

Protein solubility as an indicator of overheating rapeseed oilmeal and cake

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ABSTRACT

Protein solubility in 0.5 % KOH and total and available lysine contents were determined in rapeseed meal and cake heated in the laboratory at 130°C for 0, 10, 20, 40, 80 min, and in 9 meals produced by different oil factories. Protein solubility in the cake decreased due to heating from 89.2 to 44.6, and in the meal from 58.6 to 43.4 %, total lysine content decreased respectively from 6.06 to 5.20 and from 5.85 to 4.96 g/16g N, available lysine from 5.20 to 3.95 and from 4.92 to 3.89 g/16g N. The available lysine content was closely related to protein solubility in the meal heated in the laboratory while no such significant relationship was found in 9 meals processed industrially. The *in vivo* indices of protein value of meal and cake heated for 0, 20, 40 and 80 min, determined with rats, tended to decrease as the heating time was extended from 20 to 40 min, but only in the meal and cake heated for 80 min and having protein solubility 36.3 and 44.3 %, respectively, were all protein value parameters affected significantly. It is concluded that protein solubility in 0.5 % KOH may be indicative of rapeseed meal overprocessing and cake underprocessing.

KEY WORDS: rapeseed meal, rapeseed cake, protein solubility, lysine, protein value, rats

INTRODUCTION

It has been recognized that overprocessing of soyabean and rapeseed oilmeals reduces their nutritive value for monogastric animals since excess heating decreases protein digestibility and amino acid availability (Baudet et al., 1987; Rakowska et al., 1989; Araba and Dale, 1990; Anderson-Hafermann et al., 1993; Grala et al., 1994). Total and available lysine contents in rapeseed meal are particularly affected both by temperature and duration of heating (Grala et al., 1994) and may be consi-

dered a good indicator of heat damage to protein. Since analysis of amino acid is expensive and time-consuming, simpler indicators of the degree of overheating solvent meals are being looked for.

Protein solubility in KOH has been reported to be a good indicator of protein quality in overprocessed soyabean meal (Araba and Dale, 1990; Parsons et al., 1991; Dudley-Cash, 1997), but its usefulness as an indicator of protein quality of rapeseed meal has not been thoroughly evaluated. Using 0.2 % KOH Goh et al. (1980) measured protein solubility of 14 samples of rapeseed meal and concluded that it was not a reliable index of protein quality. However, the study was performed on meal samples that did not differ significantly in protein quality. In later studies of Anderson-Hafermann et al. (1993) it was found that autoclaving canola meal reduces lysine content, growth performance of chicks and true digestibility of essential amino acids, mostly lysine. Protein solubility in 0.2 and 0.5 % KOH also decreased as autoclaving time increased, but use of 0.5 % KOH provided a larger range in solubility values over autoclaving times. The authors conclude that while the reduction in protein solubility due to overheating seems to be smaller in rapeseed than in soyabean meal, KOH assay may be useful for detecting overprocessed canola meal. Also Rakowska and Ochodzki (1995) in their study of 15 rapeseed cakes and meals of different origin found that protein solubility in 1 M KOH was closely correlated with true digestibility and biological value of protein for rats. Body weight gain was however correlated with total glucosinolate contents.

The objective of the present study was to determine the usefulness of protein solubility in KOH as an indicator of the protein value of rapeseed oilmeal and rapeseed cake, especially as a means of identifying overheated RSM having a reduced protein value.

MATERIAL AND METHODS

Two experiments were performed. In Experiment 1 the relationship between protein solubility in 0.5 % KOH and total and available lysine content was determined using samples of rapeseed cake and commercial oilmeal heated for different lengths of time in a laboratory, and in nine meals produced in oil factories in Poland. In Experiment 2 the relationship between protein solubility and protein value for rats of rapeseed cake and oilmeal heated in the laboratory was evaluated.

Material

Cake and solvent oilmeal produced industrially in the Kruszwica oil factory from the same lot of double low rapeseed were used in the study. Glucosinolate contents was 14.6 and 11.5 mmols /g DM, respectively. The products were heated

in the laboratory oven at 130°C for 0, 10, 20, 40, 60 and 80 min in Experiment 1, and for 0, 20, 40 and 80 min in Experiment 2. 100 g portions of material with equalized moisture level (18%) were spread in a 1 cm layer on aluminum foil, packed tightly and heated for varying lengths of time measured from the moment when the temperature of the material reached 130°C (after 15 min).

Chemical analysis

Protein solubility was determined as follows: 1.5 g sample was stirred with 100 ml 0.5% KOH for 20 min and centrifuged at 1250 x g for 10 min. The N content in the sample and supernatant was analyzed by the Kjeldahl method. Protein solubility in a 0.5 % solution of potassium hydroxide was expressed as a percentage of total protein. Total lysine was determined on a Beckman 6300 amino acid analyzer and available lysine by the method of Booth (1971).

Experiment with rats

True digestibility (TD), biological value (BV) and net protein utilization (NPU) were determined in a balance experiment performed on 29±1 day-old male outbred IF₂ JAZ rats. Growth performance was assayed over 21 days on 24-25 day-old rats of the same origin. The experimental procedure was as described by Smulikowska et al. (1997). The semisynthetic diets used in balance and growth experiments contained rapeseed meal or cake heated for 0, 20, 40, and 80 min as the only source of protein at a level corresponding to 9.5% Nx6.25. Crude fat content was equalized to 5.0 % by addition of rape seed oil. The diets were supplemented with minerals according to NRC (1976), vitamins according to AOAC (1975), 12% sucrose and with wheat starch to 100%.

The results of the experiment with rats were subjected to variance analysis using „Statgraph. Plus var. 7” Software. Correlation coefficients and regression equations were calculated.

RESULTS

Protein solubility and total and available lysine contents

The effect of prolonged heating on the protein solubility of rapeseed meal and cake was shown in both experiments (Tables 1, 3 and 4). Within 80 min, the solubility of meal protein decreased in Experiment 1 from 58.6% in the non-heated samples to 43.4% in heated for 80 min, and in Experiment 2 from 57.8 to 36.3%, respectively. Solubility of the non-heated cake was substantially greater and de-

TABLE 1
Effect of heating rapeseed cake and meal on protein solubility and total and available lysine content (Experiment 1)

Heating time, min	Rapeseed cake			Rapeseed meal		
	protein solubility, %	total lysine g/16g N	available lysine g/16gN	protein solubility, %	total lysine g/16g N	available lysine g/16g N
0	89.2	6.06	5.20	58.6	5.85	4.92
10	67.7	6.00	5.13	55.0	5.80	4.64
20	64.0	5.92	4.99	52.6	5.70	4.57
40	54.2	5.78	4.74	46.7	5.38	4.43
60	49.4	5.45	4.44	42.9	5.07	4.02
80	44.6	5.20	3.95	43.4	4.96	3.89

TABLE 2
Protein solubility and total and available lysine contents in rapeseed meals from different oil factories

Meal No	Protein solubility %	Total lysine g/16g N	Available lysine g/16g N
1	59.1	5.73	5.04
2	59.0	5.97	5.00
3	55.5	5.91	4.99
4	52.8	5.90	5.00
5	45.9	5.73	5.10
6	47.7	5.98	4.85
7	45.8	5.57	5.08
8	47.2	5.80	4.70
9	48.5	5.41	4.75

TABLE 3
Effect of heating rapeseed meal on protein solubility and protein value for rats (Experiment 2)

Heating time min	Protein solubility %	Balance experiment			feed intake ¹	Growth experiment		thyroid weight ²
		TD	BV	NPU		body gain ¹	feed conversion	
0	57.8	78.9 ^c	91.9 ^{bc}	72.5 ^{bc}	263 ^b	76.4 ^{ab}	3.47 ^{ab}	9.40 ^a
20	52.3	80.7 ^c	90.8 ^{bc}	73.3 ^{bc}	269 ^b	85.9 ^{ab}	3.42 ^a	8.13 ^a
40	47.7	78.0 ^{bc}	88.5 ^b	69.1 ^b	245 ^{bc}	73.9 ^b	3.84 ^{ab}	9.02 ^a
80	36.3	73.0 ^a	80.7 ^a	58.7 ^a	217 ^a	54.1 ^c	4.45 ^c	8.16 ^a

¹ per rat/21 days; ² mg/100g body weight; a, b, c, d – P≤0.05

clined more rapidly during the first 10 min than that of meal (from 89.2 to 67.7 and from 58.6 to 55.0 %, respectively).

Total and available lysine contents were greater in the cake than in the meal, and decreased in both products as the duration of heating was extended (Table 1). In the meal heated for up to 60 min, protein solubility and available lysine content decreased linearly following a similar pattern (Figure 1) while in the cake, protein solubility seemed to be more affected than lysine (Figure 2).

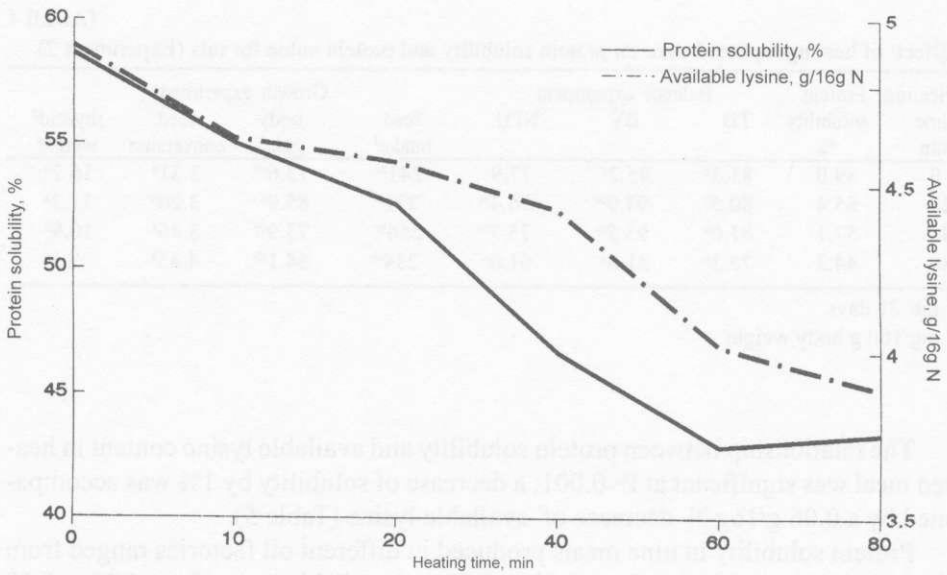


Figure 1. Effect of heating rapeseed meal on protein solubility and available lysine content

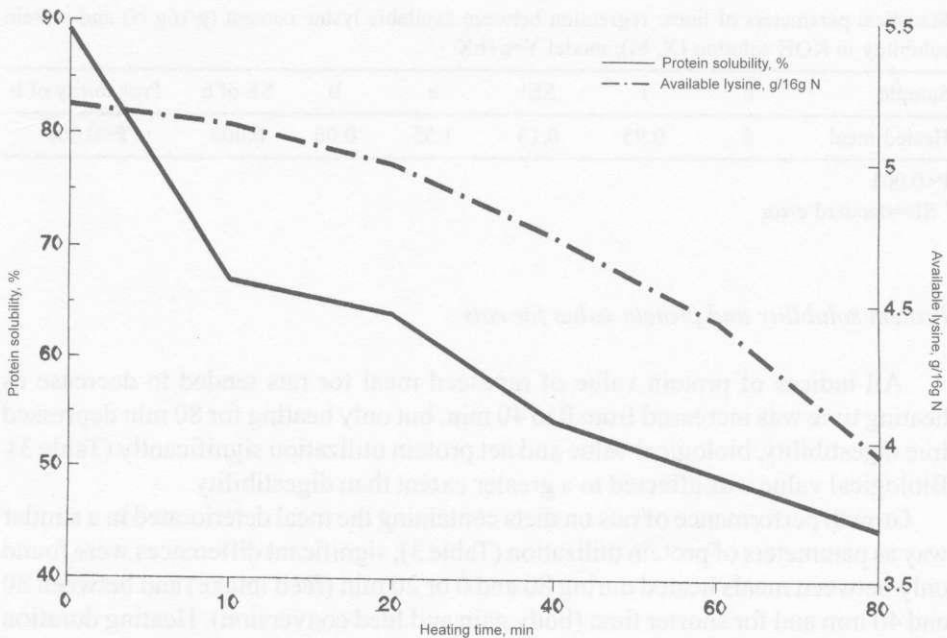


Figure 2. Effect of heating rapeseed cake on protein solubility and available lysine content

TABLE 4

Effect of heating rapeseed cake on protein solubility and protein value for rats (Experiment 2)

Heating time min	Protein solubility %	Balance experiment			Growth experiment			thyroid ² weight
		TD	BV	NPU	feed intake ¹	body gain ¹	feed conversion	
0	89.0	81.3 ^b	95.7 ^c	77.9 ^c	241 ^{bc}	73.6 ^{cd}	3.31 ^a	16.7 ^b
20	65.4	80.5 ^b	94.9 ^{bc}	76.4 ^{bc}	271 ^c	85.9 ^d	3.20 ^a	11.3 ^a
40	57.1	81.0 ^b	93.5 ^{bc}	75.7 ^{bc}	254 ^{bc}	73.9 ^{cd}	3.46 ^a	10.9 ^a
80	44.3	75.3 ^a	81.8 ^a	61.6 ^a	234 ^{ab}	54.1 ^{ab}	4.45 ^b	9.5 ^a

¹ rat/ 21 days² mg/100 g body weight

The relationship between protein solubility and available lysine content in heated meal was significant at $P < 0.001$; a decrease of solubility by 1% was accompanied by a 0.06 g/16g N decrease of available lysine (Table 5).

Protein solubility in nine meals produced in different oil factories ranged from 45.8 to 59.1%, total lysine from 5.41 to 5.97 and available lysine from 4.70 to 5.10 g/16g N (Table 2). There was no significant relationship between protein solubility and available lysine content.

TABLE 5

Statistical parameters of linear regression between available lysine content (g/16g N) and protein solubility in KOH solution (X, %); model $Y = a + bX$

Sample	n	r	SE ¹	a	b	SE of b	Probability of b
Heated meal	6	0.95	0.13	1.55	0.06	0.008	$P < 0.001$

 $P < 0.001$ ¹ SE=standard error

Protein solubility and protein value for rats

All indices of protein value of rapeseed meal for rats tended to decrease as heating time was increased from 0 to 40 min, but only heating for 80 min depressed true digestibility, biological value and net protein utilization significantly (Table 3). Biological value was affected to a greater extent than digestibility.

Growth performance of rats on diets containing the meal deteriorated in a similar way as parameters of protein utilization (Table 3); significant differences were found only between meals heated during 80 and 0 or 20 min (feed intake) and between 80 and 40 min and for shorter time (body gain and feed conversion). Heating duration had no influence on thyroid weight.

The protein value of the non-heated cake was higher than that of non-heated meal and decreased with heating time to a smaller extent than the value of meal (Table 4). Protein digestibility, biological value and net protein utilization were substantially and significantly lower only for cake heated for 80 min, as compared with cakes heated 40 min and less.

Growth performance of rats fed on the cake tended to improve insignificantly when the cake was heated for 20 min, and except for feed intake, it was significantly worse in the cake heated 80 min (Table 5). Thyroid weight was smaller in rats fed on heated than on non-heated cakes.

DISCUSSION

The results of Experiments 1 and 2 clearly showed that protein solubility in 0.5% KOH decreases progressively as rapeseed meal is overprocessed. Similar results were found by Anderson-Hafermann et al. (1993) and Fernandez et al. (1993) for canola meal, and Araba and Dale (1990), Parsons et al. (1991) and Dudley-Cash (1997) for soyabean meal. In our study the decrease of protein solubility due to heating the meal for 80 min was smaller than due to autoclaving for 90 min, which was from 52 to 32 and 29%, as reported by Anderson-Hafermann et al. (1993) and Fernandez et al. (1993), respectively. The decrease of protein solubility was accompanied by reduction of both forms of lysine. In the meal heated for 80 min the total lysine content was about 12% lower while available DFNB-lysine was 26% lower than in non-heated meal. In the study of Anderson-Hafermann et al. (1993) total lysine concentration was reduced due to autoclaving by 27%, and its digestibility in chicken by 29 units.

In contrast with meals heated in the laboratory, in the meals processed industrially no clear relationship was found between protein solubility and available lysine content, in spite of a similar range of both parameters in the two groups of meals. However, when two outlier industrial meals (Nos. 5 and 7) were excluded, a tendency to lower lysine in meals with lower protein solubility could be observed. The lysine level in industrial meals was also a little higher than in model meals with similar protein solubility. This indicates that protein solubility and available lysine concentration may respond in a somewhat different way to variable technological factors. The negative effect of heating rapeseed meal on total and available lysine concentration, and lysine and protein digestibility is largely attributed to Maillard reaction products formed during toasting (Pickard et al., 1986; Hurrell, 1990; van Soest and Mason, 1991) and depends on time, temperature, moisture and content of reducing sugars in the seeds. All these factors except time were strictly equalized in the model experiments while they may vary between and within oil factories during industrial processing. It seems, therefore, important that the evaluation of protein

solubility as an indicator of protein value, based on available lysine content, should be established using meals produced under industrial conditions.

Protein solubility in unheated rapeseed cake was substantially greater than in meal, which agrees with the results of Anderson-Hafermann et al. (1993) and Rakowska and Ochodzki (1995). Anderson-Hafermann et al. (1993) found that during processing, the solubility of protein in 0.2 % KOH decreased from 88% in expeller cake to 42% in solvent meal. For unknown reasons, the great drop of protein solubility due to solvent extraction does not reflect a small reduction of available lysine content in present work and in the study of Rakowska and Ochodzki (1995) as well as the decrease of lysine digestibility in the study by Anderson-Hafermann et al. (1993). Total and available lysine contents in the cake and meal used in our work were similar to those in the industrially processed expeller cake and meal found by Grala et al. (1994).

In the experiments with rats it was found that while overprocessing of rapeseed meal and cake reduces their protein value, there were no linear relationships between heating time, protein solubility and *in vivo* indices of protein quality. In Experiment 2 the decrease of meal protein solubility by 10 percentage units, corresponding to the 0.5 g/16g N decrease of available lysine content in Experiment 1, did not significantly affect either protein digestibility, biological value, net protein utilization or growth performance of animals. Significant and substantial deterioration of *in vivo* protein value was found only in the meal heated for 80 min with a 21.5 percentage units lower protein solubility and available lysine content (extrapolated from the results of Experiment 1) of about 1g/16g N less than the unheated sample. Since in Experiment 2 the heating time of 60 min was omitted, it is not possible from the data to determine the threshold value for protein solubility, corresponding to the negative response of animals.

Also in the experiments of Araba and Dale (1990) the weight gain of chickens did not always follow the gradual changes of protein solubility of soyabean meal, while in the Anderson-Hafermann et al. (1993) study, a more consistent decrease of chick performance with the decrease of protein solubility of canola was found. The latter authors came to the conclusion that the 0.5% KOH test allows detecting overprocessed canola meal; the meals with low protein solubility have decreased *in vivo* protein quality. In our study the lack of a marked response to feeding meals heated for less than 80 min may be explained by the relatively high lysine levels in the non-heated meal and in the meals heated for 20 and 40 min. Although the lysine content in the meals used in the experiment with rats was not determined, it may be assumed that it did not differ from that found in Experiment 1 for respective heating times. Lysine was probably not the limiting factor in low-protein diets containing meals with a total lysine level higher than 5.38 and available lysine higher than 4.43 g/16g N, used as the only source of protein for rats.

A slight positive effect of short heating rapeseed cake on growth performance may be probably ascribed to the lower levels of thyroid-inhibiting compounds in the cake heated for 20 min than in non-heated cake, as indicated by reduction of thyroid weight in rats. High protein solubility in rapeseed cake thus points to underprocessing and may be indicative of the presence of glucosinolates in amounts related to levels in raw seeds (Smulikowska et al., 1997).

It should be stressed that a rapeseed meal of high nutritional quality can be obtained only from properly processed seeds with glucosinolate contents below 15 $\mu\text{M/g}$ defatted matter (Rakowska, 1997).

CONCLUSIONS

Protein solubility in 0.5 % KOH may be a useful index of overprocessing rapeseed meal and cake, and particularly of lysine damage. Solubility values of 45% or less are suggestive of rapeseed meal with a lower available lysine content and lower protein value for animals. However, the precise relationships between protein solubility and available lysine and *in vivo* protein value should be established using meals produced under industrial conditions.

High protein solubility (close to 90 %) of rapeseed cake may indicate underprocessing and a possible negative effect on the organism depending on the glucosinolate levels in raw material.

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STRESZCZENIE

Rozpuszczalność białka jako wskaźnik uszkodzenia termicznego wylłoku i śrutu rzepakowej

Oznaczano rozpuszczalność białka w 0,5% KOH oraz zawartość ogólnej i dostępnej lizyny w wylłoku rzepakowym i śrucie poekstrakcyjnej ogrzewanych w temp. 130°C przez 0, 10, 20, 40, 60 i 80 min. oraz w 9 śrutach pochodzących z różnych olejarni. Rozpuszczalność białka w ogrzewanym wylłoku zmniejszyła się z 89,2 do 44,6%, a w śrucie z 58,6 do 43,4%, zawartość lizyny ogólnej – odpowiednio z 6,06 do 5,20 i z 5,85 do 4,96 g/16g N, zaś lizyny dostępnej z 5,20 do 3,95 i z 4,92 do 3,89 g/16g N. Zawartość lizyny dostępnej była istotnie skorelowana z rozpuszczalnością białka w śrucie ogrzewanej, natomiast nie stwierdzono takiej zależności w śrutach przemysłowych. Wskaźniki wartości białka, oznaczone na szczurach, miały tendencję do obniżania się w miarę przedłużania czasu ogrzewania z 20 do 40 min, jednak znaczne i istotnie pogorszenie wszystkich wskaźników wartości białka *in vivo* stwierdzono w przypadku śruty i wylłoków ogrzewanych przez 80 min i charakteryzujących się niską rozpuszczalnością białka (odpowiednio 36,3 i 44,3%). Niska rozpuszczalność białka śruty i wylłoku rzepakowego w 0,5% KOH może wskazywać na ich uszkodzenie termiczne, natomiast duża rozpuszczalność wylłoku może świadczyć o jego niedostatecznym ogrzaniu.