (3% and 6%) in yogurt

29 production to increase the dietary fibre and polyphenol content. The effects on the physico-chemical 30 characteristics, antioxidant capacity, phenolic compounds, and sugar and organic acid content during 31 3 weeks of storage at 4 °C were evaluated, and a preference test was performed with consumers at 32 the end of storage.

33 The amount of skin and the variety used significantly influenced all of the physico-chemical 34 parameters and were associated with consumer preference. Concerning the dietary fibre content, total 35 polyphenol content and antioxidant capacity, all of which affect the functional ability of food 36 products, the highest values obtained were for all of the products contained a hazelnut skin content 37 of 6%. Among the cultivars, the highest values obtained were for yogurt with the Georgia hazelnut 38 skin. Although 6% hazelnut skin yogurts displayed the highest functional ability, a decreased 39 consumer preference was observed; yogurt with 3% San Giovanni and Tonda Gentile Trilobata 40 hazelnut skins had the maximum consumer rating.

41

42 **1. Introduction**

The production of hazelnuts in 2012 was 914.447 *10⁹ kg. Turkey was the world's largest producer 43 44 and contributed 72% of the total production, followed by Italy (9.3%), the United States (3.3%) and 45 Georgia (2.7%) (FAOSTAT, 2012). Two different by-products are obtained during the transformation 46 of hazelnuts through the post-harvesting processes - shells and hazelnut skin - among these, only the 47 shell has a direct commercial value as a heating source. Hazelnut skin, representing approximately 48 2.5% of the total kernel weight (Alasalvar et al., 2009), is a rich source of dietary fibre as well as 49 phenolic compounds with antioxidant properties (Del Rio, Calani, Dall'Asta, & Brighenti, 2011). The 50 definition of dietary fibre and its beneficial effects on human health has been considerably debated 51 and related to physiological considerations (EFSA, 2010). Dietary fibre is categorized into two groups 52 according to water solubility: water-soluble dietary fibre (SDF) and water-insoluble dietary fibre 53 (IDF). SDF forms a viscous solution that results in increased viscosity in the intestine, leading to 54 slowed intestinal transit, delayed gastric emptying and slowed glucose and sterol absorption, whereas

55 IDF has a high water-holding capacity that contributes to increased faecal bulk. Currently, an average 56 daily fibre intake of 25 g for adults and 10 g (1-3 years old) to 21 g (17 years old) for children is 57 recommended.

58 Antioxidants are notably important compounds in food science due to their ability to prevent lipid 59 oxidation in foods and to decrease the negative effects of reactive oxygen species on physiological 60 functions in humans. Polyphenols, which are widely distributed in plants, are among the most studied 61 natural antioxidants due to consumer preference for natural products. Currently, a daily polyphenol 62 intake of 1 gram is reported (Scalbert, Manach, Morand, Rémésy & Jiménez, 2005). Recently, hazelnut skin itself or its phenolic extracts have been added to vanilla ice cream, bread or coffee to 63 64 investigate the effects on the final products in terms of fat replacement, as a source of dietary fibre 65 and as a potential source of antioxidants, respectively.. The application of hazelnut skin to ice cream demonstrated that it could improve product overrunning, but it resulted in greater susceptibility to 66 67 melting and was not preferred by consumers (Dervisoglu, 2006). The use of hazelnut skin in bread 68 revealed that a concentration of 5% did not considerably affect the rheological properties of the dough 69 or the final product and produced acceptable results from the sensory panel (Anil, 2007). Contini, 70 Baccelloni, Frangipane, Merendino, and Massantini (2012) emphasized that phenolic extracts from 71 hazelnut skins increased the antiradical activity of coffee due to an increase in the total polyphenol 72 content.

Therefore, the aim of this work was to evaluate the possibility of using hazelnut skin as a source of dietary fibre and antioxidants in yogurt. The use of hazelnut skin in yogurt could have a dual benefit by employing a food industrial by-product for human nutrition, thereby reducing industrial waste. In addition, it could augment the consumption of fibre and antioxidant compounds in all sectors of the population owing to the popularity of yogurt around the world (61.248 *10⁹ kg yogurt production -FAOSTAT, 2012).

79

80 2. Materials and Methods

82 2.1. Hazelnut skin (HS) samples

The skins of three different hazelnut (*Corylus avellana* L.) varieties ("Tonda Gentile Trilobata -TGT", "San Giovanni" cultivars from Italy, and "Georgia" from Georgia) were obtained from the Nocciole Marchisio S.p.A. (Cortemilia, CN, Italy). The roasting process was conducted under three different conditions (temperature: 155, 150 and 155 °C; time 37, 35, 39 min, respectively). Conventional procedures were applied by the processor in an industrial continuous-working oven, where the skins were separated from the roasted kernels by vigorously rubbing them against themselves, followed by skin removal via vacuum.

90

91 2.2. Chemicals

All reagents and solvents were purchased from Sigma-Aldrich (Milano, Italy). All chemicals were
reagent-grade, and ultrapure water was produced with a Milli-Q System (Millipore, Milan, Italy).

94

95 2.3. HS preparation

HS were collected just after industrial processing and transported to the laboratory in vacuum bags.
HS were milled and sieved to obtain a particle fraction of 0.5 mm using an ultra-centrifugal mill
Retsch ZM 200 (Retsch Gmbh, Haan, Germany). The resulting products were stored at 4 °C.

99

100 2.4. Chemical composition of HS and fortified yogurt

101 The moisture content was determined using a Radwag MAC 210/NH thermo-balance (Radwag, 102 Radom, Poland) at 105 °C. The total protein content (conversion factor 6.25) was obtained according 103 to the Kjeldahl method using a UDK 130A system (Velp Scientifica, Usmate, Italy). The lipid fraction 104 was extracted using a Soxhlet Velp Extraction System SER 148 (Velp Scientifica, Usmate, Italy) for 105 6 h using *n*-hexane as solvent. The ash content was determined in a muffle furnace according to the 106 AOAC (1990) method. The carbohydrate value was estimated by the difference. Dietary fibre (TDT, 107 SDF and IDF) was measured using the Megazyme Total Dietary analysis kit according to the 108 enzymatic gravimetric method proposed by Lee, Prosky, and Devries, (1992). Compositional 109 analyses of fortified yogurt were run 24 hours after yogurt production. All analyses were performed 110 in triplicate.

111

112 2.5.Yogurt preparation

A single lot of stirred yogurt was prepared from UHT whole milk (fat 3.6%; protein 3.1% and 113 114 carbohydrates 4.8%) purchased at the local market. Milk was placed into a vat and allowed to cool at 115 42 °C and was subsequently inoculated with the starter culture YO-MIX 401 (Santamaria, Burago di 116 Molgora, Italy), which is a combination of *Streptococcus thermophilus* and *Lactobacillus delbrückii* 117 subsp. Bulgaricus. Incubation was carried out at 42 °C until the pH was 4.8 (approximately 6.5 h). 118 After the desired pH was reached, the fermentation was interrupted by cooling the vat to 20 °C. The 119 coagulum was then broken with a stainless steel skimmer. The HS content of the yogurt was directly 120 adjusted (0, 3 and 6 g were added to obtain 100 g of yogurt designated as the control 0%, 3% and 6%, 121 respectively) in single pots. Yogurt was kept at 4 °C and analysed on days 1, 7, 14 and 21 of storage.

122

123 2.6. Analysis of the physico-chemical characteristics of yogurt

The pH of the samples was measured with a Crison microph 2002 pH-meter (Crison Strumenti SpA, Carpi, Italy). The titratable acidity was determined by the potentiometric method according to the IDF standard (IDF, 1991) and expressed as the lactic acid %. Yogurt syneresis was determined by the centrifugation method of Celik, Bakırcı, and Şat (2006), with several modifications. Twenty grams of yogurt were centrifuged at 16800 × *g* for 20 min at 4 °C using a Megafuge 11 R centrifuge (Thermo Fischer Scientific, Waltham, MA, USA). Syneresis was expressed as the volume of separated whey per 100 mL of yogurt. All of the analyses were performed in triplicate.

131

132 2.7. Microbiological analysis

Microbiological analyses of yogurt were performed to determine the influence of the HS addition on
the starter. Streptococci were counted on M-17 agar (Oxoid, Basingstoke, Hampshire, England) and
were incubated aerobically at 37 °C for 24 h. Lactobacilli were counted on MRS agar (Lab M Limited,
Heywood, Lancashire, United Kingdom) under anaerobic incubation at 37 °C for 48 h. The samples
were analysed in duplicate.

138

139 2.8. Antioxidant capacity of yogurt

140 2.8.1. Bioactive compounds extraction

141 Yogurt extracts were prepared according to McCue and Shetty (2005), with slight modifications. 142 Briefly, each yogurt sample (10 g) was diluted with distilled water (2.5 ml) and centrifuged (16800 × 143 g, 40 min, 4 °C). The supernatant was harvested and filtered through a 0.45- μ m polypropylene

membrane filter (VWR, Milan, Italy). Extraction was conducted in triplicate, and extracts were stored
at 4 °C in amber glass vials until further analyses.

146

147 2.8.2. Total phenolic content assay

The total phenolic content (TPC) was determined using the Folin-Ciocalteu assay as reported by Apostolidis, Kwon, and Shetty (2007) after the reaction samples were centrifuged (16800 × *g*, 10 min, 20 °C), and the absorbance of the supernatant was measured at 725 nm with a UV-Visible spectrophotometer (UV-1700 PharmaSpec, Shimadzu, Milan, Italy). The results were expressed as μg gallic acid equivalents (GAE) per gram of sample (calibration curve linearity range: r = 0.997).

153

154 2.8.3. DPPH radical scavenging capacity of yogurt

The free radical scavenging activity (RSA) of the extracts was determined according to the procedure reported by von Gadow, Joubert, and Hansmann (1997) using the stable 2,2-diphenyl-1picrylhydrazyl radical (DPPH). Briefly, 75 μ L of sample extract was added to 3 mL of a 6.1 × 10⁻⁵ M DPPH' methanol solution and incubated for 1 h at room temperature in the dark. After this time and after a centrifugation step ($16800 \times g$, $10 \min$, $20 \,^{\circ}$ C), the decrease in absorbance at 515 nm was recorded against methanol as a control; a methanol solution of DPPH' was used as a blank. The inhibition percentage (IP) of the DPPH' by the antioxidant extracts was calculated according the formula

163

$$IP = [(A_{0min} - A_{60 min})/A_{0min}] \times 100$$

where $A_{0\min}$ is the absorbance of the blank at t = 0 min and $A_{60\min}$ is the absorbance of the samples at 60 min. The results were expressed as μ M Trolox equivalents (TE) per gram of sample by means of a dose-response curve for Trolox (0-350 μ M).

167

168 2.9.HPLC-DAD Phenolic compound analysis

169 HPLC-DAD analysis was performed by using a Thermo-Finnigan Spectra-System HPLC system 170 (Thermo-Finnigan, Waltham, USA) equipped with a P2000 binary gradient pump system, a SCM 171 1000 degasser, an AS 100 automatic injector, an UV6000LP DAD and ChromQuest software for data 172 processing. Separation was achieved on a C₁₈ RP Lichrosphere 250×4.6 mm, 5-µm (Merck, Milan, 173 Italy) column equipped with a C_{18} RP Lichrosphere 5- μ m guard column (Merck, Milan, Italy). The 174 mobile phase was composed of trifluoroacetic acid/ultrapure water (0.1:99.9, v/v) (A) and methanol (B). The flow rate was 1 mL/min, and the injection volume was 20 µL. The elution program was as 175 176 follows: 95% A as the initial condition, maintained for 2 minutes; 80% A for 8 min; 25% A for 57 177 min; 0% A for 13 min; and 95% A for 5 min. DAD spectra were recorded in full scan mode over a 178 wavelength range of 200 to 400 nm. Identification was achieved by comparing the retention times and spectra with authentic standards (Fig. 1). Each compound was quantified as mg/Kg sample by 179 180 means of calibration with external standards: gallic acid, protocatechuic acid, procyanidin B1, 181 gallocatechin gallate, 3-coumaric acid and rutin purchased from Sigma-Aldrich (Milan, Italy) and 2-182 coumaric acid purchased from Extrasynthese (Genay Cedex, France).

184 2.10. HPLC-UV-RI Organic acids and sugars analysis

185 The content of organic acids and sugars was determined according to the method of Adhikari, Grün, Mustapha, and Fernando (2002). The HPLC system (Thermo Quest, San Jose, CA) was equipped 186 187 with a P4000 isocratic pump, a multiple autosampler AS3000 fitted with a 20-µL loop, a UV detector (UV100) set at 210 nm, and a refractive index detector (Spectra System RI-150, Thermo Electro 188 189 Corporation). The detectors were connected in series. Data were collected using ChromQuest ver. 3.0 190 (Thermo Finningan). The mobile phase was 0.01 N H₂SO₄, and the analyses were performed 191 isocratically at 0.8 mL/min and 65 °C with a 300×7.8 mm i.d. cation exchange column (Aminex 192 HPX-87H) equipped with a cation H⁺ microguard cartridge (Bio-Rad Laboratories, Hercules, CA). 193 Identification was achieved by comparison with the retention times of authentic standards: lactose, 194 glucose, galactose, pyruvic acid, lactic acid, malic acid and citric acid purchased from Sigma-Aldrich 195 (Milan, Italy).

196

197 2.11. Preference test

To assess the sensory acceptability of the yogurts, twenty consumers (40% male and 60% female, aged between 24 and 65 years) were recruited at the Dipartimento di Scienze Agrarie, Forestali e Alimentari of Turin University. Written informed consent was obtained from each subject after the experiments were described.

The test was performed inside an air conditioned room with white light at approximately 21 °C. Yogurt samples (10 g) were served blinded in a transparent plastic cup coded with a random threedigit number. Samples were served in a completely randomized order. Consumers were asked to rate their preference for odour, taste, flavour, texture and acceptability. Preference was expressed on a 5point hedonic scale ranging from "dislike extremely" (1) to "like extremely" (5) (Peryam & Pilgrim, 1957). Paper score-sheets were used for data collection.

208

209 2.12. Data analysis

A one-way analysis of variance (ANOVA) with Duncan's test for mean comparison was used to highlight significant differences among the yogurt samples. All calculations were performed with the STATISTICA software for Windows (Release 7.0; StatSoft Inc., Tulsa, OK, USA).

213

3. Results

215

216 *3.1.Chemical composition of HS*

Table 1 shows the chemical composition of HS. According to the results, total dietary fibre was the major component, amounting to a mean of 55%. A mean of 86% of the fibre was composed of insoluble fibre, with significant differences among the varieties. The lipid content ranged from 109.96 \pm 1.68 g/Kg for Georgia samples to 187.55 g/kg for San Giovanni samples. The values were similar to those reported by Anil (2007) as well as Turhan, Sagir and Ustun (2005) for other varieties.

The TPC values assessed in hazelnut skin extracts significantly characterized the varieties. The highest values were measured in the Georgia skin extracts, and the lowest values were found in the San Giovanni skin extracts; nevertheless, there were no significant difference for TGT.

225 The results of the RSA assays revealed a different trend - the RSA had the highest values reported

for the Georgia sample, followed by San Giovanni and TGT.

The use of different extraction methods and/or different data expression methods prevented thecomparison of our TPC and RSA results with those published by other authors.

229

230 3.2. Chemical composition of yogurt

Table 2 shows the chemical composition of the yogurts. The overall composition of the yogurts was significantly different (p<0.001). In particular, yogurt with HS was associated with a mean decreased humidity of 2.9% and 6.0% for the 3% and 6% HS treatments, respectively, but the differences observed among the different varieties were not statistically significant. These results are in accordance with those obtained by García-Pérez, Lario, Fernández-López, Sayas, Pérez-Alvarez and
Sendra, (2005) who added citrus fibre to yogurt.

The addition of hazelnut skin was also associated with a decrease in protein, lipids, carbohydratesand ash.

239 As expected, the addition of HS was associated with the dietary fibre level in the final product. 240 Furthermore, the dietary fibre content increased with the mean values of 94.65 ± 28.19 g/Kg and 165.19 ± 4.91 g/Kg in yogurt with 3% and 6% HS, respectively. Among the varieties, the highest 241 242 concentration was observed in yogurt fortified with Georgia, but no differences were observed 243 between San Giovanni and TGT cultivar HS. Similar data for total dietary fibre showing an increase 244 in yogurt due to added fibre were obtained by do Espírito Santo et al. (2012) and Tseng and Zhao 245 (2013). The results showed an increase in total dietary fibre for all of the matrices used, and as 246 expected, the fibre content in the final product increased with an increasing percentage of the 247 ingredients studied.

For the soluble and insoluble dietary fibre content, the highest concentrations were observed for bothyogurt samples with different percentages of Georgia HS.

250

251 3.3.Physico-chemical characteristics of yogurt

252 The pH, titratable acidity and syneresis of yogurts are reported in Table 3. The pH of all products 253 dropped slightly (p< 0.001) during storage independent of the HS addition. Among the products, the 254 6% Georgia fortified yogurt showed the lowest pH reduction during storage (0.19 unit), while the 6% 255 TGT fortified yogurt had the highest pH reduction (0.28 unit). The mean reduction was 0.24 units 256 and was lower than that reported in other studies in which different types of by-products were added 257 to yogurt (García-Pérez et al., 2005; Tseng & Zhao, 2013), but was slightly higher than that found by 258 others when different pure dietary fibres were added (Dello Staffolo, Bertola, Martino, & Bevilacqua, 259 2004). Moreover, a significant difference (p<0.001) between the types and percentages of HS used was present between the first and the second week of storage, but at the end (3 weeks), only the yogurt
with 3% TGT HS was different from the others.

For syneresis, the addition of HS was associated with increased whey separation compared to the control at all storage times (p<0.001) due to the rearrangement of the gel matrix being associated with the high content of insoluble dietary fibre in the HS, as previously observed by García-Pérez et al. (2005) and Tseng and Zhao (2013). Among the two percentages of HS, regardless of the varietal used, a difference with a mean value of 9% was observed. Only the Georgia 6% and the TGT 3% fortified yogurts showed significantly different values during storage.

For titratable acidity, the incorporation of HS in the yogurts was associated with statistically significant differences between the products for all storage periods. The 6% TGT fortified yogurt showed the highest increase in acidity during storage (0.81 unit), and the 3% TGT fortified yogurt had the lowest (0.06 unit).

272

273 *3.4.Microbiological analysis*

As shown in Fig. 2, the addition of HS to yogurt did not affect the survival of the starter strains; after 21 days of storage, both strains had a concentration higher than that required by the Codex Alimentarius (10⁷ CFU/g). In particular, in the fortified yogurts, *S. thermophilus* reached a mean concentration of 8.67 log₁₀ CFU/mL, which was higher than the control (8.38 log₁₀ CFU/mL). *L. bulgaricus* was present at a mean concentration of 7.73 log₁₀ CFU/mL in fortified yogurt compared to 7.64 log₁₀ CFU/mL in the control.

The viability of *S. thermophilus* decreased during refrigerated storage (Fig. 2 A & B), but by less than 1 CFU/mL. TGT HS was associated with the highest reduction, while the lowest reduction was observed for Georgia 3% and San Giovanni 6%.

283 The viability of *L. bulgaricus* decreased during refrigerated storage (Fig. 2 C & D), but was less than

1 CFU/mL and less than that observed for the *S. thermophilus*, except for TGT 3% and 6%.

As observed for *S. thermophilus*, TGT HS was associated with the highest reduction in *L. bulgaricus*;
the lowest was observed for Georgia 3% and San Giovanni 6%.

287

288 3.5. Total phenolic content and antioxidant capacity of yogurt

Table 4 shows the total phenolic content and the free radical scavenging activity of the yogurts. During the storage period, the TPC observed for the control yogurt dropped significantly (p<0.001) due to bacterial metabolic activity associated with a reduction/modification of the non-phenolic compound that reacted with the Folin-Ciocalteu reagent (Everette, Bryant, Green, Abbey, Wangila, & Walker, 2010).

294 Fortified yogurts showed statistically significant differences at each storage time (p<0.001), and 295 among the samples, a statistically significant increase was observed during storage. This increase is 296 in accordance with the results obtained by Zainoldin and Baba (2009) for yogurt fortified with dragon 297 fruit, but contrasts with results obtained by other researchers for yogurt fortified with grape pomace 298 (Tseng & Zhao, 2013), different grape berries and callus extract (Karaaslan, Ozden, Vardin, & 299 Turkoglu, 2011) and Berberis boliviana anthocyanins (Wallace & Giusti, 2008). Addition of 3% HS 300 increased the total phenolic compound concentrations by 36.5, 29.4, and 27.4% for TGT, Georgia 301 and San Giovanni, respectively. Addition of 6% HS increased the concentration by 30.9, 26.7 and 302 26.3% for TGT, San Giovanni and Georgia, respectively.

303 During storage, the RSA of control samples significantly increased (p<0.005), possibly because 304 bacterial metabolic activity caused a breakdown of macromolecules that could react with the DPPH[•] 305 reagent.

Fortified yogurts showed storage trends similar to those observed for TPC. In storage, the addition of 3% HS showed an increased RSA of 41.6, 52.4, and 69.4% for San Giovanni, Georgia, and TGT, respectively, and the addition of 6% HS showed an increased RSA of 30.6, 39.5 and 73.6% for Georgia, San Giovanni and TGT, respectively.

311 3.6. Phenolic compounds profile

The most abundant phenolic compound was procyanidin B1, followed by protocatechuic acid, gallic acid, gallocatechin gallate, rutin and 3-coumaric acid (Table 5). 2-coumaric was detected only in the Georgia HS samples, but was not quantified. None of the phenolic compounds found in the fortified yogurts were detected in the control samples.

316 Yogurts with 6% HS showed a higher concentration of phenolic compounds (except for coumaric 317 acid and gallocatechin gallate) than those with 3% HS. The compounds detected were unchanged 318 during storage in almost all samples. An increase in gallic acid (in the San Giovanni and TGT cultivars 319 at both percentages), protocatechuic acid (in the TGT cultivar at 6% HS) and rutin (in San Giovanni 320 cultivar at 3% HS and TGT cultivar at 6% HS) during storage could be attributed to an increase in 321 compound solubilization into the yogurt, probably due to the decrease of pH during storage (Stalikas, 322 2007), followed by major extraction in water. Statistically significant variations in procyanidin B1 323 and protocathechuic acid were found among the HS varieties at each sampling time. The lowest 324 concentrations were detected in San Giovanni HS, whereas the highest were observed in Georgia HS. 325 Statistically significant differences for gallic acid were found among the HS varieties at each storage 326 time. The lowest concentration was detected in Georgia HS, while the highest was observed in TGT 327 HS.

The highest rutin concentrations were detected at days 7 and 21 in yogurts with 6% San Giovanni HS, while the lowest were found in yogurts made with 3% San Giovanni and TGT HS (< LOQ).

330

331 *3.7.Organic acid and sugar profiles*

Table 6 shows the sugar and organic acids concentration of the yogurts. No statistically significant differences in the lactose concentration were observed among the samples at any sampling time. The 3% HS was associated with higher lactose degradation, as indicated by a higher bacterial count at each storage time (Fig. 2). Statistically significant differences for the control, Georgia 3% and 6% and San Giovanni 3% samples were observed, in which lactose degradation was 6.7, 9.0, 7.2 and6.9%, respectively.

Statistically significant differences for glucose and galactose were observed for both the varieties at each storage time and for each sample during storage, except in the San Giovanni 6% sample. In particular, the control samples evidenced an increase in the galactose concentration of 11.4% during the storage period, while in the other samples, the galactose concentration decreased with a mean percentage of 22.2% and 20.0% for 3% and 6% HS, respectively. The highest degradation was observed in TGT yogurt samples and the lowest in the San Giovanni samples.

An increase in the glucose concentration was observed in the control and the 3% and 6% San Giovanni HS samples during the storage period, amounting to 159.5, 6.4 and 23.3%, respectively. In the other samples, a decrease occurred that amounted to a mean percentage of 43.5 and 120.0% for the 3% and 6% HS samples, respectively. The highest degradation was observed in the Georgia samples and the lowest in the TGT samples.

For citric acids, no significant differences were observed, indicating that starter bacteria do not utilize
citrate, possibly because they are a Cit⁻ strain as previously mentioned by Adhikari, Grün, Mustapha,
and Fernando, (2002).

During the storage time, the concentration of pyruvic acid increased. However, this increase was not constant during storage, possibly because it is an intermediary product of bacterial metabolism and its concentration normally fluctuates during storage as a function of bacterial activity. Lactic acid showed a statistically significant increase during storage. Regardless of variety, the mean increase observed was 10.0% and 14.4% for 3% and 6% HS, respectively. Among the varieties, the highest increase was observed in 3% San Giovanni and 6% TGT.

Malic acid was not detected in the control samples because it is an acid derived from HS. Statistical differences were observed between the varieties and the HS levels. As expected, an increased concentration of HS in yogurt was associated with a higher concentration of malic acid. Among the

361 varieties, the highest concentration was detected in the San Giovanni samples and the lowest in the362 Georgia samples.

363

364 *3.8.Sensory analysis*

Fig. 3 shows the consumer acceptance of yogurts. The fortification of yogurt with the HS was associated with a statistically significant effect (p<0.001) on all of the parameters analysed except for odour. The control sample was acceptable. For all of the parameters analysed, the control scored the central value of the scale (3 = neither like nor dislike). Consumers preferred 3% HS to 6% HS. This preference can possibly be explained because HS was associated with increased liquidity of the samples (see syneresis value Table 3).

For the 3% HS samples, the San Giovanni and TGT cultivar scores always achieved the central scale value for the 6% HS samples. The San Giovanni cultivar had the highest score for all of the parameters, but only the odour achieved the central scale value.

In general, the observed low acceptance of the fortified yogurts was not surprising because similar results have been previously observed in other studies in which different types of fibre were used. Tseng and Zhao (2013) observed that the use of fibre was associated with a lower value for flavour, texture and consistency. Hashim, Khalil, and Afifi (2009) reported that the addition of fibre was associated with lower ratings for firmness, smoothness and flavour. Sendra, Fayos, Lario, Fernández-Lopez, Saras-Barberá, and Pérez-Alvarez, (2008) observed that the addition of fibre was associated with reduced creaminess and decreased overall acceptability.

381

4. Conclusions

This study demonstrated that HS can be utilized as an alternative source of antioxidants and dietary fibre to fortify yogurt. The addition of HS and the percentage added contributes to the dietary fibre content and antioxidant capacity of the final product, as well as to all of the other physico-chemical parameters considered. During storage, the antioxidant capacity of fortified products was increased with respect to the control, and no modification of the phenolic compounds was observed. Thus, it is
possible to conclude that the functional ability of these products is stable or increased during storage.
The yogurt with the 3% San Giovanni and TGT HS achieved the highest score from the consumers.
By consuming 100 g of products fortified with 3% of these two varieties, consumers obtain the 37%
dietary fibre intake recommended by the European Union and the respective 0.4 and 0.6 %,
polyphenol intake reported by the scientific literature.

393

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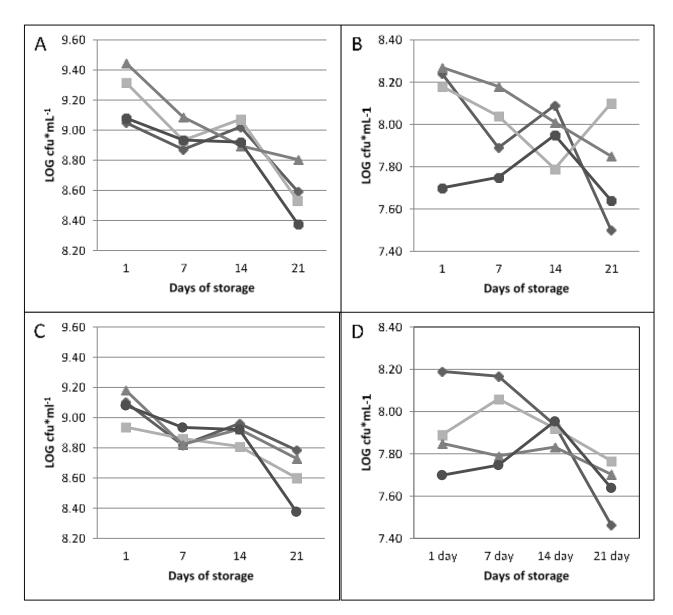
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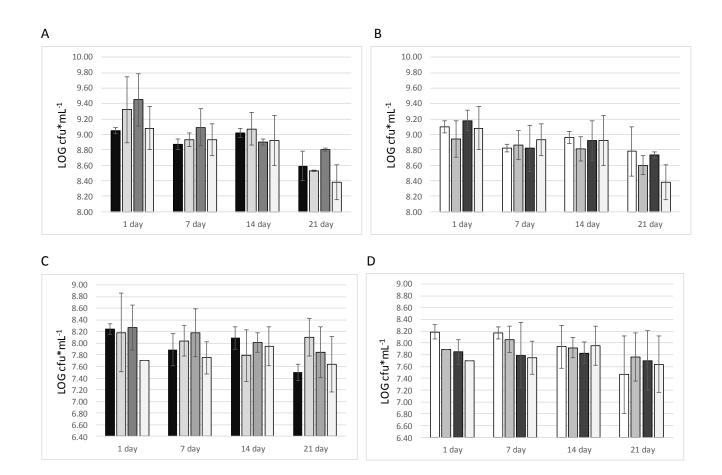
Fig. 1: HPLC-DAD chromatograms of yogurts added with 6% of hazelnut skin at 7th days of storage. a) Georgia; b) Tonda Gentile Trilobata; c) San Giovanni hazelnut varieties. 1 = gallic acid; 2 = protocatechuic acid; 3 = procyanidin B1; 4 = gallocatechingallate; 5 = 3-coumaric acid; 6 = 2-coumaric acid; 7 = rutin identified compounds.

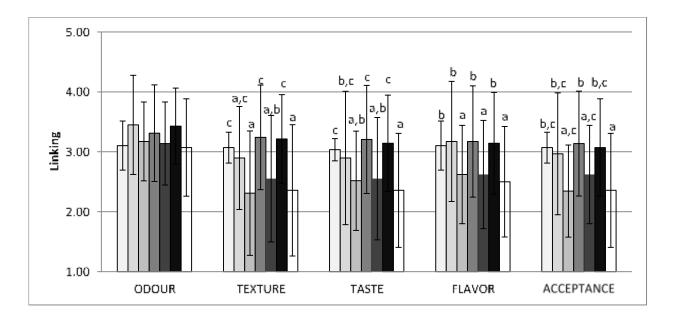
Fig. 2: Streptococcus thermophilus (A) and Lactobacillus delbrueckii subsp. bulgaricus (B) counts in fortified yogurts with 0% (control) and 3% of hazelnut skins during 3 weeks of storage at 4 °C. Streptococcus thermophilus (C) and Lactobacillus delbrueckii subsp. bulgaricus (D) counts in fortified yogurts with 0% (control) and 6% of hazelnut skins during 3 weeks of storage at 4 °C. □ 0% (Control) and □ 3% Geogia, □ 6% Geogia, □ 3% San Giovanni, ■ 6% San Giovanni, ■ 3% Tonda Gentile Trilobata, □ 6% Tonda Gentile Trilobata hazelnut varieties fortification.

Fig. 3: Linking of odour, texture, taste, flavour and acceptance expressed by 20 consumers for the control and fortified yogurts.

□ 0% (Control) and □ 3% Geogia, □6% Geogia, ■3% San Giovanni, ■ 6% San Giovanni, ■ 3% Tonda Gentile Trilobata, □ 6% Tonda Gentile Trilobata hazelnut varieties fortification. Histograms with different letters were significantly different at p < 0.05.







Composition		Hazelnut varietals		
	Georgia	San Giovanni	TGT	Significance
Humidity (g/Kg)	43.13 ± 0.15 ^a	60.20 ± 0.16 ^b	47.14 ± 0.15 ^a	**
Protein (g/kg dw)	$93.90 ~\pm~ 1.36$	$91.67 ~\pm~ 0.83$	$88.46 ~\pm~ 1.14$	ns
Total lipid (g/kg dw)	$109.86~\pm~1.68~^{a}$	187.55 ± 1.45 ^c	171.95 ± 1.58 ^b	***
Carbohydrates (g/kg dw)	$174.57~\pm~34.28~^{\rm a}$	183.33 ± 1.00 ^b	190.98 ± 2.10 ^b	***
Ash (g/kg dw)	$21.56~\pm~0.52~~^{a}$	$25.96~\pm~0.53~^{b}$	$24.66~\pm~0.64~^{b}$	***
Total dietary fibre (g/kg dw)	568.44 ± 5.53 ^b	$543.26~\pm~14.57~^a$	542.85 ± 29.70 ^a	**
Soluble dietary fibre (g/kg dw)	87.57 ± 1.79 ^c	54.26 ± 4.60 ^b	45.12 ± 2.10 ^a	***
Insoluble dietary fibre (g/kg dw)	499.30 ± 3.48 ^b	464.54 ± 4.10 ^a	466.60 ± 4.96 ^{a,t}	° ***
TPC (GAE µg/g dw)	195.76 ± 4.93 ^b	153.29 ± 5.95 ^a	160.05 ± 2.84 ^a	***
RSA (TE µM/g dw)	1004.98 ± 21.23 ^b	984.66 ± 16.78 ^b	854.47 ± 21.59 ^a	***

Table 1: Chemical composition, total phenolic content (TPC) and DPPH radical scavenging activity (RSA) of hazelnut skin (HS)^W.

W Data are expressed as mean \pm SD (n = 3). Means followed by different letters were significantly different at p < 0.05. Abbreviations: TGT = Tonda Gentile Trilobata, dw = dry weight; GAE = gallic acid equivalent and TE = trolox equivalent. Significance: * p < 0.05; ** p < 0.01; *** p < 0.001; ns = not significant.

Table 2: Chemical composition of yogurts with 0% (control), 3% and 6% content in hazelnut skin (HS)^W.

Composition															Hazelr	nut varietals									
							Geo	gia						Sa	an Gio	vanni					TGT				
	0%	(Co	ontrol)		3%	HS			6%	% H	IS		3%	HS		6% H	IS		3% I	HS		6%	HS		Significance
Humidity (g/Kg)	858.17	′±	0.76	С	833.72	± 0.7	4 b	8	09.26	ð±	0.71	а	834.23	± 0.74	b	810.29 ±	0.71	а	833.84 ±	0.74	b	809.51	± 0.72	а	***
Protein (g/kg dw)	261.00) ±	0.57	d	232.24	± 0.5	1 c	2	10.78	3 ±	0.52	b	232.29	± 0.40	с	210.75 ±	0.44	b	231.41 ±	0.53	С	209.30	± 0.53	а	***
Total lipid (g/kg dw)	303.09) ±	23.84	с	269.75	± 19.	58 a,b,o	2	44.95	5 ±	16.38	а	283.46	± 19.5	7 b,c	268.78 ±	16.35	a,b,c	280.55 ±	19.57	a,b,c	263.76	± 16.3	7 a,t	***
Carbohydrates (g/kg dw)	382.90) ±	18.99	b	346.94	± 17.	75 a	3	20.21	l ±	18.19	а	348.95	± 15.7	9 a	323.58 ±	13.45	а	349.88 ±	15.84	а	325.30	± 13.5	3 a	***
Ash (g/kg dw)	59.70) ±	1.93	с	53.11	± 1.4	9 b		48.22	2 ±	1.17	а	53.96	± 1.48	b	49.67 ±	1.15	а	53.67 ±	1.47	b	49.18	± 1.14	а	***
Total dietary fibre (g/kg dw)	-	• ±		- a	98.14	± 0.7	7 b	1	71.13	3 ±	1.37	d	92.41	± 2.75	b	161.50 ±	4.89	С	93.39 ±	4.81	b	162.93	± 8.47	с	***
Soluble dietary fibre (g/kg dw)		• ±		- a	15.12	± 0.3) е		26.36	3±	0.52	f	9.23	± 0.93	с	16.13 ±	1.63	е	7.76 ±	0.35	b	13.54	± 0.61	d	***
Insoluble dietary fibre (g/kg dw)	-	• ±		- a	86.21	± 0.5	2 C	1	50.31	l ±	0.90	f	79.02	± 0.70	b	138.10 ±	1.26	d	80.28 ±	0.70	b	140.06	± 1.25	е	***

485 Insoluble dietary fibre (g/kg dw) $| - \pm | - a| = 86.21 \pm 0.52$ c $| 150.31 \pm 0.90$ f $| 79.02 \pm 0.70$ b $| 138.10 \pm 1.26$ W Data are expressed as mean \pm SD (n = 3). Means followed by different letters were significantly different at p < 0.05. Abbreviations: TGT = Tonda Gentile Trilobata, dw = dry weight. Significance: * p < 0.05; ** p < 0.01; *** p < 0.001.

487

489	Table 3: pH, acidity (express as lactic acid %) and syneresis (express as whey %) of yogurt during 3 week of storage at 4 °C ^W	
490		

											St	orag	ge p	eriod	(days)								
Parameter	Hazelnul varietals	HS %			1					7	,				1	4				21			Significanc
рН	Control	0	Α	4.46	±	0.02	а	E	3	4.38 ±	0.0	L b		Α	4.29 ±	0.00	С	В	4.24	±	0.01	d	***
	Coogia	3	Α	4.47	±	0.01	d	4	۹.	4.37 ±	0.00) с		Α	4.29 ±	0.01	b	В	4.24	±	0.00	а	***
	Geogia	6	Α	4.46	±	0.02	с	(C .	4.43 ±	0.0	LC		С	4.32 ±	0.01	b	В	4.27	±	0.01	а	***
	San Giovanni	3	A,B	4.48	±	0.01	d	A	۹.	4.37 ±	0.0	L C		A,B	4.30 ±	0.01	b	В	4.25	±	0.01	а	***
	Sali Giovanni	6	В	4.52	±	0.03	С	(C .	4.43 ±	0.0	L b		В	4.29 ±	0.01	а	В	4.26	±	0.03	а	***
	TGT	3	A,B	4.48	±	0.02	с	A	۹.	4.36 ±	0.00) b		С	4.33 ±	0.00	b	A	4.21	±	0.01	а	***
	101	6	В	4.52	±	0.03	с	C)	4.45 ±	0.00) b		Α	4.28 ±	0.01	а	В	4.24	±	0.02	а	***
Significance			*					***	*					***				*					
Acidity	Control	0	Α	0.98	±	0.03	а	A	۹.	1.18 ±	0.0	3 a,	b,	B,C	1.40 ±	0.15	b	A,B	1.46	±	0.20	b	***
	Coogia	3	В	1.07	±	0.05		A	۹.	1.29 ±	0.0	3		A,B	1.24 ±	0.17	'	A,B	1.49	±	0.09		ns
	Geogia	6	С	1.14	±	0.02		A	۹.	1.31 ±	0.10)		B,C	1.41 ±	0.19		A,B	1.54	±	0.06		ns
	San Giovanni	3	С	1.17	±	0.00	а	A	۹	1.17 ±	0.00) a		B,C	1.54 ±	0.15	b	A,B,C	1.68	±	0.22	b	*
	Sali Giovanni	6	С	1.14	±	0.02		E	3	1.68 ±	0.4	3		C	1.69 ±	0.28		B,C	1.76	±	0.01		ns
	TGT	3	C,D	1.20	±	0.05		A	4	1.17 ±	0.2	L		Α	0.99 ±	0.25		A	1.26	±	0.51		ns
	101	6	D	1.25	±	0.05	а	A	۹	1.35 ±	0.1	7 a,	,b	B,C	1.42 ±	0.21	a,b	C	2.06	±	0.02	b	*
Significance			***					,	*					*				*					
Syneresis	Control	0	Α	35.34	±	0.10	b	A	۹ 3	2.98 ±	0.5	3 a		Α	31.76 ±	0.95	а	A	32.32	±	0.10	а	*
	Casaia	3	В	40.52	±	0.26		E	34	0.77 ±	1.30)		В	40.41 ±	0.25		В	41.58	±	0.60		ns
	Geogia	6	D	46.73	±	0.11	а	0	5	51.75 ±	0.18	3 C		C,D	49.93 ±	0.03	b	D	52.94	±	0.08	d	***
	San Ciovanni	3	В	40.76	±	0.04		E	3 4	1.66 ±	0.4	3		В	40.72 ±	0.95		В	41.37	±	0.31		ns
	San Giovanni	6	E	48.24	±	0.76			5	1.83 ±	0.49)		C	48.55 ±	0.81		C	50.18	±	1.37		ns
	TGT	3	С	43.79	±	0.83	b	E	34	0.87 ±	0.0	7 a		В	39.87 ±	0.23	а	В	40.94	±	0.94	а	*
		6	F	51.75	±	0.18		(C 5	0.30 ±	0.1	5		D	50.21 ±	0.90		C	51.09	±	0.41		ns
Significance			***					***	*					***				***					

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^W Data are expressed as mean \pm SD (n = 3). Abbreviations: HS % = hazelnut skin content (%), TGT = Tonda Gentile Trilobata. 494

Means followed by different lowercase letters in same row within each concentration were significantly different at p < 0.05; means followed by different capital letters in same

column within each storage time were significantly different at p < 0.05. Significance: * p < 0.05; ** p < 0.01; *** p < 0.001; ns = not significant.

498	Table 4: Total phenolic content (TPC) and DPPH radical scavenging activity (RSA) of yogurt during 3 week of storage at 4 °C ^W .	
120	Tuble 1. Total phonome content (11 c) and D1111 fudical search ging activity (1611) of yogart during 5 week of storage at 1 c .	

									Ste	orage	perio	d (days)						
Parameter	Hazenul varietals	HS %			1				7				14				21		Significance
TPC (GAE μg/g dry matter)	Control	0	Α	8.06	± 0.28	b,c	A	7.82	± 0.02	b	A	8.33	± 0.07	С	A	7.23	± 0.15	а	***
	Coorgio	3	В	10.64	± 0.61	а	В	11.51	± 0.35	а	В	13.65	± 0.10	b	В	13.77	± 0.21	b	***
	Georgia	6	С	15.38	± 1.36	а	C	17.27	± 1.38	a,b	E	20.89	± 0.44	с	С	19.43	± 1.84	b,c	**
	San Giovanni	3	В	10.30	± 0.12	а	В	10.72	± 0.59	а	В	12.71	± 0.15	b	В	13.12	± 0.37	b	***
	Sall Glovallill	6	С	14.10	± 0.96	а	C	16.48	± 1.10	b	С	17.07	± 0.55	b	С	17.86	± 0.80	b	**
	тст	3	В	10.67	± 0.03	а	В	11.49	± 0.52	a,b	В	13.56	± 1.90	b,c	В	14.56	± 0.16	с	**
	TGT	6	С	14.12	± 0.47	а	С	16.42	± 0.51	b	D	18.97	± 0.28	с	С	18.48	± 0.25	с	***
Significance			***				***				***				***				
RSA (TE μM/g dry matter)	Control	0	Α	9.73	± 0.41	а	A	8.89	± 0.32	а	Α	10,00	± 0.18	a	A	12.02	± 1.09	b	**
	Coordia	3	В	19.50	± 0.78	а	В	20.15	± 0.33	а	В	24.67	± 0.51	a,b	B,C	29.71	± 3.97	b	***
	Georgia	6	C,D	29.40	± 2.75	а	С	31.80	± 2.22	a,b	F	39.16	± 1.17	с	D	38.41	± 3.76	b,c	**
	San Ciavanni	3	В	17.84	± 1.20	а	В	18.95	± 0.97	а	В	23.22	± 0.10	b	В	25.27	± 1.66	b	***
	San Giovanni	6	D	25.44	± 2.28	а	С	29.49	± 2.33	a,b	D	31.71	± 1.28	b,c	C,D	35.49	± 1.08	с	***
	тст	3	В	20.01	± 0.14	а	В	21.71	± 0.91	а	С	28.35	± 0.61	b	C,D	33.89	± 2.30	с	***
	TGT	6	С	27.24	± 1.85	а	С	31.26	± 0.92	a,b	E	35.48	± 0.45	b	E	47.29	± 3.00	с	***
Significance			***				***				***				***				

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^W Data are expressed as mean \pm SD (n = 3).

Abbreviations: HS % = hazelnut skin content (%), TGT = Tonda Gentile Trilobata, GAE = Gallic acid equivalent, TE = Trolox equivalent.

504 505 Means followed by different lowercase letters in same row within each concentration were significantly different at p < 0.05; means followed by different capital letters in same

column within each storage time were significantly different at p < 0.05. Significance: * p < 0.05; ** p < 0.01; *** p < 0.001.

Table 5: Phenolic compound concentration (mg/kg) of yogurt during 3 week of storage at 4 $^{\circ}C^{W}$. 508

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									Store	ige pe	riod (d	aays)					
Parameter	Hazelnul varietals	HS %		-	1			7				14	4			21	Significan
Gallic acid	Canada	3	A	4.21	± 0.91		A	5.89 ±	0.31		A	5.89 ±	0.10		A	7.22 ± 1.71	ns
	Geogia	6	B,C	10.62	± 2.01		В	14.02 ±	0.81		В	14.61 ±	0.11		С	15.19 ± 0.91	ns
	C	3	A,B	6.11	± 0.32	а	Α	7.41 ±	0.50	a,b	A	7.10 ±	0.42	a,b	A,B	8.32 ± 0.21 b	*
	San Giovanni	6	В	9.51	± 0.41	а	С	17.42 ±	1.40	a,b	В	12.61 ±	2.91	a,b	С	16.71 ± 1.61 b	*
	TOT	3	A,B	8.33	± 1.01	а	В	10.71 ±	0.92	a,b	В	12.02 ±	0.12	a,b	B,C	13.14 ± 1.60 b	*
	TGT	6	С	15.53	± 1.71	а	D	22.53 ±	0.60	а	С	20.81 ±	0.22	а	D	26.71 ± 1.60 b	**
Significance			**				***				***				***		
Protocatechuic acid	Canada	3	В	15.21	± 1.20		В	18.71 ±	0.70		С	20.11 ±	0.40		В	23.31 ± 4.41	ns
	Geogia	6	С	30.71	± 5.81		С	38.82 ±	2.92		D	42.89 ±	0.60		С	43.12 ± 0.70	ns
	San Ciovanni	3	Α	4.61	± 0.22		Α	5.61 ±	0.22		Α	5.73 ±	0.60		A	6.60 ± 1.10	ns
	San Giovanni	6	A,B	8.51	± 0.00		A	10.91 ±	0.60		В	11.04 ±	2.01		A	12.52 ± 0.91	ns
	TOT	3	A,B	9.50	± 1.80		A	11.42 ±	1.91		В	14.51 ±	0.10		A	14.44 ± 1.71	ns
	TGT	6	В	15.41	± 0.10	а	В	22.73 ±	0.40	b	С	22.52 ±	0.61	b	В	28.01 ± 1.61 c	**
Significance			**				***				***				***		
Procyanidin B1		3	A,B	40.31	± 4.70		С	47.71 ±	2.21		С	45.71 ±	0.30		В	47.74 ± 9.83	ns
	Geogia	6	В	63.82	± 17.71	L	D	70.10 <u>+</u>	5.01		D	70.20 <u>+</u>	1.80		С	66.72 ± 2.01	ns
		3	Α	17.11	± 0.51		Α	19.54 ±	1.32		Α	16.83 ±	0.61		Α	18.33 ± 1.21	ns
	San Giovanni	6	A		± 4.12		В	32.12 ±			A.B		-		A	26.01 ± 1.61	ns
		3	A		± 2.81		B	33.33 ±	-		B,C				A	28.04 ± 1.93	ns
	TGT	6	A,B		± 2.60		C,D	58.50 ±			C	46.91 ±	_		C	66.32 ± 1.80	ns
Significance			**	11.01			***	50.50	2.50		***	10.51	10.20		***	00.52 - 1.00	115
Gallocatechingallate		3		4.10	± 0.30		А	3.93 ±	0.11			3.71 ±	0.00			3.51 ± 0.00	ns
	Geogia	6			± 0.11		A,B	4.50 ±				4.42 ±	_			4.02 ± 0.00	ns
		3			± 0.00		B	4.84 ±			-	4.54 ±				3.84 ± 0.52	ns
	San Giovanni	6			± 0.00		B	5.02 ±				4.51 ±				4.11 ± 0.00	ns
		3			± 0.21		В	4.82 ±			-	5.63 ±				4.22 ± 0.31	ns
	TGT	6			± 0.21		В	5.01 ±			-	4.52 ±				4.62 ± 0.31	ns
Significance		0	NS	4.05	1 0.21		**	5.01	0.50		NS	4.52 1	0.21		NS	4.02 2 0.51	115
3-Coumaric acid		3		0.10	± 0.00			1.90 ±	0.00			0.17 ±	0.00			0.19 ± 0.00	ns
5 Countaire dela	Geogia	6			± 0.00			1.90 ±			-	0.18 ±	-			0.10 ± 0.00	ns
		3			± 0.00			1.80 ±			-	0.10 ±				0.17 ± 0.00	ns
	San Giovanni	6			± 0.00			3.00 ±			-	0.10 ±				0.22 ± 0.11	ns
		3			± 0.00			2.00 ±			-	0.20 ±				0.29 ± 0.00	ns
	TGT	6			± 0.00			1,00 ±			-		0.00			0.1 ± 0.00	ns
Significance		-	NS				NS	_,			NS				NS		
2-Coumaric acid		3		< 1	.00			< LO	0			< L0	20			< LOQ	_
2 countaire dela	Geogia	6			.00			< LO			-	< L(< LOQ	
		3			ND			ND	~		-	N				<100	_
	San Giovanni	6			.00			ND			-	N				ND	
		3			ND			ND				N				ND	_
	TGT	6			ND ND			ND				N				ND	
Significance		Ŭ											-				
Rutin		3	А	0.10	± 0.00		А	0.10 ±	0.00		A,B	0.29 ±	0.00	+ +	Α	0.39 ± 0.00	ns
	Geogia	6	B		± 0.10		B.C	0.89 ±			B	0.71 ±	_		A,B	0.61 ± 0.10	ns
		3			.00		A	0.10 ±		а	A	0.10 ±		а	A	0.32 ± 0.00 b	*
	San Giovanni	6	A,B		± 0.20		C	1.22 ±		a	A,B	0.10 ±		a	C	1.21 ± 0.20	ns
		3	7,5		<u>-</u> 0.20		A	0.10 ±			A,B	0.39 ±		+	A	0.31 ± 0.00	ns
	TGT	6	A,B		± 0.10	а	B	0.10 ±		-	A,B	0.11 ±		а	B.C	1.11 ± 0.20 b	*
Significance		0	A,B **	0.31	÷ 0.10	d	B ***	0.51 1	0.11	d	A,B *	0.51 ±	0.10	d	B,C **	1.11 ± 0.20 0	-

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 $^{\rm W}$ Data are expressed as mean \pm SD (n = 3).

Abbreviations: HS % = hazelnut skin content (%), TGT = Tonda Gentile Trilobata, LOQ = limit of quantification.

Means followed by different lowercase letters in same row within each concentration were significantly different at

512 513 514 p < 0.05; means followed by different capital letters in same column within each storage time were significantly different at p < 0.05.

515 Significance: * p < 0.05; ** p < 0.01; *** p < 0.001; ns or NS = not significant.

516	Table 6: Sugar and	organic acid	concentrations	(g/kg) of vo	gurt during 3	week of storage at 4 °C ^W .
010	Tuote of Dugar and	organne aera	concentrations		Sarraanness	week of storage at 1 e .

Parameter	Hazelnul varietals	HS %		1					7				1	4				21		Significant
actose	Control	0		48.9	± (0.04	b		47.05	± 0.1	Эa		46.24	1 ±	0.39) a		45.83 ±	0.89 a	*
	Courses.	3		48.02	± ().27	b		47.62	± 2.0	Ъ		45.17	7 ±	0.48	3 a,b		44.05 ±	0.11 a	*
	Geogia	6		47.28	± (0.73	b		45.76	± 0.0	5 a,	b	44.70) ±	0.32	2 a		44.11 ±	1.12 a	*
		3		47.90	+ (0.30	с		46.32	+ 0.3	7 b		45.12	+ <	0.3	3 a		44.80 ±	0.28 a	**
	San Giovanni	6		46.29	+ '	1.05			46.14	+ 0.7	2		44.70) +	0.24	1		44.91 ±		ns
		3		49.52					46.81		_		45.44	-	-			44.77 ±		ns
	TGT	6		46.89					46.37				45.32					44.77 ±		ns
		0		40.89	ΞU	5.10			40.37	± 0.0	-		45.34	2 I	0.10	>		40.29 ±	1.59	ns
Significance		_	NS					NS		_	_	NS	_	-		_	NS			
Glucose	Control	0	A,B,C	0.37				В	0.37			0			0.00		В		0.00 c	
	Geogia	3	A,B	0.35				В	0.69			В,С			0.0		A		0.06 a	
	deogia	6	B,C	0.40	± (0.04	b	С	0.87	± 0.0) d	A	0.49)±	0.01	LC	A	0.17 ±	0.02 a	***
	San Giovanni	3	Α	0.31	± (0.02	а	A,B	0.63	± 0.0	5 b	В,С	0.8	ι±	0.0	Эс	A	0.33 ±	0.06 a	**
	San Giovanni	6	С	0.43	± (0.01		С	0.82	± 0.0)	E	0.67	7 ±	0.01	L	A	0.53 ±	0.41	ns
		3	А	0.31	± (0.00	а	Α	0.59	± 0.0	1 b	В,С	0.80) ±	0.13	3 с	A	0.23 ±	0.01 a	*
	TGT	6	с	0.43				с	0.83			A			0.0		A		0.01 a	
Significance		-	*	2.15				***	2.25		-	***		1		-	*			
Salactose	Control	0	с	11.97	+ /	1.24	2	D	11.97	+ 0 7	1 2	h (12.9	1 -	0.1	bc	r	13.33 ±	0.29 0	*
JaidCLUSE	Control																			
	Geogia	3	B,C	11.46				C,D	12.27				11.09				A,B		1.15 a	
	÷	6	A,B	10.90				A,B	11.25				11.44				A		0.05 a	
	San Giovanni	3	B,C	11.51			a,b	с	12.09				12.42					10.17 ±		
		6	A,B	10.89	± (0.01		B	11.47	± 0.0	1	E	12.18	3 ±	0.02	2	В	10.81 ±		ns
	TGT	3	B,C	11.63	± ().78	b	С	12.07	± 0.1	1 b	A	11.3	l ±	0.7	Lb	A,B	9.48 ±	0.20 a	*
	101	6	А	10.49	± ().22	b	A	11.13	± 0.0	1 c	A	11.2	3 ±	0.01	Lс	A	7.97 ±	0.12 a	***
Significance			*					***				**					*			
Pyruvic acid	Control	0	В	0.89	+ (0.00		с	0.89	+ 0.0	2		0.91	1 +	0.00)		0.91 ±	0.02	ns
,		3	B	0.88				C	0.91						0.01			0.89 ±		ns
	Geogia	6	B	0.87			2	В	0.87			h			0.0				0.02 0.00 c	
		3	B	0.86				B,C	0.89					-) a,b			0.00 c	
	San Giovanni						d													
		6	A	0.81				A		± 0.0					0.00			0.86 ±		ns
	TGT	3	В	0.88				B,C		± 0.0					0.0			0.89 ±		ns
		6	Α	0.79	± (0.00	а	A	0.84	± 0.0) b		0.85	5 ±	0.0	Lb		0.92 ±	0.02 c	**
Significance			**					***				NS					NS			
Lactic acid	Control	0	С	18.15	± (0.44	а	D	18.15	± 0.4	1 a,	b C	19.52	2 ±	0.18	3 b,c	C	20.39 ±	0.53 c	*
	Cassia	3	B,C	17.38	± (0.46	а	C,D	18.43	± 0.3	4 b	A,B,C	18.2	ι±	0.19	a,b	В	18.98 ±	0.13 b	*
	Geogia	6	A,B	16.31	± (0.32	а	A,B	16.37	± 0.1	3 a,	b A,E	17.78	3 ±	0.38	3 b	A,B	18.5 ±	0.07 b	**
		3	B,C	17.51	± (0.63	а	C,D	18.29	± 0.0	1 a.	b C	18.68	3 ±	0.0	3 b.c	B,C	19.4 ±	0.20 c	*
	San Giovanni	6	A.B	16.32				В	16.76				18.36					17.56 ±		
		3	B,C	17.61				c	18.23				17.72					19.37 ±		
	TGT	6	A	15.61				A	16.11				18.18					19.06 ±		
Significance		0	*	15.01	÷ (5.51	a	***	10.11	1 0.0	Ja	**	10.10	> ±	0.00	, ,	*	19.00 1	0.22 C	
•	a										-									
Malic acid	Control	0	A		± ·			A		± -	_	4		• ±	_		A	- ±		
	Geogia	3	В	0.08				С	0.07			E			0,00		В	0.08 ±		ns
		6	В	0.07				В	0.05			0			0.0		В	0.07 ±		ns
	San Giovanni	3	С	0.17	± (0.01		E	0.17	± 0.0	2	0	0.16	5 ±	0.00)	C	0.16 ±	0.00	ns
	San Grovanni	6	D	0.40	± (0.05		F	0.33	± 0.0	1	E	0.32	2 ±	0.0	L	C	0.33 ±	0.01	ns
	тст	3	В	0.07	± (0.00		В	0.07	± 0.0	1	E	0.07	7 ±	0.0	L	В	0.07 ±	0.00	ns
	TGT	6	С	0.21	± (0.00		D	0.15			C			0.00		В			ns
Significance			***					***			-	***		T			***			
Citric acid	Control	0		2.72	+ (0.01			2.72	+ 0.0	1		27/	1 +	0.0			2.77 ±	0.07	ns
	control	3		2.67					2.72						0.0		-	2.68 ±		ns
	Geogia																			
		6		2.64					2.63						0.0			2.70 ±		ns
	San Giovanni	3		2.72					2.73						0.01			2.68 ±		ns
		6		2.71					2.74						0.0		_	2.75 ±		ns
	TGT	3		2.76					2.71						0.02			2.73 ±		ns
		6		2.66	± (0.00			2.67	± 0.0	1		2.7	L ±	0.02	2		2.85 ±	0.08	ns
ignificance			NS					NS				NS					NS			

⁵¹⁸ 519 520

^W Data are expressed as mean \pm SD (n = 3).

Abbreviations: HS % = hazelnut skin content (%), TGT = Tonda Gentile Trilobata.

521 522 523 Means followed by different lowercase letters in same row within each concentration were significantly different at p < 0.05; means followed by different capital letters in same

column within each storage time were significantly different at p < 0.05.

Significance: * p < 0.05; ** p < 0.01; *** p < 0.001; ns or NS = not significant.