OPTIMAL NEUTRON SOURCE & BEAM SHAPING ASSEMBLY FOR BORON NEUTRON CAPTURE THERAPY

SUMMARY REPORT

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ABSTRACT

There were three objectives to this project:

- 1. The development of the 2-D SWAN code for the optimization of the nuclear design of facilities for medical applications of radiation, radiation shields, blankets of accelerator-driven systems, fusion facilities, etc.
- 2. Identification of the maximum beam quality that can be obtained for Boron Neutron Capture Therapy (BNCT) from different reactor-, and accelerator-based neutron sources. The optimal beam-shaping assembly (BSA) design for each neutron source was also to be obtained.
- 3. Feasibility assessment of a new neutron source for BNCT and other medical and industrial applications. This source consists of a state-of-the-art proton or deuteron accelerator driving an inherently safe, proliferation resistant, small subcritical fission assembly.

The 2-D SWAN code was successfully developed by replacement of the 1-D ANISN code for the solution of the transport equation by the 2-D DORT code and by making modifications to the SWIF module of the 1-D SWAN code. However, we found it difficult to get DORT to properly converge for the type of problems we were to consider in order to accomplish the second and third objectives of this project. Particularly problematic was the convergence of the adjoint equation. Not succeeding to resolve the DORT convergence problem, we developed a second version of the 2-D SWAN code in which DORT is replaced by TWODANT – another two-dimensional discrete ordinates code in common use. The two versions of the 2-D SWAN codes are described in this report along with their validity tests and sample problems. In fact this report can serve as a draft of the users' manual for the newly developed 2-D SWAN codes.

As the TWODANT version of the 2-D SWAN code became operational only in 2002, we could not use the 2-D SWAN code for the optimization studies called for the second and third part of this project. Nevertheless, a study of the maximum attainable beam quality and an optimization of the BSA for two high-energy neutron sources was performed in parallel using 3-D Monte Carlo codes. A summary of his study is included in this report. It defines the optimal neutron energy for the treatment of deep and shallow seated brain tumors and comes up with an optimal BSA design for a D-D and a D-T fusion neutron sources. The findings of this study confirm our assertion that the beam quality that can be obtained from a high-energy neutron source. This assertion of ours, first published in 1995, was based on studies using the 1-D SWAN code.

The feasibility of using a subcritical fission assembly for amplifying the neutron current coming out from an accelerator neutron source was recently completed at UC Berkeley. This preliminary feasibility study considered a very compact (26 cm in diameter, 21 cm long) cylindrical D-D neutron source coupled with a compact (80 cm in diameter, 14 cm thick) low-enriched uranium water-cooled subcritical neutron multiplier to provide a compact BNCT facility that is passively safe and economical. The fission multiplier amplifies the neutron current by a factor of 30 thus making the compact D-D neutron source useable for BNCT and other applications. However, a more thorough study is needed before a sound conclusion can be drawn on the desirability of

developing commercial compact and possible mobile intense neutron irradiation-facilities that will be affordable to hospitals, research laboratories, industry and universities.

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J.M. Verbeke, J. Vujic, and K.N. Leung, "Neutron Beam Optimization for BNCT using the D-D and D-T High-Energy Neutron Sources," Nucl. Technol. 129 (2), 257-278 (2000).

INTRODUCTION

There were three primary goals to this project:

- (1) Development of a 2-D SWAN. The objective is to develop a first-of-its-kind general-purpose two-dimensional code for the optimization of source-driven systems. Examples of type of systems the 2-D SWAN is to be applicable to include facilities for medical applications, radiation shields, and blankets of accelerator-driven systems and of fusion facilities.
- (2) Identification of the maximum attainable BNCT beam quality. The intention was to use the 2-D SWAN to identify the maximum beam quality for Boron Neutron Capture Therapy (BNCT) that can be obtained from different reactor-, and accelerator-based neutron sources. The optimal beam-shaping assembly (BSA) design for each neutron source was to be obtained.
- (3) Feasibility Assessment of an Accelerator-Driven Subcritical Neutron Source. This source, intended for BNCT and other medical and industrial applications, is to consist of a state-of-the-art proton (or deuteron) accelerator driving a small, inherently safe, proliferation resistant subcritical fission assembly. The 2-D SWAN code was to be used for finding the optimal design of the subcritical neutron multiplier as well as of the BSA.

The first goal was formally accomplished as planned. However, we found it difficult to get DORT to properly converge for the type of problems we were to consider in order to accomplish the second and third goals. Particularly problematic was the convergence of the adjoint equation. Hence, we devoted all the time originally allocated for the second and third goals to search how to make DORT to converge.

Eventually we decided to replace DORT by TWODANT – another two-dimensional discrete ordinates code in common use. Thus we have developed another version of 2-D SWAN with TWODANT as the module for solving the transport equation.

This report describes the two two-dimensional optimization codes we developed and their validation. The focus is on the DORT version of the 2-D SWAN as it is with this code that we have invested most of our effort. The types of problems the SWAN codes can address are described in Section 2. The methodology used by the SWAN codes to search for the optimal system composition is summarized in Section 3. The SWAN optimization process is described in Section 4 and the 2D-SWAN code structure is outlined in Section 5. Input data description for the new 2D-SWAN code is described in Section 6. The validity of the 2-D SWAN is then addressed in Section 7 by comparing its predictions to results obtained using the well-established 1-D SWAN code. This validity test is done for design optimization of a simplified beam-shaping-assembly (BSA) for Boron Neutron Capture Therapy (BNCT). Convergence problems encountered with the 2D-SWAN code are discussed in Section 8.

Also included in this report is a summary of companion studies we have performed that address the subject of Part II and of Part III of this project and fulfill a significant part of their objective. These summaries are incorporated as Appendices of this report.

PART I

Development of a 2-D Optimization Code SWAN

1. INTRODUCTION

The 2-D SWAN was to be developed on the basis of the one-dimensional optimization code SWAN originally developed and extensively applied¹⁻³⁹ by one of the co-PI's of this project. The original SWAN was able to address performance parameters of the form of linear flux functionals in fission-free systems. Since then the SWAN capability was extended; nowadays it can also be applied to (1) fissionable systems³⁰⁻³⁴; (2) performance parameters of the form of ratio of linear flux functionals^{27,28,32,34-39}; and (3) critical systems, considering reactivity as the performance parameter^{30,31,33}.

SWAN is composed of two major modules^{2,33}: (1) The one-dimensional discrete ordinates code ANISN for calculating the neutron flux and one or more adjoint functions across the system, and (2) The code SWIF that uses the flux and adjoint functions to calculate material "effectiveness functions" and uses these functions to guide an iterative search of the optimal system composition. Details will be given in the next section.

The approach proposed for the development of the 2-D SWAN is, basically, to replace the 1-D transport code ANISN by its 2-D "brother" DORT, and to modify the SWIF module to handle 2-D EF's and 2-D material densities. It was anticipated that "having the experience we have in developing and successfully applying the 1-D SWAN, this modification is, in principle, straight forward. Nevertheless, there are few technical challenges to overcome." (This quotation is from the proposal).

2. TYPE OF PROBLEMS 2-D SWAN CAN ADDRESS

The SWAN codes differ from conventional nuclear design codes in, essentially, a couple of ways: (a) They calculate "material effectiveness functions" (MEF) in addition to the flux, eigenvalue, and reaction rate distributions. (b) They use these MEF distributions to guide an automated search of the optimal system composition. The definition of the MEF is given in Section 3 and the search algorithm is described in Section 4.

The 2-D SWAN code can address the following type of optimization problems: find those constituents and their concentration across the system that will maximize or minimize a performance parameter of interest. The performance parameters that can be addressed with the code are of either one of the following forms:

- (a) Linear flux functionals such as reaction rates (for example: dose rate), or
- (b) Ratio of linear flux functionals (e.g., ratio of dose-equivalent delivered to the tumor to maximum (or average) dose-equivalent delivered to the normal tissue for BNCT).
- (c) the maximum *k*_{eff} for a given mass of fissile material of a given composition that can be configured when in combination with specified constituents (such as moderating and reflecting materials); and
- (d) the minimum critical mass of a given type of fissile material when in combination with specified other materials and geometry.

The latter two apply only to multiplying systems. A constraint can be imposed on the optimization problem.

3. THEORETICAL FOUNDATION

3.1 MATERIAL EFFECTIVENESS FUNCTIONS

2D-SWAN handles three different types of MEF's:

- (a) EF, the Effectiveness Function, is the most basic MEF. The EF of material i in zone z with respect to performance parameter P expresses the effect, on P, of an addition of a unit volume of material i in zone z. EF is calculated using first-order perturbation theory formulation (See Sect. 3).
- (b) EVREF, the Equal Volume Replacement Effectiveness Function, is the most widely used MEF. The EVREF of material i in zone z corresponding to a performance parameter P is the change in P due to the replacement of a cubic centimeter of reference material R in z by the same volume of material i. EVREF is calculated from the EF values of materials i and R supplemented by material density data.
- (c) ECREF, the Equal Cost Replacement Effectiveness Function, of material i in zone z corresponding to a performance parameter P is the change in P due to the replacement of a cubic centimeter of reference material R in z by that volume of material i that will leave the system cost unchanged. ECREF is calculated from the EF values of materials i and R supplemented by material cost data.

The MEF data provides the following information on the status of the specified system:

- (a) Proximity of the present system to the optimum configuration.
- (b) The system constituents which would most efficiently meet the optimization goals.
- (c) Changes to the space-dependent concentration of these constituents needed to approach the optimal system (this information is used by SWAN to carry out the system optimization).
- (d) Identification of alternate constituents considered to be more promising than one of the system constituents (this information is useful for determining if it is possible to get an even more optimal performance by replacing part of at least one of the system constituent by another material not incorporated in the system description).

The EF distributions are calculated using first order perturbation theory. Consider, first, performance parameters of the form of reaction rates. For problems in which the response function (usually proportional to a cross section) of the performance parameter to be maximized (or minimized) does not change with the change in composition, the values for $E_i(z)$ is calculated using the following expressions:

$$E_i(z) = -AC_i(z) + BC_i(z) + FC_i(z)$$
(1)

in which

$$AC_{i}(z) = \int d\underline{r} \int d\underline{E} \int d\underline{\Omega} [\Phi^{+}(\underline{r},\underline{E},\underline{\Omega}) \Sigma_{t,i}(\underline{E}) \Phi(\underline{r},\underline{E},\underline{\Omega})], \qquad (2)$$

$$BC_{i}(z) = \int d\underline{r} \int dE \int d\underline{\Omega} \int dE' \int d\underline{\Omega}' [\Phi^{+}(\underline{r}, E', \underline{\Omega}')]$$

$$\Sigma_{s,i}(E \to E'; \Omega \to \underline{\Omega}')\Phi(\underline{r}, \underline{E}, \underline{\Omega})], \tag{3}$$

$$FC_{i}(z) = \int d\underline{r} \int dE'[\chi_{i}(E') \Phi^{+}(\underline{r},E')] \int dE [\nu_{i}\Sigma_{f,i}(E)\Phi(\underline{r},E)], \qquad (4)$$

where $\int d\mathbf{r}$ denotes integration over the volume of zone z,

$$\Phi(\underline{\mathbf{r}},\underline{\mathbf{E}}) = \int d\underline{\Omega} \ \Phi(\underline{\mathbf{r}},\underline{\mathbf{E}},\underline{\Omega}), \text{ and }$$
(5)

$$\Phi^{+}(\underline{\mathbf{r}},\underline{\mathbf{E}}) = \int d\underline{\Omega} \ \Phi^{+}(\underline{\mathbf{r}},\underline{\mathbf{E}},\underline{\Omega})/4\pi.$$
(6)

The EF distributions are then used to calculate the EVREF distributions as follows:

$$EVREF_{i,R}(z) = -E_R(z) + E_i(z).$$
(7)

Consider, next, a performance parameter of the form of a ratio of reaction rates, to be denoted as N/D. The EF used for such a performance parameter is

$$EF(N/D) = [N/D][EF(N)/N - EF(D)/D]$$
(8)

where EF(N) and EF(D) are $E_i(z)$ of Equation (1) when applied to, respectively, the numerator, N, and the denominator, D, of the performance parameter of interest. The EVREF for this performance parameter is of the same form as of Equation (7).

3.2 OPTIMALITY CONDITION

The criterion for the optimum system is the uniformity of the $EVREF_{i,R}(z)$ of the constituent materials that are the optimization variables. This condition implies that, at the optimum, any permissible infinitesimal change in the concentration of the variable constituents should leave the performance parameter to be maximized or minimized unchanged, provided that

$$0 \le {}^{\min} \psi_i^n(z) \le \psi_i^n(z) \le {}^{\max} \psi_i^n(z) \le 1.0$$
(9)

where $\psi_i^n(z)$ is the volume fraction of constituent i in zone z and iteration n; ${}^{\min}\psi_i^n(z)$ is the minimum permissible volume fraction (usually 0) and ${}^{\max}\psi_i^n(z)$ is the maximum permissible volume fraction. Material conservation requires that

$$\sum_{i} \psi_{i}^{n}(z) = \text{constant} \le 1.0$$
(10)

where the summation is over all the i constituents of variable concentration. If the summation is smaller than unity, (1.0 - constant) fraction of the volume of zone z is allocated for materials of fixed concentration. Examples for such materials are structural or moderator materials. The volume fraction is used as a measure of concentration since 2D-SWAN is set to work with macroscopic cross sections of the materials that are either incorporated in the system or are candidate constituents. SWAN implements this condition by requiring that the difference between the maximum and minimum value of the EVREF_i(z) of all the material variables in all the ones will be smaller than a user-specified small number, ε . If and where a given material reaches an upper bound restraint (usually, it occupies 100% of the given zone volume), its EVREF_i(z) is to be equal to or smaller than the unrestrained value of EVREF_i(z). The opposite situation occurs in the case of a lower bound restraint (usually, the material has a zero concentration in the zone under consideration).

The optimality condition is, then,

$$EVREF_{i}(z) \qquad \begin{cases} < \text{constant, for } \psi_{i}(z) = \min \psi_{i}(z) \\ = \text{constant, for } \min \psi_{i}(z) \le \psi_{i}(z) \le \max \psi_{i}(z) \\ > \text{constant, for } \psi_{i}(z) = \max \psi_{i}(z) \end{cases}$$
(11)

More details concerning the derivation of the above expressions can be found in Ref. 17.

3.3 DISCRETE MESH IMPLEMENTATION

The angular flux and adjoint distributions are expanded in spherical harmonics Y ($\underline{\Omega}$) :

$$\phi(\underline{\mathbf{r}}, \mathbf{E}, \underline{\Omega}) = \sum_{\ell=0}^{L} \sum_{m=-\ell}^{\ell} \phi_{\ell m}(\underline{\mathbf{r}}, \mathbf{E}) Y_{\ell m}(\underline{\Omega})$$
(12)

$$\phi^{+}(\underline{\mathbf{r}}, \mathbf{E}, \underline{\Omega}) = \sum_{k=0}^{K} \sum_{n=-k}^{k} \phi_{kn}^{+}(\underline{\mathbf{r}}, \mathbf{E}) Y_{kn}(\underline{\Omega})$$
(13)

and using the ortho-normality property:

$$\int_{4\pi} d\underline{\Omega} Y_{\ell m}(\underline{\Omega}) Y_{\ell' m'}^{*}(\underline{\Omega}) = \delta_{\ell \ell'} \delta_{m m'}$$
(14)

and the relation:

$$Y_{\ell m}(\underline{\Omega}) = (-1)^m Y_{\ell,-m}^*(\underline{\Omega}) , \qquad (15)$$

the multigroup expression for AC can be written as follows:

$$AC(\underline{\mathbf{r}}) = \sum_{g=1}^{G} \Sigma_{t}^{g} \sum_{\ell=0}^{L} \sum_{m=-\ell}^{\ell} (-1)^{m} \phi_{\ell m}^{g}(\underline{\mathbf{r}}) \phi_{\ell-m}^{+g}(\underline{\mathbf{r}}) , \qquad (16)$$

where the flux moments are defined by:

$$\phi_{\ell m}^{g}(\underline{\mathbf{r}}) \equiv \int_{4\pi} d\underline{\Omega} \phi^{g}(\underline{\mathbf{r}},\underline{\Omega}) Y_{\ell m}^{*}(\underline{\Omega}) . \qquad (17)$$

The multigroup expression used for the calculation of the BC term is:

$$BC(\underline{\mathbf{r}}) = \sum_{\ell=0}^{L} \frac{4\pi}{(2\ell+1)} \sum_{m=-\ell}^{\ell} (-1)^{m} \sum_{g=1}^{G} \sum_{h=1}^{G} \phi_{\ell m}^{g}(\underline{\mathbf{r}}) \Sigma_{s\ell}^{g \to h} \phi_{\ell-m}^{+h}(\underline{\mathbf{r}}) .$$
(18)

In deriving this equation the differential scattering cross section has been expanded into a Legendre polynomial series:

$$\sigma_{s}^{g \to h}(\mu) = \sum_{\ell=0}^{L} \sigma_{s\ell}^{g \to h} P_{\ell}(\mu)$$
(19)

where

$$\sigma_{s\ell}^{g \to h} = \frac{2\ell + 1}{2} \int_{-1}^{1} \sigma_{s}^{g \to h} (\mu) P_{\ell}(\mu) d\mu$$
(20)

and

$$\int_{-1}^{1} P_{\ell}(\mu) P_{\ell'}(\mu) d\mu = \frac{2}{2\ell + 1} \delta_{\ell\ell'} .$$
(21)

Use is also made of the spherical harmonics addition theorem:

$$P_{\ell}(\mu) = \frac{4\pi}{2\ell+1} \sum_{m=-\ell}^{\ell} Y_{\ell m}^{*}(\underline{\Omega}') Y_{\ell m}(\underline{\Omega})$$
(22)

where μ is $\underline{\Omega} \bullet \underline{\Omega}'$, the cosine of the polar angle between the two directions $\underline{\Omega}$ and $\underline{\Omega}'$. The multigroup expression used for the calculation of the FC term is:

$$FC(\underline{\mathbf{r}}) = \sum_{h=1}^{G} \chi^{h} \phi^{+h}(\underline{\mathbf{r}}) \sum_{g=1}^{G} \upsilon \Sigma_{f}^{g} \phi^{g}(\underline{\mathbf{r}}).$$
(23)

The expression for the normalization integral, NI, is like the sum of Eq. (23) over all the materials which contribute to fission.

The moments of the flux and of the adjoint distributions $[\phi_{\ell m}^{g}(\underline{r}) \text{ and } \phi_{\ell m}^{+g}(\underline{r})]$ are calculated routinely by DORT and are transferred from DORT to SWIF via the XTROUT file. The DORT adjoint moments are inverted in SWIF before being used for the calculation of the effectiveness functions. The inversion, both in the energy and in the angular variables, is done as follows:

$$\phi_{\ell m}^{+g}(\underline{r}) = (-1)^{\ell+m} [\phi_{\ell m}^{+(G-g+1)}]_{DORT} .$$
(24)

This inversion produces the physically meaningful adjoint.

The cross sections σ_t^g and $\sigma_{s\ell}^{g \to h}$ are the standard DORT cross sections.

3.4 VARIATION OF COMPOSITION

The variation in the volume fraction of the i^{th} material in the n^{th} iteration is calculated from the expression:

$$\delta \psi_{i}^{n}(z) \equiv \psi_{i}^{n}(z) - \psi_{i}^{n-1}(z) = A_{i}^{n} Q_{e,i}^{n-1}(z) + B_{i}^{n} Q_{c,i}^{n-1}(z) , \qquad (25)$$

where $Q_{e,i}$ is the EVREF of material i pertaining to the performance parameter to be maximized or minimized, and $Q_{c,i}$ in the EVREF of material i pertaining to the constraint. A_i and B_i are coefficients that determine the amplitude of the volume fraction variation per iteration.

There are four major steps in the determination of the new density distribution: Determination of the A_i coefficients, determination of the B_i coefficients, the calculation of the new density distributions [Eq. (25)], and readjustment of the new density distributions if they have overflowed the specified density limits.

With $\delta \psi_i^n$ (z) of Eq. (25), the variation of the constraint becomes:

$$\delta F_{c}^{n} = \sum_{i=1}^{I-1} \int d\underline{r} Q_{c,i}^{n-1}(z) \, \delta \psi_{i}(z) = \sum_{i=1}^{I-1} \int d\underline{r} \left[A_{i}^{n} Q_{c,i}^{n-1}(z) Q_{e,i}^{n-1}(z) + B_{i}^{n} Q_{c,i}^{n-1}(z) Q_{c,i}^{n-1}(z) \right].$$
(26)

The coefficients B_i^n are determined to give $\delta F_{c,i}^n = 0$, that is:

$$B_{i}^{n} = -A_{i}^{n} \left[\int d\underline{r} Q_{c,i}^{n-1}(z) Q_{e,i}^{n-1}(z) \right] / \left[\int d\underline{r} Q_{c,i}^{n-1}(z)^{2} \right], \quad i = 1, 2, ..., I-1.$$
(27)

Inserting B_i^n [Eq.(27)] back into Eq.(26) one gets:

$$\delta \psi_{i}^{n}(z) = A_{i}^{n} \left[Q_{e,i}^{n-1}(z) - \frac{\int d\underline{r} Q_{c,i}^{n-1}(\underline{r}) Q_{e,i}^{n-1}(z)}{\int d\underline{r} [Q_{c,i}^{n-1}(z)]^{2}} Q_{c,i}^{n-1}(z) \right].$$
(28)

The A_i^n coefficients are calculated by SWIF using Eq.(28) as follows:

$$A_{i}^{n} = a_{i}^{n} / \left[Q_{e,i}^{n-1}(z_{m}) - \frac{\int d\underline{r} Q_{e,i}^{n-1}(z) Q_{e,i}^{n-1}(z)}{\int d\underline{r} [Q_{e,i}^{n-1}(z)]^{2}} Q_{e,i}^{n-1}(z_{m}) \right],$$
(29)

where z_m denotes the zone in which the volume fraction change will be the maximum (in absolute value) and a_i^n are the input data specified in the 12* array of SWIF. The value of a_j^n should be the maximum volume fraction change desired for material i at the nth iteration (in the units used for the material densities).

Details about the derivation of the above expressions can be found in Ref. 2.

3.5 CONVERGENCE CONDITION

The criterion used for testing how close is the optimization process (which is iterative) to convergence is a direct implementation of the optimality condition defined in Eq. (11). One possible implementation is the following: Over the zones in which material i of variable concentration did not reach its lower or upper concentration limits,

$$\left| Q_i^n(z) / \overline{Q}^n - 1 \right|_{\max} \le \varepsilon$$
, for all zones and for $i = 1, 2, ...I-1$ (30)

where \overline{Q}^n is the average value of the EVREF in iteration n; the averaging is over all the zones which participate in the optimization and over all the I-1 materials, excluding those combinations of zones and materials for which the volume fraction reached its lower or upper permissible limit. The subscript "max" implies the maximum relative deviation from the average. This deviation should not exceed the value ε -- a user specified parameter.

In addition to the condition of Eq. (30), there is a need to check the situation in all the zones in which any of the I-1 materials reached its concentration limit.

Additional information on the original SWAN methodology can be found in Refs. 1, 2 and 17.

4. THE OPTIMIZATION PROCESS

Before starting the optimization process, a reference system geometry and composition is defined. The user needs also to define the number and location of zones in the system. A zone in SWAN is defined as a region the composition of which is kept uniform throughout the optimization process. A zone can be as small as a single interval, and as big as the entire system.

In addition, the user has to decide if he/she wants to consider the effect of candidate constituents and, if so, must add them to the system constituents. A candidate constituent is defined as a potential constituent that is not included in the reference system, but may be included in the optimal system. Alternatively, the user may be interested in getting the EVREF or ECREF of certain materials. All of these materials have to be included in the system. If the volume fraction of a given material the user wants to get its EVREF is zero, the user should assign to this material an infinitesimally small concentration (e.g., 10^{-15}).

The optimization process is iterative. Each iteration starts with the calculation of the flux distribution followed by the calculation of one or, in case of performance parameter of the form of a ratio of functionals, two adjoint function distributions. Using these distributions and the cross-sections, SWAN then calculates the EVREF of all the constituents defined by the user to have variable concentration in each of the specified zones. The EVREF are then used to guide an automated redistribution of the system constituents that will improve the performance parameter of interest. This iterative process continues until either an optimality condition or the maximum number of iterations specified by the user is reached. Illustrations of the optimization process are given in Section 7.

5. 2D-SWAN STRUCTURE

5.1 OVERALL STRUCTURE

The structure of the 2-D SWAN code is similar to that of the 1-D SWAN². The primary difference is that the 1-D transport code $ANISN^{40}$ was replaced by its 2-D counterpart – DORT.⁴¹ Another difference is that the cross section library format was changed to match the requirement of DORT.

The 2-D SWAN code consists of three primary modules: GIP^{42} , DORT^{41} and $\text{SWIF}^{2,43}$. GIP converts an ANISN binary cross-section file (ordered by material) to another binary cross-section file that has the format required by DORT (ordered by group). DORT is a two-dimensional discrete ordinates program that calculates the neutron and/or photon flux distribution, k_{eff} and reaction rates. It can also solve the adjoint equation. The SWIF calculates the Effectiveness Functions and performs a search of the optimal system composition. The flow of data between the three modules and from/into input/output units is controlled by a new driver program called DORIF.

Figure 5.1 shows a general flowchart of the DORIF sequence. The general sequence of steps that is required for each iteration of the optimization process is as follows:

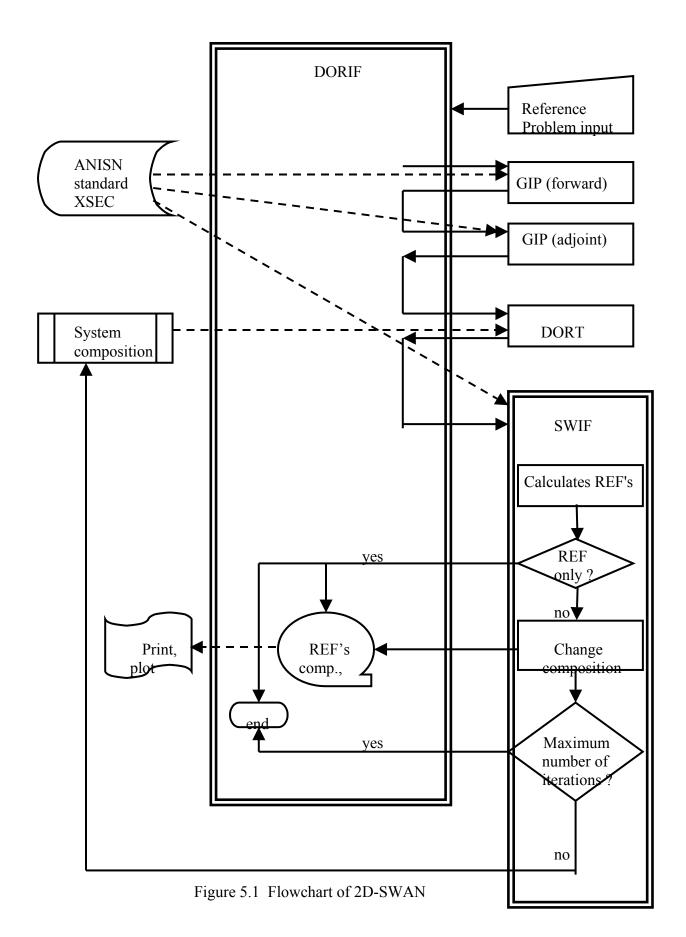
- 1. Define the reference system composition, geometry and zones.
- 2. Create the group-ordered cross-section files for both direct and adjoint cases.
- 3. Using these cross-section libraries and the current material density distribution, DORT calculates the flux, reaction rates and adjoint functions across the system. For criticality problems k_{eff} is also calculated.
- 4. Using the resulting fluxes, adjoint functions, the current material density distribution and the original ANISN material-ordered cross section file, SWIF calculates the user's specified effectiveness functions. If only those functions are required, then this is the end of the sequence. If, on the other side, the user requests an optimization, the SWIF continues to the next step.
- 5. Using the EVREFs, SWIF calculates a zone-wise modified system composition. If more iterations are required then steps 3 to 5 are repeated.

This sequence of iterations is terminated when the maximum number of iterations, specified by the user, has been reached. Automatic convergence test algorithms will be added to DORIF in the future.

Following is a list of the main programs DORIF is composed of, along with a brief description of their function:

- SWAN2D A master program that fixes the magnitude of the common array.
- DRIV Opens the required files, reads the driver data, controls the flow of calculations, updates the flux guess for the next iteration, checks if the maximum number of

iterations is reached and writes the new volume fractions of the materials for use in the next iteration, if required.



- SHUFFLE Reads the user's input data and splits it to make the input for GIP, DORT and SWIF.
- FIDO A short routine that addresses the reading of the user's input to AREAD.
- AREAD Reads explicitly the user's input, translates it and splits into different sub-input files as required (see later).
- AWRITE Writes output data.
- CWRITE Writes output data.
- APUNCHOL–Writes output data in FIDO format.
- GIP Prepares the material-ordered cross-section file from an ordinary ANISN (groupordered) cross-section file. For more details see Reference 42.
- SWIF Calculates Effectiveness Functions and modifies the volume fraction of the materials of variable concentration in the search for the optimal system composition. For more details see Reference 43.

5.2 THE SWIF OPTIMIZATION MODULE

A flowchart of the SWIF optimization program is included in Figure 5.1. SWIF uses the same material-ordered cross section file used by GIP. The rest of the input data for SWIF is transferred from DORT. There are three or four input files: The first file includes a general description of the geometry needed by SWIF. DORT was modified in order to create such a file. The second file is the standard flux output file created by DORT; it is in the "VARFLM" format. The third file is similar to the second but containing adjoint flux data. The fourth file is needed only if the problem requires solution of two adjoint equations. If used this fourth file is to contain the second adjoint data.

Following is a list of the modules SWIF is composed of along with a brief description of their function:

- SWIF A routine that links between SWAN2D and the functional modules.
- SETUP Reads general data from the relevant file created by DORT and builds the addresses of the various arrays. It also controls the reading of the rest of the input data, controls the effectiveness function calculations and, if necessary, controls the creation of a new composition profile.

- UNIT3 Reads the geometry data required by SWIF. Also reads the forward and adjoint fluxes from the standard VARFLM files created by DORT.
- RDBLIB Reads from the ANISN binary file the relevant cross-section data needed for SWIF.
- EFFECT Calculates the zone-wise EVREF for the materials of variable concentration.
- NEWDEN Calculates the new composition profile and updates the specified output files.

5.3 GIP AND DORT MODIFICATIONS

5.3.1 GIP

The original GIP reads the cross-section file that is ordered by materials (in ANISN format) from logical unit 9 and writes this data ordered by group on logical unit 8. Since two GIP runs are required, one for the forward run and the second for the adjoint runs, the numbering of the logical units is set by DORIF. While the logical unit number for the ANISN ordinary file is set as before to 9, The output cross-section file is now assigned to logical unit 7 for the forward run and to 8 for the adjoint runs.

The input for GIP is read from a logical unit 40 rather than from the standard logical unit 5. This was done in order to separate the input for GIP from those for DORT and SWIF. Since GIP is not run as a stand-alone module, some modifications were done in it in order to enable the user to use the ordinary ANISN X-SEC library each time GIP is called.

5.3.2 DORT

DORT uses the standard logical units 5 and 6 as, respectively, the input and output files. Some modifications were made in the DORT routines that treat the reading of the input, so that the user can read it from a several of input logical units. This enables the user to avoid repeating almost the same input for the forward and the adjoint (or the two adjoint) cases. This also enables the user to set the material density data (the 12* array in DORT) on a separate file so that only this file can be replaced by SWIF when a new composition profile is generated.

One of the advantages of the multi input units set for DORIF is that it enables DORT to use the fluxes with its moments from a previous material iteration as an initial flux guess for the next material iteration. This option was found capable of considerably reducing the time for DORT convergence.

The original DORT is set to read the input data from logical unit 41. The FFREAD and FIDAS routines of DORT were modified to enable reading the data from other logical units. The new options added to these routines are the following:

- nx Tells the input reading routine to start reading data from logical unit n just from the location where it was after the last time of data reading, i.e. the input file should not be rewinded.
- ny Tells the input reading routine to start reading data from the beginning of logical unit n; i.e. first rewind this input file and then read from it.

Another option added to this routine is introduction of "Pv" anywhere in an input array; when introduced it multiplies all the elements of the input array, up to the position of "P" in this array, by the real number "v".

The SHUFFL routine reads the entire input, as prepared by the user and splits it between the various logical units, as defined in advance in DORIF or by the user. When this routine finds the following card

() +n

with a blank in the 3rd column, it transfers the data that follows to logical unit n until either the end of input is reached or this special card is read again.

Some modifications in material identification by DORT were needed in order to enable interfacing between DORT and SWIF. The original definitions for arrays 10\$ and 11\$ (MIXT and NUCL arrays) of DORT were related to the column number of the proper materials (or mixtures) in the cross section matrix, as produced by GIP. In DORIF, they were changed to the material number, as read from the ANISN binary cross-section file by GIP, or to any free number for mixtures. The assignment of the material numbers to the column numbers is done via the 13\$ array (MATL) of the DORT input. As a result some modifications were done in the routine MACMX that prepares the cross-sections for mixtures.

An input restriction is that ISCTM must be always positive. This is because SWIF, at this stage, cannot handle variable order of scattering.

5.4 I/O FILES

5.4.1 GIP

- fort.1 –Local file
- fort.2 –Local file
- fort.3 –Local file
- fort.4 Local file
- fort.7 Binary-output file of cross-sections for forward calculations of DORT.
- fort.8 Binary-output file of cross-sections for adjoint calculations of DORT.
- fort.9 Binary-input file of cross-sections in ANISN format.
- fort.40 Input file for GIP.

5.4.2 DORT

fort.1 –Local file

- fort.3 Local file
- fort.4 Local file
- fort.7 Binary-output file of cross-sections for forward calculations as done in GIP.
- fort.8 Binary-output file of cross-sections for adjoint calculations as done in GIP.
- fort.21 ASCII file containing the material composition profile (12** array) for DORT.
- fort.25 ASCII file (optional) contains the common input of the two (or three) cases.
- fort.35 ASCII file containing the flux guess input (93* and 95* arrays) for the first iterations. In the next iterations it becomes dummy.
- fort.41 Master input file for DORT.
- fort.61 Binary file containing fluxes and moments for forward case in VARFLM format. It is an output file for each odd iteration and input file for each even iteration.
- fort.62 As fort.61, but it is an input file for each odd iteration and output file for each even iteration.
- fort.63 As fort.61 but for the first adjoint case.
- fort.64 As fort.63, but it is an input file for each odd iteration and output file for each even iteration.
- fort.65 As fort.61 but for the second adjoint case, if occurred.
- fort.66 As fort.65, but it is an input file for each odd iteration and output file for each even iteration, if occurred.
- fort.67 ASCII file that updated the flux guess input unit (NTFLX) and the flux output unit (NTFOG) in the 61\$ array of DORT. Enables using of fluxes and moments from previous iteration.
- fort.71 Binary file containing the distributed source (NTDSI in the 61 array of DORT). It is required when INPSRM > 0.
- fort.82 Local file
- fort.83 Local file
- fort.84 Local file
- fort.85 ASCII file (optional) containing the direct source distribution for the forward case (the 96*, 97*,98* arrays of the input to DORT).
- fort.91 Local file
- fort.92 Local file
- fort.93 Local file
- fort.94 Local file
- fort.95 Local file
- $\label{eq:containing} \begin{array}{l} \text{fort.201} \text{ Binary file containing necessary data, such as geometry, activities, k_{eff}, to be transmitted from DORT to SWIF} \end{array}$
- fort.202 ASCII file with the edit-out of fort.201

5.4.3 SWIF

- fort.9 Binary-input file of cross-sections in ANISN format.
- fort.10 ASCII file that accumulates all the profiles from fort.21 of DORT and fort.22 of SWIF with the iterations.
- fort.22 ASCII file containing the material composition profile (11** array) for SWIF.
- fort.30 Binary file that dumps most of the input and output of SWIF if the trigger SAVE in the 1\$ array of SWIF is set to 1.

- fort.34 ASCII file that contains general information, such as zone structure and, for every iteration: the iteration number, the volume fractions of materials for which the EVREF were calculated, EVREF values, as well as the system k_{eff} and the mass of the materials. (Like in SWANS⁴³, see later appendix about the structure of this file.)
- fort.42 ASCII file which contains the input for SWIF.
- fort.50 Local file
- fort.61 Binary fluxes and moments files as edited by DORT.
- fort.62 Binary fluxes and moments files as edited by DORT.
- fort.63 Binary fluxes and moments files as edited by DORT.
- fort.64 Binary fluxes and moments files as edited by DORT.
- fort.65 Binary fluxes and moments files as edited by DORT.
- fort.66 Binary fluxes and moments files as edited by DORT.
- fort.201– Binary file containing necessary data, such as geometry, activities, k_{eff} , to be transmitted from DORT.

6. INPUT DATA DESCRIPTION

A general structure of the input to DORIF (2D-SWAN) is given in Figure 6.1. This input data is for problems that require a solution of two adjoint equations (here denoted as "adjoint-H" and

DORIF DRIVER (2 lines)
=dort DORT INPUT SPECIFIC TO FORWARD CASE t
=dort DORT INPUT SPECIFIC TO ADJOINT-H CASE t
=dort DORT INPUT SPECIFIC TO ADJOINT-L CASE t =end
() +25 DORT INPUT COMMON FOR ALL CASES
() +40 =gip GIP INPUT FOR FORWARD CASE =end =gip GIP INPUT FOR ADJOINT CASE =end
() +35 DORT FLUX GUESS INPUT FOR THE THREE CASES
() +67 DORT FLUX INPUT AND OUTPUT UNITS
() +42 SWIF INPUT
() +22 SWIF PROFILE INPUT (11* ARRAY)
() +21 DORT PROFILE INPUT (12* ARRAY)

Figure 6.1 A general layout of DORIF input

"adjoint-L" or "Adjoint case") in addition to a solution of a flux equation ("Forward case"). Overall there are 11 input data blocks. The lines above/below each block title are input lines that designate block initiation/termination. Following is a detailed data input specifications for each of the input "blocks" of Fig. 6.1.

6.1 DORIF DRIVER

This input block includes only two cards that control the flow of GIP, DORT and SWIF:

CARD 6.1.1 –	Title (12A4); A general description (Hollerith)
CARD 6.1.2 –	Option specifications (6I3)
1. IFIL –	Preparation of input data files
	0 - Use existing data files
	1 – Prepare new data files (recommended)
2. IOPT –	Sequence of calculations
	0 - DORT run only
	1 - SWIF run only
	2 - Start with DORT followed by SWIF (recommended)
	3 - Start with SWIF followed by DORT
3. IEF –	Purpose of SWIF calculations
	0 – Optimization Calculations
	1 – Effectiveness Functions only
4. IMFL –	1 1
	-1 - SWIF will initialize contents of files (recommended for IEF = 1)
	0 - SWIF will not modify contents of files
	1 - SWIF will modify contents of files (recommended for IEF = 0)
5. IMAX –	Maximum number of iterations on material density distributions
	$\{\text{for IOPT} \ge 2 \text{ and IEF} = 0\}$
	1 - for Effectiveness calculations (IEF = 1)
6. ISUPR –	Number of Iteration from which the SWIF output is suppressed
	(2 is recommended).

6.2 DORT INPUT SPECIFIC FOR "X" CASE

The next three input blocks contain the specific input for each of the three DORT runs: one forward run and two adjoint runs: adjoint-H and adjoint-L. The last of the blocks should be terminated with an "=end" line (as shown in Fig. 6.1). For detailed information about the meaning of the different input parameters see the manual of $DORT^{41}$.

CARD 6.2.1 –	=dort (as shown in Fig. 6.1).
CARD 6.2.2 –	Title card - begins with " in the first column.
CARD 6.2.3 –	61\$\$ - Data set logical unit reference numbers:
1. NTFLX –	Flux input unit - Set to 0 at the beginning.
2. NTFOG –	Flux output unit - At the beginning set to:
	61 - for forward case

- 62 for adjoint-H (first adjoint) case
- 63 for adjoint-L (second adjoint) case

In the second iteration, for the three cases, DORT sets automatically NTFLX to 61, 62 and 63 and NTFOG to 64, 65 and 66. In the third iteration DORT sets NTFLX back to 64, 65 and 66 and NTFOG back to 61, 62 and 63 and so on.

- 3. NTSIG Cross-section unit, as created by GIP. Should be always:
 - 7 for forward case
 - 8 for adjoint-H and adjoint-L cases.
- 4. NTBSI 0

5. NTDSI – Distributed source input unit scratch - set to 71 for each case.

Terminate this input array with e. e means skip to the end of this array.

- CARD 6.2.4 67y for the first (forward) case 67x for the other (adjoint) cases The input data is to be read from logical unit 67. For the first case the data is read from the beginning of this logical unit. For the other cases it is read from the end point reached in the previous reading from this logical unit (see section 6.6).
- CARD 6.2.5 25y Switches to the beginning of logical unit 25.
- CARD 6.2.6 62\$\$ Define the special features for each case"
 - For the forward case, add the two cards:
 - a1 0
 - a30 N A35 2 e
 - For each adjoint case add the two cards:
 - al 1
 - a30 N e

The notation An means move to the n^{th} entry in the current array. The first entry (IADJ) in 62\$\$ array defines if the problem is forward (0) or adjoint (1) calculation.

The 30th entry (INPSRM) in this array defines the distributed source input option:

- 0 The source is set to 0 or read from unit NTDSI if NTDSI > 0.
- 1 SIJ(I,J) is read from 96^{**} array for each group. See card 6.2.17.
- 2 SIJ(I,J)*SG(G) , read from 96** and 98** arrays. See cards 6.2.17 and 6.2.19.

- 3 SI(I)*SJ(J)*SG(G), read from the 96**, 97** and 98** arrays. See cards 6.2.17, 6.2.18 and 6.2.19.

NTDSI is required ALWAYS if INPSRM > 0.

The 35th entry (IACT) in this array defines the number of region and pointwise activities to be calculated. It is defined only for the first (i.e., forward) case which is set to 2. In the other (adjoint) cases it takes the default value, i.e. 0.

- CARD 6.2.7 67y Switch reading the input from the beginning of logical unit number 67.
- CARD 6.2.8 25x Switch reading the input from logical unit 25 starting from the end point reached in the previous reading from logical unit 25.

 CARD 6.2.9 – 63** - Define the special features for each case: For each case add the following card:
 – a2 XNF The 2nd entry (XNF) in this array defines the normalization of the source for each of the three cases. When set to 0 the normalization is ignored. 0 is RECOMMENDED ALWAYS for the adjoint cases.

- CARD 6.2.10 25x Switch reading the input from logical unit 25 starting from the end point reached in the previous reading from logical unit 25.
- CARD 6.2.11 25x Switch reading the input from logical unit 25 starting from the end point reached in the previous reading from logical unit 25.
- CARD 6.2.12 25\$\$ Activity data part I. ICMAT(IAC) materials to be used in activity calculations (length |IACT|). To be specified for forward calculation only. ICMAT(IAC) is the location of the activity material IAC in 13\$\$ array (See card 6.3.23). If negative, do not multiply the cross-section times the flux by the material density.
- CARD 6.2.13 26\$\$ Activity data part II. Specify ICPOS(IAC) cross section table position for activity (length |IACT|). To be specified for forward calculation only.
- CARD 6.2.14 27** Activity data part III. Specify ACMUL(IAC) activity multiplier (length |IACT|). To be specified for forward calculation only.

The above three data arrays need to be specified for the H and L activities.

CARD 6.2.15 – t Terminates this data block. See DORT manual⁴¹.

CARD 6.2.16 – 35y for the first (forward) case.

35x for the other (adjoint) cases

The input data is to be read from logical unit 35. For the first case the data is read from the beginning of this logical unit. For the other cases it is read from

the end point reached in the previous reading from this logical unit (see Section 6.5).

CARD 6.2.17 –	96** - The distributed source input for each case; part I. Specify SIJ(I,J), S(I,J) or S(I) (length = ISMJM, ISMJM or IM) as INPSRM= 1,2 or 3. See card 6.2.6.
CARD 6.2.18 –	97** - The distributed source input for each case; part II. Specify $SJ(J)$ (length = JM) only if INPSRM = 3. See card 6.2.6.
CARD 6.2.19 –	98** - The distributed source input for each case; part III. Specify

SG(G) (length = IGM) only if INPSRM > 1. See card 6.2.6.

Each of the above three arrays must terminate by t, as shown in Fig. 6.1.

CARD 6.2.20 - =end

Terminates this section as shown in Fig. 6.1. Specify for the last case ONLY.

6.3 DORT INPUT COMMON FOR ALL CASES

This data block specifies the common input for the forward and adjoint cases for DORT. It is assumed that the user is familiar with DORT and its instructions.

CARD 6.3.1 –	() +25 (See Fig. 6.1)
	This specifies that all the following data will be inserted on logical unit 25.
	Note that column 3 is a blank.
CARD 6.3.2 –	62\$\$ - Control parameters input (Integers):
	For positions not defined below the default option is used. For more details or
	changes see the DORT manual ⁴¹ .
1. IADJ –	Dummy. Its definition is 0/1 for forward/adjoint calculation. This data is
	replaced by the value specified in card 6.2.6.
2. ISCTM –	Maximum order of scattering.
	Must be positive and the same in all the system.
3. IZM –	Number of material zones.
4. IM –	Number of spatial intervals in 1 st dimension (I).
	Must be positive and the same for each J in the 2^{nd} dimension.
5. JM –	Number of spatial intervals in the 2 nd dimension (J).
6. IGM –	Number of energy groups.
7. IHT –	Position of total cross-section in cross-section table.
8. IHS –	Position of self-scatter cross-section in cross-section table.
9. IHM –	Length of cross-section in cross-section table for each energy group.
10. MIXL –	Cross-section mixing table length.
11. MMESH -	- 0
12. MTP –	Number of cross section sets to be read from NTSIG (see card 6.2.3.)
13. MTM –	Total number of cross section sets including mixtures.

- 14. IDFAC Density factor. The input options are:
 - 0 not used
 - 1 Enter 3* array DNIJ(I,J) (see card 6.3.16) for modifying cross-sections.
- 15. MM Maximum number of direction to be used.

Negative implies that a variable quadrature is used.

- 16. INGEOM Geometry option:
 - 0 X-Y (infinite slab)
 - 1 R-Z (finite cylinder)
 - 2 R (infinite cylinder)
 - For more options see the DORT manual⁴¹.
- 17. IBL Left boundary condition:
 - 0 void
 - 1 reflected
 - 2 periodic
 - 3 cylindrical
 - 4 fixed boundary source
 - 5 albedo
- 18. IBR Right boundary condition. Same options as for IBL.
- 19. IBB Bottom boundary condition. Same options as for IBL.
- 20. IBT Top boundary condition. Same options as for IBL.
- 21. ISRMX Maximum number of source (outer) iterations (default = 1).
- 22. IFXMJ Maximum number of flux (inner) iterations per group (default = 20).
- 23. IFXMF Final maximum number of flux (inner) iterations per group (no effect if 0).
- 24. MODE Flux extrapolation model (default = 4). The options are:
 - 0 linear with negative fluxes set to 0
 - 1 linear with no fixup of negative fluxes
 - 2 scalar weighted
 - 3 zero weighted
 - 4 theta weighted (recommended in DORIF, especially for adjoint cases).
 - 5 vector weighted
- 25. KTYPE Calculation type.
 - 0 (fixed source) is the only option currently DORIF is set to handle.
- 26. IACC Acceleration method used for the discrete ordinates solution. The options are:
 - 0 single groupwise rebalance factor
 - 1 diffusion acceleration
 - 2 partial current rebalance (default)
- 27. KALF Rebalance stabilization method option:
 - 0 standard method
 - 1 alternate method
- 28. IGTYPE Solution method. Set always to 0 (discrete ordinates).
- 29. INPFXM –Initial flux input option:
 - 0 flux read from logical unit NTFLX
 - 1 FIJ(I,J) read as 93** array for each group. See card 6.5.2.
 - 2 FIJ(I,J)*FG(G), uses 93** and 95** arrays. See cards 6.5.2 and 6.5.4.
 - 3 FI(I)*FJ(J)*FG(G), uses 93**, 94** and 95** arrays. See cards 6.5.2,
 - 6.5.3 and 6.5.4.

30. INPSRM - 35. IACT –	-Distributed source input options – same options as for INPFXM. Dummy. It is overridden by the value specified in card 6.2.6 Number of region and pointwise activities to be calculated. If negative calculate only region activities.	
36. IRED –	Dummy. It is overridden by the value specified in card 6.2.6. Balance table output control. Set to IZM to print balance table for each of the IZM zones.	
CARD 6.3.3 –	41x Switch reading the input from logical unit 41 starting from the end point reached in the previous reading from logical unit 41.	
CARD 6.3.4 –	e This switches the input to the end of the array 62\$\$.	
CARD 6.3.5 – For positions not 1. TMAX –	63** - Control parameters input (floating point): defined here the default option is used. For more details see DORT manual ⁴¹ . Maximum minutes of CPU time to be used for this problem. Ignored when set to 0	
2. XNF –	Dummy. It is overridden by the value specified in card 6.2.8.	
End by e that	instructs skipping to the end of this array.	
CARD 6.3.6 –	41x Switch reading the input from logical unit 41 starting from the end point reached in the previous reading from logical unit 41.	
CARD 6.3.7 –	e This switches the input to the end of the array 63**.	
CARD 6.3.8 –	t Terminates input data block 1 for DORT.	
CARD 6.3.9 –	t Skips input data block 2 for DORT.	
Cards 6.3.10 to 6.3.13 constitute input data block 3 for DORT ⁴¹ :		
CARD 6.3.10 –	81** - W(M,MSET); Directional weights.	
CARD 6.3.11 –	82** - EMU(M,MSET); μ , cosine of angle with X or R direction.	
CARD 6.3.12 –	83** - ETA(M,MSET); η , cosine of angle with Z or Θ direction.	
CARD 6.3.13 –	t Terminates input data block 3 for DORT.	

Cards 6.3.14 to 6.3.24 constitute input data block 4 for DORT⁴¹:

- CARD 6.3.14 1^{**} CHI(IG); fission spectrum fractions, χ , by group.
- CARD 6.3.15 2^{**} ZIN(J); Z or Θ fine mesh boundaries.
- CARD 6.3.16 3^{**} DNIJ(I,J); density factor, if IDFAC > 0 (see card 6.3.2). Default is 1.0 for all the array.
- CARD 6.3.17 4** RIN(I,ISET); X or R fine mesh boundaries.
- CARD 6.3.18 8\$\$ IJZN(I,J); material zone by fine space mesh.
- CARD 6.3.19 9\$\$ IZMT(IJZN); material number (location in 13\$\$ array see card 6.3.23) by material zone.
- CARD 6.3.20 10\$\$ MIXT(MIX); mixture ID numbers in the mixing table (MIXL>0). These numbers should be consistent with those defined in 13\$\$ array – see Card 6.3.23.
- CARD 6.3.21 11\$\$ NUCL(MIX); component ID numbers in the mixing table (MIXL>0). These numbers should be consistent with those defined in 13\$\$ array – see Card 6.3.23.
- CARD 6.3.22 21y Switch reading the input from the beginning of logical unit 21.
- CARD 6.3.23 13\$\$ MATL(MT); list of material ID numbers of nuclides in the same order as in GIP (see card 6.4.9) and used in card 6.3.21, followed by material ID number of mixtures (chosen freely) as used in Card 6.3.20.
- CARD 6.3.24 41x Switch reading the input from logical unit 41 starting from the end point reached in the previous reading from logical unit 41.

6.4 GIP

This data block includes the input for preparing the cross-section files in group-organized library format as required by DORT. Since forward and adjoint jobs require different ordering of the groups, it has to be specified twice. For details see Reference 42.

CARD 6.4.1 – () +40 (See Fig. 6.1) All the following data will be inserted on logical unit 40. Note that 3rd space is blank. Use cards 6.4.2 to 6.4.6 to create one input set for the forward case and one input set for the adjoint cases (the two adjoint cases use the same GIP library).

- CARD 6.4.2 = gip (See Fig. 6.1)
- CARD 6.4.3 Title (72 character description); A general description (Hollerith)
- CARD $6.4.4 1^{**}$ Input parameters:
 - 1. IGM Number of energy groups
 - 2. IHT Position of total cross-section
 - 3. IHS Position of in-scatter cross-section
 - 4. IHM Length of cross section table
 - 5. MS Mixing table length. It is set to 0 in DORIF.
 - 6. MCR Number of materials to be read from cards. It is set to 0 in DORIF.
 - 7. MTP Number of materials to be read from the ordinary cross-section library file in binary format (as used by ANISN⁴⁰)
 Each of the ISCT components for a given isotope is counted as a separate material.
 - 8. MTM Number of all the materials, including those read by GIP (MCR + MTP).
 - 9. ITH 0 for a forward case.
 - 1 -for an adjoint case.
 - 10. ISCT Maximum order of scattering expansion
 - 11. IPRT 0 Print cross sections for all materials
 - 1 Do not print (recommended)
 - 2 Print only for mixtures
 - 12. IOUT- 0 Output all materials (recommended)
 - 1 No output
 - 2 Output only for mixtures
 - 13. IDOT– Output format
 - 0 ANISN
 - 1 DOT-III
 - 2 DOT-IV (recommended)
 - 14. NBUF Number of Kilo-Bytes buffer space (default = 60)

End this array by e and t separated by a blank.

CARD 6.4.5 – 13\$\$ - Material ID numbers to be read from the ordinary cross-section library file in binary format, as used by ANISN⁴⁰ (MTP entries).

End section by t.

CARD 6.4.6 – =end (See Fig. 6.1). This card ends the input for a case.

6.5 DORT FLUX GUESS INPUT FOR THE THREE CASES

This data block specifies the input for Input Data Block 6 for DORIF (Fig. 6.1). A data block need to be specified for each DORT run; one for the forward solution and one for each adjoint run. It is assumed that the user is familiar with the manual of DORT⁴¹.

CARD 6.5.1 – () +35 (See Fig. 6.1). All the following data will be inserted on logical unit 35. Note that the third space is blank.

Start with the input for a forward run.

CARD 6.5.2 –	93^{**} – FIJ(I,J), FIJ(I,J) or FI(I) as INPFXM =1,2, or 3.
CARD 6.5.3 –	$94^{**} - FJ(J)$ if INPFXM =3.
CARD 6.5.4 –	95** – FG(IG) if INPFXM >1.
CARD 6.5.5 –	41x Switch reading the input from logical unit 41 starting from the end point reached in the previous reading from logical unit 41.

Repeat Cards 6.5.2 to 6.5.5 for each adjoint run.

DORIF replaces the content of this file with updated fluxes in each optimization iteration.

6.6 DORT FLUX INPUT AND OUTPUT UNITS

DORIF changes the input and output logical units for the flux from one iteration to the next. The unit numbers are interchanged so that they are the same in each even DORIF iteration and the same in each odd DORIF iteration. In the first iteration DORIF uses the user specified initial flux (adjoint) guess (See Sec. 6.5). For any other iteration, DORIF uses for the initial flux (adjoint) the flux (adjoint) distribution (including all the angular moments) calculated in the previous iteration. This procedure considerably reduces the CPU time.

CARD 6.6.1 – () +67 (See Fig. 6.1). All the following data will be inserted on logical unit 67. Note that the third space is blank.

Start with input for a forward run.

CARD 6.6.2 – 41x

Switch reading the input from logical unit 41 starting from the end point reached in the previous reading from logical unit 41. In the next iteration DORIF replaces this card by defining the proper input and output logical units (NTFLX and NTFOG) in the 61\$\$ array - see card 6.2.3.

CARD 6.6.3 – 41x

Switch reading the input from logical unit 41 starting from the end point reached in the previous reading from logical unit 41. In the next iteration DORIF replaces this card by a proper card with the current INPFXM value the 29th entry in 62\$\$ array.

Repeat cards 6.6.2 and 6.6.3 also for each adjoint case.

6.7 SWIF INPUT

This data block describes the input required for preparing the system composition for the next iteration. All the data given in this block remains unchanged during the DORIF iterations. For more details see Ref. 43.

- CARD 6.7.1 () +42 (See Fig. 6.1). All the following data will be inserted on logical unit 42. Note that the third space is blank.
- CARD 6.7.2 Title card. Its format is (10L1,10I1,15A4) The first 10 entries are indicators that control the printout in SWIF - the indicator can have one of two values: T for print or F for not to print. Following is a definition of the different printout control indicators: <u>Column</u> <u>Meaning</u>
 - 1 Parameters for /BULKBU/ common block.
 - 2 Fluxes and currents of forward solution.
 - 3 Fluxes and currents of adjoint solution(s) as given by DORT.
 - 4 Fluxes and currents of adjoint solution(s) inverted in SWIF.
 - 5 Cross-section data used by SWIF.
 - 6 Terms of the Effectiveness Functions.
 - 7 Density dependent input arrays.
 - 8-10 Not used.

The next 10 entries are indicators that control the output of the revised density dependent data arrays:

Column Meaning

11 Not used in DORIF.

- 12 for SWIF 11** array (see section 6.8).
- 13 for DORT 12** array (see section 6.9).
- 14-20 Not used in DORIF.

The following options are available for columns 12 and 13:

- 0 No output.
- 1 Print only.

7 - Print and modify contents of files 21 and 22 (recommended by DORIF).

The last data is a title with a maximum of 60 characters.

DATA SEGMENT 1 : Initial Data

CARD 6.7.3 –	1\$\$ - integer parameters.
1. INF –	Number of functionals to be used (In DORIF set to 2).
2. ISA –	Number of bilinear functions (In DORIF set to 2).
3. IMM –	Type of extremum:
	+1 – for a maximum problem.
	-1 – for a minimum problem.
4. ISK –	Number of materials that have variable concentration.
	In SWIF, all the ISCT components for a given material are counted as the
	same material.
5. ISD –	Total number of materials for SWIF (≥ISK).
	In SWIF, all the ISCT components for a given material are counted as the
	same material.
6. IDN –	Density adjustment mode:
	0 - fill-up (if I01(2) not equal 0, see below)
	1 – rescale.
7. ITA –	Selection of the amplitude A to be used for density variation:
	-2 - perturbation calculation of fractional change of functional (INF<2).
	-1 - perturbation calculation of absolute change of functional.
	0 - prescribed density change (IBO = 0).
8. IBO –	Relation between the B and A coefficients:
	0 - independent B for each material.
	1 - fixed ratio of B/A for all materials.
9. ICT –	Convergence test
<i></i>	-1 - maximum possible change in functional (I01(2) not equal 0).
	0 - bypass.
	 relative maximum change of functional.
	2 - relative maximum change of ratio of functionals (INF=2).
10. SAVE –	Preparation of SWFOUT file (unit 30):
10.011.2	0/1 (do not)/(do) prepare
11.	0
12.	0
	0 - two bilinear functional treatment.
	1 - ratio of two bilinear functional treatment. Valid only if $INF = 2$ and $I01$ is
	set to $\{0,0\}$; see card 6.7.6.
14 to 20.	Fill by 0.
11020.	
CARD 6.7.4 –	2** – floating-point parameters.
1. EPDEN –	Density deviation check.
	-Scale factor for adjoints (1.0 is recommended).
3 to 10 –	Fill by 0.
CARD 6.7.5 –	Т
	Terminates input data segment 1 in SWIF.
	r

DATA SEGMENT 2 - Input Control Indicators

- CARD 6.7.6 3\$\$ I01 vector. Specify 0/1 for bilinear/weight functional (length INF). The weight functional option has not been tested so far in this version of DORIF.
- CARD 6.7.7 4\$\$ ISAS (≤ISD) Number of materials that go into each adjoint source term (length ISA). Fill with 0 is recommended.
- CARD 6.7.8 T Terminates input data segment 2 in SWIF.

DATA SEGMENT 3 - Material Specifications

- CARD 6.7.9 7\$\$ ID numbers of all materials (read from the ordinary cross-section library file in binary format, as used by ANISN library⁴⁰) which have variable concentration (length {ISK*[ISCTM + 1]}).
- CARD 6.7.10 T Terminates input data segment 3 in SWIF.

DATA SEGMENT 4 - Material Densities

- CARD 6.7.11 8** Maximum volume fraction of each material of variable concentration if it were to occupy all the volume available for all the materials of variable concentration (length IZM * ISK). For zones that have no materials of variable concentration set to 0.
- CARD 6.7.12 9** Maximum permissible volume fraction of each material of variable concentration in each zone (length IZM * ISK). For zones that have no materials of variable concentration set to 0.
- CARD 6.7.13 10** Minimum permissible volume fraction of each material of variable concentration in each zone (length IZM * ISK). For zones that have no materials of variable concentration set to 0. For any other zone, if any of the specified materials has an initial value of 0, then this number should be set to 1E-15.
- CARD 6.7.14 22X Switch reading the input from logical unit 22 starting from the end point reached in the previous reading from logical unit 22 (see section 6.8).
- CARD 6.7.15 12** Coefficients (A) for density modification (length [ISK-1]).

Use when IEF = 0.

- CARD 6.7.16 51^{**} Convergence parameters for substitution effectiveness functions (length [ISK-1]*INF). Use when IEF = 0.
- CARD 6.7.17 1B Tells that the variable format specified in card 6.7.18 is to be used for reading card 6.7 20 and refers to this data as the array number specified in card 6.7.19.
- CARD 6.7.18 () Variable format in parenthesis. This is the format in which the names of materials of variable concentration will be read and printed as heading to printouts of material volume fraction tables etc.
- CARD 6.7.19 56% The % sign is used by SWIF to distinguish this array from an integer array (denoted by \$\$) and from a floating point array (denoted by **). The name of the materials, as given in card 6.7.20, will be stored in array 56%.
- CARD 6.7.20 Name of material of variable concentration (length ISK). See card 6.7.17 for explanation. The format is as specified in card 6.7.18.
- CARD 6.7.21 65\$\$ Defines the zone number for which the ratio H/L needs to be calculated. Should be used only for IRATIO = 1:
 - 2 (for internal use by SWIF)
 - 2. 1 (for internal use by SWIF)
 - 3. -N where N is the zone number corresponding to the location of the first adjoint source (H).
 - 4. -M where M is the zone number corresponding to the location of the 2^{nd} adjoint source (L).
 - 5 to 20. Fill by 0.

1

- CARD 6.7.22 T Terminates SWIF input data segment 4.
- CARD 6.7.23 T Terminates all the input for SWIF.

1

6.8 SWIF COMPOSITION INPUT (11** ARRAY)

This data block specifies the input arrays to SWIF that are varied by DORIF from iteration to iteration.

- CARD 6.8.1 () +22 (See Fig. 6.1) All the following data will be inserted on logical unit 22. Note that the third space is blank.
- CARD 6.8.2 11** current volume fraction of all the materials (length IZM*ISD).

CARD 6.8.3 – 42X

Switch reading the input from logical unit 42 starting from the end point reached in the previous reading from logical unit 42.

6.9 DORIF COMPOSITION INPUT (12** ARRAY)

This data block specifies the input arrays to DORT that are varied by DORIF from iteration to iteration.

CARD 6.9.1 –	() $+21$ (See Fig. 6.1) All the following data will be inserted on logical unit 21. Note that the third space is blank.
CARD 6.9.2 –	12** - DENS(MIX) current volume fraction of all the materials (length MIXL).
CARD 6.9.3 –	41x Switch reading the input from logical unit 41 starting from the end point reached in the previous reading from logical unit 41.

6.10 INPUT SAMPLE

The sample problem models a sphere of radius 65 cm in RZ geometry using a mesh of 1 cm. The 65x65 cells are divided into 20 zones. The central 1cmx1cm zone is a vacuum in which the direct source is specified. This source zone is surrounded by another vacuum zone that is 4 cm thick. The following 30 cm thick spherical shell represents the Beam Shaping Assembly (BSA) of a Boron Neutron Capture Therapy (BNCT) facility. Its composition is to be optimized. It is divided into 12 equal thickness zones. The next 10 cm shell contains a low concentration of ⁶LiF. The last 20 cm shell represents the brain to be treated; it is divided into four zones: the first 1 cm thick zone represents the head outer surface; it is where L is measured. The following 7 cm are normal tissue. It is followed by 1 cm thick tumor region; it is in this region that H is measured. The remaining 11 cm thick zone represents normal tissue. The last zone is vacuum that fills the space between the outer "head" surface and a cylinder that is 65 cm in diameter and 65 cm high. The system "map" as printed by DORT is shown in Section 6.11 below. Following this map is a list of the zones composition and volume.

The neutron source is that obtained when 2.5 Mev protons impinge on a ⁷Li target. It is normalized to 1 neutron per second. The DABL-69 multi-group cross-section library (See Table 8.1 for the group structure) and the S_8 -P₃ transport approximation are used for the DORT calculations.

Many comment statements are introduced in the sample input file so as to help the user to follow this relatively long input specification. The comment cards are denoted in their first location by the following characters:

- / Stands for a comment in the input of DORT. Any data after this sign until the end of card is neglected by the program.
- (Stands for the same thing for SWIF.
- " Stands for the title card for DORT input; see card 6.2.2.

```
sphere S8-1CM-P3-1E-4 25 iter H/L ,vac 1e20
 1 2
       0 1 30 1
=dort
 finite sphere direct - tumor 8-9, L 0-1, old src
/ The above two lines are Cards 6.2.1 and 6.2.2 respectively.
     It is the beginning of the Forward case.
/
/ Card 6.2.3
61$$ 0 61 7 0 71 e
/ Card 6.2.4
67y
/ Card 6.2.5
25y
/ Card 6.2.6
 al 0 / type of run
a30 2 / source input fij(i,j)*fg(g)
a35 2 / activities
/ Card 6.2.7
67x
/ Card 6.2.8
25x
```

```
/ Card 6.2.9
a2 1.0 / normalization * width
/ Card 6.2.10
25x
/ Card 6.2.11
/ profile
25x
/ act 1,2 - total tissue/tumor in ALL
                                          groups
/ Card 6.2.12
25$$ -51 -52
/ Card 6.2.13
26$$
       4
               4
/ Card 6.2.14
27**
      1
               1
/ Card 6.2.15
 t.
/ Card 6.2.16
35y
/ point source
/ Card 6.2.17
96** 1 f0 t
/ Card 6.2.19 LAST CARD OF FORWARD CASE
/ "OLD" source 2.5Mev p on Li7
98**
 0.00000e+00 0.00000e+00 0.00000e+00 0.00000e+00 0.00000e+00
 0.00000e+00 0.00000e+00 0.00000e+00 4.00820e-02 1.39214e-01
 2.05083e-01 3.74583e-01 1.28245e-01 6.32080e-02 2.79300e-02
 1.37827e-02 2.72520e-03 1.42785e-03 4.36950e-04 1.73130e-03
 1.04676e-03 3.18075e-04 9.76725e-05 4.61385e-05 2.61090e-05
 1.08416e-05 2.75190e-06 1.14270e-06 2.90055e-07 1.06697e-07
 6.20985e-08 0.00000e+00 0.00000e+00 0.00000e+00 0.00000e+00
 0.00000e+00 0.00000e+00 0.00000e+00 0.00000e+00
  t
=dort
" sphere adjoint - kerma factor of H=8-9 cm (zone 18)
/ The above two lines are Cards 6.2.1 and 6.2.2 respectively.
/
     It is the beginning of the First adjoint-H case.
/ Card 6.2.3
61$$ 0 62 8 0 71 e
/ Card 6.2.4
67x
/ Card 6.2.5
25y
/ Card 6.2.6
al 1 / type of solution
a30 2 / source input fij(i,j)*fg(g)
/ Card 6.2.7
67x
/ Card 6.2.8
25x
/ Card 6.2.9
a2 0.0 / NO normalization
/ Card 6.2.10
25x
```

```
/ Card 6.2.11
/ profile
25x
/ Card 6.2.15
 +
/ Card 6.2.16
35x
/ source (53-54 cm) all brain zone 18
/ Card 6.2.17
96**
   1-5
  4r0 3r0 3r0 4r0 3r0 3r0 3r0 3r0 3r0 3r0 0 0 0 10r0 0 7r0 1 11r0
  2r0 5r0 3r0 3r0 3r0 3r0 4r0 3r0 3r0 3r0 0 0 10r0 0 7r0 1 11r0
   6-10
  6r0 4r0 3r0 3r0 3r0 3r0 3r0 3r0 4r0 0 0 10r0 0 7r0 1 11r0
  5r0 4r0 3r0 4r0 3r0 3r0 3r0 3r0 3r0 0 0 0 10r0 2r0 6r0 2r1 11r0
  3r0 5r0 4r0 3r0 4r0 3r0 3r0 3r0 3r0 0 0 0 10r0 0 7r0 2r1 10r0 0
  7r0 4r0 4r0 3r0 3r0 4r0 3r0 3r0 0 0 10r0 0 7r0 1 11r0 0
  6r0 4r0 4r0 4r0 3r0 3r0 4r0 3r0 0 0 10r0 0 7r0 1 11r0 0
  11-15
  3r0 6r0 4r0 4r0 4r0 3r0 3r0 3r0 0 0 0 11r0 0 7r0 1 11r0 0
  8r0 5r0 3r0 4r0 3r0 4r0 3r0 0 0 0 10r0 2r0 7r0 1 11r0 0
  6r0 6r0 4r0 3r0 4r0 3r0 3r0 2r0 0 0 10r0 0 7r0 2r1 11r0 0
  4r0 6r0 5r0 4r0 3r0 4r0 3r0 0 0 0 11r0 0 7r0 1 12r0 0
  9r0 5r0 4r0 4r0 3r0 4r0 0 0 0 11r0 0 7r0 1 11r0 2r0
   16-20
  7r0 6r0 4r0 4r0 4r0 3r0 0 0 2r0 10r0 0 8r0 1 11r0 2r0
  4r0 7r0 5r0 4r0 4r0 3r0 2r0 0 0 11r0 0 7r0 1 12r0 2r0
  10r0 5r0 4r0 4r0 4r0 0 0 0 11r0 2r0 7r0 1 12r0 2r0
  8r0 6r0 4r0 4r0 4r0 0 2r0 0 11r0 0 8r0 1 11r0 3r0
  4r0 8r0 5r0 5r0 3r0 2r0 0 0 11r0 2r0 7r0 1 12r0 3r0
   21-25
  11r0 5r0 5r0 3r0 2r0 0 0 12r0 0 8r0 1 12r0 3r0
  8r0 7r0 4r0 5r0 0 0 2r0 11r0 2r0 7r0 2r1 11r0 4r0
  5r0 8r0 5r0 5r0 0 0 2r0 12r0 0 8r0 1 12r0 4r0
  11r0 6r0 5r0 0 2r0 0 12r0 2r0 8r0 1 12r0 4r0
  9r0 7r0 4r0 2r0 2r0 0 13r0 0 8r0 1 12r0 5r0
   26-30
  5r0 9r0 5r0 2r0 0 2r0 13r0 0 8r0 2r1 12r0 5r0
  12r0 6r0 2r0 0 2r0 13r0 2r0 8r0 1 12r0 6r0
  10r0 6r0 2r0 2r0 2r0 13r0 2r0 8r0 2r1 12r0 6r0
  5r0 10r0 2r0 2r0 0 15r0 0 9r0 1 12r0 7r0
  12r0 3r0 2r0 2r0 15r0 0 9r0 1 13r0 7r0
   31-35
  10r0 3r0 2r0 2r0 16r0 0 9r0 2r1 12r0 8r0
  6r0 4r0 3r0 3r0 16r0 2r0 8r0 2r1 13r0 8r0
  6r0 4r0 3r0 18r0 2r0 9r0 1 13r0 9r0
  6r0 4r0 20r0 2r0 9r0 2r1 13r0 9r0
  6r0 23r0 2r0 9r0 2r1 13r0 10r0
   36-40
  27r0 2r0 10r0 2r1 14r0 10r0
  26r0 2r0 10r0 2r1 14r0 11r0
  25r0 2r0 10r0 2r1 14r0 12r0
  23r0 2r0 11r0 2r1 14r0 13r0
  21r0 3r0 11r0 2r1 15r0 13r0
 41-45
  19r0 3r0 12r0 2r1 15r0 14r0
```

```
17r0 3r0 13r0 2r1 15r0 15r0
   15r0 3r0 13r0 3r1 15r0 16r0
   11r0 4r0 15r0 2r1 16r0 17r0
   6r0 6r0 17r0 2r1 16r0 18r0
   46-50
   7r0 20r0 2r1 18r0 18r0
   25r0 3r1 18r0 19r0
   24r0 2r1 18r0 21r0
   21r0 3r1 19r0 22r0
   19r0 3r1 20r0 23r0
   51-55
   16r0 3r1 22r0 24r0
   12r0 4r1 24r0 25r0
   6r0 7r1 25r0 27r0
   8r1 29r0 28r0
   36r0 29r0
   56-60
   34r0 31r0
   32r0 33r0
   30r0 35r0
   28r0 37r0
   26r0 39r0
   61-65
   24r0 41r0
   21r0 44r0
  18r0 47r0
  14r0 51r0
  7r0 58r0
  t
/ Card 6.2.19 LAST CARD OF ADJOINT-H CASE
/ ADJOINT SOURCE IN TUMOR ZONE 45.5ppm*(3.2,3.8(B-10),1.0(rad))
/ REVERSED ORDER !
98**
 2.99417e-12 8.90988e-13 4.13115e-13 2.83325e-13 3.36067e-13
 5.23702e-13 1.05496e-12 1.93115e-12 2.96772e-12 4.27725e-12
 5.85845e-12 7.54962e-12 9.02092e-12 1.03253e-11 1.20732e-11
 1.42955e-11 1.63609e-11 1.83315e-11 2.03069e-11 2.33814e-11
 2.74214e-11 3.13552e-11 4.10502e-11 1.41455e-11 3.24856e-12
 1.87282e-12 1.07368e-12 6.11796e-13 3.64967e-13 2.52912e-13
 2.65671e-13 3.76798e-13 7.60966e-13 2.04382e-12 4.74484e-12
 6.88660e-12 8.37962e-12 1.14369e-11 1.79261e-11 2.57192e-11
 3.26635e-11 4.15220e-11 5.21508e-11 5.71917e-11 6.17547e-11
 6.57161e-11 7.10748e-11 8.03873e-11 8.39250e-11 9.28376e-11
 1.02664e-10 1.04827e-10 1.14250e-10 1.34059e-10 1.41529e-10
 1.43537e-10 1.50447e-10 1.62601e-10 1.73612e-10 1.75534e-10
 1.85398e-10 1.93134e-10 2.10914e-10 2.19925e-10 2.38211e-10
 2.45105e-10 2.52352e-10 2.63996e-10 3.13742e-10
  normalized per H volume of zone 18 *e20
/
       P4.60184810e+15
 t
=dort
" sphere adjoint - kerma factor of H=0-1 cm (zone 16)
/ The above two lines are Cards 6.2.1 and 6.2.2 respectively.
     It is the beginning of the Second adjoint-L case.
/
/ Card 6.2.3
61$$ 0 63 8 0 71 e
/ Card 6.2.4
67x
/ Card 6.2.5
25y
```

```
/ Card 6.2.6
al 1 / type of solution
a30 2 / source input fij(i,j)*fg(g)
/ Card 6.2.7
67x
/ Card 6.2.8
25x
/ Card 6.2.9
a2 0.0 / NO normalization
/ Card 6.2.10
25x
/ Card 6.2.11
/ profile
25x
/ Card 6.2.15
 t.
/ Card 6.2.16
35x
/ source (45-46 cm) all brain zone 16
/ Card 6.2.17
96**
   1-5
  4r0 3r0 3r0 4r0 3r0 3r0 3r0 3r0 3r0 3r0 0 0 0 10r0 1 7r0 0 11r0
  2r0 5r0 3r0 3r0 3r0 3r0 4r0 3r0 3r0 3r0 0 0 10r0 1 7r0 0 11r0
   6-10
  6r0 4r0 3r0 3r0 3r0 3r0 3r0 3r0 4r0 0 0 0 10r0 1 7r0 0 11r0
  5r0 4r0 3r0 4r0 3r0 3r0 3r0 3r0 3r0 0 0 0 10r0 2r1 6r0 2r0 11r 0
  3r0 5r0 4r0 3r0 4r0 3r0 3r0 3r0 3r0 0 0 10r0 1 7r0 2r0 10r0 20
  7r0 4r0 4r0 3r0 3r0 4r0 3r0 3r0 0 0 10r0 1 7r0 0 11r0 0
  6r0 4r0 4r0 4r0 3r0 3r0 4r0 3r0 0 0 10r0 1 7r0 0 11r0 0
   11-15
  3r0 6r0 4r0 4r0 4r0 3r0 3r0 3r0 0 0 11r0 1 7r0 0 11r0 0
  8r0 5r0 3r0 4r0 3r0 4r0 3r0 0 0 0 10r0 2r1 7r0 0 11r0 0
  6r0 6r0 4r0 3r0 4r0 3r0 3r0 2r0 0 0 10r0 1 7r0 2r0 11r0 0
  4r0 6r0 5r0 4r0 3r0 4r0 3r0 0 0 0 11r0 1 7r0 0 12r0 0
  9r0 5r0 4r0 4r0 3r0 4r0 0 0 0 11r0 1 7r0 0 11r0 2r0
   16-20
  7r0 6r0 4r0 4r0 4r0 3r0 0 0 2r0 10r0 1 8r0 0 11r0 2r0
  4r0 7r0 5r0 4r0 4r0 3r0 2r0 0 0 11r0 1 7r0 0 12r0 2r0
  10r0 5r0 4r0 4r0 4r0 0 0 0 11r0 2r1 7r0 0 12r0 2r0
  8r0 6r0 4r0 4r0 4r0 0 2r0 0 11r0 1 8r0 0 11r0 3r0
  4r0 8r0 5r0 5r0 3r0 2r0 0 0 11r0 2r1 7r0 0 12r0 3r0
   21-25
  11r0 5r0 5r0 3r0 2r0 0 0 12r0 1 8r0 0 12r0 3r0
  8r0 7r0 4r0 5r0 0 0 2r0 11r0 2r1 7r0 2r0 11r0 4r0
  5r0 8r0 5r0 5r0 0 0 2r0 12r0 1 8r0 0 12r0 4r0
  11r0 6r0 5r0 0 2r0 0 12r0 2r1 8r0 0 12r0 4r0
  9r0 7r0 4r0 2r0 2r0 0 13r0 1 8r0 0 12r0 5r0
   26-30
  5r0 9r0 5r0 2r0 0 2r0 13r0 1 8r0 2r0 12r0 5r0
  12r0 6r0 2r0 0 2r0 13r0 2r1 8r0 0 12r0 6r0
  10r0 6r0 2r0 2r0 2r0 13r0 2r1 8r0 2r0 12r0 6r0
  5r0 10r0 2r0 2r0 0 15r0 1 9r0 0 12r0 7r0
  12r0 3r0 2r0 2r0 15r0 1 9r0 0 13r0 7r0
   31-35
  10r0 3r0 2r0 2r0 16r0 1 9r0 2r0 12r0 8r0
  6r0 4r0 3r0 3r0 16r0 2r1 8r0 2r0 13r0 8r0
```

```
6r0 4r0 3r0 18r0 2r1 9r0 0 13r0 9r0
   6r0 4r0 20r0 2r1 9r0 2r0 13r0 9r0
   6r0 23r0 2r1 9r0 2r0 13r0 10r0
   36-40
   27r0 2r1 10r0 2r0 14r0 10r0
   26r0 2r1 10r0 2r0 14r0 11r0
   25r0 2r1 10r0 2r0 14r0 12r0
   23r0 2r1 11r0 2r0 14r0 13r0
   21r0 3r1 11r0 2r0 15r0 13r0
   41-45
   19r0 3r1 12r0 2r0 15r0 14r0
   17r0 3r1 13r0 2r0 15r0 15r0
   15r0 3r1 13r0 3r0 15r0 16r0
   11r0 4r1 15r0 2r0 16r0 17r0
   6r0 6r1 17r0 2r0 16r0 18r0
   46-50
   7r1 20r0 2r0 18r0 18r0
   25r0 3r0 18r0 19r0
   24r0 2r0 18r0 21r0
   21r0 3r0 19r0 22r0
   19r0 3r0 20r0 23r0
   51-55
   16r0 3r0 22r0 24r0
   12r0 4r0 24r0 25r0
   6r0 7r0 25r0 27r0
   8r0 29r0 28r0
   36r0 29r0
   56-60
   34r0 31r0
   32r0 33r0
   30r0 35r0
   28r0 37r0
   26r0 39r0
   61-65
   24r0 41r0
   21r0 44r0
   18r0 47r0
   14r0 51r0
   7r0 58r0
 t
/ Card 6.2.19 LAST CARD OF ADJOINT-L CASE
/ ADJOINT SOURCE IN TISSUE ZONE 13.0ppm*(3.2,1.3(B-10),1.0(rad))
/ REVERSED ORDER !
98**
 2.99415e-12 8.90981e-13 4.13111e-13 2.83320e-13 3.36058e-13
 5.23687e-13 1.05493e-12 1.93109e-12 2.96763e-12 4.27712e-12
 5.85827e-12 7.54940e-12 9.02066e-12 1.03250e-11 1.20728e-11
 1.42951e-11 1.63604e-11 1.83310e-11 2.03064e-11 2.33807e-11
 2.74206e-11 3.13544e-11 4.10491e-11 2.10122e-12 4.83772e-13
 2.78815e-13 1.60332e-13 9.50768e-14 6.94557e-14 8.61015e-14
 1.58923e-13 3.03698e-13 7.13834e-13 2.01623e-12 4.72768e-12
 6.87281e-12 8.36720e-12 1.14264e-11 1.79179e-11 2.57127e-11
 3.26580e-11 4.15175e-11 5.21469e-11 5.71887e-11 6.17523e-11
 6.57140e-11 7.10730e-11 8.03856e-11 8.39232e-11 9.28347e-11
 1.02660e-10 1.04824e-10 1.14246e-10 1.34055e-10 1.41524e-10
1.43532e-10 1.50442e-10 1.62596e-10 1.73606e-10 1.75528e-10
1.85391e-10 1.93126e-10 2.10905e-10 2.19916e-10 2.38202e-10
 2.45096e-10 2.52342e-10 2.63986e-10 3.13732e-10
/
   normalized per L volume of zone 16 * pi *e20
       P6.51741780e+15
```

```
t
=end
/ Card 6.3.1 FOLLOWING SECTION 6.3 IS STORED ON LOGICAL UNIT 25
() + 25
                        69 3 4 72 288
62$$ 0 3 20 65 65
      0 52 124 1 48 1 1 0 1 0
      1 25 1 4 0
a28 0 / sn only , omit 7$
/ not print flux data (to save space)
a29 2 a36 -1 0 11
a53 2 / no fission spectrum
 a63 200 / locobj
a24 3 e / ZW model
/ Card 6.3.3
41x
/ Card 6.3.4
 е
/ Card 6.3.5
63** 0 1 1-4 1-4 0 1-3 e
/ Card 6.3.6
41 x
/ Card 6.3.7
 е
/ Card 6.3.8
 t.
/ Card 6.3.9
 t
/ S8SYM
                      8
                                 48
/ Card 6.3.10
81*
       0+ 0 2r+30247- 6 0 + 0+ 0 0 +22685- 6 2r+22685- 6 0 +22685- 6
 0 +
       0+ 0 0 +22685- 6 0 +23148- 6 2r+22685- 6 0 +23148- 6 0 +22685- 6
 0 +
       0+ 0 0 +30247- 6 0 +22685- 6 0 +22685- 6 2r+30247- 6 0 +22685- 6
 0 +
 0 +22685- 6 0 +30247- 6 0 + 0 + 0 2r+30247- 6 0 + 0 + 0 2c+30247- 6 0 + 0 + 0 0 +22685- 6
 2r+22685- 6 0 +22685- 6 0 +
                                 0+ 0 0 +22685- 6 0 +23148- 6 2r+22685- 6
 0 +23148- 6 0 +22685- 6 0 + 0+ 0 0 +30247- 6 0 +22685- 6 0 +22685- 6
 2r+30247- 6 0 +22685- 6 0 +22685- 6 0 +30247- 6
/ Card 6.3.11
82*
 0 -30861- 5 0 -21822- 5 0 +21822- 5 0 -61721- 5 0 -57735- 5 0 -21822- 5
 0 +21822- 5 0 +57735- 5 0 -81650- 5 0 -78680- 5 0 -57735- 5 0 -21822- 5
 0 +21822- 5 0 +57735- 5 0 +78680- 5 0 -97590- 5 0 -95119- 5 0 -78680- 5
 0 -57735- 5 0 -21822- 5 0 +21822- 5 0 +57735- 5 0 +78680- 5 0 +95119- 5
 0 -30861- 5 0 -21822- 5 0 +21822- 5 0 -61721- 5 0 -57735- 5 0 -21822- 5
 0 + 21822 - 5 \quad 0 + 57735 - 5 \quad 0 \quad -81650 - 5 \quad 0 \quad -78680 - 5 \quad 0 \quad -57735 - 5 \quad 0 \quad -21822 - 5
 0 +21822- 5 0 +57735- 5 0 +78680- 5 0 -97590- 5 0 -95119- 5 0 -78680- 5
0 -57735- 5 0 -21822- 5 0 +21822- 5 0 +57735- 5 0 +78680- 5 0 +95119- 5
/ Card 6.3.12
83*
 3r-95119- 5 5r-78680- 5 7r-57735- 5 9r-21822- 5 3r+95119- 5 5r+78680- 5
7r+57735- 5 9r+21822- 5
/ Card 6.3.13
 t
/ Card 6.3.14
/ no fission spectra
1** f0
/ Card 6.3.15
/
        SOURCE MODERATOR ther-cut TISSUE
2** 4i0. 29i5. 9i35. 19i45. 65.
/ Card 6.3.16
```

```
1-5
4r0 3r1 3r1 4r1 3r1 3r1 3r1 3r1 3r1 3r1 1 1 1 10r0 1 7r1 1 11r1
2r0 5r1 3r1 3r1 3r1 3r1 4r1 3r1 3r1 3r1 1 1 1 10r0 1 7r1 1 11r1
6-10
6r1 4r1 3r1 3r1 3r1 3r1 3r1 3r1 4r1 1 1 1 10r0 1 7r1 1 11r1
5r1 4r1 3r1 4r1 3r1 3r1 3r1 3r1 3r1 1 1 1 10r0 2r1 6r1 2r1 11r1
3r1 5r1 4r1 3r1 4r1 3r1 3r1 3r1 3r1 1 1 1 10r0 1 7r1 2r1 10r1 0
7r1 4r1 4r1 3r1 3r1 4r1 3r1 3r1 1 1 1 10r0 1 7r1 1 11r1 0
6r1 4r1 4r1 4r1 3r1 3r1 4r1 3r1 1 1 1 10r0 1 7r1 1 11r1 0
11-15
3r1 6r1 4r1 4r1 4r1 3r1 3r1 3r1 1 1 1 11r0 1 7r1 1 11r1 0
8r1 5r1 3r1 4r1 3r1 4r1 3r1 1 1 1 10r0 2r1 7r1 1 11r1 0
6r1 6r1 4r1 3r1 4r1 3r1 3r1 2r1 1 1 10r0 1 7r1 2r1 11r1 0
4r1 6r1 5r1 4r1 3r1 4r1 3r1 1 1 1 1 11r0 1 7r1 1 12r1 20
9r1 5r1 4r1 4r1 3r1 4r1 1 1 1 11r0 1 7r1 1 11r1 2r0
16-20
7r1 6r1 4r1 4r1 4r1 3r1 1 1 2r1 10r0 1 8r1 1 11r1 2r0
4r1 7r1 5r1 4r1 4r1 3r1 2r1 1 1 11r0 1 7r1 1 12r1 2r0
10r1 5r1 4r1 4r1 4r1 1 1 1 11r0 2r1 7r1 1 12r1 2r0
8r1 6r1 4r1 4r1 4r1 12 2r1 1 11r0 1 8r1 1 11r1 3r0
4r1 8r1 5r1 5r1 3r1 2r1 1 1 11r0 2r1 7r1 1 12r1 3r0
21-25
11r1 5r1 5r1 3r1 2r1 1 1 12r0 1 8r1 1 12r1 3r0
8r1 7r1 4r1 5r1 1 1 2r1 11r0 2r1 7r1 2r1 11r1 4r0
5r1 8r1 5r1 5r1 1 1 2r1 12r0 1 8r1 1 12r1 4r0
11r1 6r1 5r1 1 2r1 1 12r0 2r1 8r1 1 12r1 4r0
9r1 7r1 4r1 2r1 2r1 1 13r0 1 8r1 1 12r1 5r0
26-30
5r1 9r1 5r1 2r1 1 2r1 13r0 1 8r1 2r1 12r1 5r0
12r1 6r1 2r1 1 2r1 13r0 2r1 8r1 1 12r1 6r0
10r1 6r1 2r1 2r1 2r1 13r0 2r1 8r1 2r1 12r1 6r0
5r1 10r1 2r1 2r1 1 15r0 1 9r1 1 12r1 7r0
12r1 3r1 2r1 2r1 15r0 1 9r1 1 13r1 7r0
31-35
10r1 3r1 2r1 2r1 16r0 1 9r1 2r1 12r1 8r0
6r1 4r1 3r1 3r1 16r0 2r1 8r1 2r1 13r1 8r0
6r1 4r1 3r1 18r0 2r1 9r1 1 13r1 9r0
6r1 4r1 20r0 2r1 9r1 2r1 13r1 9r0
6r1 23r0 2r1 9r1 2r1 13r1 10r0
 36-40
27r0 2r1 10r1 2r1 14r1 10r0
26r0 2r1 10r1 2r1 14r1 11r0
25r0 2r1 10r1 2r1 14r1 12r0
23r0 2r1 11r1 2r1 14r1 13r0
21r0 3r1 11r1 2r1 15r1 13r0
41-45
19r0 3r1 12r1 2r1 15r1 14r0
17r0 3r1 13r1 2r1 15r1 15r0
15r0 3r1 13r1 3r1 15r1 16r0
11r0 4r1 15r1 2r1 16r1 17r0
6r0 6r1 17r1 2r1 16r1 18r0
46-50
7r1 20r1 2r1 18r1 18r0
25r1 3r1 18r1 19r0
24r1 2r1 18r1 21r0
21r1 3r1 19r1 22r0
```

3**

```
19r1 3r1 20r1 23r0
  51-55
  16r1 3r1 22r1 24r0
   12r1 4r1 24r1 25r0
   6r1 7r1 25r1 27r0
   8r1 29r1 28r0
   36r1 29r0
   56-60
   34r1 31r0
   32r1 33r0
   30r1 35r0
   28r1 37r0
   26r1 39r0
   61-65
   24r1 41r0
   21r1 44r0
  18r1 47r0
   14r1 51r0
  7r1 58r0
/ Card 6.3.17
/
       SOURCE MODERATOR ther-cut TISSUE
4** 4i0. 29i5. 9i35. 19i45. 65.
/ Card 6.3.18
8$$
   1-5
   1 4r2 3r3 3r4 3r5 3r6 3r7 3r8 3r9 3r10 3r11 12 13 14 10r15 16 7r17 18 11r19
   5r2 3r3 3r4 3r5 3r6 3r7 3r8 3r9 3r10 3r11 12 13 14 10r15 16 7r17 18 11r19
   4r2 4r3 3r4 3r5 3r6 3r7 3r8 3r9 3r10 3r11 12 13 14 10r15 16 7r17 18 11r19
   4r2 3r3 3r4 4r5 3r6 3r7 3r8 3r9 3r10 3r11 12 13 14 10r15 16 7r17 18 11r19
   2r2 5r3 3r4 3r5 3r6 3r7 4r8 3r9 3r10 3r11 12 13 14 10r15 16 7r17 18 11r19
   6-10
   6r3 4r4 3r5 3r6 3r7 3r8 3r9 3r10 4r11 12 13 14 10r15 16 7r17 18 11r19
   5r3 4r4 3r5 4r6 3r7 3r8 3r9 3r10 3r11 12 13 14 10r15 2r16 6r17 2r18 11r19
   3r3 5r4 4r5 3r6 4r7 3r8 3r9 3r10 3r11 12 13 14 10r15 16 7r17 2r18 10r19 20
   7r4 4r5 4r6 3r7 3r8 4r9 3r10 3r11 12 13 14 10r15 16 7r17 18 11r19 20
   6r4 4r5 4r6 4r7 3r8 3r9 4r10 3r11 12 13 14 10r15 16 7r17 18 11r19 20
   11-15
   3r4 6r5 4r6 4r7 4r8 3r9 3r10 3r11 12 13 14 11r15 16 7r17 18 11r19 20
   8r5 5r6 3r7 4r8 3r9 4r10 3r11 12 13 14 10r15 2r16 7r17 18 11r19 20
   6r5 6r6 4r7 3r8 4r9 3r10 3r11 2r12 13 14 10r15 16 7r17 2r18 11r19 20
   4r5 6r6 5r7 4r8 3r9 4r10 3r11 12 13 14 11r15 16 7r17 18 12r19 20
   9r6 5r7 4r8 4r9 3r10 4r11 12 13 14 11r15 16 7r17 18 11r19 2r20
   16-20
   7r6 6r7 4r8 4r9 4r10 3r11 12 13 2r14 10r15 16 8r17 18 11r19 2r20
   4r6 7r7 5r8 4r9 4r10 3r11 2r12 13 14 11r15 16 7r17 18 12r19 2r20
   10r7 5r8 4r9 4r10 4r11 12 13 14 11r15 2r16 7r17 18 12r19 2r20
   8r7 6r8 4r9 4r10 4r11 12 2r13 14 11r15 16 8r17 18 11r19 3r20
   4r7 8r8 5r9 5r10 3r11 2r12 13 14 11r15 2r16 7r17 18 12r19 3r20
   21-25
  11r8 5r9 5r10 3r11 2r12 13 14 12r15 16 8r17 18 12r19 3r20
   8r8 7r9 4r10 5r11 12 13 2r14 11r15 2r16 7r17 2r18 11r19 4r20
   5r8 8r9 5r10 5r11 12 13 2r14 12r15 16 8r17 18 12r19 4r20
   11r9 6r10 5r11 12 2r13 14 12r15 2r16 8r17 18 12r19 4r20
   9r9 7r10 4r11 2r12 2r13 14 13r15 16 8r17 18 12r19 5r20
   26-30
   5r9 9r10 5r11 2r12 13 2r14 13r15 16 8r17 2r18 12r19 5r20
   12r10 6r11 2r12 13 2r14 13r15 2r16 8r17 18 12r19 6r20
  10r10 6r11 2r12 2r13 2r14 13r15 2r16 8r17 2r18 12r19 6r20
   5r10 10r11 2r12 2r13 14 15r15 16 9r17 18 12r19 7r20
  12r11 3r12 2r13 2r14 15r15 16 9r17 18 13r19 7r20
```

```
31-35
/
  10r11 3r12 2r13 2r14 16r15 16 9r17 2r18 12r19 8r20
  6r11 4r12 3r13 3r14 16r15 2r16 8r17 2r18 13r19 8r20
  6r12 4r13 3r14 18r15 2r16 9r17 18 13r19 9r20
  6r13 4r14 20r15 2r16 9r17 2r18 13r19 9r20
  6r14 23r15 2r16 9r17 2r18 13r19 10r20
  36-40
  27r15 2r16 10r17 2r18 14r19 10r20
  26r15 2r16 10r17 2r18 14r19 11r20
   25r15 2r16 10r17 2r18 14r19 12r20
  23r15 2r16 11r17 2r18 14r19 13r20
  21r15 3r16 11r17 2r18 15r19 13r20
   41-45
  19r15 3r16 12r17 2r18 15r19 14r20
  17r15 3r16 13r17 2r18 15r19 15r20
  15r15 3r16 13r17 3r18 15r19 16r20
  11r15 4r16 15r17 2r18 16r19 17r20
  6r15 6r16 17r17 2r18 16r19 18r20
   46-50
  7r16 20r17 2r18 18r19 18r20
  25r17 3r18 18r19 19r20
  24r17 2r18 18r19 21r20
  21r17 3r18 19r19 22r20
  19r17 3r18 20r19 23r20
  51-55
  16r17 3r18 22r19 24r20
  12r17 4r18 24r19 25r20
  6r17 7r18 25r19 27r20
  8r18 29r19 28r20
  36r19 29r20
  56-60
  34r19 31r20
  32r19 33r20
  30r19 35r20
  28r19 37r20
  26r19 39r20
  61-65
/
  24r19 41r20
  21r19 44r20
  18r19 47r20
  14r19 51r20
  7r19 58r20
/ Card 6.3.19
              53 59 65 71 77 83 89 95 101 107 113 119
9$$ 25 25
                                                                  31
           37 43 37 25
   37
        3-mat mixing in inner bsa
/ Card 6.3.20
10$$
      70i1053 1124 3q72
/
      initialize
/ Card 6.3.21
11$$ 6r0 11q6
/
       Li6F
    4i511 516 11q6
        nat-Pb
/
    4i561 566 11q6
        MqF2
    4i661 666 11q6
/ Card 6.3.22
21y
/ Card 6.3.23
```

```
/ adjust name of materials in library large than mixture numbers
/
       Li6F
                nat-Pb MqF2 non-opt Pb
                                                  Be-SRC
13$$
      4i511 516 4i561 566 4i661 666 4i5561 5566 4i5551 5556
      Li6F(th)
                TISSUE(13) TUMOR(45.5)
/
     4i5591 5596
                 4i9930 9935
                                4i9940 9945
   source act
    8888 8889
/ tissue/tumor kerma
    99300 99400
        mixtures
       70i1053 1124
/ Card 6.3.24 Last card of Section 6.3
41x
/ Card 6.4.1 FOLLWING SECTION 6.4 IS STORED ON LOGICAL UNIT 40
() + 40
=gip
"cross sections for cylinder problem - direct
/ The two above lines are cards 6.4.2 and 6.4.3 respectively
/ Forwaed case - create XSEC library
/ Card 6.4.4
1$$ 69 3 4 72 0 0 52 52 0 3
                                       1 0 2 e
 t
/ Card 6.4.5
/ adjust name of materials in library large than mixture numbers
       Li6F
/
                nat-Pb
                             MgF2 non-opt Pb
                                                   Be-SRC
13$$
      4i511 516 4i561 566 4i661 666 4i5561 5566 4i5551 5556
      Li6F(th)
                  TISSUE(13)
                                TUMOR(45.5)
/
     4i5591 5596
                 4i9930 9935
                                419940 9945
   source act
    8888 8889
/ tissue/tumor kerma
    99300 99400
  t / following card 6.4.4 ends forward case
=end
=gip
"cross sections for cylinder problem - adjoint
/ The two above lines are cards 6.4.2 and 6.4.3 respectively
/ Adjoint case - create XSEC library
/ Card 6.4.4
1$$ 69 3 4 72 0
                      0 52 52 0 3
                                        1 0 2 e
 a9 1 e /adjoint
 t.
/ Card 6.4.5
/ adjust name of materials in library large than mixture numbers
/
      Li6F nat-Pb MgF2 non-opt Pb Be-SRC
      4i511 516 4i561 566 4i661 666 4i5561 5566 4i5551 5556
13$$
      Li6F(th) TISSUE(13) TUMOR(45.5)
/
     4i5591 5596
                 4i9930 9935
                                4i9940 9945
  source act
    8888 8889
/ tissue/tumor kerma
    99300 99400
 t / following card 6.4.4 ends forward case
=end
/ Card 6.5.1 FOLLWING SECTION 6.5 IS STORED ON LOGICAL UNIT 35
() +35
/ FORWARD CASE GUESS (Cards 6.5.2 to 6.5.5)
93** f1-6 t
95** f1 t
41x
```

/ ADJOINT-H CASE CASE GUESS (Cards 6.5.2 to 6.5.5) 93** f1-6 t 95** fl t 41x / ADJOINT-L CASE CASE GUESS (Cards 6.5.2 to 6.5.5) 93** f1-6 t 95** fl t 41x / Card 6.6.1 FOLLWING SECTION 6.6 IS STORED ON LOGICAL UNIT 67 () +67 / FORWARD CASE (Cards 6.6.2 to 6.6.3) 41x 41x / ADJOINT-H CASE (Cards 6.6.2 to 6.6.3) 41x 41x / ADJOINT-L CASE (Cards 6.6.2 to 6.6.3) 41x 41x / Card 6.7.1 FOLLWING SECTION 6.7 IS STORED ON LOGICAL UNIT 42 () +42 FFFFFFFF0770000000 OPT (Li6F+Pb vs MgF2) HIGH(8-9) / LOW(0-1) (Card 6.7.3 1\$\$ 2 2 +1 3 3 0 0 0 1 F0 A13 1 E (Card 6.7.4 2** 1.E-14 1. F.O (Card 6.7.5 Т (Card 6.7.6 3\$\$ 0 0 (Card 6.7.7 4\$\$ 0 0 (Card 6.7.8 Т (Card 6.7.9 nat Pb (Li6F MqF2 2i511 514 2i561 564 2i661 664 7\$\$ (Card 6.7.10 т (Card 6.7.11 8** 2R0.0 12R1.0 6R0.0 2020 (Card 6.7.12 9** 2R0.0 12R1.0 6R0.0 2Q20 (Card 6.7.13 10** F0. (Card 6.7.14 (SET DENSITIES IN RELEVANT ZONES 22X (Card 6.7.15 12** 0.0025 0.12500 (Card 6.7.16 51** F0.1 (new - names of materials (Cards 6.7.17 tp 6.7.20 1В (18A4) 56%

```
Li6F
       Pb
               MgF2
( Card 6.7.21
(ACT-H (ZONE/POS) ACT-L (ZONE/POS) (8-9cm / 0-1cm)
65$$ 2 1 -18 -16 F0
( Cards 6.7.22 and 6.7.23
  т
  Т
/ Card 6.8.1 FOLLWING SECTION 6.8 IS STORED ON LOGICAL UNIT 22
() +22
( 2.5Mev p on Li7 neutron , H(9)/L(1) optimization
11**
       2R0.0 11R0.01 0.50
                              6R0.0
       2R0.0 11R0.495 0.50
                              6R0.0
       2R0.0 11R0.495 1.E-13 6R0.0
( Card 6.8.3
42x
/ Card 6.9.1 FOLLWING SECTION 6.9 IS STORED ON LOGICAL UNIT 21
() +21
12**
                  6r0.01 10q6 6r0.50 6r0.495 10q6 6r0.50
      6r0.0 11q6
/ Card 6.9.3
41x
```

6.11 OUTPUT SAMPLE

A small fraction of the DORIF output is provided below. It includes the system "map" as printed by DORT, initial system composition and output of the values of L, H and the H/L ratio for the first 30 iterations of the optimization process.

```
Ozone number by interval
```

CF
65 jjjjjjkkkkkkkkkkkkkkkkkkkkkkkkkkkkk
64 jjjjjjjjjjjjjkkkkkkkkkkkkkkkkkkkkkk
63 jjjjjjjjjjjjjjjjjkkkkkkkkkkkkkkkkkk
62 jjjjjjjjjjjjjjjjjjjkkkkkkkkkkkkkkkk
61 jjjjjjjjjjjjjjjjjjjjjkkkkkkkkkkkkkk
60 jjjjjjjjjjjjjjjjjjjjjjjkkkkkkkkkkkk
59 jjjjjjjjjjjjjjjjjjjjjjjjkkkkkkkkkkk
58 jjjjjjjjjjjjjjjjjjjjjjjjjjjkkkkkkkkk
57 jjjjjjjjjjjjjjjjjjjjjjjjjjjjjjjjjkkkkkk
56 jjjjjjjjjjjjjjjjjjjjjjjjjjjjjjjjkkkkkkk
55 jjjjjjjjjjjjjjjjjjjjjjjjjjjjjkkkkkkkk
54 iiiiiiiijjjjjjjjjjjjjjjjjjjjjjjjjkkkkkkk
53 hhhhhhiiiiiiijjjjjjjjjjjjjjjjjjjjjkkkkkkkk
52 hhhhhhhhhhiiiijjjjjjjjjjjjjjjjjjjjjj
51 hhhhhhhhhhhhhhiiijjjjjjjjjjjjjjjjjjj
50 hhhhhhhhhhhhhhhhiiijjjjjjjjjjjjjjjjj
49 hhhhhhhhhhhhhhhhhhhiiijjjjjjjjjjjjjj
48 hhhhhhhhhhhhhhhhhhhhhhhiijjjjjjjjjjj
47 hhhhhhhhhhhhhhhhhhhhhhhhhiiijjjjjjjjjj
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Zone	levant volumes volume	Description
1	3.14159E+00	source vacuum
	2.67035E+02	vacuum
-	8.60796E+02	zones 3 to 14 BSA of Li6F + Pb + MgF2
4	1.70274E+03	
-	2.90912E+03	
	4.61814E+03	
7	6.55337E+03	
8	8.80274E+03	
9	1.11966E+04	
10	1.45896E+04	
11	1.71877E+04	
12	7.05602E+03	
13	6.83925E+03	
14	7.61836E+03	
15	9.94347E+04	Li6F thermal cutoff (vacuum)
16	1.53435E+04	L-tissue
17	1.05253E+05	TISSUE
18	2.17304E+04	H-tumor
19	2.43153E+05	TISSUE
-	2.87641E+05	
-	8.62761E+05	
TOCUT	0.02/010/00	

The evolution of H/L for the 30 iterations are enclosed below:

Iteration	L	Н	H/L
1	7.1893E-16	6.7179E-16	9.3443E-01
2	6.8470E-16	6.5757E-16	9.6038E-01
3	6.5400E-16	6.4356E-16	9.8404E-01
4	6.2647E-16	6.3005E-16	1.0057E+00
5	6.0207E-16	6.1721E-16	1.0252E+00
6	5.7320E-16	6.0018E-16	1.0471E+00
7	5.4778E-16	5.8388E-16	1.0659E+00
8	4.9871E-16	5.4001E-16	1.0828E+00
9	4.5836E-16	5.0221E-16	1.0957E+00
10	4.2215E-16	4.6881E-16	1.1105E+00
11	3.9377E-16	4.4253E-16	1.1238E+00
12	3.7512E-16	4.2470E-16	1.1322E+00
13	3.5967E-16	4.0977E-16	1.1393E+00
14	3.4815E-16	3.9837E-16	1.1442E+00
15	3.4016E-16	3.9010E-16	1.1468E+00
16	3.3427E-16	3.8359E-16	1.1475E+00
17	3.2906E-16	3.7759E-16	1.1475E+00
18	3.2415E-16	3.7185E-16	1.1472E+00
19	3.1965E-16	3.6659E-16	1.1469E+00
20	3.1531E-16	3.6152E-16	1.1465E+00
21	3.1113E-16	3.5662E-16	1.1462E+00
22	3.0710E-16	3.5189E-16	1.1459E+00
23	3.0320E-16	3.4731E-16	1.1455E+00

24	2.9943E-16	3.4288E-16	1.1451E+00
25	2.9578E-16	3.3858E-16	1.1447E+00
26	2.9225E-16	3.3442E-16	1.1443E+00
27	2.8883E-16	3.3040E-16	1.1439E+00
28	2.8551E-16	3.2648E-16	1.1435E+00
29	2.8229E-16	3.2268E-16	1.1431E+00
30	2.7917E-16	3.1900E-16	1.1427E+00

7. VALIDITY TESTS

The validity of the 2-D SWAN has been checked using a couple of approaches: (a) Comparing the perturbation theory prediction of the effect of small changes in the system composition on a performance parameter of interest against the difference between the performance parameter calculated by DORT for the perturbed and reference systems. (b) Comparing the optimal system composition arrived at using the 2-D SWAN with that of the 1-D SWAN. This comparison was done for an infinite slab and for an infinite cylindrical system. Such systems can be identically modeled by the two codes. In the following we shall describe only the latter test that is an integral test.

The system is a straight cylinder, infinite in the z direction. The source is at the innermost interval, 1cm in radius. Its spectrum is that obtained when 2.5 MeV protons impinge on a ⁷Li target⁶. The source is surrounded by a 4 cm of vacuum and then by a 30 cm thick "beam shaping" assembly" (BSA). The BSA consists of MgF₂, ⁷LiF and ⁶LiF. The BSA is surrounded by a 10 cm thick vacuum layer that is surrounded by a 20 cm thick tissue. The problem is to find that distribution of the three BSA constituents that will maximize H/L, where H is the equivalent dose rate received by a tumor that is located between 8 cm and 9 cm inside the tissue and L is the equivalent dose rate received by the normal tissue in the 1cm thick shell closest to the BSA. It is assumed that the ¹⁰B concentration in the tumor and in the normal tissue is, respectively, 45.5 ppm and 13 ppm. It is also assumed that the compound factor is 3.8 for the tumor and 1.3 for the normal tissue. The RBE used is 3.2 for neutrons and 1.0 for photons. The spatial mesh consists of 1cm intervals and the BSA is divided into 3 cm thick radial zones except for the outermost three zones that are 1 cm thick. The composition within each zone is uniform. The initial composition is 100% MgF₂ except in the outermost zone in which the composition is 100% ⁶LiF. Axially, the 2-D system is taken to be 20 cm long and is divided into twenty 1-cm intervals and four 5-cm zones. A reflective boundary condition is imposed at the axial boundaries while a vacuum boundary condition is assumed for the radial boundary. The source intensity is normalized to 1 neutron per cm of source. The adjoint source is normalized to give the equivalent dose in units of "equivalent Grays". The S_8-P_3 approximation is used for solving the transport equation and its adjoints.

Figures 7.1 and 7.2 compare the optimal composition arrived at by the new 2-D SWAN code (also referred to as DORIF), versus the optimal composition arrived at with the 1-D SWAN code². The 1-D SWAN code has been in use for many years and for many applications (See, for example, the bibliography at the end of reference 6) and is assumed to be reliable. In each zone, MgF_2 makes the difference between the sum of the volume fractions in Figures 7.1 and 7.2 and between 1.0. The agreement between the two codes is good; the differences in the ⁶LiF concentrations (Figure 7.2) are all in the below 1% concentration level. Most of the ⁶LiF is called for the last BSA zone and there the two codes call for identical concentration.

Figures 7.3 through 7.5 compare the evolution, with the number of iterations, of three performance parameters: H, L and their ratio. The convergence pattern of the 2-D code is very similar to that of the reference 1-D SWAN. It takes only 5 iterations to approach the plateau in H/L. After 20 iterations the H/L ratio is very close to its asymptotic value. This is despite of the

fact that both the H and L values keep drifting downwards (See figures 7.3 and 7.4) with increasing number of iterations.

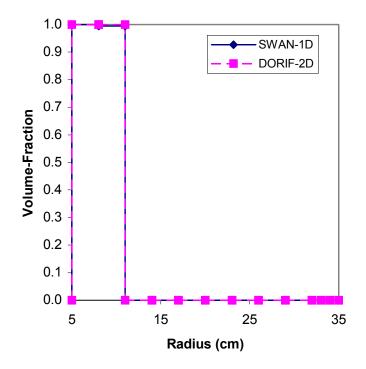
Figure 7.6 shows the EVREF for replacing MgF₂ by ⁶LiF corresponding to the last couple of iterations. It is observed that the EVREF changes sign from negative (hollow symbol) in iteration 1 to positive (filled symbol) in iteration 2. Iteration 1 and 2 are two consecutive iterations after convergence has been reached. A negative EVREF calls for removal, whereas a positive EVREF calls for the addition of some ⁶LiF. The ⁶LiF density change going from iteration 1 to iteration 2 is very small; its effect on the value of H/L is not detectable in Figure 6. When such a switching of EVREF signs occur, we know for sure that the optimal concentration has been reached.

Not observable in Figure 7.6 is the fact that the EVREF in the outermost zone is positive both in iteration 1 and 2. A positive EVREF implies that more ⁶LiF is called for. However, the ⁶LiF volume fraction in the last zone is already 1.0 (See Figure 7.2).

Figures 7.7 and 7.8 illustrate the evolution of the concentration of ⁶LiF and of ⁷LiF in the iterative optimization process. The initial concentration of both materials is zero, except for the last zone in which the ⁶LiF volume fraction is 1.0.

Similar results were obtained for an infinite slab system. This system was modeled with the 2-D SWAN in R-Z geometry having the neutron source at one of the cylinder bases and imposing reflective radial boundary conditions.

Additional tests are being conducted to verify the validity of the 2-D SWAN code to optimize the design of two-dimensional systems. Tests are also being performed to find how to apply the 2-D SWAN most efficiently, so as to minimize the running time without sacrificing accuracy.



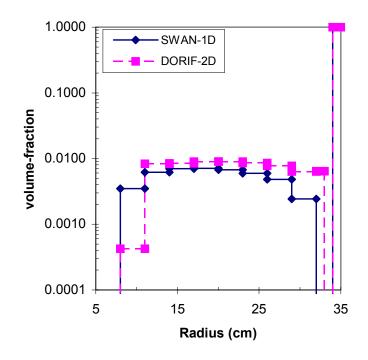


Figure 7.1 Comparison of optimal ⁷LiF concentration

Figure 7.2 Comparison of optimal ⁶LiF concentration

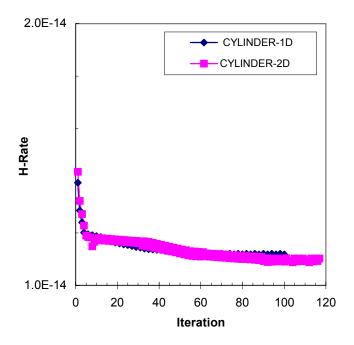


Figure 7.3 Comparison of evolution of dose-equivalent to tumor located between 8 to 9 cm inside brain

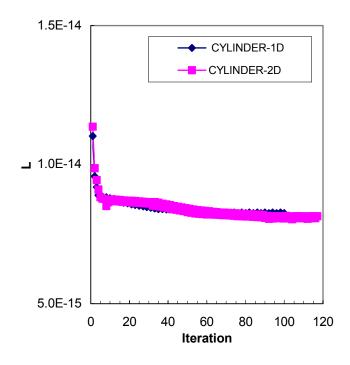
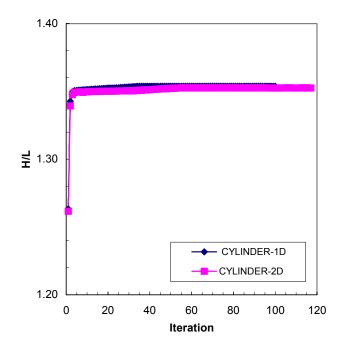


Figure 7.4 Comparison of evolution of dose-equivalent to normal tissue at outermost 1 cm of brain



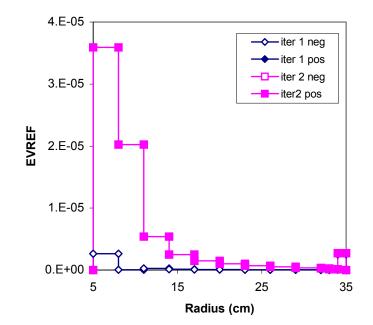
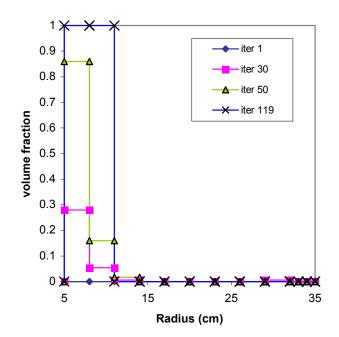
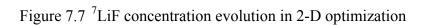


Figure 7.5 Comparison of H/L ratio

Figure 7.6 EVREF of ⁶LiF Vs. MgF₂ for successive iterations after the 2-D optimization has converged





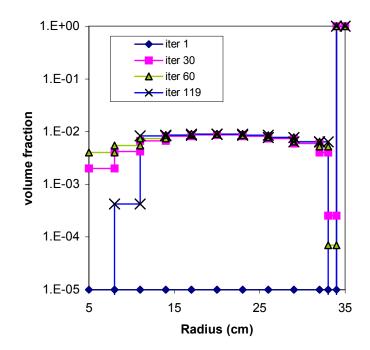


Figure 7.8 ⁶LiF concentration evolution in 2-D optimization

8. DORT CONVERGENCE PROBLEMS

8.1 INTRODUCTION

Although DORIF converged properly for the simple problems considered for the code validation testing, we encountered severe convergence problems for more realistic two-dimensional problems. Particularly problematic is the convergence of the adjoint solutions. In this section we'll illustrate the convergence problems we have encountered.

8.2 TEST PROBLEM DESCRIPTION

The geometry of the problem considered is schematically described in Figure 8.1. This is a cylindrical problem that is described in R-Z geometry. The outer dimensions are radius of 100 cm and height of 252 cm. There is a source-vacuum tunnel through which protons from an accelerator (not shown) enter the system and go to the beryllium target that is located 119 cm inside the system. The evacuated beam tube is 5 cm in radius. Its lower 100 cm is surrounded by a Pb reflector up to a radius of 100 cm. The remaining 20 cm in height is surrounded by a U/Zr shell having an outer radius of 18.2 cm. From this radius up to a radius of 100 cm there is a Pb reflector at 80% of its theoretical density. Above the source vacuum channel there is a ⁹Be target disc that is 2 cm in height and 5 cm in radius. This disc is surrounded by U/Zr of 18.2 cm outer radius and then by 80% nominal density Pb reflector up to a radius of 100 cm. Above this Be disc there is a 21 cm high U/Zr cylinder 18.2 cm in radius that is surrounded by a reflector of 80% nominal density Pb up to a radius of 100 cm. The U/Zr occupies only 80% of the volume; the other 20% is assumed used for air-cooling.

The cylinder of radius 100 cm and height 80 cm that follows on top of the U/Zr segment is the beam shaping assembly (BSA). The BSA was split at a radius of 20 cm to inner and outer zones. A collimator having an outer radius of 60 cm with a central aperture that is 10 cm in radius is separating the BSA from the brain. It is surrounded by a pure Pb annulus up to a radius of 100 cm.

The brain is modeled as a 20 cm high cylinder of radius 10 cm. The brain is surrounded by a shield that is 60 cm in outer radius. This shield is referred in Figure 1 as "collimator II". The adjoint source H, representing the tumor, is modeled as a central disc that is 1 cm in height and 1 cm in radius. It is located between 8 and 9 cm from the brain bottom. The adjoint source L is modeled by a similar volume disc that is located between 0 to 1 cm from the brain bottom. It measures the maximum dose received by the skin during the treatment.

The neutron source is a combination of an external source that is multiplied by a small subcritical fission assembly (SA). The external source is a neutron emitted from 19 MeV protons impinging on a ⁹Be target. In order to avoid fission iterations, the SA fission neutron source was determined off-line, and is added to the external neutron source to make a single effective external neutron source. So that in the SA-BSA system a combined direct source of this neutron and the fission rate in the U/Zr is entered. With this approximation no more fissions need to be followed, so that only one outer-iteration is needed.

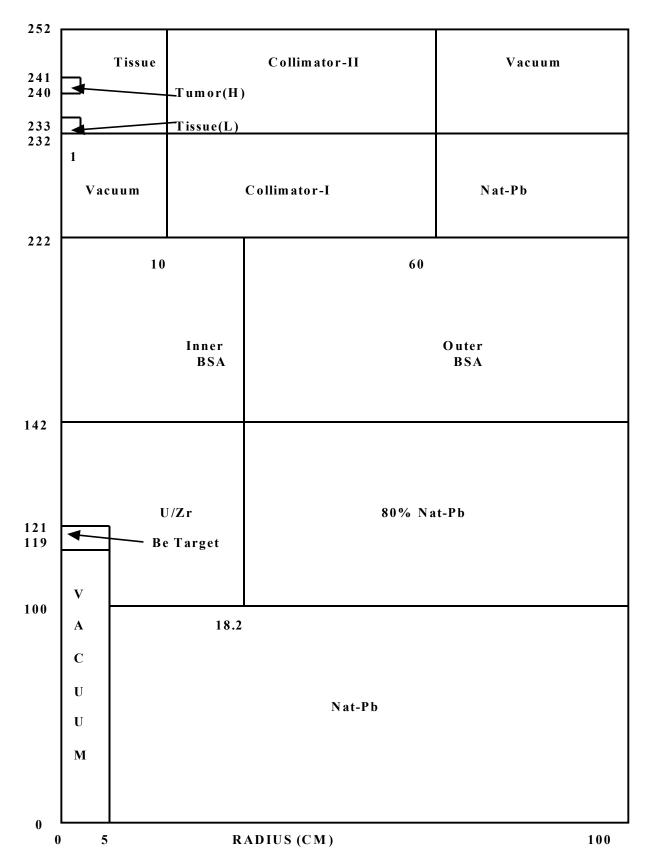


Figure 8.1 Geometry and composition of a two-dimensional test problem

For the adjoint sources we take the proper energy-absorption XSECs divided by the detector volume and enlarged by factor of 10^{20} . This multiplication is done in order to minimize distortion in the results due to round-off errors. The adjoint results are then scaled back by 10^{-20} .

The BSA is composed of five materials: ⁶LiF, Be, Pb, Fe and MgF₂. The spatial distribution of these constituents was assumed to be uniform with each constituent occupying 20% of the BSA volume. The inner and outer BSA have identical composition.

Collimator-I is assumed to have 75 volume % Poly(H2O) of a uniform distribution plus a mixture of 6 LiF and Pb. Collimator-II or the shield for the brain is taken to have a uniform mixture of 25 volume % 6 LiF, 25% Pb and 50% Poly(H₂O).

The system is divided into 305 zones and 100x252 RZ cells, 1 cm in height and 1 cm in radius. The S_{16} (160 angles)- P_3 transport approximation is used for the DORT calculations. The maximum of iterations per energy group permitted is 200. The 69 group DABL cross section library is used for the calculations. It consists of 43 neutron groups and 23 photon groups. Table 8.1 gives the group energy boundaries.

Table 8.1	Energy Group	Structure of the	DABL Library
-----------	--------------	------------------	--------------

Group	Upper Energy(ev)	24	8.2085	l	PHOTONS
No.	NEUTRONS	24 25	7.4274	47	2.0000e+7
	1.9640e+7		6.3928	47	1.4000
1		26 27			
2	1.6905	27	5.5023	49	1.2000
3	1.4918	28	3.6883	50	1.0000
4	1.4101	29	2.4724	51	8.0000e+6
5	1.3840	30	1.5764	52	7.0000
6	1.2523	31	1.1109	53	6.0000
7	1.2214	32	5.2475e+4	54	5.0000
8	1.1052	33	3.4307	55	4.0000
9	1.0000	34	2.4788	56	3.0000
10	9.0484e+6	35	2.1875	57	2.5000
11	8.1873	36	1.0333	58	2.0000
12	7.4082	37	3.3546e+3	59	1.5000
13	6.3763	38	1.2341	60	1.0000
14	4.9659	39	5.8295e+2	61	7.0000e+5
15	4.7237	40	2.7536	62	4.5000
16	4.0657	41	1.0130	63	3.0000
17	3.0119	42	2.9023e+1	64	1.5000
18	2.3852	43	1.0677	65	1.0000
19	2.3069	44	3.0590e+0	66	7.0000e+4
20	1.8268	45	1.1253	67	4.5000
20	1.4227	46	4.1399e-1	68	3.0000
21	1.1080		nergy 1.0000e-5	69	2.0000
22	9.6164e+5		1015y 1.00000-5	lower	
23	9.0104013			IUWCI	energy 1.0000e+4

8.3 CONVERGENCE PROBLEMS

Shown in Tables 8.2, 8.3 and 8.4 are the convergence tables edited by DORT for the above sample problem. Table 8.2 is for the forward (flux) solution whereas Tables 8.3 and 8.4 are for the adjoint solutions; Table 8.3 for the adjoint corresponding to the tumor ("H" adjoint) and Table 8.4 for the adjoint corresponding to the skin ("L" adjoint). The leftmost column is the energy group number. The second column from left is the number of inner iterations performed by DORT in the specific group; the limit set of this number is 200. The fourth column from left is the maximum deviation of the value of the flux from the previous iteration; the convergence limit specified for this problem is 10^{-4} .

Table 8.2	Convergence Da	ta for DOR	Sample Problem	– Forward Solution
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grp itn imfd jmfd mx fx dv mx dv	35 200 100 248 -1.080E-04 9.560E-12
1 200 24 33 -6.010E-04 6.850E-12	36 200 100 243 -1.080E-04 9.500E-12 36 200 100 243 -2.500E-04 1.010E-11
2 200 74 133 2.260E-04 1.020E-10	37 200 63 251 1.490E-04 1.920E-11
3 200 58 170 -5.680E-04 8.740E-11	37 200 03 231 1.490E-04 1.920E-11 38 200 100 244 -2.420E-04 3.500E-12
4 200 1 224 9.590E-04 1.110E-12	38 200 100 244 -2.420E-04 5.500E-12 39 200 100 244 -3.610E-04 2.080E-12
5 200 10 13 -5.260E-04 6.310E-09	40 200 100 233 -3.900E-04 6.220E-13
6 200 90 233 -2.280E-05 3.980E-15	40 200 100 233 -3.900E-04 0.220E-13 41 200 100 233 6.840E-04 3.800E-13
7 200 100 245 -2.160E-05 2.700E-14	42 200 100 235 -1.230E-04 2.370E-13
8 200 100 243 2.270E-05 3.520E-14	43 200 100 234 3.160E-04 1.220E-13
9 123 97 251 9.720E-06 6.140E-14	43 200 100 234 5.100E-04 1.220E-13 44 200 99 232 9.480E-05 2.180E-14
10 200 62 13 -4.600E-04 8.820E-12	44 200 99 232 9.480E-05 2.180E-14 45 200 100 233 2.460E-04 1.820E-14
10 200 02 13 -4.000E-04 8.820E-12 11 70 99 248 9.440E-06 7.320E-14	46 200 46 216 -4.030E-04 1.820E-14
12 52 96 252 9.710E-06 1.770E-13	47 200 18 63 2.940E+04 2.300E-20
13 200 100 244 2.930E-05 1.680E-13	48 200 54 10 -1.530E+04 6.130E-28
14 200 97 251 3.240E-05 5.160E-14	48 200 34 10 -1.550E+04 0.150E-28 49 200 100 233 8.720E-05 8.700E-17
15 200 100 235 8.550E-05 5.830E-14	50 200 100 234 1.470E-04 3.540E-16
16 200 99 248 -1.190E-04 2.790E-13	51 126 96 251 -8.340E-06 2.150E-13
17 200 100 246 -1.440E-04 2.930E-13	52 200 100 244 6.650E-05 1.530E-14
18 200 100 244 -1.300E-04 5.600E-14	53 200 100 244 9.560E-05 1.370E-14
19 200 100 247 2.010E-04 8.530E-13	54 128 88 233 7.390E-06 2.700E-14
20 200 99 248 1.610E-04 1.870E-12	55 68 88 233 9.470E-06 3.180E-14
21 200 100 245 -1.200E-04 2.280E-12	56 200 100 246 2.020E-04 6.230E-14
22 200 100 246 -2.690E-04 1.800E-12	57 145 100 233 -7.400E-06 7.670E-15
23 200 100 244 -1.580E-04 1.990E-12	58 200 2 252 -4.680E-05 2.940E-11
24 200 98 252 -1.490E-04 1.510E-12	59 47 100 244 8.980E-06 5.250E-13
25 200 98 251 2.260E-04 2.750E-12	60 200 90 233 -1.000E-04 3.200E-13
26 200 100 243 -2.100E-04 2.140E-12	61 200 82 233 -1.520E-04 8.210E-13
27 200 100 244 -1.750E-04 4.770E-12	62 200 64 251 -2.790E-04 2.830E-13
28 200 100 245 1.620E-04 2.510E-12	63 200 67 248 6.420E-04 1.240E-13
29 200 100 247 -2.590E-04 2.730E-12	64 200 65 251 9.680E-04 1.220E-14
30 200 99 249 -2.270E-04 2.330E-12	65 200 100 235 -6.130E-04 4.000E-17
31 200 100 243 3.240E-04 5.060E-12	66 200 69 248 3.290E-04 2.110E-18
32 200 100 243 -2.030E-04 2.920E-12	67 200 7 92 -6.250E-04 1.070E-13
33 200 100 245 -2.750E-04 1.770E-12	68 200 20 119 1.350E-03 1.000E-16
34 200 100 246 -3.520E-04 1.200E-12	69 200 21 109 -2.440E-02 1.610E-21

It is seen that the direct DORT calculations did not converge well enough in many of the energy groups – the convergence criterion was not reached even after 200 iterations. The situation is much worse in the adjoint calculations (Tables 8.3 and 8.4). In fact, large fluctuations in the

results were observed between consequitive iterations in these calculations. Eventually the calculations "crashed". The evolution towards such "crashing is illustrated in Table 8.5; it pertains to group 13 of the "H" adjoint.

Table 8.3	B Convergence Data for DORT Sample Problem – Adjoint "H" So	olution

grp itn imfd jmfd mx fx dv mx dv	35 1 100 252
69 200 20 223 -5.060E+00 4.210E-28	34 1 100 252 34 1 100 252
68 200 23 223 -4.030E+00 4.920E-30	
67 200 23 220 -1.180E+00 1.080E-26	32 1 100 252
66 200 24 230 8.080E-03 2.970E-21	31 1 100 252
65 200 27 208 -2.430E-03 1.390E-30	30 1 100 252
64 200 31 226 -1.130E-03 2.950E-27	29 1 100 252
63 200 37 223 -1.960E-04 2.130E-20	28 1 100 252
62 200 98 229 2.420E-03 1.050E-21	27 1 100 252
61 200 16 140 3.330E-03 8.980E-17	26 1 100 252
60 200 19 73 2.480E-01 1.750E-30	25 1 100 252
59 200 51 121 -4.450E+00 1.780E-10	24 1 100 252
58 200 17 61 -6.510E+01 6.230E-20	23 1 100 252
57 43 100 252	22 1 100 252
56 1 100 252	21 1 100 252
55 1 100 252	20 1 100 252
54 1 100 252	19 1 100 252
53 1 100 252	18 1 100 252
52 1 100 252	17 1 100 252
51 1 100 252	16 1 100 252
50 1 100 252	15 1 100 252
49 1 100 252	14 1 100 252
48 1 100 252	13 1 100 252
47 1 100 252	12 1 100 252 12 1 100 252
46 1 100 252	12 1 100 252
45 1 100 252	10 1 100 252
43 1 100 252	9 1 100 252
44 1 100 232	8 1 100 252 8 1 100 252
42 1 100 252	
41 1 100 252	6 1 100 252
40 1 100 252	5 1 100 252
39 1 100 252	4 1 100 252
38 1 100 252	3 1 100 252
37 1 100 252	2 1 100 252
36 1 100 252	1 1 100 252

Table 8.4	Convergence Data	for DORT	Sample Problem –	- Adjoint "L"	^o Solution

grp itn imfd jmfd mx fx dv mx dv 69 200 21 227 -2.430E+00 5.660E-30	61 200 93 225 7.650E-03 1.020E-13 60 200 18 72 -3.310E-01 7.210E-30
68 200 22 227 -1.790E+01 8.980E-28	59 200 55 221 -8.100E+02 5.720E+08
67 200 22 221 -8.850E+00 2.000E-21	58 188 100 252
66 200 28 215 -7.250E-03 1.050E-29	57 1 100 252
65 200 31 224 -7.150E-04 1.110E-28	56 1 100 252
64 200 29 215 4.030E-02 1.050E-24	55 1 100 252
63 200 35 209 1.250E-04 9.920E-18	54 1 100 252
62 200 79 196 3.530E-02 3.480E-22	53 1 100 252

52	1 100 252	26	1 100 252
51	1 100 252	25	1 100 252
50	1 100 252	24	1 100 252
49	1 100 252	23	1 100 252
48	1 100 252	22	1 100 252
47	1 100 252	21	1 100 252
46	1 100 252	20	1 100 252
45	1 100 252	19	1 100 252
44	1 100 252	18	1 100 252
43	1 100 252	17	1 100 252
42	1 100 252	16	1 100 252
41	1 100 252	15	1 100 252
40	1 100 252	14	1 100 252
39	1 100 252	13	1 100 252
38	1 100 252	12	1 100 252
37	1 100 252	11	1 100 252
36	1 100 252	10	1 100 252
35	1 100 252	9	1 100 252
34	1 100 252	8	1 100 252
33	1 100 252	7	1 100 252
32	1 100 252	6	1 100 252
31	1 100 252	5	1 100 252
30	1 100 252	4	1 100 252
29	1 100 252	3	1 100 252
28	1 100 252	2	1 100 252
27	1 100 252	1	1 100 252

Table 8.5 Convergence Data for DORT Sample Problem – Adjoint "H" Solution Group 13 Iterations

grp itn imfd jmfd*mx fx dv*mx dv fx 13 1 100 118-2.26E+01 4.24E-08 13 2 23 57-1.92E+00 7.18E-20 13 3 23 68-2.84E+02 3.98E-20 13 4 25 67-2.46E+02 2.00E-20 13 5 18 49 4.40E+02 6.39E-20 13 6 25 15 2.20E+03 1.41E-23 13 7 37 10-2.60E+03 8.17E-23 13 8 16 69 1.21E+03 3.89E-17 13 9 16 241-6.00E+02 1.10E+05 13 10 21 28-5.62E+02 5.30E-18 13 11 16 37-4.05E+02 4.39E-13 13 12 3 201 1.80E+03 1.22E+00 13 13 19 55 3.68E+03 3.84E-16 13 14 3 67-9.34E+03 1.14E-09 13 15 22 242-1.74E+03 1.34E+05 13 16 58 47 7.72E+03 3.17E-23 13 17 32 54 7.09E+03 1.53E-17 13 18 79 16 2.79E+03 2.19E-28 13 19 12 143 9.16E+03 2.28E-06 13 20 18 158 1.34E+03 1.04E-01 13 21 36 232-3.66E+03 6.84E+00 13 22 19 179 4.18E+03 4.21E+01

13 23	1	239-3.14E+03 6.00E+06
13 24	21	18-1.32E+03 6.00E-10
13 25	18	31-9.70E+03 2.57E-07
13 26	10	200-1.53E+04 2.29E+09
13 27	14	201-6.98E+03 2.08E+08
13 28	63	214-1.13E+04 2.60E+07
13 29	18	146-2.30E+03 3.91E+08
13 30	27	208 1.98E+04 2.44E+14
13 31	56	247-2.90E+03 6.35E+15
13 32	33	207-1.25E+04 3.28E+15
13 33	63	201-9.06E+03 1.34E+19
13 34	49	121-3.39E+04 1.87E+10
13 35	50	184-5.79E+03 3.31E+21
13 36	85	145-1.03E+04 8.27E+13
13 37	52	194-7.50E+03 5.74E+21
13 38	65	181-9.69E+03 4.30E+21
13 39	98	247 9.41E+02 8.02E+23
13 40	35	209 1.80E+03 3.88E+27
13 41	28	198 1.71E+03 4.25E+29
13 42	85	240 8.85E+02 1.56E+30
13 43 1	00 2	252

A significant better convergence is obtained with TWODANT, as illustrated in Tables 8.6 to 8.8. All three runs were converged in less than \sim 20 iterations, although in some of the groups there was a need for a negative flux fixup.

*					i	ter ner	max flux	at
*				a	roup	group	change	mesh
*	**nossihle	slow	dsa	accel.****	1 1	30	0.90E-04	99, 1
*	PODDIDIC	DIOW	ubu	accer.	2	24	0.71E-04	99 , 1
*					3	24	0.65E-04	99, 1
*					4	24	0.66E-04	99, 1 99, 1
*								
*					5	23	0.47E-04	98,232
					6	21	0.63E-04	98,232
*					7	22	0.61E-04	99,230
*					8	22	0.73E-04	96,234
*					9	22	0.82E-04	99 , 233
*					10	23	0.58E-04	99 , 233
*					11	24	0.50E-04	99 , 233
*					12	25	0.51E-04	99 , 232
*					13	27	0.59E-04	99 , 1
*					14	27	0.69E-04	99 , 1
*					15	26	0.62E-04	99 , 1
*					16	22	0.75E-04	97,232
*	**possible	slow	dsa	accel.****	17	50	0.96E-04	97 , 1
*					18	17	0.54E-04	97 , 232
*					19	16	0.61E-04	51,251
*					20	15	0.39E-04	48,251
*					21	13	0.57E-04	45,251
*					22	12	0.89E-04	44,229
*					23	13	0.98E-04	36,227
*					24	10	0.92E-04	74,232
*					25	11	0.77E-04	1,222
*					26	14	0.55E-04	36,224
*					27	10	0.76E-04	49,251
*					28	9	0.89E-04	61,232
*					29	9	0.99E-04	99,232
*					30	10	0.38E-04	98,232
*					31	10	0.85E-04	98,232
*					32	10	0.87E-04	98,232
*					33	10	0.37E-04	98,232
*					34	9	0.92E-04	98,232
*					35	11	0.55E-04	6, 1
*					36	13	0.40E-04	3,243
*					37	12	0.48E-04	6,107
*					38	11		6,107
*					30 39	11	0.80E-04 0.68E-04	6,107 6,108
*								
*					40 41	13	0.49E-04	7,110
*					41	14	0.92E-04	8,109 0,103
*	*********	<u>_</u>	dee	2222] +++++	42	19	0.92E-04	9,103
	~ ^ possible	STOM	usa	accel.****	43	27	0.94E-04	7, 98
*					44	11	0.53E-04	98,232
*					45	11	0.66E-04	46,233
*					46	16	0.62E-04	1,231

 Table 8.6
 Convergence Data for TWODANT Sample Problem – Forward Solution

*	47 8 0.55E-04 52, 1
*	48 8 0.22E-04 52, 1
*	49 5 0.16E-04 35,251
*	50 6 0.17E-04 99,233
*	51 4 0.70E-04 23,251
*	52 5 0.12E-04 1,251
*	53 5 0.12E-04 24,251
*	
*	54 5 0.41E-04 23,251 55 6 0.38E-04 14,249
*	
*	
*	57 6 0.21E-04 1, 1
*	58 6 0.96E-04 1, 1
*	59 8 0.21E-04 99,233
*	60 7 0.68E-04 2,249
	61 7 0.24E-04 20,226
*	62 7 0.35E-04 19,228
*	63 7 0.30E-04 19,223
*	64 7 0.21E-04 1,231
*	65 7 0.47E-04 11,250
*	66 8 0.91E-04 10,221
*	67 9 0.66E-04 7, 91
*	68 10 0.48E-04 7, 92
*	69 9 0.44E-04 7, 91
*	**** some acceleration inhibited ****
*	\$\$\$\$\$ all convergence criteria satisfied \$\$\$\$\$
*	particle balance = 7.64338E-08 total inners all outers = 956
*	sum******** 3.40406E-17 4.86039E-17

Table 8.7 Convergence Data for TWODANT Sample Problem – Adjoint "H" Solution

*		iter p	er max flu:	x at	
*	group	group	change	mesh	
*	**neg or zero transport flux*** 69	907	0.24E-13	29,158	
*	**neg or zero transport flux*** 68	47	0.43E-04	98,205	
*	**neg or zero transport flux*** 67	48	0.24E-04	99,210	
*	**neg or zero transport flux*** 66	57	0.30E-04		
*	**neg or * **neg or zero transport	flux**	* 65 57	0.66E-04	57 , 27
*	**neg or zero transport flux*** 64	71	0.66E-04	28, 65	
*	**possible slow dsa accel.***** 63	111	0.75E-04	60, 1	
*	**possible slow dsa accel.***** 62	57	0.75E-04	78 , 1	
*	**possible slow dsa accel.***** 61	65	0.86E-04	99, 2	
*	**possible slow dsa accel.***** 60	38	0.64E-04	99, 12	
*	**possible slow dsa accel.***** 59	34	0.95E-04	99, 1	
*	**possible slow dsa accel.***** 58	23	0.94E-04	98, 1	
*	**possible slow dsa accel.***** 57	18	0.48E-04	66 , 5	
*	56	15	0.44E-04	56 , 25	
*	55	16	0.48E-04	50, 1	
*	54	13	0.34E-04	61, 10	
*	53	10	0.54E-04	57 , 11	
*	52	9	0.61E-04	36, 34	
*	51			,	
*	50	9	0.84E-04	51, 5	
*	49	8	0.28E-04	31, 21	
*	48	7	0.46E-04	48, 38	
*	47	7	0.83E-04	43, 4	
*	46	21	0.72E-04	50, 1	

*		45	14	0.74E-04	6,116
*		44	14	0.67E-04	6, 12
*		43	17	0.68E-04	6,114
*	**possible slow dsa accel.****	42	44	0.10E-03	8, 20
*	P0001010 0101 000 00001.	41	19	0.89E-04	9,109
*		40	15	0.88E-04	7,116
*		39	12		
*				0.93E-04	6,111
*		38	12	0.94E-04	6,111
		37	12	0.99E-04	6, 5
*		36	13	0.42E-04	26,240
*		35	15	0.62E-04	6, 1
*		34	11	0.82E-04	6, 1
*		33	12	0.93E-04	6, 4
*		32	13	0.76E-04	6, 4
*		31	13	0.56E-04	6, 4
*		30	12	0.55E-04	6, 4
*		29	12	0.38E-04	6, 4
*		28	10	0.74E-04	96,232
*		27	10	0.85E-04	40,251
*		26	10	0.76E-04	99,232
*		25	10	0.41E-04	98,232
*		24	9	0.72E-04	98,232
*		23	10	0.54E-04	71,232
*					
*		22	9	0.91E-04	72,232
		21	10	0.48E-04	72,232
*		20	10	0.94E-04	73,232
*		19	11	0.42E-04	99,225
*		18	10	0.88E-04	99,229
*		17	12	0.54E-04	99,227
*		16	14	0.57E-04	99,228
*		15	15	0.62E-04	99,226
*		14	15	0.48E-04	99,224
*		13	16	0.59E-04	1, 95
*		12	17	0.66E-04	1, 94
*		11	17	0.77E-04	1, 94
*		10	17	0.75E-04	1, 94
*		9	17	0.62E-04	1, 94
*		8	17	0.59E-04	1, 93
*		7	17	0.52E-04	1, 91
*		6	15	0.67E-04	1, 87
*		5	17	0.79E-04	1, 82
*		4	15	0.83E-04	1, 82
*		4 3	15	0.87E-04	1, 02
*		3 2		0.87E-04 0.63E-04	,
*			15		1, 1
*		1	21	0.69E-04	1, 1
*					sport fluxes ****
*	**** some a				
*	\$\$\$\$\$ all conve	ergence	e crit	teria sati	sfied \$\$\$\$\$
*	particle balance = $-1.74595E-0^{\circ}$	7 t	total	inners all	l outers = 2298

Table 8.8 Convergence Data for DORT Sample Problem – Adjoint "L" Solution

iter per max flux at * group group change mesh * **neg or zero transport flux*** 69 38 0.67E-04 95,214 * **neg or zero transport flux*** 68 43 0.93E-04 99,206

*	<pre>**neg or zero transport flux***</pre>	67	44	0.74E-04	99 , 208
*	**neg or zero transport flux***		56	0.50E-04	32, 80
*	<pre>**neg or zero transport flux***</pre>	65	55	0.80E-04	29, 65
*	**neg or zero transport flux***	64	69	0.67E-04	53, 36
*	**possible slow dsa accel.****		113	0.77E-04	61, 1
	1	62	56	0.64E-04	23, 1
*	**possible slow dsa accel.****	61	49	0.63E-04	99, 23
*	**possible slow dsa accel.****	60	38	0.78E-04	99, 12
*	**possible slow dsa accel.****		39	0.15E-04	99, 1
*	**possible slow dsa accel.*****		23	0.92E-04	97, 2
*	**possible slow dsa accel.****		18	0.45E-04	99, 6
*	**possible slow dsa accel.****	56	16	0.50E-04	86, 2
*	**possible slow dsa accel.****		19	0.72E-04	65 , 1
*	possible siow asa accel.				
		54	13	0.93E-04	78 , 15
*		53	10	0.17E-04	56, 1
*		52	9	0.14E-04	74, 21
*		51	9	0.55E-04	46, 3
*					
		50	8	0.74E-04	99, 26
*		49	8	0.77E-05	37 , 41
*		48	7	0.73E-04	33, 51
*		47	8	0.47E-05	88, 68
*					11,232
		46	20	0.61E-04	
*		45	14	0.71E-04	6,116
*		44	14	0.65E-04	6, 10
*		43	17	0.79E-04	6,114
*	**possible slow dsa accel.****		22	0.73E-04	
	A possible slow usa accel.				8,107
*		41	21	0.63E-04	9,109
*		40	15	0.92E-04	7 , 116
*		39	12	0.80E-04	6,111
*		38	12	0.82E-04	6,111
*		37	12	0.95E-04	6, 5
*		36	12	0.66E-04	6, 9
*		35	13	0.87E-04	5, 1
*		34	10	0.99E-04	95,232
					-
*		33	12	0.83E-04	6, 4
*		32	13	0.68E-04	6, 4
*		31	13	0.56E-04	6, 3
*		30	12	0.55E-04	95,232
*					
		29	11	0.43E-04	6, 1
*		28	10	0.79E-04	95 , 232
*		27	10	0.41E-04	38,251
*		26	11	0.55E-04	22,139
*					
		25	10	0.69E-04	99,232
*		24	9	0.90E-04	99 , 232
*		23	11	0.51E-04	73 , 232
*		22	10	0.85E-04	73,232
*		21	11	0.41E-04	99,232
*					
		20	11	0.72E-04	75,232
*		19	12	0.47E-04	1, 98
*		18	11	0.60E-04	99 , 229
*		17	13	0.45E-04	99,227
*					
		16	15	0.47E-04	99,228
*		15	16	0.61E-04	1, 96
*		14	16	0.51E-04	1 , 92
*		13	17	0.92E-04	1, 92
*					
		12	18	0.95E-04	1, 90
*		11	19	0.53E-04	1, 87
*		10	18	0.96E-04	1, 92
*		9	18	0.74E-04	1, 87
*		8	18	0.67E-04	
~		0	ΤO	0.0/6-04	1, 85

*	7 1	8	0.57E-04	1,	82
*	6 1	6	0.76E-04	1,	82
*	5 1	. 8	0.82E-04	1,	1
*	4 1	. 6	0.99E-04	1,	1
*	3 1	.7	0.65E-04	1,	1
*	2 1	6	0.79E-04	1,	1
*	1 2	22	0.89E-04	1,	1
*	**** some negative	e or	zero transp	port	fluxes ****
*	**** some accelera	atior	inhibited	***	* *
*	\$\$\$\$\$ all convergence	crit	eria satisf	fied	1 \$\$\$\$\$
*	particle balance = -5.41755E-07 to	otal	inners all	out	ters = 1410

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PART II

Identification of the Maximum Attainable Beam Quality for BNCT

It has recently been shown³⁷ that (1) the success probability of Boron Neutron Capture Therapy (BNCT) very strongly depends on the clinical quality of the neutron beam (as well as on the boron concentration in the tumor and normal tissue), and (2) the neutron beam quality available from three reactors with existing facilities for epithermal neutron BNCT is not satisfactory, especially for deep tumors. Consequently, for a given boron compound and a neutron source, the success probability of the BNCT strongly depends on how close to optimal nuclear engineers can design the Beam Shaping Assembly (BSA) to be.

It has also been shown that (1) the beam quality strongly depends on the BSA design (See, for example, Refs. 28, 35, 38-40), and (2) the SWAN code is uniquely suitable and unmatchable by any other code for (a) identifying the maximum beam quality attainable from a given neutron source²⁷ and (b) systematic comparison of the viability of different neutron sources for BNCT^{28, 32, 34, 35}. In fact, in the limited application of SWAN to BSA optimization we made a number of useful discoveries: (1) ⁷LiF^{27,28} and MgF₂³⁶ are very promising major constituents for BSA (offering a better beam quality than AlF₃/Al); (2) The beam quality attainable from a hard spectrum neutron source can be similar to that attainable from soft spectrum neutron source^{28, 35}; (3) The optimal composition of the BSA for hard spectrum neutron source is quite complex; it may consist of 4 to 5 materials (excluding the collimator materials) arranged in highly heterogeneous geometry^{28, 34}. Figure 4 of Ref. 34 shows, for illustration, the BSA SWAN identified for a Be(19MeV p, n) source. It is almost inconceivable that such a design could have arrived at without SWAN. Not only SWAN identified the desirable constituents, but it also tells that no other constituent, out of the dozen or so considered, can further improve the beam quality.

Although the 1-D SWAN can show trends and discover promising design approaches and BSA constituents, it can not simulate the BNCT facility as accurate as needed for reliable design. Its primary deficiencies are inability to (a) well represent the brain and tumor size and geometry, and to account for (b) the reflector, and (c) the collimator.

The objective of PART II of the study is to perform a comprehensive systematic study aimed at (1) finding the maximum beam quality which can be attained from different neutron sources, and (2) quantifying the corresponding dose-equivalent to be delivered to the tumor, per source neutron, and (3) identifying the optimal BSA design. Additional objective is to find the sensitivity of the attainable beam quality and of the optimal BSA design to the boron concentration and to the tumor location. The original plan of this study was to use the 2-D SWAN developed in PART I of the study for PART II. In view of the convergence difficulties encountered with the 2-D SWAN we could not apply it to PART II. However related studies were carried-out during this project period by UC Berkeley students. These studied used Monte Carlo codes rather than the 2D-SWAN; they were financially supported by the Lawrence Berkeley National Laboratory. LBNL personnel participated in these studies. Prof. Jasmina

Vujic, this project PI, served as the academic advisor to these students. A couple of papers summarizing this LBNL sponsored work are included in Appendix A.

PART III

Feasibility Assessment of an Accelerator-Driven Subcritical Fission Neutron Source

Accelerator-based neutron source, if sufficiently intense to enable acceptable patient treatment time and not prohibitively expensive, can be beneficial in many hospitals around the country for BNCT, other neutron treatments, and short lived medical radio-isotope production. Although the state-of-the-art of accelerators and beam target technologies is close to that required for commercial BNCT facility, additional R&D effort is required (primarily to increase the ion beam current and the heat flux which targets can reliably accommodate for long duration).

Nuclear reactors of state-of-the-art technology can provide intense enough neutron beams. However, they are relatively expensive to construct and run, and cannot be sited in or near hospitals.

We have recently proposed^{32,34} that a proper combination of a small accelerator and a small Subcritical fission Assembly (SA) could be constructed using state-of-the-art technology, may be sited in hospitals, and are likely to be more economical than either critical reactors or accelerator only neutron sources. Following are selected conclusions from our preliminary feasibility assessment³⁴: (1) It is possible to design a BSA for a fission neutron source that will provide a beam quality which is comparable to that attainable when using the lower energy neutrons obtained from the 2.5MeV p - ⁷Li reaction (System A). (2) The required beam current for System A can be reduced by a factor of 2 or 3.6 with use of, respectively, a thermal or a fast SA. The corresponding reduction in the current required from 19 MeV p accelerator and a Be target (System B) is a factor of 12 or 46. (3) Relative to the beam current required for System A with no SA, the current required for System B with a fast SA is lower by a factor of 88 or 340 ! (4) The total thermal power (from beam + fission) which need be removed from the SA is on the order of 10 kW (as compared with \sim 50 kW from a much smaller target of accelerator only facility and versus several hundreds to thousands of kW for critical reactors). (5) Use of a SA may significantly reduce the treatment cost per patient. It may also reduce the time and cost required for the development of commercial accelerator driven BNCT facilities. (6) It appears that SAs could be designed to be inherently safe against criticality which might endanger the patients or the staff. (7) It is likely that SAs and BSAs that are more attractive than those considered in Ref. 34 could be developed.

The objective of Part III of this project was to perform a more thorough assessment of the feasibility of accelerator driven SA (ADSA) neutron source for BNCT applications. If ADSA will be found as attractive as indicated in Ref. 34, neutron therapies could be offered to the public in hospitals around the country sooner, and at a relatively lower cost than possible

otherwise. If successfully commercialized, ADSA facilities may also be a new US export product and a new noble use of fission.

The original plan of this study was to use the 2-D SWAN developed in PART I of the study for PART III. In view of the convergence difficulties encountered with the 2-D SWAN we could not apply it to PART III. However a related study was carried out by UC Berkeley undergraduate students in the framework of the NE-170 Nuclear Design course project taught by Professor Ehud Greenspan – a co-PI of this project. This study used the Monte Carlo code MCNP rather than the 2D-SWAN. A summary report of this student project is included in Appendix B. This report was originally prepared for submission to the American Nuclear Society Students Design Competition. Our students won the first place in this year contest.

APPENDIX A

UC BERKELEY STUDIES RELATED TO MAXIMUM ATTAINABLE BEAM QUALITY AND OPTIMAL BEAM SHAPING ASSEMBLY DESIGNS

See Attachment:

J.M. Verbeke, J. Vujic, and K.N. Leung, "Neutron Beam Optimization for BNCT using the D-D and D-T High-Energy Neutron Sources," Nucl. Technol. 129 (2), 257-278 (2000)

SUMMARY

A mono-energetic neutron beam simulation study has been carried out to determine which neutron energy is the most suitable for treatment of shallow and deep-seated brain tumors in the context of Boron Neutron Capture Therapy. For deep-seated tumors, the energy range 1 to 20 keV appears to be optimal, with a maximum therapeutic gain at ~8 keV. For shallow tumors, any neutron beam of energy higher than 1 to 10 eV and lower than ~8 keV will result in a relatively high therapeutic gain. However, it should be noted that even if the main tumor mass is shallow, microscopic fingerlets spreading throughout the surrounding tissues can reach greater depths. Since these fingerlets also have to be irradiated, 8 keV neutron beams should be preferred for treatment of shallow tumors. An overall higher therapeutic gain is obtained with such neutron beams.

The neutron beam diameter has a considerable effect on the tumor dose for deep-seated tumors. For instance, the tumor dose at a depth of 8 cm more than doubles when the neutron beam diameter increases from 6 cm to 18 cm. The drawback of larger diameter beams is that the volume of high healthy tissue dose also increases with the beam diameter. For shallower tumors, the increase in tumor dose with beam diameter is still present but less pronounced, and it vanishes for 2-cm-deep tumors. However, the volume of high healthy tissue dose still increases with the beam diameter. From the results of this neutron beam energy and diameter simulation study, we can conclude that (a) 8 keV neutron beams are optimal for deep-seated tumors, but (b) no set of neutron beam diameter and energy is best in all respects for any kind of tumors. Diameter and energy of the neutron beam have to be determined by the characteristics of the fingerlets spread. Given all these characteristics, simulation of particle transport in the brain can help determine the optimal set of neutron beam diameter and energy for treatment.

Based on the results of this simulation study, the fusion reactions D-D and D-T have then been investigated as neutron sources for BNCT. Two different methods are used to compute the dose distribution in the brain. The first method is based on the simulation of the radiation transport in the BSA and the phantom with MCNP. The second method is based on the coupling of MCNP and BNCT RTPE for the radiation transport simulations in the BSA and phantom respectively,

the coupling being done through an exit window between the BSA and the phantom. The radiation transmitted through the delimiter is not accounted for in the second method, due to the limitations of BNCT RTPE, which makes it less accurate than the first one. The first method, although more accurate is much more time-consuming due to the use of MCNP to simulate radiation transport through both the BSA and the phantom head.

Our analysis shows that the low neutron yield of the D-D reaction is an obstacle for the treatment of Glioblastoma Multiforme. On the other side, high-energy neutrons from D-T can be moderated to the desired energy range without reducing the neutron flux to a negligible level. With the optimal moderator and lead reflector configuration, a 1 A mixed deuteron/triton beam with energy of 150 keV accelerated onto a titanium target leads to a treatment time of 1 hour. The dose near the center of the brain obtained with this configuration is more than 65% higher than doses obtained by a neutron beam currently used at BMRR for clinical trials, and comparable to other accelerator-based neutron sources. A multiple beam configuration could increase the tumor dose at the center of the brain and reduce the treatment time.

APPENDIX B

FEASIBILITY ASSESSMENT OF AN ACCELERATOR-DRIVEN SUBCRITICAL FISSION NEUTRON SOURCE

SUMMARY

A compact Boron Neutron Capture Therapy (BNCT) facility was designed using a Deuterium-Deuterium (D-D) fusion neutron source and a Subcritical Fission Multiplier (SCM). BNCT is a bi-modal approach utilizing external neutrons that are absorbed in tumor-seeking borated pharmaceuticals. Neutron absorption in the boron compounds release charged particles via the ¹⁰B(n, α)⁷Li reaction, resulting in a localized dose to the surrounding cancerous tissue. This compact facility could be easily deployed in hospitals to treat *glioblastoma multiforme*, a fatal, highly non-localized brain cancer that affects about six thousand people every year in the United States alone. Other applications include synovectomies, the treatment of head and neck cancers, and the treatment of melanoma.

The source of neutrons is a novel, highly compact, coaxial electrostatic accelerator under development by Prof. K.N. Leung and his group at the Lawrence Berkeley National Laboratory with the participation of UCB NE students. The neutron source dimensions are approximately 26 cm in diameter and 21 cm in length. Previous work by J. Verbeke of UCB NE concluded that the neutron source intensity generated by accelerating deuterium and tritium is sufficient for BNCT applications. There are a number of disadvantages of using tritium for BNCT: it is expensive, radioactive, needs frequent refueling and difficult to manage. However, this accelerator can generate neutrons by accelerating only deuterium ions, but the intensity is approximately 30 times too low. The goal of the project was to assess the feasibility of augmenting the D-D fusion neutron source intensity by a factor of at least 30 using a small, inherently safe, subcritical fission assembly.

The subcritical multiplier (SCM) has a core that is 80cm in diameter and 14cm thick. It is made of zircaloy clad uranium dioxide fuel and water moderator/coolant. The water-to-fuel volume ratio was optimized to give the maximum k_{eff} so that any change from nominal operating conditions would result in a loss in reactivity. The uranium enrichment for the desired k_{eff} of 0.98 was found to be 3.8% ²³⁵U and the optimal moderator-to-fuel volume ratio was found to be 2.25:1. The neutron current coming out of the SCM is 30 times higher than the D-D neutron current entering the SCM from the neutron source. The fission power of the SCM is ~500 W – approximately 0.25% of the accelerator power. Only ~0.004% of the ²³⁵U is consumed per year of operation assuming a capacity factory of 100%.

Thermal-hydraulic analysis was performed to ensure the integrity of the fuel, cladding, and shielding of the SCM by passive means under the most severe plausible accidents. With SCM power levels well below 1 kW, the free convection of light water between fuel plates was found to be sufficient to cool the SCM. Even if this mechanism were to fail in the event of a loss-of-coolant-accident, the system is designed such that conduction through the SCM and free convection of air or water is sufficient for assuring the integrity of the SCM fuel, reflector and shield.

The total activity of the fission products generated in the SCM during 10 years of full power operation is 625 Curie 3 days after shutdown. In comparison, the activity of the tritium in a CNS based on D-T fusion giving comparable neutron beam intensity is 2230 Curies. Whereas the fission products are imbedded and well contained in the clad solid fuel matrix, the tritium is in gaseous form, highly permeable and difficult to contain. The cost of the SCM is estimated to be approximately \$250K. This is just about the cost of T

for one full power year of operation of a D-T neutron source giving a comparable intensity of a neutron beam of comparable quality.

It is concluded that use of a small subcritical neutron multiplier in combination with a compact D-D neutron source could provide a compact BNCT facility that is passively safe and economical. However, a more thorough study is needed before commercialization of compact, safe, and possible mobile intense neutron irradiation-facilities that will be affordable to hospitals, research laboratories, industry and universities around the country.

A COMPACT BNCT FACILITY USING A FUSION NEUTRON SOURCE AND A FISSION MULTIPLIER

NE-170 Nuclear Design Project Advisor: E. Greenspan May 2002

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ABSTRACT

A compact Boron Neutron Capture Therapy (BNCT) facility was designed using a Deuterium-Deuterium (D-D) fusion-based Compact Neutron Source (CNS) and a Subcritical Fission Multiplier (SCM). BNCT is a bi-modal cancer therapy utilizing external neutrons that are absorbed in tumor-seeking borated pharmaceuticals. Neutron absorption in the boron compounds release charged particles via the ¹⁰B(n, α)⁷Li reaction, resulting in a localized dose to the surrounding cancerous tissue. This compact facility could be easily deployed in hospitals to treat *glioblastoma multiforme*, a fatal, highly non-localized brain cancer that affects about six thousand people every year in the United States alone.ⁱ Other applications include synovectomies, the treatment of head and neck cancers, and the treatment of melanoma.

Previous work by Verbekeⁱⁱ (See also Appendix A) demonstrated that a D-D fusion CNS-based facility was capable of treating a patient in 30 hours, far longer than the desired treatment time of one hour or less. To improve this facility, a subcritical fission multiplier assembly was designed to amplify the neutron intensity and reduce treatment times. The resulting fission neutrons are then filtered through a Beam Shaping Assembly (BSA) to optimize the energy spectrum. A novel method of delivering boron-containing compounds was also researched, but will not be discussed in this report pending the results of that study.

The neutron source is based on a highly compact coaxial electrostatic accelerator under development at the Lawrence Berkeley National Laboratory. This cylindrical source consists of a radio frequency driven deuterium plasma. The atomic deuterium ions are then extracted to a deuterium-loaded target where the beam drives the reaction and continuously reloads the target. A vacuum contained within a quartz vacuum chamber is used for high voltage insulation around the target cylinder. With a 200 kV extraction voltage and a 1 A beam current, this source emits 2.45 MeV neutrons isotropically at about 10¹² neutrons per second. The outer dimensions of the source are approximately 26 cm in diameter and 21 cm in length. Cooling of the CNS is achieved by forced annular flow around the cylindrical target. Such an active cooling system is sufficient since the CNS does not pose major safety risks.

A reflector assembly surrounding the source reflects neutrons towards the SCM with shielding provided by an outer neutron-absorbing layer. Using MCNP, infinite slabs of varying thickness

were modeled to determine the fraction of source neutrons reflected into the SCM. Various materials, including light water, heavy water, lead, and graphite were explored. Ultimately, lead was selected given its high reflectivity and its minimal impact on the neutron energy spectrum. A similar study was performed to characterize the shielding properties of lithiated polyethylene and light water. Lithiated polyethylene was selected given its ability to moderate and absorb neutrons without emitting gamma rays.

To amplify the neutrons from the CNS, a subcritical fission assembly consisting of Zircaloy cladding, uranium dioxide, light water, and a lead reflector was designed with MCNP. The design goal was a k_{eff} of 0.98, which corresponds to a multiplication factor of 50. The moderator-to-fuel volume ratio was optimized to maximize k_{∞} . Varying the SCM dimensions and uranium enrichment maximized the neutron current into the Beam Shaping Assembly.

The optimal moderator-to-fuel volume ratio was found to be about 2.25:1. The optimal fission plate dimensions are 80 cm in diameter and about 14 cm in length with five 1 cm thick 3.8 w/o enriched plates. The k_{eff} of this system is 0.983 resulting in about 30.4 neutrons leaking into the BSA per source neutron. The radial leakage of neutrons accounts for the discrepancy between the observed value and the expected multiplication factor of 50.

In contrast to the CNS, passive mechanisms are desired for cooling the SCM as the integrity of the fuel, cladding, and shielding must be ensured under the most severe plausible accidents. With SCM power levels well below 1 kW, the free convection of light water between fuel plates is sufficient to cool the SCM. Even if this mechanism were to fail in the event of a loss-of-coolant-accident, the system is designed such that conduction through the SCM and free convection of air or water is sufficient for cooling.

A Beam Shaping Assembly (BSA) is required to moderate and shape the neutron spectrum emanating from the SCM. To maximize the tumor dose while minimizing undesirable effects on healthy tissue, the most effective neutron energies are between 1 and 20 keV. Using MCNP, the effects of various materials upon neutron spectrums were analyzed. Materials studied included lead, iron, Fluental (40% Al/60% AlF₃ mixture), and ⁶LiF. Analyzing MCNP results and neutron cross-section data, a 45 cm thick Fluental layer combined with a 0.1 cm thick ⁶LiF thermal neutron filter was optimal for a 80 cm diameter cylindrical BSA.

Given time constraints, the patient dose and treatment times are not accurately quantified at this time. While preliminary data is available, additional simulations are required to reduce statistical error and publishing these vales is premature.

INTRODUCTION

A compact Boron Neutron Capture Therapy (BNCT) facility was designed using a Deuterium-Deuterium (D-D) fusion-based Compact Neutron Source (CNS) and a Subcritical Fission Multiplier (SCM). BNCT is a bi-modal cancer therapy utilizing external neutrons that are absorbed in tumor-seeking borated pharmaceuticals. Neutron absorption in the boron compounds release charged particles via the ¹⁰B(n, α)⁷Li reaction, resulting in a localized dose to the surrounding cancerous tissue. This compact facility could be easily deployed in hospitals to treat *glioblastoma multiforme*, a fatal, highly non-localized brain cancer that affects about six thousand people every year in the United States alone.ⁱⁱⁱ Other applications include synovectomies, the treatment of head and neck cancers, and the treatment of melanoma.

Previous work by Verbeke^{iv} demonstrated that a D-D fusion CNS-based facility was capable of treating a patient in 30 hours, far longer than the desired treatment time of one hour or less. To improve this facility, a subcritical fission multiplier assembly was designed to amplify the neutron intensity and reduce treatment times. The resulting fission neutrons are then filtered through a Beam Shaping Assembly (BSA) to optimize the energy spectrum. A novel method of delivering boron-containing compounds was also researched, but will not be discussed in this report pending the results of that study.

The design of this complex facility was broken up into separate parts (CNS, SCM, BSA, thermal hydraulics) and analysis on each section was carried out in parallel. Interfaces between the sections were approximated in various ways as described within the report. Feedback between the different design teams modified the initial assumptions and imposed new design constraints. Based on these parallel efforts, a complex integrated model was then constructed and analyzed. Ultimately, dose and treatment time are the figures of merit.

COMPACT NEUTRON SOURCE (CNS)

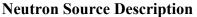
Design Goals

A compact, high intensity source of epithermal neutrons is desired for Boron Neutron Capture Therapy (BNCT) as patient dose and treatment time are dependent on neutron source intensity and spectrum. Ideally, the source intensity should be as high as reasonably achievable while the source spectrum, which will be shaped through the device, should be of higher energy than the ideal energies between 1 and 20 keV.

Source Options

One well-developed source is a 2.5 MeV electrostatic proton accelerator that drives a ⁷Li target to produce neutrons. Unfortunately, a fairly large accelerator is required to hold off the high voltage required for a 2.5 MeV beam. Commercially available proton cyclotrons are another possibility, but they produce currents that are much too low for a reasonable intensity.

In contrast, a much smaller electrostatic accelerator is under development that accelerates a deuteron beam into a tritium-loaded target, producing neutrons via D-T fusion. While this design is compact due to a lower operating voltage, the safety requirements for handling the tritium inventory makes this design less desirable. However, a similar source based on D-D fusion can be used as it simplifies the handling of materials. Unfortunately, Verbeke has demonstrated that intensities from a deuterium-based source are insufficient, resulting in treatment times around 30 hours.^v However, a subcritical fission multiplier may amplify the source intensity by as much as a factor of fifty, making this D-D source an attractive option for BNCT.



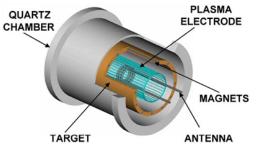


Figure 1 Diagram of Compact Neutron Source.

The neutron source is based on a highly compact coaxial electrostatic accelerator under development at the Lawrence Berkeley National Laboratory. This cylindrical source consists of a radio frequency driven deuterium plasma. The atomic deuterium ions are then extracted to a deuterium-loaded target biased at -200kV where the deuterium beam drives the reaction and continuously reloads the target. A vacuum contained within a quartz vacuum chamber is used for high voltage insulation around the target cylinder. The vacuum line, RF power, cooling water, and pulsed high voltage are brought in through a vacuum feed-through at one end of the cylindrical assembly. Any maintenance would involve the movement of reflecting and shielding materials to access the neutron source. With a 200 kV extraction voltage and a 1 A beam current, this source produces an isotropic source of 2.45 MeV neutrons at about 10^{12} neutrons per second. The outer dimensions of the source are approximately 26 cm in diameter and 21 cm in length.

The cylindrical geometry of the source is advantageous for holding high voltage due to the uniform distribution of the electric field equipotential lines between the electrode and target cylinders. There are no sharp corners or edges that can cause field enhancements that may lead to electron emission and voltage breakdown. This geometry also simplifies the beam optics such that the beam power is evenly distributed over the cylindrical target, simplifying heat removal. Because this target is wrapped around the source of deuterium ions, there is a large target area in a small space compared to an accelerator with flat plate target. This geometry also leads to a very high current limit as a result of the large beam extraction area. Using a maximum current density of 100 mA/cm², the current limit for this design is approximately 27 A.^{vi}

 $I_{max} = \pi$ (electrode diameter)(electrode length)(electrode transparency)(current density)

 $I_{max} = \pi (10.4 \text{ cm})(21 \text{ cm})(0.4)(100 \text{ mA/cm2}) = 27.44 \text{ A}$

This is a considerable improvement when compared to a source where only one side of the plasma is used for extraction.

D-D and D-T Reactions

Although the neutron production cross section for a D-D reaction is approximately two orders of magnitude lower than the cross section for D-T reactions in the 100 to 200 KeV range, D-D was chosen because of the cost and safety concerns regarding tritium. By eliminating the tritium inventory associated with a D-T source, the maintenance and disposal cost is significantly reduced and the handling of the source hardware is simpler and safer. The mechanical design of the system also becomes easier without the need for a sealed system designed to prevent the release of tritium. The neutronics of a D-D system is also desirable as the subcritical multiplier (SCM) has a higher fission cross-section for thermal neutrons and is therefore more efficient when driven at thermal energies. Less moderation, and therefore less absorption, is needed when using the 2.5 MeV neutrons from the D-D reaction compared to the 14 MeV neutrons from the D-T reaction.

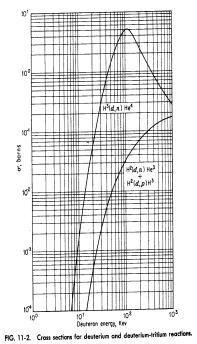
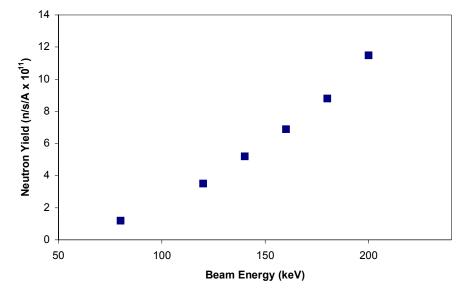


Figure 2 Cross-sections of D-D and D-T reactions.vii

Because the neutron production cross-section increases nonlinearly with deuteron beam energy and linearly with current, it is advantageous to increase the voltage on the extraction electrode as high as possible before increasing the current. This will maximize the intensity per unit beam power (n/s/W). For example, the neutron yield from a 1 A deuteron beam is 2.3×10^{11} n/s at 100 KeV and 11.5×10^{11} at 200 KeV. This corresponds to 2.3×10^{6} n/s/W for 100 KeV beam energy compared to 5.75×10^{6} n/s/W for 200 KeV beam energy (see Figure 3). It is difficult to work with voltages beyond 200 kV because power supplies and high voltage components such as cables and connectors are not commercially available and fabricating high voltage components would significantly increase costs. Once the maximum electrode voltage is determined, the neutron intensity increases linearly with current and beam power. Though the maximum extracted beam current from the deuterium source is approximately 27A, the size and cost of the

power supply as well as the cost of electricity becomes excessive beyond 400 kW, which corresponds to a 2A at 200 KeV.



D-D Neutron Yield vs. Beam Energy

Figure 3 D-D neutron yield vs. beam energy

Target Design

The target consists of an inner diameter titanium layer on the order of 1 micron thick, a layer of copper to conduct the heat away from the target, a cooling channel for water and a coil (or permanent magnet set), and an outer layer of stainless steel. The permanent magnets or the coil is used to provide a small magnetic field to keep electrons from being accelerated towards the plasma electrode after the deuterons impact the target surface. The deuteron beam is used both to load the target and to drive the D-D reaction. The target is loaded continuously with the beam, and therefore has a long lifetime. The target lifetime is limited by the sputtering of the titanium layer. This layer thickness can be increased for longer life, but at the expense of decreased thermal conductivity. It is necessary to keep the target temperature between 100 and 200 degrees C so that the deuterium remains at the surface and does not migrate below the target surface. The heat generated in the target is approximately $200W/cm^2$.

Reflector Design

A reflector assembly is needed to direct as many of the source neutrons as possible to the SCM. For the purposes of this study, this source can be approximated by a monoenergetic isotropic source of neutrons. In choosing the material and dimensions of the reflector, a simple test geometry was to evaluate the relative reflectivity, leakage, and absorption of various materials. The thicknesses of these materials were varied from 20 to 60 cm and the number of reflected neutrons was counted as were the neutrons penetrating through the test material. This source and geometry were simulated in Monte Carlo N-Particle Transport code (MCNP). The geometry was

a 10 cm diameter cylinder of reflective material with one end being a unidirectional source of 2.5 MeV neutrons. On each end of the cylinder, there were volumes with tally surfaces, which counted the surface current, or number of source neutrons going through the surfaces. The sides of the cylinder were made to be perfectly reflective to simulate an infinite slab.

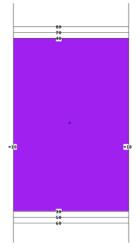
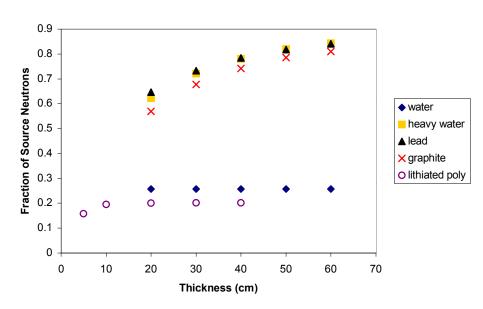


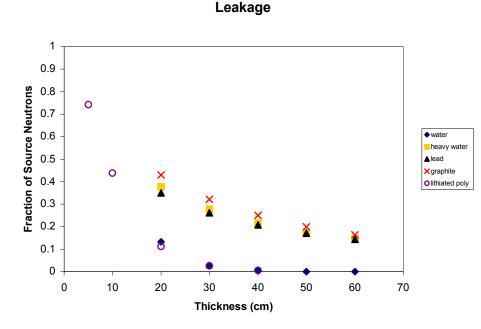
Figure 4 MCNP model for reflector study.

Water, heavy water, lead, and graphite were evaluated as reflector materials. D_2O and lead were very similar and performed much better than the graphite. The water performed the most poorly as a result of the high absorption cross section due to the hydrogen. These tests were done with ten thousand particles and had errors between 1% and 5%.



Reflectivity

Figure 5 Reflectivity data.





With the modeling of 30 cm of lead, heavy water, and graphite, it can be seen that the lead maintains a fairly hard spectrum at 2.5 MeV with very few low energy neutrons. Compared to the lead, the D_2O decreases the 2.5 MeV peak by half and produces a concentration of thermal neutrons. The graphite is similar to the D_2O but the changes from the lead spectrum are not as extreme. One can conclude that if the efficiency of the SCM is heavily dependent on the higher cross section for fission for the lower energy neutrons, it may be advantageous to use D_2O as the reflector and add gamma-ray shielding closer to the outside of the assembly.

Using this data, a reflector assembly was designed to reflect source neutrons to the SCM. The main reflector consists of a half cylinder surrounding the cylindrical source with blocks forming the interface between the source and the SCM. The reflector aperture was increased to increase the solid angle "seen" by the SCM (see Figure 7).

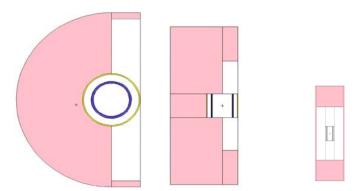


Figure 7 MCNP model views of source and reflector assembly (top, side, front).

A tally plane was established at the interface between the source and SCM to determine the fraction and spectrum of neutrons passing into the SCM. As seen in Figure 8, about 40% of the source neutrons passed through the aperture with 30 cm of lead reflector. Heavy water, while reflecting a similar fraction of neutrons, was eliminated as a candidate since it moderated neutrons and decreased the 2.45 MeV intensity, which may lead to greater backscatter from the SCM.

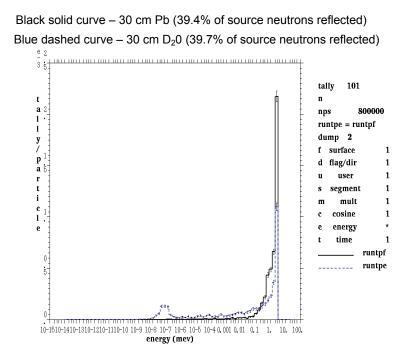


Figure 8 Output spectrum of lead and D₂O reflectors.

Shielding Design

The same geometry used in the initial reflector study was used to investigate water and lithiated polyethylene as shielding materials to absorb low energy neutrons at the exit of the assembly. Though these materials had very similar absorbing properties, the lithiated polyethylene was chosen because hydrogen efficiently thermalizes the neutrons and the lithium absorbs the low energy neutrons without producing the capture gamma-rays of neutron absorption in hydrogen. Lithiated polyethylene is also easier to work with since it is a solid (see Figure 9).

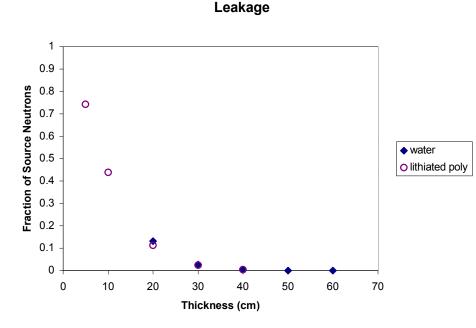


Figure 9 Leakage data for lithiated polyethylene and water.

CNS Cooling

The primary requirements for the cooling of the compact neutron source are to remove the beam power incident on the target and to maintain the target temperature between 373 and 473K to control the diffusion of Deuterium in the target. While a passive cooling system is desired, the relatively high heat flux and confined geometry precludes the design of a cooling system based on passive processes like free convection. Fortunately, the CNS does not pose a significant risk in an accident scenario as the fusion plasma and the resulting beam power would dissipate rapidly in the event of an emergency. An automatic control system could be designed to quickly shutdown the power to the source when tripped by an alarm from a set of redundant thermocouples imbedded in the system. If this system fails, a quartz pressure vessel provides additional containment for items that have melted and vaporized coolant water could be vented to the atmosphere. Furthermore, replacing damaged portions of the source are fairly straightforward and inexpensive. As a result, a pump driven forced flow system is sufficient to remove the beam power and ensure safety. However, a set of redundant pumps may be desired to maximize the availability of the facility in the event maintenance on the pumps.

Thermal Modeling

For the thermal analysis, the components of interest are the copper target and the annulus of cooling water. The titanium layer on the inner surface of the copper target will be neglected as this micrometer thick layer is insignificant in comparison to the thickness of other materials. The stainless steel annulus forming the cooling channel will be treated as an insulated, adiabatic surface given the vacuum between the steel and the outermost quartz chamber.

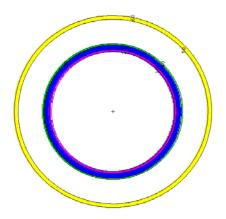


Figure 10 Cross section of the compact neutron source

Figure 10 shows a cross section of the compact neutron source as modeled in MCNP. The inner purple annulus is the copper target, the second blue annulus is the water layer, the third green layer is made of stainless steel, and the yellow annulus is a quartz chamber. The dimensions of interest are:

 $r_1=0.0809m$ (Inner radius of Cu target) $r_2=0.0841m$ (Outer radius of Cu Target and inner radius of water annulus) $r_3=0.0905m$ (Outer radius of water annulus) L=0.21m (Length of cylindrical source)

Power

The compact neutron source is currently designed to extract a 1A beam of Deuterium-Deuterium fusion plasma with an extraction voltage of 200keV, resulting in a total beam power of 200kW deposited on the target. Given the dimensions of the source, this beam power translates into a heat flux of approximately 188W/cm² at both the inner and outer surfaces of the copper target that must be transferred to the cooling water. The designers of the source claim that up to 600W/cm² can be easily removed using water.

Steady State, Fully Developed, Forced Turbulent Convection in a Smooth Annulus

The heat flux crossing the outer surface of the target to the cooling water can be determined by Newton's law of cooling,

 $q''_i = h_i(T_2 - T_\infty)$

where q" is the heat flux in W/m², h is the convection heat transfer coefficient in W/(m²K), and (T_2-T_{∞}) is the temperature difference in Kelvin between the outer surface of the target and the coolant.

Determining the value of the convection heat transfer coefficient, h, requires knowledge of the Nusselt number (Nu) defined as,

$$Nu_i = \frac{h_i D_h}{k_f}$$

where k_f is the conductivity of the cooling fluid in W/(mK) and the hydraulic diameter, D_h , in meters defined as,

$$D_h = D_3 - D_2 = 2(r_3 - r_2)$$

The Nusselt numbers for forced turbulent convection at the inner surface of a smooth concentric annular duct in the fully developed limit can be determined with a specified uniform heat flux, q''_{i} , at the inner surface and an insulated outer surface $(q''_{o}=0)$ by the following correlation,

$$Nu_i = \frac{h_i D_h}{k_f} = \frac{Nu_{ii}}{1 - \frac{q_{ii}^*}{q_{ii}^*} \theta_i} = Nu_{ii}$$

where the influence coefficient, θ_i , is eliminated by the zero heat flux at the outer boundary.^{ix}

Kays and Leung determined the Nusselt number Nu_{ii} and influence coefficients as a function of the Reynold's number (*Re*),^x

$$\operatorname{Re} = \frac{uD_h}{v}$$

where *u* is the fluid velocity in m/s, D_h is the hydraulic diameter in m, and v is the kinematic viscosity in m²/s; the Prandtl number (*Pr*),

 $Pr = \frac{v}{\alpha} = 5.82$ (for water at 300K)

where v is the kinematic viscosity in m²/s and α is the thermal diffusivity in m²/s; and the ratio between the inner and outer radii of the annulus (r^*),

$$r^* = \frac{r_3}{r_2}$$

Unfortunately, Kays and Leung do not provide a Nusselt number for the compact neutron source geometry (r*=0.929). However, the Nusselt number reaches a limiting value as r* approaches unity for a Reynolds's number of $3x10^4$ and a Prandtl number of 5.82 (see Figure 11). Without a tabulated value, this analysis will assume a Nusselt number corresponding to an r* of 0.8, which is higher than the apparent limiting value. This approximation will tend to overestimate heat transfer since the convective heat transfer coefficient is proportional to the Nusselt number. Examining Figure 11, the error in the estimate of the Nusselt number is on the order of ± 10 .

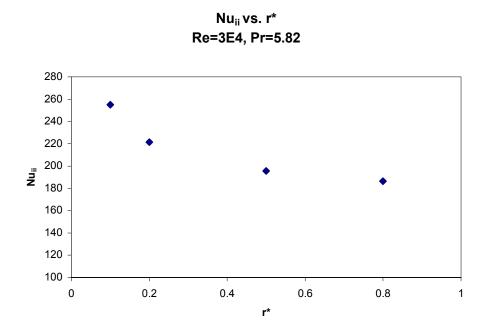


Figure 11 Nu_{ii} vs. r* for Re=3x10⁴, Pr=5.82 fluid.

Based on the above analysis, the convective heat transfer coefficient, h, was found to be about 12200 W/(m²K) for a heat flux of about 188W/cm² and a cooling water temperature of 300K. Solving Newton's law of cooling for the temperature of the outer surface of the target,

$$T_2 = T_{\infty} + \frac{q''}{h} = 300K + \frac{188\frac{W}{cm^2}}{12200\frac{W}{m^2K}} = 448.9 \pm 0.1K$$

where the approximate error is given by,

$$\sigma_{T_2} = \sqrt{\left(\frac{\sigma_{q'}}{h}\right)^2 + \left(\frac{-q''\sigma_h}{h^2}\right)^2} = \frac{q''}{h^2}\sigma_h = 0.1K$$

assuming that the error in the heat flux is negligible and where σ_x is the error in variable x.

Radial Conduction

Using the temperature of the outer target surface, the radial temperature profile of the copper annulus can be calculated by assuming that the conductivity of copper remains constant. The temperature profile is given by,

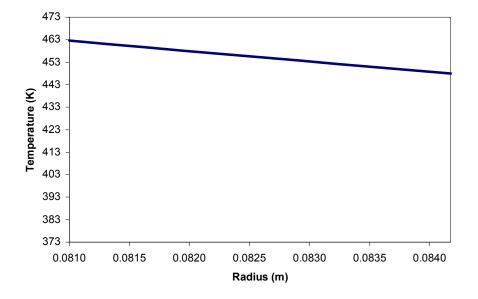
$$T(r) = \frac{T_1 - T_2}{\ln \frac{r_1}{r_2}} \ln \frac{r_1}{r_2} + T_2 \text{ for } r_1 < r < r_2$$

and the difference in surface temperatures is given by,

$$T_1 = T_2 + \frac{\dot{q} \ln \frac{r_2}{r_1}}{2\pi L k_{Cu}}$$

where the subscript 1 corresponds to the inner surface, the subscript 2 corresponds to the outer surface of the copper annulus, T is the temperature in K, r is the radius in meters, \dot{q} is the beam power in W, and L is the length of the source in meters.

Performing this analysis for the target, the maximum target temperature is approximately 463K, about 10K under the maximum desired operating temperature of 473K. The radial temperature profile of the target is plotted in Figure 12.



Radial Temperature Profile of Copper Target

Figure 12 Radial temperature profile of the copper target.

Fluid Flow

The flow velocity can be easily determined from the Reynolds's number ($Re=3X10^4$) as follows,

$$u = \frac{\text{Re} \times v}{D_h} = 2.03 \, \text{m/s}$$

The volumetric flow rate can then be determined based on the annular area,

 $\dot{V} = uA = u\pi(r_o^2 - r_i^2) = 0.007 \, \frac{m^3}{s} = 1.86 \frac{gal}{min}$

and the mass flow rate can be determined with the density of the fluid at 300K,

$$\dot{m} = \rho \dot{V} = 7 \frac{kg}{s}$$

Such flowrates are achievable with typical commercially available pumps and should not present major difficulties.

Conclusion

This neutron source may potentially provide a compact, simple, safe, and effective design compared to D-T sources and other accelerator-based systems. This same neutron source is currently being tested at LBNL and there will be operational experience and neutron yield data

within the next year. In the case of insufficient source intensity either in the simulations or in testing, the beam current can be increased for a linear increase in neutron yield. This additional power must be supplied by the power supply and dissipated in the target. The reflector has been optimized for the highest efficiency in coupling neutrons to the SCM, and the integrated design will be modified after reliable results are attained from the safety analysis and the patient dose calculations.

While cooling the source is fairly straightforward, the source must be shielded to protect patients and operators from high neutron doses. Difficulties arise when routing ducts through the shielding material as any gap in the shielding provides a path for neutron diffusion. Such effects can be minimized through the design of labyrinthine paths for water flow, though additional pumping power would be required to overcome frictional losses in a convoluted piping system.

SUBCRITICAL FISSION MULTIPLIER (SCM)

Introduction & Methods

As mentioned earlier, a D-D fusion based CNS does not have sufficient intensity to achieve acceptable treatment times. Utilizing a subcritical fission multiplier to increase neutron intensity has two main advantages. The first is to significantly reduce the amount of time a patient is exposed to an epithermal neutron flux without the use of tritium (in D-T fusion neutron sources). Using D-D fusion neutrons is advantageous because the system used to create the neutrons is inherently safe, whereas radioactivity of tritium gas complicates handling. The second advantage is that of cost and efficiency. Ideally, a subcritical system can multiply the number of source neutrons by a factor of 50.

MCNP was used extensively in the iterative design of the SCM for criticality calculations and the neutron fluxes and currents. MCNP simulates the behavior of neutrons and other energetic subatomic particles in their reactions with various materials, including fissile UO_2 fuel. Specifying a particular number of source particles, MCNP can run a sufficient number of trials to measure the k_{eff} of the system. The theoretical subcritical multiplication factor can be determined from k_{eff} as follows,

 $SCM = 1/1 - k_{eff}$

Design Process & Goals

The ultimate goal of the SCM is to maximize the multiplication of source neutrons without achieving criticality and with fuel enriched to less than 20 w/o 235 U to minimize proliferation concerns. Geometrical concerns are vitally important as the leakage of neutrons from undesirable surfaces must be minimized and a large fraction of source neutrons should be absorbed in the SCM all while maximizing the neutron intensity output from the SCM. Realistically, an array of UO₂ fuel pins similar to those found in reactors would likely be used. However, for modeling and analytical simplicity, the investigation focused on a series of low aspect ratio cylindrical plates with light water moderator/coolant layers.

Design Variables

Once the basic geometry was established, it was necessary to specify the physical dimensions of the system as well as the properties of the materials used in its fabrication. The physical dimensions of the cylindrical SCM include the fuel-region diameter, length, number of plates, k_{eff} (and thus the subcritical multiplication factor), fuel enrichment, moderator-to-fuel ratio, and neutron backscattering due to the coupling of the SCM to the source and the Beam Shaping Assembly.

Material Properties

The fuel of choice is standard enriched UO_2 , similar to that in nuclear power reactors. In the MCNP model, a 1mm thick Zircaloy-4 cladding with a helium gap is used. The cladding properties and composition are shown below:

Zircaloy-4 Cladding Properties			
Density	6.44 g/cm^3		
Composition	Zr	97.91 wt. %	
	Sn	1.59 wt. %	
	Fe	0.5 wt. %	

Table	1	Zircaly-4	Properties
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Other materials used in the MCNP analysis include light water to be used as a moderator and reflector, lead for energy-spectrum hardening and gamma-ray shielding, and lithiated polyethylene to thermalize and absorb neutrons. Thick layers of aluminum and lead, the predominant materials in the Beam Shaping Assembly and the neutron source, respectively, was used to simulate backscattering at the interfaces between the sections.

Plate Diameter

The diameter of the plates was fixed at 80 cm. According to Verbeke, the full-width-half-max (FWHM) of the epithermal peak of his BSA's output spectrum was minimized with an 80 cm diameter coupling between his source and BSA.^{xi} Also, larger diameter plates are advantageous since they intercept the source neutrons over a larger solid angle.

Manufacturing large diameter UO_2 plates and cladding seems mechanically impractical. Additionally, given the unique geometry of the SCM, the fabrication cost would undoubtedly be high. As mentioned earlier, the most practical alternative to the chosen geometry could utilize a lattice of enriched uranium fuel pins to better emulate a conventional nuclear reactor.

Moderator/Fuel Ratio

Light water was chosen for moderation and cooling purposes due to its abundance, minimal cost, and excellent moderation properties. (The thermal diffusion length of neutrons in water is 2.85 cm.) The optimum water/fuel ratio was determined empirically using a Monte Carlo k-code

calculation. To simulate the environment of a fuel plate far from the ends of the cylinder, a water "sandwich" was modeled with UO_2 meat. A 1-cm thick infinite slab of UO_2 was modeled with varying thicknesses of water on each side of the plate.

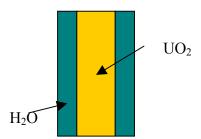


Figure 13 Infinite slab model

The following chart shows a range of values for water-to-fuel ratio and the corresponding value of k_{inf} measured using MCNP's k-code. As seen graphically in Figure 15, a maximum occurs when the volumetric water-to-fuel ratio is approximately 2.25/1. The maximum k_{inf} is also nearly independent of the fuel enrichment over the range of 5-20 w/o²³⁵U. The ratio of 2.25/1 was selected for further analysis.

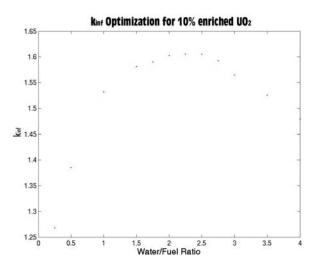


Figure 14 k_{inf} vs. water-fuel volume ratio

Length Optimization

An iterative design approach was taken to determine the optimum number of heterogeneous fuel plates that would minimize radial leakage, maximize the absorption of source neutrons in the fuel, and most importantly maximize neutron multiplication. k_{eff} was kept close to 0.98 (the upper limit determined to be safe for a subcritical system) to maximize neutron multiplication.

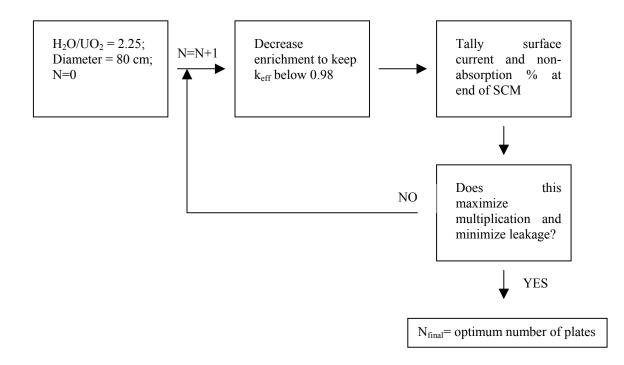


Figure 15 Flowchart showing iterative design process.

Multiplication and Leakage

To quantify the radial neutron leakage from the SCM cylinder, a tally surface was created around the outer annulus of lead and at the circular ends of the cylindrical volume. The source was modeled as a monodirectional, monoenergetic (2.5 MeV) planar source, 16 cm in diameter. The source was placed nearly against the first fuel plate to model the source and inside the tally surface. The desired neutron leakage is out of the right circular surface in an axial direction.

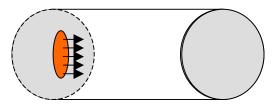


Figure 16 Tally surfaces

Measurements of the current leaking from this surface showed a peak in the subcritical multiplication factor at a length corresponding to five plates as shown in Table 2.

Table 2 Multiplication

Number of Plates	Surface Current (per
	source particle)
2	9.0
4	27.9
5	30.4
6	26.8

Absorption

To quantify the number of neutrons that are not absorbed in the fissile material and instead pass through the system to the output tally surface (as a function of length), the MCNP *nonu*, fission turnoff card was used. Using this card, MCNP simply turns the fission off, treating fission as an absorption event without the production of fission neutrons. As a result, the fraction of non-absorbed source neutrons can be determined. As expected, a longer SCM will absorb more source neutrons and produce more fission events. Unfortunately, increasing the length of the SCM increases radial leakage, the net effect of which is a reduction in the observed neutron multiplication. For the five-plate geometry described above, 45.1% of the neutrons were absorbed in the fuel region while 54.9% leaked from the outer surfaces.

Moderation/Reflection Study

In order to improve the absorption efficiency of source neutrons, one possible solution is to premoderate the 2.5 MeV source neutrons in a water layer before they enter the first uranium dioxide plate. However, neutrons are lost to reflection from the water layer. The MCNP model incorporated a 5-cm thick cylindrical volume of water between the source and SCM. Results showed that the net current flowed in the direction of the -1 to 0 cosine bin, corresponding to the direction of the source. Therefore, the pre-moderation was deemed unworthy of further investigation as it represented an unacceptable loss of source intensity.

Integration, Enrichment, and keff

The final geometry of the SCM module to be inserted into the integrated design consisted of five UO_2 plates of 3.8% enrichment with a k_{eff} of 0.983. Zircaloy cladding surrounds the uranium fuel plates and a 30-cm thick annulus of lead is used around the SCM as a reflector and shield. Covering the lead is a 20-cm thick annulus of Lithiated polyethylene to thermalize and absorb neutrons.

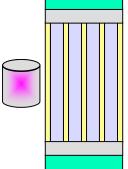


Figure 17 Diagram of CNS-to-SCM coupling

Burnup

A rough estimate of fuel burnup and SCM lifetime can be determined based on SCM power and fuel geometry. As it will be shown in the thermal analysis, SCM power will not exceed 1 kW. Given the geometry of the SCM, the combined volume of the five UO₂ plates is about 25,000 cm³. Assuming the density of 3.8% enriched UO2 is 10.93 gm/cm³ at 300K, the mass of uranium dioxide is about 0.27 metric tons (Mt) or approximately 0.24 Mt of Uranium. Assuming 24 months of operation at constant maximum power of 1kW, the fuel burnup is estimated at about 3MWD/MTU as follows:

Total Burnup = 730 days x 1kW = 730 kWd

Specific Burnup = Total burnup / mass of uranium = 730 kWd / $(0.2747 \times [238 / \{2 \times 16 + 238\}]) = 3 kWd/t$ (or 3 MWd/MTU)

In comparison, current light water reactor fuel typically have burnups around 30,000 MWd/MTU, indicating that the SCM would likely have a long lifetime before burnup effects, such as reactivity swings, have major effects on the system.

SCM Cooling & Safety

In contrast to the source, cooling of the subcritical multiplier (SCM) has significant impacts on safety. The power generated by the source driven SCM must be effectively removed to ensure that all materials, especially the uranium oxide fuel and the Zircaloy cladding, do not melt or fail. With such considerations in mind, a passive heat removal system is desired to eliminate the possibility of overheating due to the failure of operators or the failure of active cooling systems.

SCM Design

The SCM consists of five slightly enriched UO_2 cylinders 80 cm in diameter and 1 cm in thickness. Around the uranium plates is a 1mm thick layer of helium gas to provide room for fuel swelling and gaseous fission products. The cladding is a 1mm thick layer of Zircaloy. The fuel region is then surrounded by a 30cm layer of lead to provide neutron reflection and photon shielding. A 2.25 cm layer of light water is used as a moderator and coolant between each fuel plate. Finally, the current design of the SCM has a layer of lithiated polyethylene surrounding the lead shield to moderate and absorbs neutrons escaping from the lead shielding. The melting temperatures of the various materials are:

- UO2: 3120K
- Zircaloy: 2123K
- Lead: 601K
- Lithiated Polyethylene: 410K

Unfortunately, given the relatively low melting temperature and low conductivity of polyethylene, this layer cannot be in contact with the SCM as it would probably melt. Instead, this analysis will model the SCM inside of a pool of coolant water with the final neutronabsorbing layer, an additional photon shield, and other structural materials forming a structure containing the coolant (see **Error! Reference source not found.**). Additionally, it will be assumed that there is a path for water flow through the lead shielding and between the fuel plates. The effect of these water ducts, the water pool, and the external shielding on the neutronics of the system has not been modeled at this point.

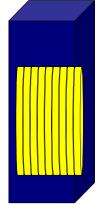


Figure 18 SCM in water pool.

Power Estimate

An estimate of the power produced by the source driven Subcritical Multiplier (SCM) can be determined as follows,

$$\dot{q} = (n) \left(\frac{1}{1 - k_{eff}}\right) \left(\frac{1 fission}{2.4 neutrons}\right) \left(\frac{200 MeV}{fission}\right) = 668W$$

where *n* is the neutron source intensity $(1X10^{12} \text{ n/s})$ and k_{eff} is 0.98. However, this estimate of SCM power is very conservative since over half of the source neutrons are lost to leakage and additional neutrons are lost to leakage in the multiplier. Actual multiplier power should be less than 333W. This analysis will conservatively estimate a peak total power of 1kW.

Thermal Modeling

A full thermal analysis of the SCM is complicated by the necessity of characterizing heat transfer in both the radial and axial directions. However, each axis corresponds to different operating conditions and so, this analysis can be simplified by considering each axis one at a time. Under normal operating conditions with sufficient coolant flow between fuel plates, the majority of the power would be dissipated between the faces of the fuel plates and the flowing water layers. In the case of a loss of coolant accident, the space between fuel plates would be insulated by an air gap. While some airflow may occur, axial centerline temperatures would rise such that the majority of the SCM power would be conducted radially to the surrounding medium.

Steady State Axial Heat Transfer

This analysis will assume steady state conduction and convection. For additional simplicity, the system will be approximated as rectangular isoflux plates equal in area to the circular plates with a height equal to the diameter of the circular plates. Radial heat transfer will be ignored.

Free Convection within Vertical Parallel Plate Channels

Buoyancy forces can drive fluid flow between two heated vertical plates. To determine the heat transfer due to free convection between vertical isoflux plates, Bar-Cohen and Rohsenow define the Nusselt number as,

$$Nu_{S,L} = \left(\frac{q_s''}{T_{s,L} - T_{\infty}}\right) \frac{S}{k_f}$$

where $Nu_{S,L}$ is the local Nusselt number, q''_s is the heat flux, $T_{S,L}$ is the temperature at the top of the plate (x=L) where the surface temperature is highest, T_{∞} is the temperature of the medium at the entrance of the duct, S is the spacing between plates, and k_f is the thermal conductivity of the fluid. The relative effects of buoyancy in comparison to viscous forces in the fluid is determined by the modified Rayleigh number, Ra^*_{S} , defined as,

$$Ra_{S}^{*} = \frac{g\beta q_{S}''S^{4}}{k_{f}\alpha v}$$

where g is gravitational acceleration in m/s², β is the coefficient of expansion in K⁻¹, α is the thermal diffusivity in m²/s, and ν is the kinematic viscosity in m²/s. Bar-Cohen and Rohsenow offers the following Nusselt number correlation for symmetric isoflux plates in the fully developed limit,^{xii}

$$Nu_{S,L} = \left[\frac{48}{Ra_{S}^{*}\frac{S}{L}} + \frac{2.51}{\left(Ra_{S}^{*}\frac{S}{L}\right)^{2/15}}\right]^{-\frac{1}{2}}$$

These correlations use the properties of the fluid evaluated at the average temperature of the fluid. For isoflux surfaces, fluid temperature varies linearly with distance and so the mean temperature is simply,

$$\overline{T} = \frac{T_{S,L} + T_{\infty}}{2}$$

Steady State Axial Conduction

Steady state axial temperature profiles in the SCM can be determined by assuming that conductivity values do not vary significantly with temperature. For a plane wall with internal heat generation, the temperature profile is,

$$T(x) = \frac{q'''L^2}{2k_{UO_2}} \left(1 - \frac{x^2}{L^2}\right) + T_{surface}$$

where x is the distance from the centerline of the plate, q'' is the volumetric power in W/m³, L is the thickness of the plate, k is the conductivity, and $T_{surface}$ is the temperature of surface at x=L. The temperature profile through a plane wall without internal heat generation is linear and given by,

$$T(x) = (T_2 - T_1)\frac{x}{L} + T_1$$

where the subscript 1 corresponds to the inner wall and the subscript 2 corresponds to the outer wall, L is the thickness of the wall, and x is the axial position. The difference in wall temperatures is given by,

$$T_1 = T_2 + \frac{q''L}{k}$$

where q" is the heat flux on the faces of the fuel plates. Properly applying the previous three equations to the different materials provides the temperature profile in the axial direction.

Computational Methods

An iterative technique was developed to converge on the surface temperature of the SCM assembly and was implemented in Microsoft Excel. The heat flux that needs to be removed is set by the power and geometry of the SCM. An arbitrary, realistic value of $T_{S,L}$ is picked and the modified Rayleigh number is computed with material properties evaluated at the mean temperature. The Nusselt number correlation provided by Bar-Cohen and Rohsenow is then calculated using the modified Rayleigh number. Given this Nusselt number and $T_{S,L}$, the heat flux removed by free convection is calculated. If the calculated heat flux is greater than the heat flux generated by the SCM, $T_{S,L}$ is reduced and vice versa until the calculated and required heat fluxes converge.

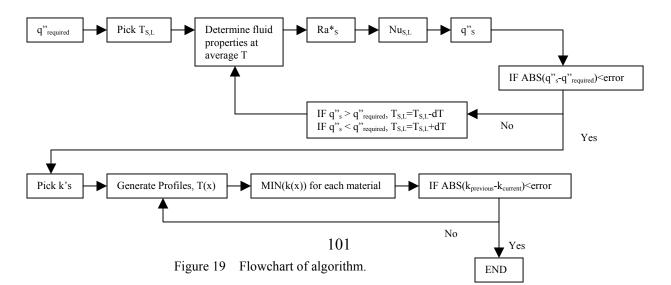
Based on this maximum surface temperature, the maximum axial temperature profile of the assembly is generated. This also requires an iterative technique as the conductivity of the materials change with temperature. To provide a conservative estimate of peak temperature, the lowest conductivity value is selected. This is accomplished by first choosing reasonable conductivity values and then evaluating the resulting temperature profiles. Based on these profiles, conductivity values are reevaluated at all temperatures and the minimum is selected for the next iteration on temperature. These iterations continue until conductivity values converged. This algorithm is outlined in the following flowchart (See Figure 19).

The thermal conductivity of 95% dense UO_2 fuel was determined with the following relation provided by the International Nuclear Safety Center at the Argonne National Laboratory,

 $k(t) = \frac{100}{7.5408 + 17.692t + 3.6142t^2} + \frac{6400}{t^{\frac{5}{2}}}e^{-16.3\frac{5}{t}}$ were *t* is the temperature in Kelvin, *T*, divided

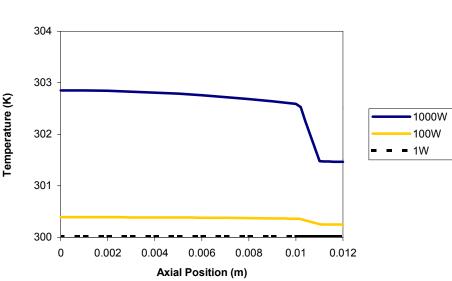
by 1000.^{xiii} The thermal conductivity of Zircaloy for temperatures between 300 and 1800K is given by,

 $k(t) = 12.767 - 5.4348 \times 10^{-4}T + 8.9818 \times 10^{-6}T^2$ where *T* is the temperature in Kelvin.^{xiv} Other values, such as the conductivity of Helium were adjusted manually as necessary.



Temperature Profiles

This analysis was performed at three power levels, 1000W, 100W, and 1W. Temperatures were well below the melting points of all materials at all of these power levels (see Figure 20).



Free Convection Between Fuel Plates Axial Temperature Profiles

Figure 20 Axial temperature profiles at different SCM power levels

Steady State Radial Heat Transfer

This analysis models steady state conduction and external convection in the radial direction. This analysis also assumes that heat transfer between plates is negligible and that the surrounding cooling medium is effectively infinite and at constant temperature. Additional analysis should be performed to model heat transfer within an enclosure.

Free Convection from an Isothermal Horizontal Cylinder

Buoyancy effects can drive fluid flow around a heated cylinder, the SCM, which will be modeled as a long horizontal isothermal cylinder. The average heat transfer coefficient due to free convection can be determined as follows,

$$\overline{h} = \frac{k}{D} \overline{N} u_D$$

where D is the diameter of the cylinder. Churchill and Chu recommend the following Nusselt number correlation for long horizontal isothermal cylinders,^{xv}

$$\overline{N}u_{D} = \left[0.60 + \frac{0.387Ra_{D}^{1/6}}{\left[1 + (0.559/\Pr)^{9/16}\right]^{\frac{5}{27}}}\right]^{2}$$

for Rayleigh numbers, Ra_D , less than approximately 10^{12} where the Rayleigh number is defined as,

$$Ra_D = \frac{g\beta(T_s - T_\infty)D^3}{\upsilon\alpha}$$

with all material properties evaluated at T_{∞} .

Radial Conduction

The calculation of radial conduction through the SCM is similar to the calculations performed for radial conduction through the CNS. However, in this case, the multiplier assembly is modeled as a central horizontal cylinder of UO_2 with concentric annuli of Helium, Zircaloy, and lead. For the central cylinder with uniform heat generation, the temperature distribution is given by,

$$T(r) = \frac{q'''r_1^2}{4k} \left(1 - \frac{r^2}{r_1^2}\right) + T_1$$

The temperature difference between the outer lead surface and the surrounding medium is given by,

$$T_4 = T_\infty + \frac{\dot{q}}{2h\pi r_4 L}$$

where \dot{q} is the SCM power and L is the length of the SCM. Temperature profiles within annuli are as before,

$$T(r) = \frac{T_1 - T_2}{\ln \frac{r_1}{r_2}} \ln \frac{r_1}{r_2} + T_2, \quad r_1 < r < r_2$$

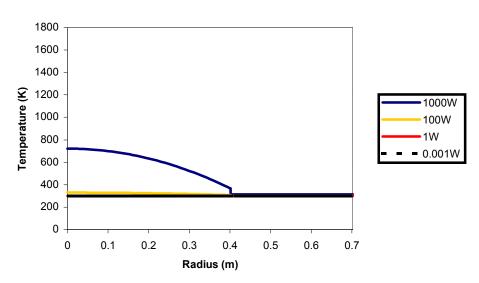
with the temperature difference between the surfaces given by,

$$T_1 = T_2 + \frac{\dot{q} \ln \frac{r_2}{r_1}}{2\pi L k_{Cu}}$$

An iterative method similar to the method presented earlier was developed to perform this analysis for two coolants, water and air.

Natural Convection to Water

For natural convection in a large pool of water, temperatures in the SCM stay well below melting temperatures at 1000, 100, 1, and 0.001W of assembly power (see Figure 21).



Radial Conduction, Natural Convection in Water Radial Temperature Profile

Figure 21 Radial temperature profiles for SCM in water.

Natural Convection to Air

However, in a loss of coolant accident (LOCA), it is conceivable that the water tank will be drained or perhaps all water has been boiled away (though this is unlikely given the relatively low power levels and high heat capacity of water). In response to such a scenario, analysis was performed for an SCM cooled by natural convection in air. In this case, the temperature of the lead annulus rises above the melting point for the extreme case of 1000W of SCM power (See Figure 22).

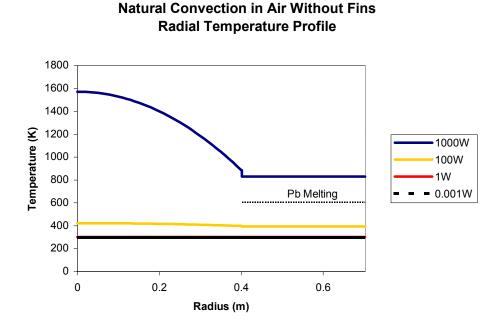


Figure 22 Radial temperature profiles for the SCM in air with Pb melting

Annular Heat Fins

While SCM power will be less than half of the extreme case in which lead melts, additional design work was carried out to address this potential hazard. Convective heat transfer can be enhanced by the addition of high conductivity heat sinks as shown schematically in Figure 23.

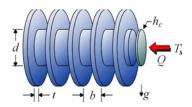


Figure 23 Schematic of annular fins

With the addition of these fins, the total heat transfer rate is given by,

$$\dot{q} = hA_t \left[1 - \frac{NA_f}{A_t} \left(1 - \eta_f \right) \right] \left(T_{surface} - T_{\infty} \right)$$

with the fin area, A_f , defined as, $A_f = 2\pi (r_{2c}^2 - r_1^2)$

where r_1 is the inner radius of the fins (outer radius of SCM) and r_{2c} defined as the sum of the radius and half the thickness, *t*, of the fins; the total area, A_t , defined as, $A_t = NA_f + 2\pi r_1(H - Nt)$

where N is the number of fins and H is the length of the SCM; and the fin efficiency, η_f .

Incropera and DeWitt provide fin efficiencies in Figure 24 as a function of the ratio of r_{2c} to r_1 and the nondimensional number,

 $L_{c}^{\frac{3}{2}}(h/kA_{n})^{\frac{1}{2}}$

where the corrected fin length, L_c , is the sum of the actual fin length, L, and half of the fin thickness, t; and the corrected fin profile area, A_p , is the product of the corrected fin length and the fin thickness.

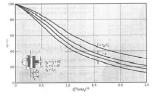
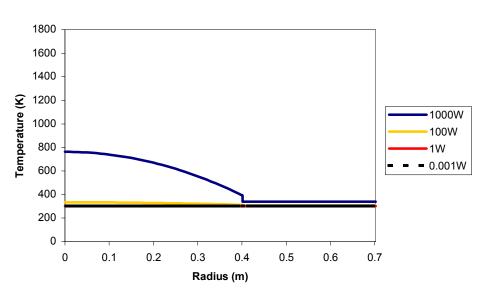


Figure 24 Efficiency of annular fins of rectangular profile.^{xvi}

Using this analysis, five annular heat fins made out of 2024-T6 aluminum alloy were attached to outer surface of the lead annulus. Each of these fins is one centimeter in length and half a centimeter in thickness. Given that these fins are relatively spaced out along the SCM, it will be assumed that the convection heat transfer coefficient generated by free convection around the heated cylinder will not change.

Iterative methods were used again to determine the surface temperature and the resulting temperature profile at a variety of power levels (See Figure 25). As a result of the addition of annular heat fins, temperatures do not rise above melting and the SCM would be able to cool itself in air.



Natural Convection in Air With Annular Fins Radial Temperature Profile

Figure 25 Radial temperature profiles for the SCM in air with annular heat fins.

Conclusions

To amplify the neutrons from the CNS, a subcritical fission assembly consisting of Zircaloy cladding, uranium dioxide, light water, and a lead reflector was designed with MCNP. The design goal was a k_{eff} of 0.98, which corresponds to a multiplication factor of 50. The moderator-to-fuel volume ratio was optimized to maximize k_{∞} . Varying the SCM dimensions and uranium enrichment maximized the neutron current into the Beam Shaping Assembly.

The optimal moderator-to-fuel volume ratio was found to be about 2.25:1. The optimal fission plate dimensions are 80 cm in diameter and about 14 cm in length with five 1 cm thick 3.8 w/o enriched plates. The k_{eff} of this system is 0.983 resulting in about 30.4 neutrons leaking into the BSA per source neutron. The radial leakage of neutrons accounts for the discrepancy between the observed value and the expected multiplication factor of 50.

Passive cooling mechanisms are sufficient to cool the SCM at all expected power levels in both normal and accident conditions. Complete two-dimensional modeling is desirable, but unnecessary to analyze this system. Temperature and fluid flow transients should also be modeled to ensure safe operation during startup or shutdown. However, given the large thermal inertia, high melting point, and low power density of the SCM, it is unlikely that any transients would develop that would challenge the safety of the system.

Additional Considerations

The neutronics of the subcritical multiplier assembly must be reanalyzed in response to the requirements for heat removal. First, the lithiated polyethylene layer cannot be in contact with the SCM due to its low conductivity and low melting temperature. A large water layer between the SCM and the polyethylene layer is ideal to provide cooling of the SCM via natural conduction and to provide cooling and neutron moderation between the fuel plates. Ducts must be cut out of the lead annulus to allow water to flow between the fuel plates, increasing neutron leakage through these channels. A container must be designed to contain the coolant such that leaks are unlikely to develop.

The addition of water poses additional requirements for radiation shielding due to the production of photons in water. An additional lining of lead could be used in conjunction with the polyethylene layer and the container structure to shield radiation. Similarly, radiation shielding must be addressed in the event of a loss of coolant accident.

BEAM SHAPING ASSEMBLY (BSA)

Goals

The compact BNCT apparatus uses two sources of neutrons to generate the intensities necessary for an effective treatment plan. The Compact Neutron Source produces isotropic mono-energetic neutrons through either D-D or D-T fusion reactions. The neutron source is then coupled to a Subcritical Multiplier (SCM) where a portion of the source neutrons will cause fissions, resulting in a source of fission spectrum neutrons. As a result, the neutron spectrum at the initial stages of

the BSA will be a superposition of the source neutrons that have diffused and slowed though the SCM and partially thermalized fission neutrons from the SCM itself.

The most effective neutron energy range for BNCT is between 1 and 20 keV.^{xvii} The goal of the BSA is to efficiently moderate the source spectrum produced by fusion and fission reactions to the epithermal energy range between 1 to 20 keV while maintaining a high enough intensity to result in a treatment time of about 1 hour.

Assumptions

Before integrated simulations were performed, it was assumed that the neutron spectrum at the interface between the SCM and BSA is essentially a Watt fission spectrum. This assumed spectrum was used to optimize the BSA before integrated MCNP runs were performed. The difference from the assumed spectrum and the spectrum resulting from simulation (Figure 26) is primarily due to the thermalization of neutrons in the SCM.

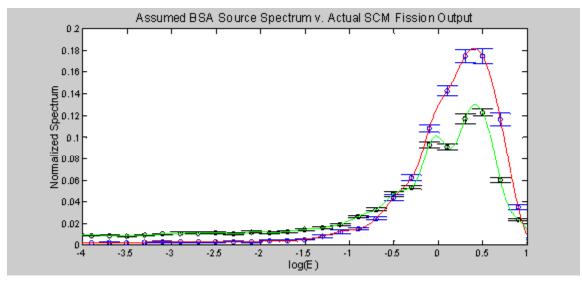


Figure 26 Assumed Fission Spectrum (red) as compared with actual spectrum of the subcritical fission multiplier output

Previous Work

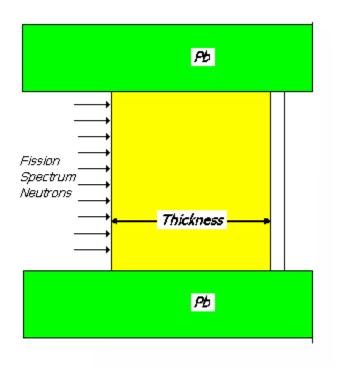
Previous design work on beam shaping facilities has been carried out at the Fission Converter Facility at MIT's research reactor. In this design a filter/moderator of Al and Teflon (CF₂) is used to moderate fission neutrons from a 0.26 k_{eff} fission converter assembly to a conical collimated output beam port. A lead shield is used to shield patients and personnel from gamma rays. Cadmium is used as a thermal neutron filter at the last stages of moderation. This reactor-based design yields approximately 10¹⁰ neutrons/cm² s of epithermal flux.

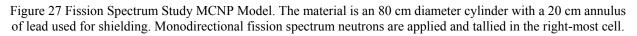
A previous study conducted at UC Berkeley of epithermal beam optimization produced results for neutrons at both 2.45 and 14 MeV.^{xviii} In this study, different combinations of Lead, Iron, Al, and AlF₃ are used to moderate the high-energy neutrons to between 1 and 40 keV.

The spectrum from the SCM will most resemble the spectrum of the MIT Fission Converter Assembly given that both are based on fission. However, the study at Berkeley demonstrated the interesting qualities of Fluental, a composite material consisting of 40% Al and 60% AIF_3 , as a moderating material. Both studies used the resonance properties of Aluminum and Fluorine to reach a desired spectral and intensity profile.

Fission Spectrum Moderation Study

In this study, an assumed fission spectrum is used as a source of neutrons to emulate the SCM output as shown in Figure 26





Pb Study

Using this MCNP model, the effects of different thicknesses of lead on the fission spectrum neutrons were studied. Being a very heavy element, lead will tend to shift the peak of the spectrum to lower energies without substantial amounts of thermalization. Minimizing the intensity of fast neutrons reduces harmful proton recoil reactions in healthy tissue.

Analyzing the cross-sections of the most common Pb isotopes (see Figure 28, Figure 29, and Figure 30), one notes that the absorption cross-sections are at least 2-3 orders of magnitude below the scattering cross-sections. In Pb-208, which comprises 52% of natural Pb, the

absorption is even less pronounced. The effect is that lead will have good scattering properties with a neutron losing about 1/209 or 0.5% of its initial energy after every collision.

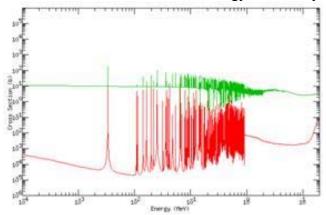


Figure 28 Elastic (green) and Absorption (red) microscopic cross-sections for Pb-206 from ENDF/B-6.0

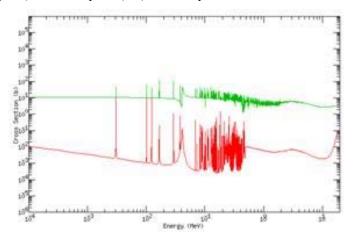


Figure 29 Elastic (green) and Absorption (red) microscopic cross-sections for Pb-207 from ENDF/B-6.0

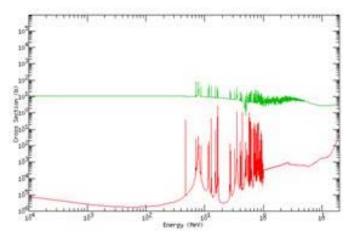


Figure 30 Elastic (green) and absorption (red) microscopic cross-sections for Pb-208 from ENDF/B-6.0

Using the MCNP model diagramed in Figure 27, the effects of varying the thickness of lead is determined by tallying the spectrum at the end opposite the assumed neutron source. As

predicted, peak neutron energies shift to lower energies with increasing lead thickness with little thermalization (see Figure 31).

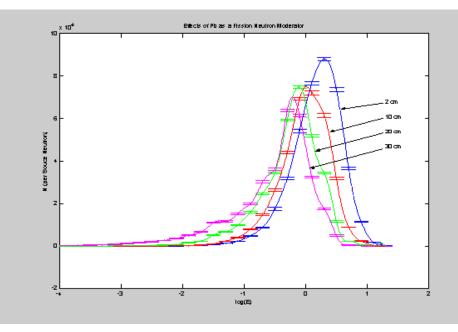


Figure 31 Effects of varying thickness of Pb moderator on a neutron fission spectrum

The fission spectrum is affected only by thick sections of Pb and the peak of the spectrum is shifted from about 2 MeV with 2 cm of Pb to about 700 keV with 30 cm of lead. This effect could be exploited to reduce fast neutrons to below 1 MeV where other materials could possibly moderate the bulk of the fission neutrons more efficiently.

Fe Study

Iron is another heavy material with similar moderating ability. Iron is heavy enough to minimize the fraction of neutrons moderated to below 1 keV, but also has the cross section structure to possibly allow for the more efficient use of subsequent materials (see Figure 32 and Figure 33).

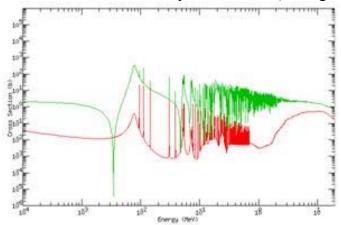


Figure 32 Elastic (green) and Absorption (red) microscopic cross-sections for Fe-54 (src:ENDF/B-6.0)

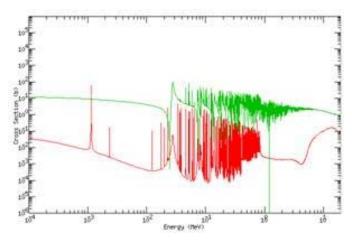


Figure 33 Elastic (green) and Absorption (red) microscopic cross-sections for Fe-56 (src:ENDF/B-6.0)

Naturally occurring iron contains approximately 92% Fe-56 so one would expect that the elastic and absorption peaks at 27 keV would effect the spectrum significantly.

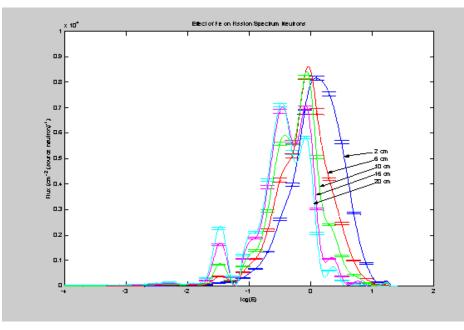


Figure 34 Results from varying thickness of Fe moderator on a neutron fission spectrum

Analysis of the effects of Fe on the fission spectrum using the MCNP model described earlier demonstrates the development of two peaks centered at about 40 keV and 200 keV (see Figure 34). These peaks are predominantly non-therapeutic as they increase the dose to healthy tissue with little impact on the tumor dose. The 40 keV peak observed in the spectrum is the result of the 27 keV peaks in the scattering cross-sections of iron. These peaks in the scattering cross-section act as a barrier to higher energy neutrons, resulting in a peak to the right (at higher energies) of the peak in the cross-section.

Using Resonance Peaks

Understanding how the resonance peaks effect neutron spectra is important to effectively design the moderating material used in the BSA. In combination with the knowledge of the target spectra, one could find materials that have cross-sections that interfere with each other in energy ranges that are not preferred and have cross-sections that constructively add in energy ranges that are preferred. A material which exhibits this complimentary superposition of cross-sections is Fluental, an alloy composed of 40% Aluminum and 60% AlF₃.

40% Al / 60% AlF₃ Study

Analysis of this material shows a coupling of cross sections that produces a destructive effect at most energies greater that 40 keV and a constructive effect at energies in the therapeutic range of 1 to 30 keV (see Figure 35).

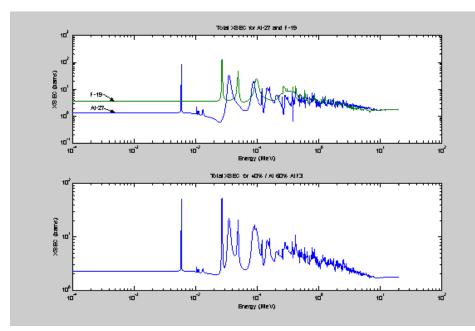


Figure 35 (a) Top: Total cross-sections for F-19 and Al-27 showing the destructive effect of resonances at most energies (b) Bottom: Combined microscopic cross section for mixture of Al/AlF₃ showing constructive effects at ranges of 7-30 keV, 70 keV, and 700 keV

The cross sections of Aluminum and Fluorine show both destructive and constructive effects. For the most part, the cross sections allow fast neutrons above 1 MeV to slow to the desired epithermal ranges. However, there are two regions of concern. First, the resonance peak at 170 keV acts as a barrier, creating a peak at an energy higher than the cross-section peak. Second, a 70 keV peak in the neutron spectrum is expected as result of the combination of the large resonances between 25 and 60 keV and the cross-section "valley" between 60 and 80 keV.

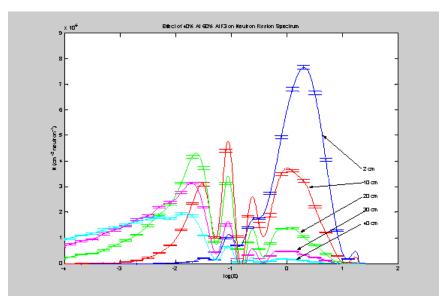


Figure 36 Effects of varying thickness of 40% Al 60% AlF3 on a neutron fission spectrum

Analysis of how the fission spectrum is moderated by the Aluminum/Fluorine mixture shows the development of three peaks that recede with increasing Fluental thickness. The peaks at 200 and 70 keV develop first and peak with about 10 cm of moderator. The epithermal peak at 20 keV develops later and reaches a maximum with about 20 cm of moderator. It is this epithermal 20 keV peak that is of interest due to its therapeutic value (see Figure 36).

⁷LiF Study

Lithium Fluoride is a light material and therefore will be placed in later stages of the BSA to filter the fast portion of the neutron spectrum to reduce the dose to healthy tissue. Analyzing the cross-sections, both Lithium and Fluorine have relatively small probabilities for absorption with the exception of fast neutrons above 3 MeV. Resonance peaks at 20, 40 and 90 keV for Lithium will cause some peaking of the neutron spectrum in these regions (see Figure 37).

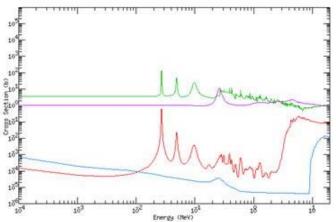


Figure 37 7Li elastic scattering (purple) and absorption (blue) microscopic cross-sections and 19F elastic (green) and absorption (red) microscopic cross-sections (src:ENDF/B-6.0)

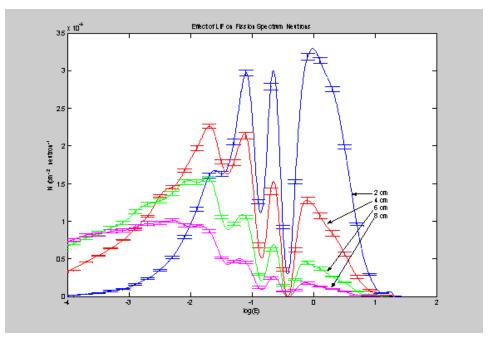


Figure 38 Effect of varying thickness of ⁷LiF on Fission Spectrum Neutrons

The results of the LiF study shows that the fission spectrum peak can be shifted with as little as 8 cm of material. An interesting observation is that between 2 cm and 8 cm of LiF, the 70-80 keV peak is reduced to around 15% of the original intensity while the peak at 12 keV is reduced only to only 41% of original intensity. In addition, the 12 keV peak is shifted to about 7 keV, an energy with higher therapeutic value.

Optimized Material Combination

Based on this analysis, a combination of Aluminum and Fluorine was determined to be the optimum material for moderating and filtering a fission neutron spectrum. To arrive at the optimum thickness of material, the neutron intensity at energies around 10 keV should be maximized while fast neutrons above 40 keV should be minimized to maximize the ratio between tumor healthy tissue dose. To visualize this process, a flux intensity map was created to plot neutron intensity as a function of moderator thickness and energy.

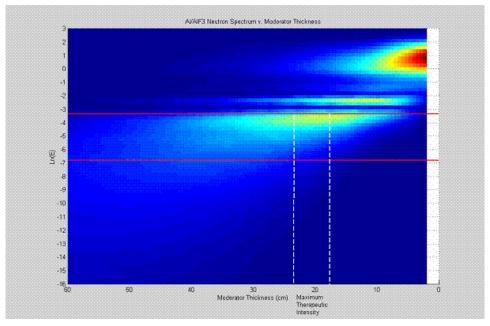


Figure 39 Neutron flux intensity as a function of energy and moderator thickness

Although the maximum of the therapeutic region (1-40 keV) occurs with about 20 cm of Fluental, the fast spectrum is much too high and would result in an unacceptable dose to healthy tissue. Examining the plot, 45 cm of Fluental was determined to minimize the fast spectrum while maximizing the intensities in the therapeutic region (see Figure 39).

⁶LiF Study

In prior literature, it was found that ⁶Li is an efficient filter of thermal neutrons, as evidenced by its increasing absorption cross section at thermal energies (see Figure 40).

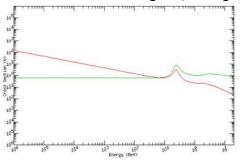


Figure 40 Elastic (green) and absorption (red) cross sections of ⁶Li (src:ENDF/B-6.0)

The effects of inserting a thin (0.1-0.5 cm) layer of ⁶LiF after the Fluental moderator were studied to try to reduce the intensities of thermal neutrons while maintaining epithermal neutrons of therapeutic value.

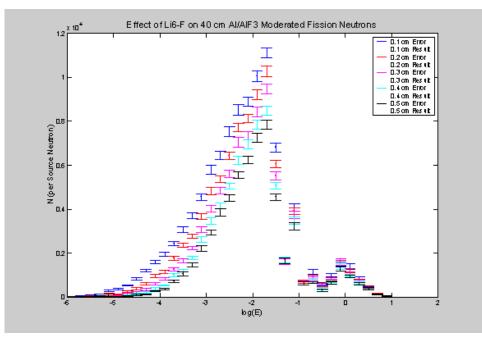


Figure 41 Effects of ⁶LiF filter after 40cm Fluental moderator

From the simulations, the effects of ${}^{6}LiF$ are quite pronounced. As expected, more thermal neutrons are absorbed as the thickness of ${}^{6}LiF$ increases. Though a 0.5 cm thick layer absorbed more thermal neutrons than a 0.1 cm thick layer, the thicker layer also decreased the intensity of epithermal neutrons. Unfortunately, thermal neutrons do not penetrate tissue as well as epithermal neutrons, reducing the ability of the beam to treat tumors located deep within the brain. As a result, the thinner 0.1 cm layer of ${}^{6}LiF$ was chosen to maintain a higher intensity of epithermal neutrons.

Assembly Diameter Study

In previous studies, the diameter of the moderating assembly was analyzed. In the Berkeley study using monoenergetic neutron beams, the diameter of a cylindrical BSA was optimized at 80 cm^{xix}. To validate this result, a comparison was performed with 80 cm and 50 cm diameters to observe the effects on the output spectrum. The model for this study was a cylindrical BSA with 40 cm of Al/AlF3 and 0.1 cm of ⁶LiF surrounded by a 30 cm thick lead annulus for neutron reflection and shielding. Based on the Berkeley design, the output collimator, a conical port with diameters of 20 cm and 12 cm, was hollowed out of a 12 cm thick lithiated polyethylene neutron shield placed at the business end of the BSA. A fission spectrum source was introduced at the left of the moderating material and a flux tally was performed at the output window of the assembly (see Figure 42).

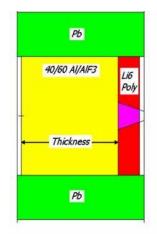


Figure 42 Model for assembly diameter study

The results indicate that assembly diameter has little effect on the width of the epithermal spectrum. While the 80 cm diameter BSA had higher intensities, the ratio between fast and epithermal neutrons did not change significantly with different BSA diameters (see Figure 43). As a result, an 80 cm assembly diameter was selected to increase the efficiency of the subcritical multiplier (see previous discussion on SCM optimization) and to increase neutron intensity at the output window.

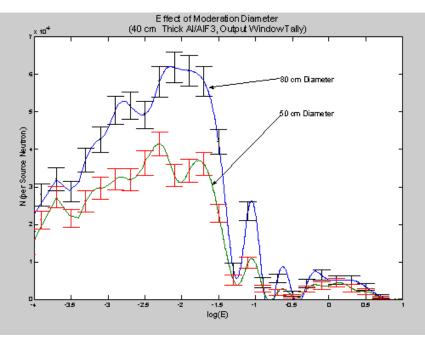


Figure 43 Results of assembly diameter study

Conclusions

Using a fission spectrum assumption as the input spectrum to the BSA, conclusions can be drawn as to the effects of different materials with respect to the moderating capabilities. It remains that an optimum combination of Aluminum and Fluorine will create an epithermal peak at near optimum energy for BNCT. The mixture of 40% Al / 60% AlF₃ was analyzed to be

optimum at around 45 cm thickness in an 80 cm cylindrical geometry. The effect of diameter of the assembly was that the intensity was diminished with a smaller diameter vice a larger one. A 0.1 cm thick ⁶LiF layer was used a thermal neutron filter.

FACILITY INTEGRATION & DOSE

Upon performing the design iterations on each segment of the facility, an integrated MCNP model was developed to simulate the performance of the design from source neutron to patient. Unfortunately, the computational time required to produce meaningful data from this complex geometry was unavailable. While preliminary data exists, large statistical errors obfuscate the data. As a result, patient dose and treatment times from this device remain inadequately quantified. Variance reduction techniques in addition to longer simulations will likely be required to improve the statistics.

However, Verbeke's work with D-D fusion Compact Neutron Sources (CNS) coupled to a Beam Shaping Assembly (BSA) resulted in treatment times of approximately 30 hours.^{xx} Given the neutron multiplication factor of 30 in the Subcritical Multiplier (SCM), it seems likely that a treatment time of one hour can be achieved with this facility.

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xviii See Endnote ii

^{xix} See Endnote ii

^{xx} See Endnote ii