

Primordial Black Holes from First-Order Cosmological Phase Transitions

Michael J. Baker,^{1,*} Moritz Breitbach,^{2,†} Joachim Kopp,^{2,3,‡} and Lukas Mittnacht^{2,§}

¹*ARC Centre of Excellence for Dark Matter Particle Physics,*

School of Physics, The University of Melbourne, Victoria 3010, Australia

²*PRISMA Cluster of Excellence & Mainz Institute for Theoretical Physics,*

Johannes Gutenberg University, Staudingerweg 7, 55099 Mainz, Germany

³*Theoretical Physics Department, CERN, Esplanade des Particules, 1211 Geneva 23, Switzerland*

(Dated: October 4, 2021)

We discuss the possibility of forming primordial black holes during a first-order phase transition in the early Universe. As is well known, such a phase transition proceeds through the formation of true-vacuum bubbles in a Universe that is still in a false vacuum. When there is a particle species whose mass increases significantly during the phase transition, transmission of the corresponding particles through the advancing bubble walls is suppressed. Consequently, an overdensity can build up in front of the walls and become sufficiently large to trigger primordial black hole formation. We track this process quantitatively by solving a Boltzmann equation, and we determine the resulting black hole density and mass distribution as a function of model parameters.

Introduction. Black holes are among the most fascinating objects in the Universe, inspiring not only scientists, but also science fiction authors, filmmakers and their audiences. Since Schwarzschild [1] and Droste [2] first provided exact solutions to the Einstein equations, which predict the existence of black holes, the field has come a long way. In 2016 the LIGO and Virgo collaborations announced the first observation of gravitational waves from a merger of stellar-mass black holes [3], followed in 2019 by the spectacular first direct image of a supermassive black hole by the Event Horizon Telescope [4].

While we know that black holes can form when old, massive stars collapse after running out of fuel, it is not clear whether this creation mechanism can account for the whole population of observed black holes. There is therefore a keen interest in *primordial black holes* (PBHs), which are created in the hot and dense early Universe fractions of a second after the Big Bang. For recent reviews on PBHs, see refs. [5–10]. Depending on the time at which they form, PBHs can have almost any mass, and could solve a number of problems in cosmology: most importantly, they could constitute all or part of the dark matter (DM) [5, 7, 8, 10], they could create other DM particles when they evaporate [11–22], change the expansion history of the Universe [17, 23], remove unwanted monopoles or domain walls from the Universe [24, 25], or provide seeds for the supermassive black holes observed at the centre of galaxies [26] or for large scale structure formation [9, 27–30]. There are several possible production mechanisms of PBHs: the most widely studied is collapse of density perturbations generated during inflation [31–37], while the collapse of topological defects [38–44], the dynamics of scalar condensates [45, 46], or collisions of bubble

walls during a first-order phase transition [47–53] are viable alternatives.

We here present a new mechanism of PBH production during a first-order cosmological phase transition. While previous papers on this topic have only considered the energy density stored in the bubble wall, we will focus on a population of particles that interact with the bubble wall. The mass of these particles may increase significantly during phase transitions due to either confinement or a Higgs mechanism. If this is the case, energy conservation means that all but the highest energy particles will be reflected and remain in the false vacuum. This scenario has been previously considered for other reasons, but black hole formation has not been shown. For example, confining phase transitions have been shown to produce quark nugget DM [54–61], where Standard Model (SM) or dark quarks are trapped in a colour-superconducting phase, unable to transition to the standard QCD vacuum. The dynamics of reflected particles during a phase transition realising a Higgs mechanism has recently been studied in ref. [62], where the focus was on the formation of Fermi-ball DM. In this scenario, small pockets of the false vacuum are supported by dark particles that have insufficient energy to transition to the true vacuum. These false vacua are stable but not dense enough to collapse into black holes. In this work, we show that during a first-order phase transition, the energy density of the reflected particles can reach sufficient densities to trigger collapse into PBHs. The mass and abundance of the PBHs depend on the temperature at which the phase transition occurs and the probability that a black hole will form in a given volume. We here present the general mechanism and describe quantitative results

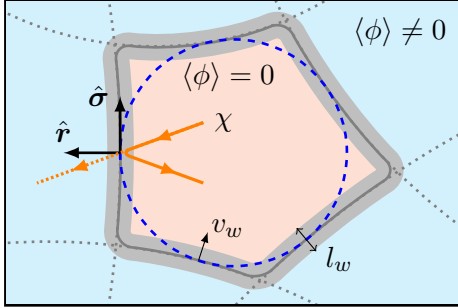


FIG. 1. A cartoon picture of the late stage of a first-order cosmological phase transition: regions of true vacuum (blue) are expanding with speed v_w and coalescing, leaving an approximately spherical bubble of false vacuum (light red). Very high momentum χ particles can pass through the bubble wall into the true vacuum and gain a large mass, while lower momentum χ particles are reflected due to energy conservation. The build-up of χ particles creates a density perturbation which may lead to PBH formation. The local coordinate system is also shown, along with the bubble wall thickness, l_w .

for a toy model. Technical details of the calculation appear in ref. [63].

General Mechanism. We envision a scenario where there are two new fields, χ and ϕ . The field ϕ is a scalar and undergoes a first-order phase transition while in thermal contact with the SM. At high temperatures ϕ does not have a vacuum expectation value (vev), $\langle\phi\rangle \equiv \langle 0|\phi|0\rangle = 0$, but at the nucleation temperature, T_n , ϕ develops a vev, $\langle\phi\rangle \neq 0$. In first-order phase transitions bubble walls, where $\langle\phi\rangle$ transitions smoothly from 0 to its final value, move through the Universe, leaving behind the new $\langle\phi\rangle \neq 0$ phase. The field χ interacts with ϕ in such a way that its mass significantly increases when ϕ obtains its vev. In the simplest case, this is achieved through a Yukawa coupling of the form $\mathcal{L}_Y = y_\chi \phi \bar{\chi} \chi$. When a χ particle collides with the bubble wall, it can only pass through if it has enough kinetic energy to overcome the mass difference (due to energy conservation). Otherwise, the bubble walls will sweep up χ particles and increase their density in the $\langle\phi\rangle = 0$ region. The resulting density perturbations can then lead to PBH formation. The scenario is depicted schematically in fig. 1. While most treatments of first-order phase transitions envision an expanding bubble with $\langle\phi\rangle \neq 0$ inside, we consider a *shrinking* bubble with $\langle\phi\rangle = 0$ inside. The latter situation is more suitable for describing the late stages of the phase transition, when the density of particles swept along becomes highest and black hole formation is most likely.

We first perform a simplified analysis, to demon-

strate the plausibility of the mechanism. We take the bubble to have an initial radius $r_w^0 \sim r_H$ where $r_H \equiv 1/H$ (with H the Hubble parameter) is the radius of a Hubble volume, i.e., the largest causally connected volume at a given time in the evolution of the Universe.

We will take χ to be relativistic inside the bubble and assume for the moment that no χ particles can penetrate the bubble wall. We assume χ begins in equilibrium, but as χ particles would actually have been swept up from the beginning of the phase transition, this assumption underestimates the achievable overdensity and is therefore conservative. The density of the χ particles will increase as the bubble shrinks, with an energy density given by $\rho_\chi = [r_w^0/r_w(t)]^4 \rho_\chi^{\text{eq}}$, where $\rho_\chi^{\text{eq}} = (7\pi^2/240)g_\chi T_n^4$ is the equilibrium energy density of χ and $r_w(t)$ is the bubble radius at time t . The factor $g_\chi = 4$ accounts for the number of degrees of freedom of χ and its anti-particle $\bar{\chi}$. This scaling can be understood from the increase in number density $\propto [r_w^0/r_w(t)]^3$ due to the decreasing bubble volume, combined with the energy gain $\propto r_w^0/r_w(t)$ of each χ particle due to reflections off a bubble wall moving at non-relativistic speeds. On each reflection, the particle's energy increases by $dE = 2v_w E$. The time between such collisions is $dt \approx 2r_w(t) = 2(r_w^0 - v_w t)$. From these two relations, we can deduce that $E \propto r_w^0/r_w(t)$.

A black hole forms when the bubble is smaller than the Schwarzschild radius of the total enclosed energy,

$$r_w(t) < r_s \equiv 2GE_{\text{tot}}^{(<r_w)}, \quad (1)$$

where G is the gravitational constant and $E_{\text{tot}}^{(<r_w)}$ is the total energy inside a bubble of radius $r_w(t)$. To be conservative, we will only include the energy of the χ particles and not that of, for instance, the wall itself.

On substituting in ρ_χ and using the Friedmann equation $H^2 = \frac{8}{90}\pi^3 G g_\star T_n^4$, with g_\star the effective number of relativistic degrees of freedom in the thermal bath, we obtain

$$\frac{r_w(t)}{r_H} < \sqrt{\frac{7}{8} \frac{g_\chi}{g_\star}} \left(\frac{r_w^0}{r_H} \right)^2. \quad (2)$$

We see that the Schwarzschild criteria depends on temperature only through $g_\star(T_n)$, and is otherwise independent of any physical scale. For $T_n \gtrsim 100$ GeV (so $g_\star \sim 100$) and $r_w^0 \approx 1.5 r_H$, the condition is satisfied when $r_w(t) \approx r_w^0/3.7$. So if large $r_w^0 \sim r_H$ bubbles can capture the majority of the χ particles while shrinking by a factor of a few, then we would expect to form black holes.

While this is encouraging, there are many physical effects not captured by this heuristic description:

(1) Walls moving relativistically will impart a larger momentum boost on the χ particles. This effect increases the energy density of the χ particles, making it easier to satisfy the Schwarzschild criteria. (2) Sufficiently energetic χ particles will be able to traverse the wall, reducing the overdensity. (3) As ρ_χ grows, the gravitational force will further reinforce the overdensity. (4) The χ particles may annihilate via $\chi\bar{\chi} \rightarrow \phi$ and $\chi\bar{\chi} \rightarrow \phi\phi$, and (5) they may scatter off each other and off ϕ particles, leading to momentum redistribution. (6) The wall velocity may vary as the bubble shrinks. (7) Hubble expansion delays the shrinkage of the bubble, and red-shifts the energy density inside.

In the following we will discuss numerical simulations that take into account the first four of these effects. The fifth one – momentum redistribution – is expected to be relatively unimportant as the scattering rate of χ is of the same order as the $\chi\bar{\chi}$ annihilation rate, and as black hole formation can be successful only when annihilation is negligible. Although the mechanism is approximately independent of the wall velocity – the sixth point – v_w can be important in extreme cases: a runaway bubble wall would mean that essentially all χ particles can pass through the bubble wall, while a high χ density could stop the wall completely, halting the phase transition. However, it is very reasonable to think that both of these situations would be avoided in complete models. Finally, we neglect Hubble expansion because we will find that, if black holes form, they do so after not much more than one Hubble time. We discuss these effects in more detail in ref. [63].

Numerical Results. As a basis for our numerical analyses, we introduce a Dirac fermion χ and a real scalar field ϕ , whose dynamics control a first-order phase transition. Both χ and ϕ are SM gauge singlets. The Lagrangian of our toy model contains the terms

$$\mathcal{L} \supset -m_\chi^0 \bar{\chi}\chi - y_\chi \phi \bar{\chi}\chi - V(\phi), \quad (3)$$

where y_χ is a real Yukawa coupling and $V(\phi)$ is the scalar potential. When ϕ obtains a vev, χ obtains a mass correction $m_\chi = m_\chi^0 + y_\chi \langle \phi \rangle$. In this toy model we will assume that $m_\chi^0 \ll T_n \ll y_\chi \langle \phi \rangle$, so χ will be relativistic inside the bubble. While χ also obtains a thermal mass, this will be negligible compared to T_n . We will not assume any particular form for the scalar potential but will assume that it leads to a first-order phase transition, which we will parameterise by a nucleation temperature, T_n , order parameter, $\langle \phi \rangle / T_n$, wall thickness, l_w , and wall velocity, v_w . We further assume that the temperature does not vary significantly during the phase transition and that ϕ stays

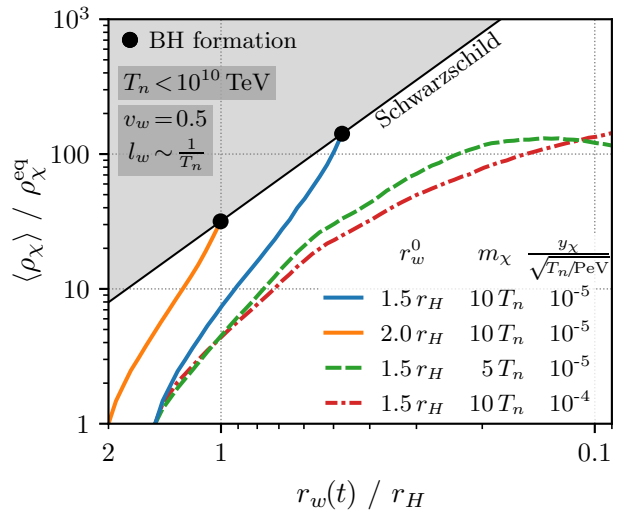


FIG. 2. The simulated spatially-averaged energy density of $\chi + \bar{\chi}$, $\langle \rho_\chi \rangle$, inside a shrinking bubble as a function of time, parameterised by the bubble radius, for different parameter points. In the grey region the Schwarzschild criteria is satisfied, and the point of black hole formation is indicated by a black point.

in thermal contact with the SM bath. We also find that the mechanism requires large order parameters, $\langle \phi \rangle \gg T_n$, so that $m_\chi \gg T_n$. This is easily achieved for instance in supercooled phase transitions from approximately conformal potentials [64–77].

Starting from the initial conditions discussed above, we then track the phase space distribution function of χ , f_χ , by numerically solving the Boltzmann equation $\mathbf{L}[f_\chi] = \mathbf{C}[f_\chi]$, where the Liouville operator $\mathbf{L}[f_\chi]$ accounts for the evolution of f_χ in the absence of hard interactions. The collision term $\mathbf{C}[f_\chi]$ accounts for particle annihilation and creation via $\chi\bar{\chi} \leftrightarrow \phi$ and $\chi\bar{\chi} \leftrightarrow \phi\phi$. Assuming spherical symmetry reduces the problem to one spatial dimension and two momentum dimensions, so that $f_\chi \equiv f_\chi(r, p_r, p_\sigma, t)$ only retains a dependence on the radial coordinate r , on the momenta in the radial and tangential directions, p_r and p_σ , and on time t . We then solve the resulting system of equations numerically, building on methods similar to those described in ref. [78]. We use the method of characteristics, which transforms the Boltzmann equation – a partial differential equation – into a system of ordinary differential equations, each of which corresponds to a particle’s phase space trajectory. Full details of the equations and the methods used to solve them can be found in ref. [63].

In fig. 2 we show the spatially averaged $\chi + \bar{\chi}$ energy density, $\langle \rho_\chi \rangle$, inside the bubble as a function of time, parameterised by the bubble radius, for four

benchmark parameter choices. We see that the blue curve with $r_w^0 = 1.5 r_H$ satisfies the Schwarzschild criteria for black hole formation when it has shrunk by a factor of around three, as expected from eq. (2). The orange curve, characterised by a larger $r_w^0 = 2 r_H$, satisfies the Schwarzschild criteria when it has shrunk to a radius of $\approx r_H$ (that is, by a factor of around two). The average energy density, $\langle \rho_\chi \rangle$, increases approximately like a power-law $\propto r_w^{-4}(t)$, for the blue and orange curves.

The dashed green and dot-dashed red curves show two parameter points which fail to lead to black hole formation. For the parameter point shown in green, the mass gain ($m_\chi = 5 T_n$) is too small to prevent χ particles from leaking through the bubble wall. In the red curve, the large Yukawa coupling leads to too many χ particles annihilating. For mass gains larger, and Yukawa couplings smaller, than shown in the blue and orange curves, black hole formation is again successful.

Overall, we see from fig. 2 that black hole formation is successful, as long as y_χ is small enough to avoid excessive χ annihilation, and m_χ/T_n is large enough to suppress χ transmission through the bubble wall. As $m_\chi \approx y_\chi \langle \phi \rangle$, this underlines the need for very large $\langle \phi \rangle/T_n$.

The Resulting Black Hole Population. The mass of a PBH that forms during radiation domination is $m_{\text{BH}} \sim (r_w^0)^3 / (G r_H^2)$ [9]. The black hole relic abundance when the Universe has temperature T , expressed as a fraction of the DM relic abundance at T , is then

$$f \equiv \frac{\Omega_{\text{PBH}}(T)}{\Omega_{\text{DM}}(T)} = \frac{n_{\text{PBH}}(T_n) m_{\text{BH}}}{\Omega_{\text{DM}}(T_0) \rho_{\text{crit}}(T_0)} \frac{g_\star(T_0) T_0^3}{g_\star(T_n) T_n^3} \approx 3.7 \times 10^9 \mathfrak{p} \left(\frac{T_n}{\text{GeV}} \right), \quad (4)$$

where the initial number density (at the nucleation temperature of the phase transition, T_n) is given by the number of black holes formed per Hubble volume, $n_{\text{PBH}}(T_n) = 3 \mathfrak{p} H^3 / 4\pi$, \mathfrak{p} is the probability that a black hole will form in a given Hubble volume, T_0 is the temperature today, and we assume that the black hole mass does not significantly change between formation and today. In other words, we neglect accretion and Hawking evaporation. The expression after the second equal sign in in eq. (4) does not depend on T any more because the dark matter abundance, Ω_{DM} , and the PBH abundance, Ω_{PBH} , depends on temperature in the same way. The probability \mathfrak{p} depends on the details of the phase transition – in particular we have seen that black hole formation can only occur when relatively large bubbles ($r_w^0 \sim r_H$) shrink unimpeded. If new regions with $\langle \phi \rangle \neq 0$ form

before collapse is complete, the accumulating particles will be split into separate populations, each of which is too small to form a black hole. The rate at which this happens depends exponentially on the parameter β/H of the phase transition, which describes how fast the bounce action evolves with temperature. Large β/H implies that additional $\langle \phi \rangle \neq 0$ regions form rapidly after the start of the phase transition. This is another reason why supercooled phase transitions are ideal for black hole formation: they typically have relatively small β/H [76, 79], so that \mathfrak{p} is not vanishingly small.

The dark grey contours in fig. 3 show the PBH mass fraction we predict as a function of the black hole mass m_{BH} for different values of \mathfrak{p} . The top axis shows the nucleation temperature T_n corresponding to each black hole mass, assuming that $r_w^0 \sim r_H$. We see that phase transitions occurring between the Planck scale and the time of matter–radiation equality can form PBHs with masses from the Planck scale up to $10^{18} M_\odot$. Of particular interest may be the following mass ranges: (1) $m_{\text{BH}} \sim 10^{-15} M_\odot$, where PBHs could account for all the DM in the Universe; (2) below about $10^{-23} M_\odot$, where their evaporation before Big Bang Nucleosynthesis (BBN) would provide an interesting production mechanism for particles (including possibly DM) that interact with the SM only gravitationally; (3) around $10^{10} M_\odot$, where PBHs could seed supermassive black holes [26] and/or large scale structure formation (LSS) [9, 27–30]; (4) around $10^{-5} M_\odot$, where they could explain the possible hint seen by the OGLE survey [80, 81].

Acknowledgements. MJB would like to acknowledge support from the Australian Government through the Australian Research Council. The work of MB, JK, and LM has been partly funded by the German Research Foundation (DFG) in the framework of the PRISMA+ Cluster of Excellence and by the European Research Council (ERC) under the European Union’s Horizon 2020 research and innovation programme (grant agreement No. 637506, “ ν Directions”). MB and JK have moreover profited from DFG Grant No. KO-4820/4-1.

Note Added. In the final stages of this work, ref. [82] appeared showing that dark quark nuggets formed during a confining phase transition may collapse to form dark dwarfs or black holes.

* michael.baker@unimelb.edu.au

† breitbach@uni-mainz.de

‡ jkopp@cern.ch

§ lmittna@uni-mainz.de

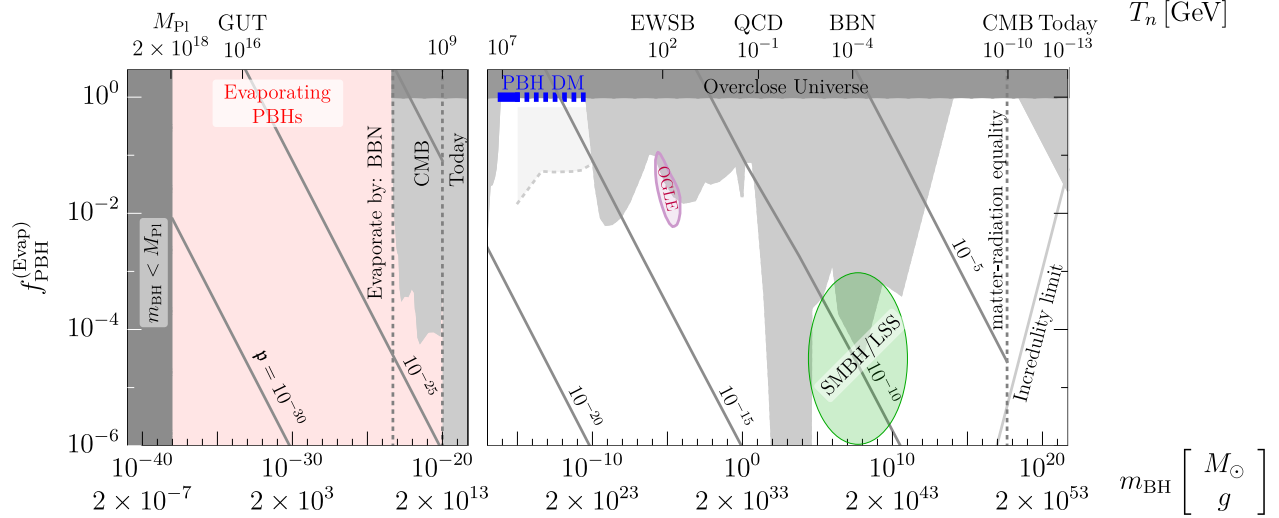


FIG. 3. The black hole mass and abundance, $f = \Omega_{\text{PBH}}/\Omega_{\text{DM}}$, for black holes produced during a phase transition at temperature T_n , and assuming that the probability to form a PBH in a given Hubble volume is \mathfrak{p} (diagonal contours). In the red region PBHs have already evaporated (and their abundance is shown at the time of evaporation), in the blue region they could account for all the DM in the Universe, in the purple region they could explain the OGLE hint [80, 81], and in the green region they could provide seeds for supermassive black holes and large scale structure [9, 26–30]. The grey region shows the relevant observational constraints [9].

- [1] K. Schwarzschild, *On the Gravitational Field of a Mass Point According to Einstein's Theory*, *Abh. Konigl. Preuss. Akad. Wissenschaften Jahre 1906,92, Berlin,1907* **1916** (1916) 189.
- [2] J. Droste, *The field of a single centre in Einstein's theory of gravitation, and the motion of a particle in that field*, *Koninklijke Nederlandse Akademie van Wetenschappen Proceedings Series B Physical Sciences* **19** (1917) 197.
- [3] LIGO, VIRGO collaboration, *Observation of Gravitational Waves from a Binary Black Hole Merger*, *Phys. Rev. Lett.* **116** (2016) 061102 [1602.03837].
- [4] EVENT HORIZON TELESCOPE collaboration, *First M87 Event Horizon Telescope Results. I. The Shadow of the Supermassive Black Hole*, *Astrophys. J. Lett.* **875** (2019) L1 [1906.11238].
- [5] B. Carr, F. Kuhnel and M. Sandstad, *Primordial Black Holes as Dark Matter*, *Phys. Rev. D* **94** (2016) 083504 [1607.06077].
- [6] M. Sasaki, T. Suyama, T. Tanaka and S. Yokoyama, *Primordial black holes—perspectives in gravitational wave astronomy*, *Class. Quant. Grav.* **35** (2018) 063001 [1801.05235].
- [7] A.M. Green and B.J. Kavanagh, *Primordial Black Holes as a dark matter candidate*, *J. Phys. G* **48** (2021) 4 [2007.10722].
- [8] B. Carr and F. Kuhnel, *Primordial Black Holes as Dark Matter: Recent Developments*, *Ann. Rev. Nucl. Part. Sci.* **70** (2020) 355 [2006.02838].
- [9] B. Carr, K. Kohri, Y. Sendouda and J. Yokoyama, *Constraints on Primordial Black Holes*, [2002.12778].
- [10] P. Villanueva-Domingo, O. Mena and S. Palomares-Ruiz, *A brief review on primordial black holes as dark matter*, [2103.12087].
- [11] A.M. Green, *Supersymmetry and primordial black hole abundance constraints*, *Phys. Rev. D* **60** (1999) 063516 [astro-ph/9903484].
- [12] M.Y. Khlopov, A. Barrau and J. Grain, *Gravitino production by primordial black hole evaporation and constraints on the inhomogeneity of the early universe*, *Class. Quant. Grav.* **23** (2006) 1875 [astro-ph/0406621].
- [13] T. Fujita, M. Kawasaki, K. Harigaya and R. Matsuda, *Baryon asymmetry, dark matter, and density perturbation from primordial black holes*, *Phys. Rev. D* **89** (2014) 103501 [1401.1909].
- [14] R. Allahverdi, J. Dent and J. Osinski, *Nonthermal production of dark matter from primordial black holes*, *Phys. Rev. D* **97** (2018) 055013 [1711.10511].
- [15] O. Lennon, J. March-Russell, R. Petrossian-Byrne and H. Tillim, *Black Hole Genesis of Dark Matter*, *JCAP* **04** (2018) 009 [1712.07664].
- [16] L. Morrison, S. Profumo and Y. Yu, *Melanopogenesis: Dark Matter of (almost) any Mass and Baryonic Matter from the Evaporation of Primordial Black Holes weighing a Ton (or less)*, *JCAP* **05** (2019) 005 [1812.10606].
- [17] D. Hooper, G. Krnjaic and S.D. McDermott, *Dark Radiation and Superheavy Dark Matter from Black Hole Domination*, *JHEP* **08** (2019) 001 [1905.01301].
- [18] I. Masina, *Dark matter and dark radiation from evaporating primordial black holes*, *Eur. Phys. J. Plus* **135** (2020) 552 [2004.04740].
- [19] I. Baldes, Q. Decant, D.C. Hooper and L. Lopez-Honorez, *Non-Cold Dark Matter from*

- Primordial Black Hole Evaporation*, *JCAP* **08** (2020) 045 [[2004.14773](#)].
- [20] P. Gondolo, P. Sandick and B. Shams Es Haghi, *Effects of primordial black holes on dark matter models*, *Phys. Rev. D* **102** (2020) 095018 [[2009.02424](#)].
- [21] N. Bernal and O. Zapata, *Self-interacting Dark Matter from Primordial Black Holes*, *JCAP* **03** (2021) 007 [[2010.09725](#)].
- [22] N. Bernal and O. Zapata, *Dark Matter in the Time of Primordial Black Holes*, *JCAP* **03** (2021) 015 [[2011.12306](#)].
- [23] A. Chaudhuri and A. Dolgov, *PBH evaporation, baryon asymmetry, and dark matter*, [[2001.11219](#)].
- [24] D. Stojkovic and K. Freese, *A Black hole solution to the cosmological monopole problem*, *Phys. Lett. B* **606** (2005) 251 [[hep-ph/0403248](#)].
- [25] D. Stojkovic, K. Freese and G.D. Starkman, *Holes in the walls: Primordial black holes as a solution to the cosmological domain wall problem*, *Phys. Rev. D* **72** (2005) 045012 [[hep-ph/0505026](#)].
- [26] R. Bean and J. Magueijo, *Could supermassive black holes be quintessential primordial black holes?*, *Phys. Rev. D* **66** (2002) 063505 [[astro-ph/0204486](#)].
- [27] F. Hoyle and J.V. Narlikar, *On the Formation of Elliptical Galaxies*, *Proceedings of the Royal Society of London Series A* **290** (1966) 177.
- [28] J. Ryan, Michael P., *Is the Existence of a Galaxy Evidence for a Black Hole at its Center?*, *Astrophys. J. Lett.* **177** (1972) L79.
- [29] B.J. Carr and M.J. Rees, *Can pregalactic objects generate galaxies?*, *MNRAS* **206** (1984) 801.
- [30] N. Afshordi, P. McDonald and D.N. Spergel, *Primordial black holes as dark matter: The Power spectrum and evaporation of early structures*, *Astrophys. J. Lett.* **594** (2003) L71 [[astro-ph/0302035](#)].
- [31] B.J. Carr, *The Primordial black hole mass spectrum*, *Astrophys. J.* **201** (1975) 1.
- [32] P. Ivanov, P. Naselsky and I. Novikov, *Inflation and primordial black holes as dark matter*, *Phys. Rev. D* **50** (1994) 7173.
- [33] J. Garcia-Bellido, A.D. Linde and D. Wands, *Density perturbations and black hole formation in hybrid inflation*, *Phys. Rev. D* **54** (1996) 6040 [[astro-ph/9605094](#)].
- [34] J. Silk and M.S. Turner, *Double Inflation*, *Phys. Rev. D* **35** (1987) 419.
- [35] M. Kawasaki, N. Sugiyama and T. Yanagida, *Primordial black hole formation in a double inflation model in supergravity*, *Phys. Rev. D* **57** (1998) 6050 [[hep-ph/9710259](#)].
- [36] J. Yokoyama, *Formation of MACHO primordial black holes in inflationary cosmology*, *Astron. Astrophys.* **318** (1997) 673 [[astro-ph/9509027](#)].
- [37] S. Pi, Y.-l. Zhang, Q.-G. Huang and M. Sasaki, *Scalaron from R^2 -gravity as a heavy field*, *JCAP* **05** (2018) 042 [[1712.09896](#)].
- [38] S.W. Hawking, *Black Holes From Cosmic Strings*, *Phys. Lett. B* **231** (1989) 237.
- [39] A. Polnarev and R. Zembowicz, *Formation of Primordial Black Holes by Cosmic Strings*, *Phys. Rev. D* **43** (1991) 1106.
- [40] J.H. MacGibbon, R.H. Brandenberger and U.F. Wichoski, *Limits on black hole formation from cosmic string loops*, *Phys. Rev. D* **57** (1998) 2158 [[astro-ph/9707146](#)].
- [41] S.G. Rubin, M.Y. Khlopov and A.S. Sakharov, *Primordial black holes from nonequilibrium second order phase transition*, *Grav. Cosmol.* **6** (2000) 51 [[hep-ph/0005271](#)].
- [42] S.G. Rubin, A.S. Sakharov and M.Y. Khlopov, *The Formation of primary galactic nuclei during phase transitions in the early universe*, *J. Exp. Theor. Phys.* **91** (2001) 921 [[hep-ph/0106187](#)].
- [43] A. Ashoorioon, A. Rostami and J.T. Firouzjaee, *Examining the end of inflation with primordial black holes mass distribution and gravitational waves*, *Phys. Rev. D* **103** (2021) 123512 [[2012.02817](#)].
- [44] R. Brandenberger, B. Cyr and H. Jiao, *Intermediate Mass Black Hole Seeds from Cosmic String Loops*, [[2103.14057](#)].
- [45] E. Cotner and A. Kusenko, *Primordial black holes from supersymmetry in the early universe*, *Phys. Rev. Lett.* **119** (2017) 031103 [[1612.02529](#)].
- [46] E. Cotner, A. Kusenko, M. Sasaki and V. Takhistov, *Analytic Description of Primordial Black Hole Formation from Scalar Field Fragmentation*, *JCAP* **10** (2019) 077 [[1907.10613](#)].
- [47] M. Crawford and D.N. Schramm, *Spontaneous Generation of Density Perturbations in the Early Universe*, *Nature* **298** (1982) 538.
- [48] H. Kodama, M. Sasaki and K. Sato, *Abundance of Primordial Holes Produced by Cosmological First Order Phase Transition*, *Prog. Theor. Phys.* **68** (1982) 1979.
- [49] I.G. Moss, *Black hole formation from colliding bubbles*, [[gr-qc/9405045](#)].
- [50] B. Freivogel, G.T. Horowitz and S. Shenker, *Colliding with a crunching bubble*, *JHEP* **05** (2007) 090 [[hep-th/0703146](#)].
- [51] S.W. Hawking, I.G. Moss and J.M. Stewart, *Bubble Collisions in the Very Early Universe*, *Phys. Rev. D* **26** (1982) 2681.
- [52] M.C. Johnson, H.V. Peiris and L. Lehner, *Determining the outcome of cosmic bubble collisions in full General Relativity*, *Phys. Rev. D* **85** (2012) 083516 [[1112.4487](#)].
- [53] A. Kusenko, M. Sasaki, S. Sugiyama, M. Takada, V. Takhistov and E. Vitagliano, *Exploring Primordial Black Holes from the Multiverse with Optical Telescopes*, *Phys. Rev. Lett.* **125** (2020) 181304 [[2001.09160](#)].
- [54] E. Witten, *Cosmic Separation of Phases*, *Phys. Rev. D* **30** (1984) 272.
- [55] A.R. Zhitnitsky, *'Nonbaryonic' dark matter as baryonic color superconductor*, *JCAP* **10** (2003) 010 [[hep-ph/0202161](#)].
- [56] D.H. Oaknin and A. Zhitnitsky, *Baryon asymmetry, dark matter and quantum chromodynamics*, *Phys. Rev. D* **71** (2005) 023519 [[hep-ph/0309086](#)].

- [57] K. Lawson and A.R. Zhitnitsky, *Quark (Anti) Nugget Dark Matter*, in *Community Summer Study 2013: Snowmass on the Mississippi*, 5, 2013 [[1305.6318](#)].
- [58] E. Krylov, A. Levin and V. Rubakov, *Cosmological phase transition, baryon asymmetry and dark matter Q-balls*, *Phys. Rev. D* **87** (2013) 083528 [[1301.0354](#)].
- [59] F.P. Huang and C.S. Li, *Probing the baryogenesis and dark matter relaxed in phase transition by gravitational waves and colliders*, *Phys. Rev. D* **96** (2017) 095028 [[1709.09691](#)].
- [60] Y. Bai, A.J. Long and S. Lu, *Dark Quark Nuggets*, *Phys. Rev. D* **99** (2019) 055047 [[1810.04360](#)].
- [61] P. Asadi, E.D. Kramer, E. Kufflik, G.W. Ridgway, T.R. Slatyer and J. Smirnov, *Thermal Squeezeout of Dark Matter*, [[2103.09827](#)].
- [62] J.-P. Hong, S. Jung and K.-P. Xie, *Fermi-ball dark matter from a first-order phase transition*, *Phys. Rev. D* **102** (2020) 075028 [[2008.04430](#)].
- [63] M.J. Baker, M. Breitbach, J. Kopp and L. Mittnacht, *Detailed Calculation of Primordial Black Hole Formation During First-Order Cosmological Phase Transitions*, in preparation.
- [64] J.R. Espinosa, T. Konstandin, J.M. No and M. Quiros, *Some Cosmological Implications of Hidden Sectors*, *Phys. Rev. D* **78** (2008) 123528 [[0809.3215](#)].
- [65] T. Konstandin and G. Servant, *Cosmological Consequences of Nearly Conformal Dynamics at the TeV scale*, *JCAP* **12** (2011) 009 [[1104.4791](#)].
- [66] F. Sannino and J. Virkajärvi, *First Order Electroweak Phase Transition from (Non)Conformal Extensions of the Standard Model*, *Phys. Rev. D* **92** (2015) 045015 [[1505.05872](#)].
- [67] J. Jaeckel, V.V. Khoze and M. Spannowsky, *Hearing the signal of dark sectors with gravitational wave detectors*, *Phys. Rev. D* **94** (2016) 103519 [[1602.03901](#)].
- [68] L. Marzola, A. Racioppi and V. Vaskonen, *Phase transition and gravitational wave phenomenology of scalar conformal extensions of the Standard Model*, *Eur. Phys. J. C* **77** (2017) 484 [[1704.01034](#)].
- [69] S. Iso, P.D. Serpico and K. Shimada, *QCD-Electroweak First-Order Phase Transition in a Supercooled Universe*, *Phys. Rev. Lett.* **119** (2017) 141301 [[1704.04955](#)].
- [70] T. Hambye, A. Strumia and D. Teresi, *Super-cool Dark Matter*, *JHEP* **08** (2018) 188 [[1805.01473](#)].
- [71] I. Baldes and C. Garcia-Cely, *Strong gravitational radiation from a simple dark matter model*, *JHEP* **05** (2019) 190 [[1809.01198](#)].
- [72] T. Prokopec, J. Rezaček and B. Świeżewska, *Gravitational waves from conformal symmetry breaking*, *JCAP* **02** (2019) 009 [[1809.11129](#)].
- [73] J. Ellis, M. Lewicki, J.M. No and V. Vaskonen, *Gravitational wave energy budget in strongly supercooled phase transitions*, *JCAP* **06** (2019) 024 [[1903.09642](#)].
- [74] A. Mohamadnejad, *Gravitational waves from scale-invariant vector dark matter model: Probing below the neutrino-floor*, *Eur. Phys. J. C* **80** (2020) 197 [[1907.08899](#)].
- [75] V. Brdar, A.J. Helmboldt and M. Lindner, *Strong Supercooling as a Consequence of Renormalization Group Consistency*, *JHEP* **12** (2019) 158 [[1910.13460](#)].
- [76] L. Delle Rose, G. Panico, M. Redi and A. Tesi, *Gravitational Waves from Supercool Axions*, *JHEP* **04** (2020) 025 [[1912.06139](#)].
- [77] J. Ellis, M. Lewicki and V. Vaskonen, *Updated predictions for gravitational waves produced in a strongly supercooled phase transition*, *JCAP* **11** (2020) 020 [[2007.15586](#)].
- [78] M.J. Baker, J. Kopp and A.J. Long, *Filtered Dark Matter at a First Order Phase Transition*, *Phys. Rev. Lett.* **125** (2020) 151102 [[1912.02830](#)].
- [79] A. Mégevand and S. Ramírez, *Bubble nucleation and growth in slow cosmological phase transitions*, *Nucl. Phys. B* **928** (2018) 38 [[1710.06279](#)].
- [80] P. Mróz, A. Udalski, J. Skowron, R. Poleski, S. Kozłowski, M.K. Szymański et al., *No large population of unbound or wide-orbit jupiter-mass planets*, *Nature* **548** (2017) 183–186.
- [81] H. Niikura, M. Takada, S. Yokoyama, T. Sumi and S. Masaki, *Constraints on Earth-mass primordial black holes from OGLE 5-year microlensing events*, *Phys. Rev. D* **99** (2019) 083503 [[1901.07120](#)].
- [82] C. Gross, G. Landini, A. Strumia and D. Teresi, *Dark Matter as dark dwarfs and other macroscopic objects: multiverse relics?*, [[2105.02840](#)].