coupling theory with the localized wake force showed a strong head-tail instability, which has been seen in strong-strong beam-beam simulations.

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# **2.4 FCC-ee Parameter Optimization**

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## **Introduction**

FCC-ee is a double-ring  $e^+e^-$  collider which will work in the wide energy range from Z-pole (45.6 GeV) to ttbar (up to 185 GeV). At such high energies, beam-beam effects can get an extra dimension due to beamstrahlung (BS) – radiation in the field of the oncoming bunch [1, 2]. FCC-ee apparently will be the first collider where BS plays a significant role in the beam dynamics. For this to happen, two conditions must be fulfilled: high energy and high charge density in the bunches. For example, the energy in LEP was large enough, but the charge density too small, so the effect was negligible. BS increases the energy spread (and hence the bunch length) and creates long non-Gaussian tails in the energy distribution, that can limit the beam lifetime due to a possible ingress of particles beyond the energy acceptance.

Next, we will only consider the optimization process associated with the beam-beam effects. The actual table of parameters can be found in [3]. The collider has a two-fold symmetry and two IPs with a horizontal crossing angle and crab waist collision scheme [4, 5]. The luminosity per IP for flat beams ( $\sigma_{y} \ll \sigma_{x}$ ) can be written as:

$$
L = \frac{\gamma}{2er_e} \cdot \frac{I_{tot}\xi_y}{\beta_y^*} \cdot R_{hg} \,,\tag{1}
$$

where  $I_{tot}$  is the total beam current which in our case is determined by the synchrotron radiation power 50 MW. Therefore *L* can be increased only by making  $\zeta_y$  larger and  $\beta_y^*$ smaller while keeping  $R_{hg}$  reasonably large. We assume that  $\xi$  can be easily controlled by *N*<sup>p</sup> (number of particles per bunch), that implies adjusting the number of bunches *N*<sup>b</sup> to keep  $I_{tot}$  unchanged.

The hour-glass factor  $R_{hg}$  depends on  $L_i/\beta_y^*$  ratio, where  $L_i$  is the length of interaction area which in turn depends on  $\sigma_z$  and Piwinski angle  $\phi$ :

$$
\phi = \frac{\sigma_z}{\sigma_x} t g \left( \frac{\theta}{2} \right),\tag{2}
$$

$$
L_i = \frac{\sigma_z}{\sqrt{1 + \phi^2}} \Rightarrow \frac{2\sigma_x}{\theta}.
$$
 (3)

Here  $\theta$  is the full crossing angle, and expressions after arrow correspond to  $\phi \gg 1$  and  $\theta \ll 1$ , see Fig. 1.



**Figure 1:** Collision scheme with large Piwinski angle.

The beam-beam parameters for  $\sigma_y \ll \sigma_x$  and  $\theta \neq 0$  become [6]:

$$
\xi_{x} = \frac{N_{p}r_{e}}{2\pi\gamma} \cdot \frac{\beta_{x}^{*}}{\sigma_{x}^{2}(1+\phi^{2})} \qquad \Rightarrow \qquad \frac{N_{p}r_{e}}{\pi\gamma} \cdot \frac{2\beta_{x}^{*}}{(\sigma_{z}\theta)^{2}}
$$
\n
$$
\xi_{y} = \frac{N_{p}r_{e}}{2\pi\gamma} \cdot \frac{\beta_{y}^{*}}{\sigma_{x}\sigma_{y}\sqrt{1+\phi^{2}}} \qquad \Rightarrow \qquad \frac{N_{p}r_{e}}{\pi\gamma} \cdot \frac{1}{\sigma_{z}\theta}\sqrt{\frac{\beta_{y}^{*}}{\varepsilon_{y}}}
$$
\n(4)

In particular,  $\zeta_x \propto 1/\varepsilon_x$  (in head-on collision) transforms to  $\zeta_x \propto \beta_x^*/\sigma_z^2$  when  $\phi >> 1$ , and  $\zeta_y$  dependence on  $\sigma_x$  vanishes. Further, because of the symmetry, we consider a model with one IP (that is a half ring of the real collider).

## **Luminosity Optimization at the Top Energy**

At 175÷185 GeV the beam lifetime is determined mainly by single high-energy BS photons [2], that imposes another limitation on the luminosity. For the beamstrahlung lifetime we have [7]:

$$
\tau_{BS} \propto \exp\left(\frac{2\alpha\eta\rho}{3r_e\gamma^2}\right) \cdot \frac{\rho\sqrt{\eta\rho}}{L_i\gamma^2},\tag{5}
$$

where  $\alpha$  is a fine structure constant,  $\eta$  is the energy acceptance (which should be maximized), and  $\rho$  is the bending radius of particle's trajectory in the field of oncoming bunch. Evidently,  $\rho$  is inversely proportional to the absolute value of transverse electromagnetic force acting on the particle. Its dependence on the transverse coordinates for flat beams is shown in Fig. 2. The lifetime is determined by the minimum values of  $\rho$ which correspond to the particles with  $|x| \leq \sigma_{x}/2$  and  $|y| > 2\sigma_{y}$ . However, during collision particles traverse the opposite bunch horizontally because of the crossing angle. This means that the maximum force depends mainly on the vertical coordinate, and  $\rho$  is inversely proportional to the surface charge density in the horizontal plane:

$$
\frac{1}{\rho} \propto \frac{N_p}{\gamma \sigma_x \sigma_z} \propto \frac{\xi_y}{L_i} \sqrt{\frac{\varepsilon_y}{\beta_y^*}} \propto L_i \sqrt{\frac{\varepsilon_y}{\beta_y^*}}.
$$
\n(6)

These relations are valid for both head-on and crossing angle collisions; the last transformation is based on (1) and assumption that  $L_i \approx \beta_y^*$ .



**Figure 2:** Absolute value of transverse force for flat beams, in relative units.

Our goal is to increase *L* while keeping the lifetime (and therefore  $\rho$ ) large enough. It follows that  $\varepsilon_y$  (i.e. both the betatron coupling and  $\varepsilon_x$ ) should be minimized, and  $\beta_y^*$ should be *increased*. For example, increase in  $\beta_y^*$  (together with *L*<sub>i</sub>) by a factor of *k* may result in the luminosity gain by  $k^{1/2}$  with  $\rho$  unchanged. In fact, as is seen from (5),  $\tau_{BS}$  is inversely proportional to  $L_i$  provided that  $\rho = const$ . Therefore, to keep  $\tau_{BS} = const$  when  $L_i$  is increased, we need to slightly increase  $\rho$ . However,  $\tau_{BS}$  dependence on  $L_i$  is much weaker than the dependence on  $\rho$  (because the argument of  $exp$  is  $\gg$  1), so the gain in luminosity will be "almost"  $k^{1/2}$ . All these manipulations mean an increase in  $\sigma_x$  and  $N_p$ , but other than that,  $\xi_y$  will also rise by  $k^{3/2}$ . Consequently, we may perform such optimization only as long as  $\xi$  remains below the beam-beam limit.

This can be formulated in a different way. If there are multiple limiting factors, the maximum performance is achieved when all limits are reached simultaneously. In our case it means that  $\beta_y^*$  (together with *L*<sub>i</sub>) should be adjusted in such a way that both  $\tau_{BS}$ and  $\xi$  achieve their limits. This implies that if the balance shifts towards "limit by the BS lifetime" (e.g. decrease in  $\eta$  or increase in  $\gamma$ ,  $\varepsilon$ <sub>V</sub>), the luminosity optimization will require some increase in  $L_i$  (together with  $\beta_y^*$ ), and vice versa. But we should not forget that the condition  $L_i \approx \beta_y^*$  is not very strict.

If the bunch population is less than the nominal value, BS for the counter (strong) bunch weakens and its length decreases accordingly. Therefore, BS for the weak bunch becomes stronger and its lifetime decreases. Top-up injection can provide an asymmetry within  $\pm$  3%, while the lifetime should be  $\geq$  15 minutes. For safety margins, we chose the nominal *N*<sub>p</sub> to get a lifetime of ~25 minutes for  $N_p^w = 0.97 \cdot N_p$  and  $N_p^s = 1.03 \cdot N_p$ . Hereinafter the superscripts *w* and *s* mark the weak and the strong beams, respectively.

To find the optimum beta-functions we tested several options, and assume for now that  $\eta$  does not depend on  $\beta^*$ . The results for 182.5 GeV are presented in Table 1. As we see, a decrease in  $\beta_{x}^{*}$  requires smaller  $N_{p}$  in order to keep the lifetime unchanged. Accordingly increase in  $\beta_x^*$  helps to rise up the luminosity. Comparing the last two columns, note that the luminosity increases by only 10% when  $\beta_y^*$  halves; the reason is the hour-glass which is just optimal for the rightmost column. Then, taking into account that in fact dynamic aperture and energy acceptance are larger for relaxed  $\beta^*$ , the values in last column ( $\beta_x^* = 100$  cm,  $\beta_y^* = 2$  mm) should be considered closest to the optimal.

<b>Parameter</b>	$\beta_{x}$ = 50 cm		$\beta_{x}$ = 100 cm	
$\varepsilon_{\rm x}/\varepsilon_{\rm y}$ [pm]	1450/2.9			
$\sigma$ <sub>z</sub> (SR / BS) [mm]	2.5/3.3			
$\eta$	0.025			
Asymmetry	$\pm$ 3%			
$\tau$ as [min]	$\sim$ 25			
$\phi$ (with BS)	1.84		1.3	
$L_i$ [mm]	1.6		2.0	
$N_{\rm p}$ [10 <sup>11</sup> ]	2.1		2.8	
$N_{\rm b}$	52		39	
$\beta_{v}^{*}$ $\lceil mm \rceil$	1	2	1	$\mathfrak{D}$
L $[10^{34}$ cm <sup>-2</sup> c <sup>-1</sup> ]	1.5	1.3	1.65	1.5

**Table 1:** Luminosity at 182.5 GeV for different β*\** .

#### 2.4.3 **Beam-Beam Interaction at Low Energies**

When energy decreases, the lifetime limitation due to BS weakens. This is easy to understand from the following considerations. Assuming that the lattice is not changed, emittances drop quadratically and  $\sigma_{x}$ ,  $L_i$  – linearly with energy. If we keep  $\zeta_y$  and  $\beta_y^*$ unchanged then, as follows from (6) and (5),  $\rho$  remains constant and  $\tau_{BS}$  grows significantly because its dependence on  $\gamma$  is very strong. Hence at low energies we may allow some reduction of  $\eta$ , and for higher luminosity we need to decrease  $\beta_y^*$  and  $\rho$ . Consequently, since the bending radius in dipoles remains unchanged, the relative contribution of BS to the energy spread grows and the bunch lengthening becomes larger. For example,  $\sigma_{z}$  increases due to BS almost 3.5 times at 45.6 GeV and only 1.3 times at 182.5 GeV. Why then we do not see this effect in low energy colliders? Because they have much higher magnetic field in the dipoles or, which is the same, much smaller bending radius in the arcs.

Reduction of  $\beta_y^*$  has also limitations related to its maximum value in the nearest to IP quadrupole QD0:  $\beta_y^{\text{max}}$  depends on  $L^*$  (distance from IP to the quad's edge) and its strength. If QD0 is divided longitudinally into several sections, as shown in Fig. 3, then at low energy we can use only the first section – with larger gradient. This moves the azimuth of  $\beta_y^{\text{max}}$  towards IP and helps to reduce  $\beta_y^*$ . In addition, the following sections can be turned in the opposite polarity and used as QF1.



**Figure 3:** Longitudinal slicing of QD0.

Next we will consider the beam-beam effects at 45.6 GeV, where  $\beta_y^* = 0.8$  mm can be obtained [3]. Decreasing  $\sigma_x$  and increasing  $\sigma_z$  leads to  $\phi \gg 1$ , so we can take full advantage of crab waist collision scheme. On the other hand, in collisions with  $\phi \gg 1$ new phenomena were recently discovered in simulations: 3D flip-flop [8] and coherent X-Z instability [9, 10]. It is these effects that now limit the collider performance, and further optimization was aimed at finding such parameters with high luminosity at which these instabilities do not arise.

#### 2.4.3.1 *3D Flip-flop*

Flip-flop instability is a well-known effect. For flat beams, where the perturbations occur mainly in the vertical direction, the same applies to flip-flop: it is actually 1D. In FCC-ee we have another kind of flip-flop, which is essentially 3D; beamstrahlung makes the difference. The threshold depends on asymmetry in population of colliding bunches, which causes a positive feedback in the following chain:

- 1) Asymmetry in the bunch currents leads to asymmetry in the bunch lengths (due to beamstrahlung).
- 2) In collisions with  $\phi \gg 1$ , asymmetry in the bunch lengths enhances synchrotron modulation of the horizontal kick for a longer bunch, thus amplifying synchrobetatron resonances. In addition,  $\xi_x^w$  grows quadratically and  $\xi_y^w$  – linearly with decrease of  $\sigma_z^s$ , so the footprint expands and can cross more resonances. All this leads to increase in both emittances of the weak bunch (but mainly  $\varepsilon_{x}$ <sup>w</sup>).
- 3) An increase in  $\varepsilon_x^w$  has two important consequences: a) weakening of BS for a strong bunch, which makes it shorter, and b) growth of  $\varepsilon_y$ <sup>w</sup> due to the betatron coupling, which leads to asymmetry in the vertical beam sizes.
- 4) As follows from Fig. 2, the greatest BS is experienced by the particles with the vertical coordinates  $|y^w| > 2\sigma_y^s$ . When  $\sigma_z^w > \sigma_z^s$ , the number of particles in the weak bunch experiencing strong BS increases while the number of such particles in the strong bunch decreases. Thus, asymmetry in the vertical beam sizes leads to further increase of asymmetry in the bunch lengths.
- 5) Now we go back to point 2, and the loop is closed.



**Figure 4:** Example of 3D flip-flop. Density contour plots (√*e* between successive lines) in the space of normalized betatron amplitudes are shown for stable (top) and unstable (bottom) cases.

In the end, we can get very strong blowups in all three directions, an example is shown in Fig. 4. Here asymmetry in the bunch currents is  $\pm$  5%. The top row corresponds to stable situation, though some acceptable blowup of the weak bunch is seen. In the bottom row asymmetry is the same, but  $N_p$  increased by 5%. As a result the strong bunch shrank to unperturbed sizes (as without beam-beam), while the weak bunch became swollen in all three dimensions. Hence, this instability can limit the maximum allowable  $N_p$ , and consequently the luminosity.

#### 2.4.3.2 *Coherent X-Z instability*

This instability develops in the horizontal plane and it is manifested by wriggle of the bunch shape. If we imagine that the bunch is sliced longitudinally in many pieces, the amplitudes of X-displacement of the slices depend on their Z-coordinates and vary on every turn. In Fig. 5 we can see  $\varepsilon_x$  evolution with time and coordinates of centers of slices at different turns. Red line corresponds to unperturbed state, green – to oblique part of the curve on the right, and blue – to the final stage with  $\varepsilon_x$  blown up.



**Figure 5:** Example of coherent X-Z instability: the bunch shape at 43, 309 and 1049 turns (left) and evolution of the horizontal emittance (right).

The wriggles disrupt the operation of crab waist scheme, but the main damage is associated with a multiple increase in the horizontal emittance. In collision schemes with  $\phi \gg 1$ , an increase in  $\varepsilon$ <sub>x</sub> itself does not have a noticeable impact on luminosity. However, this leads to a proportional increase in  $\varepsilon<sub>v</sub>$  due to the betatron coupling, so eventually the luminosity will decrease several times. The instability does not cause dipole oscillations and therefore cannot be suppressed by feedback. We need to look for conditions under which it does not arise.

#### 2.4.3.3 *Parameters optimization at Z*

Both instabilities are associated with the growth of  $\varepsilon_{x}$ , therefore we have to reduce  $\beta_{x}^{*}$ which means a decrease in both the normalized horizontal kick and  $\xi_x$ . One of the features of FCC-ee IR design is the absence of local horizontal chromaticity correction sections. Because of this,  $\beta_x^*$  cannot be made too small, and attempts to do this lead to a decrease in the energy acceptance. Nevertheless,  $\beta_x^*$  can be reduced to 15 cm while obtaining a sufficient  $\eta = 1.3\%$  [3]. Longitudinal slicing of QD0 and the use of its part as QF1 (see Fig. 3) helps to achieve this. However, this is not enough to suppress the instabilities.

The next step is to reduce  $\zeta_x$  with a given  $\beta_x^*$ . In fact  $\zeta_x$  is important not itself, but in comparison with  $v_s$ . As we shall see later, the greatest danger arises from synchrobetatron resonances  $2v_x - 2m \cdot v_s = 1$ , the distance between them is just  $v_s$ . Our task is to make  $\xi_x$  noticeably smaller than  $v_s$ , then we can put the working point and the whole footprint between resonances. Herewith, by decreasing  $\xi_x$  we should preserve the luminosity, i.e.  $\xi_y$ . In assumption that  $\beta_{xy}^*$  and  $\varepsilon_y$  were already minimized and therefore are not free parameters, from (4) it follows that the only way to reduce  $\xi_x/\xi_y$  ratio is to increase the bunch length. The requirement of keeping  $\xi_y$  unchanged means that  $N_p / \sigma_z$  is constant, therefore  $\xi_x$  decreases by the same factor that  $\sigma_z$  grows (not quadratically as it may seem). However, if we simply reduce RF voltage,  $v_s$  also decreases and the ratio  $\xi_x$  $/v<sub>s</sub>$  does not change. We will return to lowering  $U<sub>RF</sub>$  later, but now consider another way of the bunch lengthening: an increase in the momentum compaction factor  $\alpha_{p}$  [11].

An advantage is that  $v_s$  grows together (and by the same factor) with  $\sigma_z$  and  $1/\zeta_x$ . In addition, larger  $\alpha_{p}$  increases the threshold of microwave instability to an acceptable level. The main drawback of this approach is that  $\varepsilon_x$  also grows in the power of 3/2 with respect to  $\alpha_p$ . As we already said,  $\varepsilon_x$  is not so important by itself, but  $\varepsilon_y$  should be small and it is

usually proportional to  $\varepsilon_x$ , though at low energy some contribution to  $\varepsilon_y$  (0.2÷0.3 pm) comes from the detector solenoids. Besides, when the natural emittance is very small, various weak effects (feedback noises, etc.) become noticeable. For these and some other reasons, the lower limit for  $\varepsilon$ <sub>y</sub> was set to 1 pm. Since the natural emittance at 45.6 GeV in the nominal lattice with small  $\alpha_p$  is less than 90 pm, even its threefold increase still allows to obtain  $\varepsilon_y = 1$  pm with adopted for FCC-ee betatron coupling 0.2%. Thus we switched to a lattice where doubling of  $\alpha_p$  is achieved by reducing the phase advance per FODO cell in the arcs from 90°/90° to 60°/60° [3, 12]. At higher energies (80, 120 GeV), where instabilities are also present, this approach no longer has an advantage, due to an unacceptable increase in  $\varepsilon_{y}$ .

To select the working point, we performed a scan of betatron tunes in a simplified model: linear lattice without explicit betatron coupling. The beam-beam effects were implemented in a weak-strong approximation, so there are no coherent instabilities. The results are presented in Fig. 6.



**Figure 6:** Luminosity as a function of betatron tunes. The color scale from zero (blue) to  $2.3 \cdot 10^{36}$  cm<sup>-2</sup>c<sup>-1</sup> (red). The black narrow rectangle shows the footprint at (0.57, 0.61).

Since  $\xi_x \ll \xi_y$ , the footprint looks like a narrow vertical strip, bottom edge resting on the working point. Particles with small vertical betatron amplitudes have maximum tune shifts and are in the upper part of the footprint, so the resonances in Fig. 6 seem to be shifted down. The good region is reduced to a red triangle bounded by the main coupling resonance  $v_x = v_y$ , sextupole resonance  $v_x + 2v_y = n$ , and half-integer resonance  $2v_x = 1$ with its synchrotron satellites. All other higher-order coupling resonances are suppressed by crab waist, and therefore are not visible. From this plot it is also clear that moving the working point to the right we should increase  $v<sub>y</sub>$  to keep the distance to the main coupling resonance. Both these actions lead to a decrease in the distance between the upper edge of the footprint and the resonance  $v_x + 2v_y = n$ . Thus, if we want to have large  $\xi_y$ , the range of permissible  $v_x$  is bounded to the right by the values 0.57÷0.58.

Then we performed a scan of  $v_x$  in a quasi-strong-strong model, in which coherent instabilities and flip-flop can be observed. The results are presented in Figures 7 and 8, where the synchro-betatron resonances are clearly seen. As the order of resonances increases their strength weakens, but we cannot move the working point too far to the right. Accordingly, for  $U_{RF}$  = 250 MV there are no regions free from coherent instability in the working range of  $v_x$ . And here we are helped by the reduction of  $U_{RF}$ , thereby decreasing  $v_s$  (while  $\zeta_x/v_s$  not changed) and increasing the order of resonances located in the region of interest. In the end, we can now find good working points. Note that  $N_p$  for the green lines in Figs. 7 and 8 was adjusted to get the same  $\xi_y$  as for the red line.

Here it is appropriate to recall the semi-analytical scaling law obtained from other considerations for the threshold bunch intensity [12]:

$$
N_{th} \propto \frac{\alpha_p \sigma_{\delta} \sigma_z}{\beta_x^*},\tag{7}
$$

where  $\sigma_{\delta}$  is the energy spread. In respect that  $\alpha_{p}\sigma_{\delta} \propto v_{s}\sigma_{z}$  and  $\xi_{x} \propto N_{p}\beta_{x}^{*}/\sigma_{z}^{2}$ , this is nothing else than a condition on the ratio  $\xi_x/v_s$ . We obtained a similar relation from the simple requirement to "squeeze" the footprint in between synchro-betatron resonances.



**Figure 7:** Growth of  $\varepsilon_x$  due to coherent X-Z instability, as a function of  $v_x$ . Red line corresponds to  $U_{\text{RF}} = 250 \text{ MV}, N_{\text{p}} = 7 \cdot 10^{10}$ , green and blue lines –  $U_{\text{RF}} = 100 \text{ MV}, N_{\text{p}} = 1.1 \cdot 10^{11}$  and  $1.7 \cdot 10^{11}$ .



**Figure 8:** Growth of  $\varepsilon_x^w$  due to 3D flip-flop, as a function of  $v_x$ . The colors are the same as in Fig. 7. Asymmetry in the bunch currents is  $\pm 5\%$  for red and green lines,  $\pm 3\%$  for blue line.

However, as for the threshold, it is not so simple. Indeed, as  $N_p$  increases,  $\sigma_z$  will also grow. In our range of parameters, where  $\sigma_z$  is defined mainly by BS, it scales as  $\sigma_z^2 \propto N_p$ . The rationale for this dependence is not so obvious, and we will not go into this, but in the simulation it was confirmed with good accuracy. As a result, it turns out that  $\xi_x$  does not depend on  $N_p$ . Thus if we stay in a good area,  $N_p$  can be increased – and there is simply no threshold. This is clearly seen in Fig. 7 comparing the green and blue lines, which differ only in *N*p. The reverse side of this coin is that if we have instability, then getting rid of it simply by reducing  $N_p$  will be quite difficult. To do this, it is necessary to descend to the region where the dependence  $\sigma_z^2 \propto N_p$  is violated, which means a decrease in the luminosity several times.

Then if we stay at a good point, what limits us? First, the increase in the energy spread (due to BS), which becomes comparable with that on the top energy. The non-Gaussian tails of the energy distribution are now not so long, but  $\eta$  has almost halved – as a result of a significant decrease in  $\beta_x^*$  and damping decrements. Consequently, as  $N_p$  grows, we will encounter a lifetime limitation by the energy acceptance. Secondly, by increasing  $v_x$ (and correspondingly  $v_y$ ) we reduced the allowable  $\xi_y$  and approach the ordinary beambeam limit. This is particularly evident in Fig. 8, where the asymmetry causes an additional increase in  $\zeta_y^{\rm w}$  which reinforces the flip-flop. And we see how additional odd resonances appear to the right – where the top of footprint approaches  $v_x + 2v_y = n$ . It means that minimizing asymmetry in the currents of colliding bunches again becomes critical.

In the end we can get high luminosity, but bunches will lengthen  $\sim$ 3.5 times because of BS. If we bring into collision so large currents with the "nominal"  $\sigma$ <sub>z</sub> (energy spread created only by SR), the beam-beam parameters will be far above the limits and the beams will be blown up and killed on the transverse aperture, before they are stabilized by BS. To avoid this, we must gradually increase the bunch current during collision, so we come to bootstrapping. An example is presented in Fig. 9. We start with approximately one quarter of the final bunch population, then adding small portions to  $e^+$  and  $e^-$  beams by turns. In fact, the injection cycle will last about 2 minutes, but in simulations it was reduced to  $\sim$ 2 damping times (10000 turns in "half-ring" collider).



**Figure 9:** Simulated bootstrapping for Z-pole operation.

#### 2.4.3.4 *Parameters optimization at W and HZ*

As the energy increases, the bunch lengthening and Piwinski angle decrease, while the damping decrements grow. Hereby both instabilities weaken, but still continue to be determining factors. In connection with this, the procedure for optimizing the parameters was similar to that at Z-pole and consisted of the following steps:

- 1) The RF voltage is made small, but so that RF acceptance still exceeds the energy acceptance, and this defines  $v_s$ . Then  $v_x$  is selected in the range of 0.565÷0.580 with a condition  $v_x \approx 0.5 + v_s \cdot (m + 0.5)$ , and  $v_y = v_x + 0.03 \div 0.04$ .
- 2) At this working point, we look for  $\beta_{x}^{*}$  at which the coherent X-Z instability disappears, while  $N_p$  is set to some reasonable value – as we said above, the threshold does not depend on this. The final value of  $\beta_{x}^{*}$  is selected slightly below the threshold (namely, 20 cm at 80 GeV and 30 cm at 120 GeV). In this case, the 3D flip-flop usually also disappears, and if not, just move  $v_x$  a little.
- 3) The lattice optimization is performed for the selected  $\beta_x^*$  (and  $\beta_y^* = 1$  mm) in order to maximize the dynamic aperture and energy acceptance [3]; hereby we obtain  $\eta$  (namely, 1.3% and 1.5%).
- 4) Then quasi-strong-strong simulations are performed with asymmetry  $\pm 3\%$  (this is determined by the required beam lifetime and the injection cycle time). The bunch population  $N_p$  is scanned, while the restriction is the lifetime of the weak bunch. In this way, we determine the maximum  $N_p$  and luminosity.

Note that at 120 GeV single high-energy BS photons also become important, and they impose a limit on  $N_p$ , but  $\beta^*$  should be optimized from other considerations.

### 2.4.4 **Conclusion**

FCC-ee is designed for a wide range of energies, so the parameters optimization looks different at different points. The biggest problem at low energies is represented by two new phenomena found in simulations: 3D flip-flop and coherent X-Z instability. To combat them, the following steps were taken: an increase in the momentum compaction factor (at Z-peak only), a decrease in  $\beta_x^*$  and  $U_{RF}$  (and thereby in  $v_s$ ), an increase in  $v_{x,y}$ 

by about 0.03 compared to the original design, and a neat choice of  $v_x$  between synchrobetatron resonances. Note that an increase in  $v_{x,y}$  has one more benefit: the tunes of the entire ring move farther from the integer, that facilitates the tuning of linear optics.

At the top energy, the instabilities are suppressed by very strong damping, but another problem becomes dominant: the lifetime limitation by single high-energy beamstrahlung photons. Therefore, in contrast to low energies, optimization requires an increase in betafunctions. It should also be noted that in the entire energy range, beamstrahlung plays a decisive role and luminosity is limited by the energy acceptance.

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