

EuCARD-2

Enhanced European Coordination for Accelerator Research & Development

Presentation

RadiaBeam Technologies - Company Overview

Rosenzweig, J. (UCLA) *et al*

17 November 2014



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Company Overview

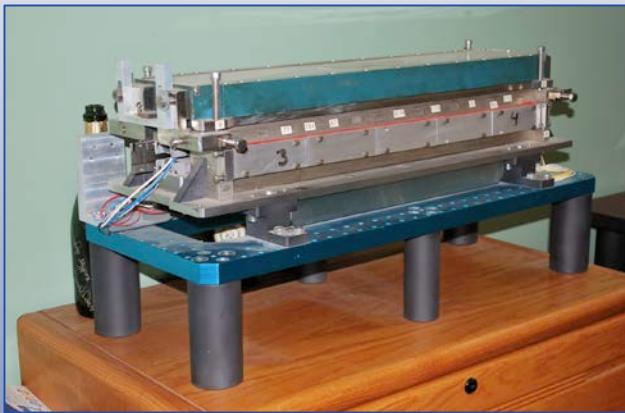
Alex Murokh

Vice President and Chief Technology Officer

RadiaBeam Technologies, LLC

Company Background

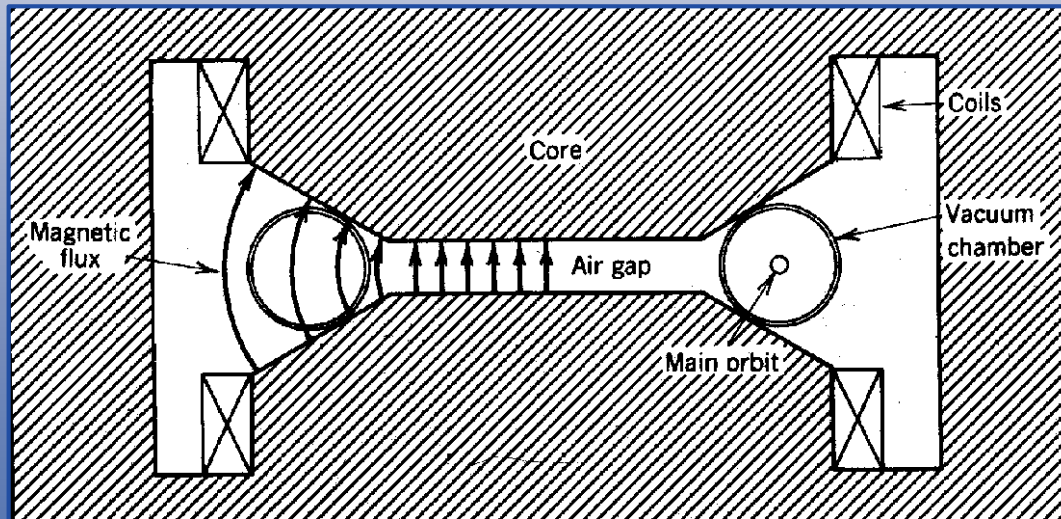
- RadiaBeam Technologies was founded in **2004**, a spin-off from UCLA Particle Beam Physics Laboratory



- Initial business idea was to develop a ***Radiatron***, a high duty cycle FFAG betatron, for industrial applications.

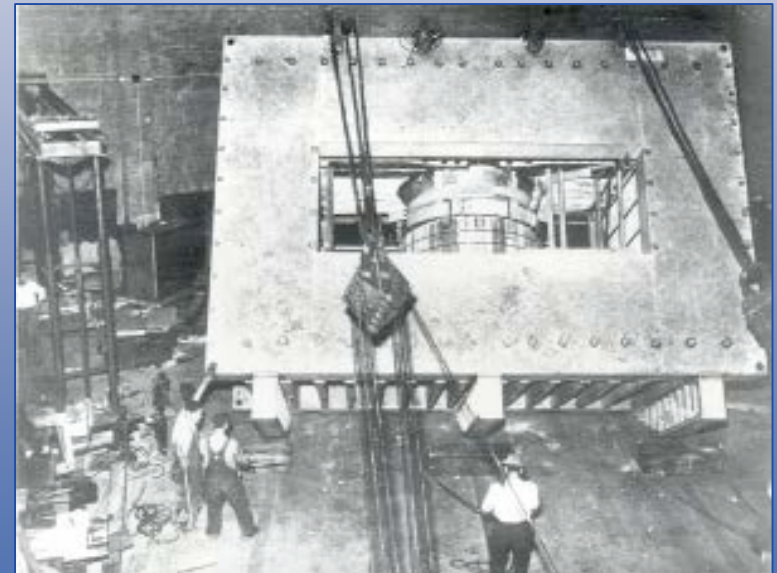
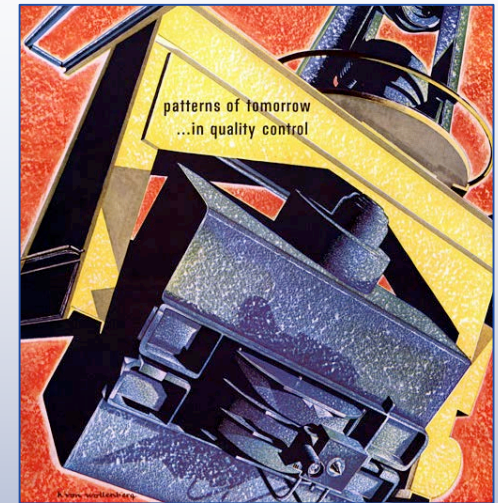
Classic Betatron

- Developed in 1940 by Donald Kerst (U of Illinois)
- Induction acceleration
- At the right injection phase e-beam orbit is contained by changing dipole field
- Shaped poles provide weak focusing (stable orbit)



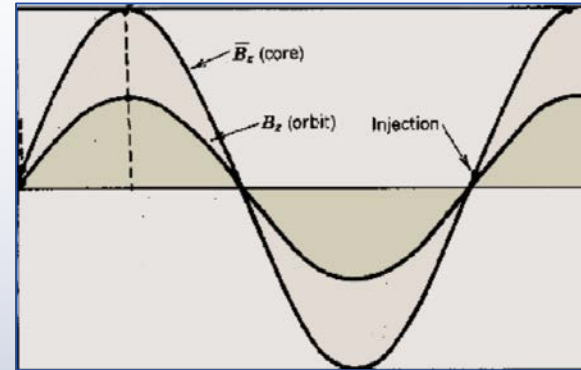
Classic Betatron

- Betatrons became dominant technology through 40s and 50s
- Major research effort at MURA
- Industrial radiography and radiotherapy (Allis-Chalmers)

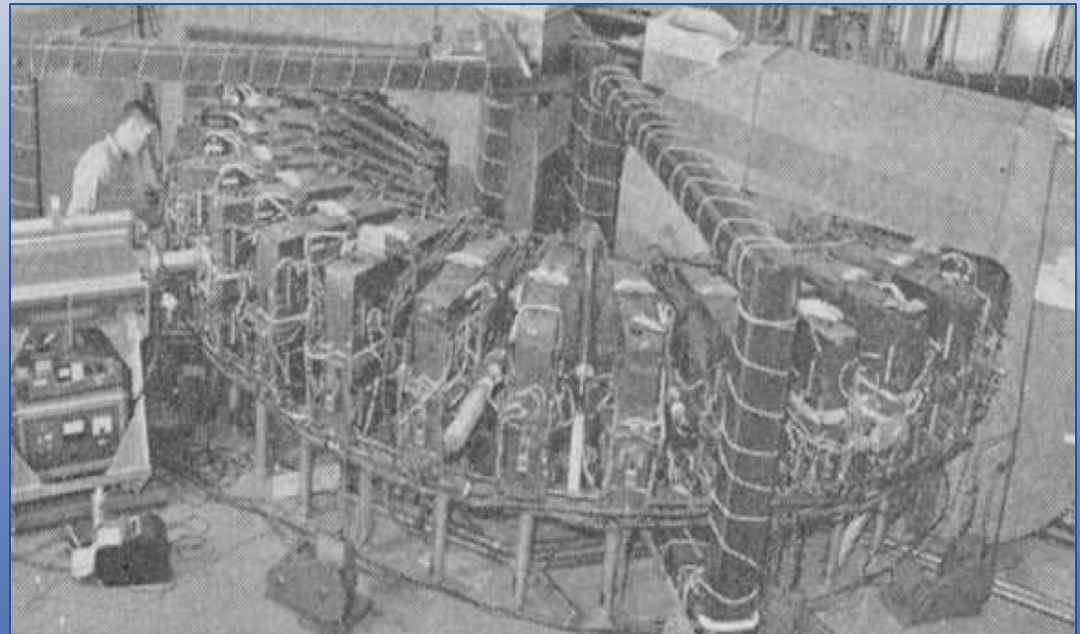
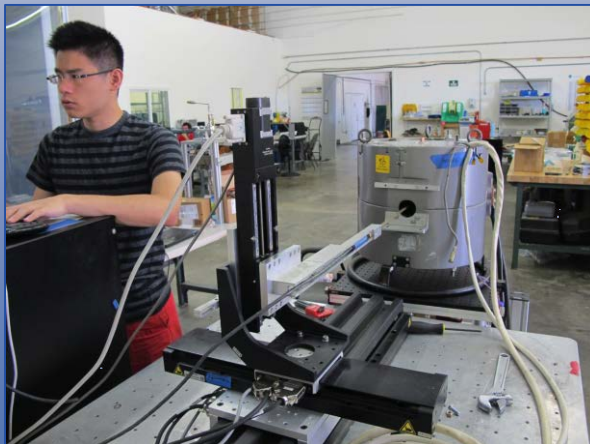


Classic Betatron

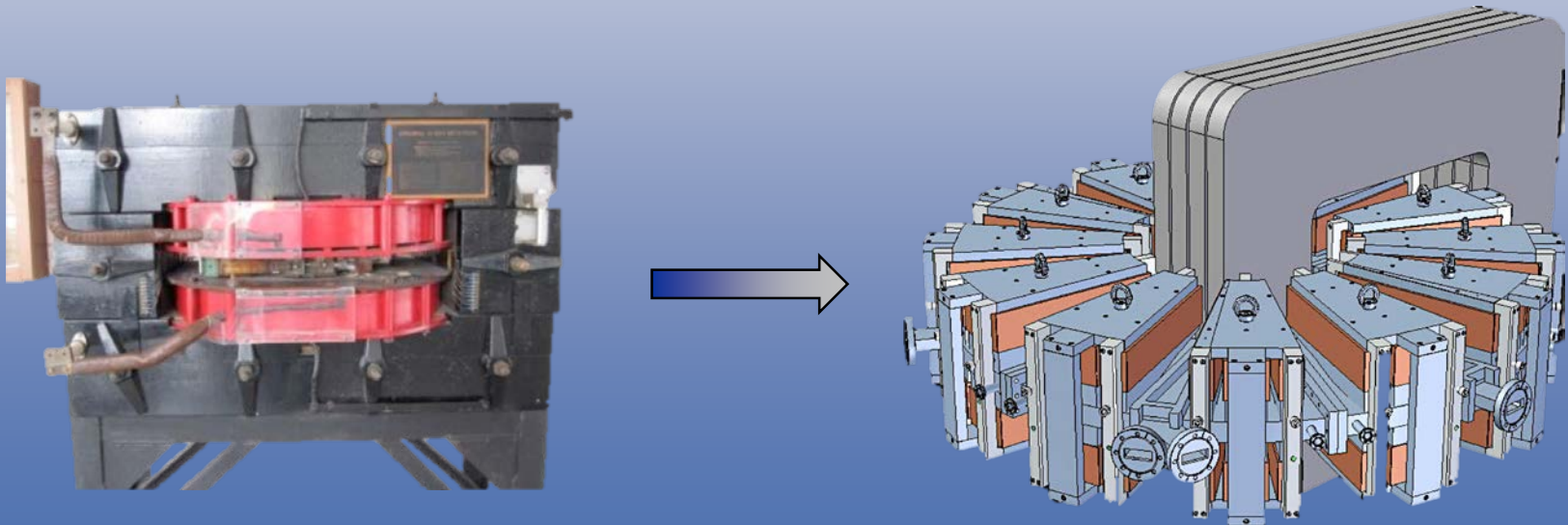
- Low duty cycle
- Low repetition rate
- *Replaced by linacs in 60s*
- Fixed-Field Alternating Gradient (FFAG)
- Small radiography market



MURA 50 MeV FFAG betatron



- Technological advances enabling rethink of a classical betatron:
 - Introduction of novel, low cycling loss magnetic materials (i.e. finemet), allowing r.r. over 10 kHz
 - Surge in computational capabilities to model FFAG lattice
 - Development of IGBT power switching electronics



Radiatron vs. Linac

- 6 MeV classic betatron, linac and Radiatron:



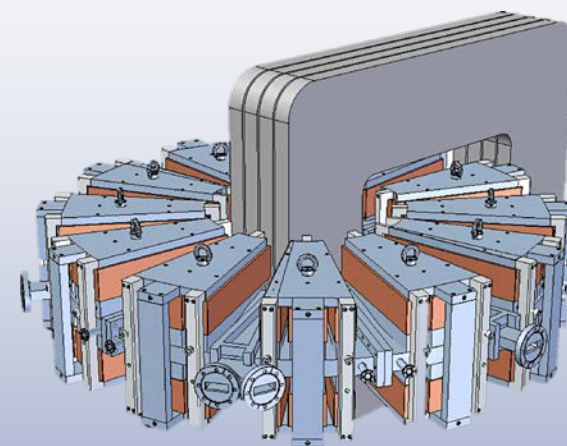
r.r. ~ 100 Hz
Duty cycle ~ 1%
Peak current ~ 10 μ A
E-beam power ~ 1 W
Dose ~ 3 cGy/min-m

Still in use in a low dose security applications



r.r. ~ 100 Hz
Duty cycle ~ 0.1÷0.3%
Peak current ~ 0.03÷1.0 A
E-beam power ~ 0.2÷20 kW
Dose ~ 0.01÷1 kGy/min-m

Replaced betatrons for most applications (competition from Rhodotron above 100 kW)

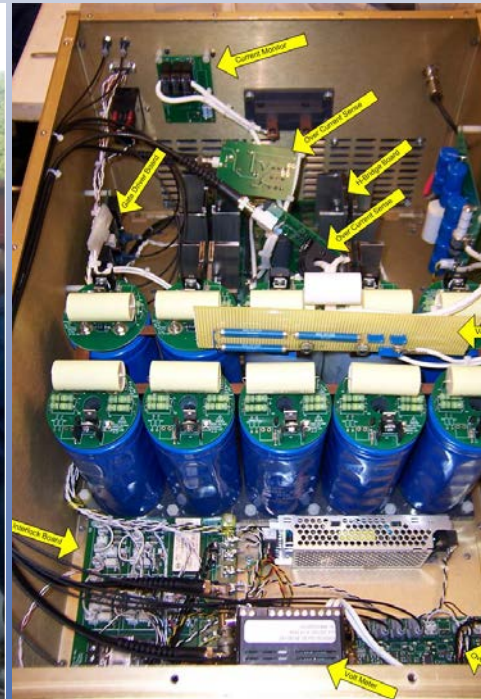


r.r. ~ 10 kHz
Duty cycle ~ 20%
Peak current ~ 15 mA
E-beam power ~ 20 kW
Dose ~ 1 kGy/min-m

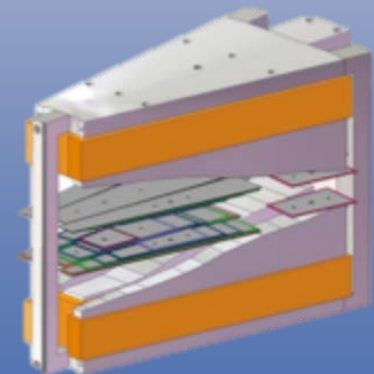
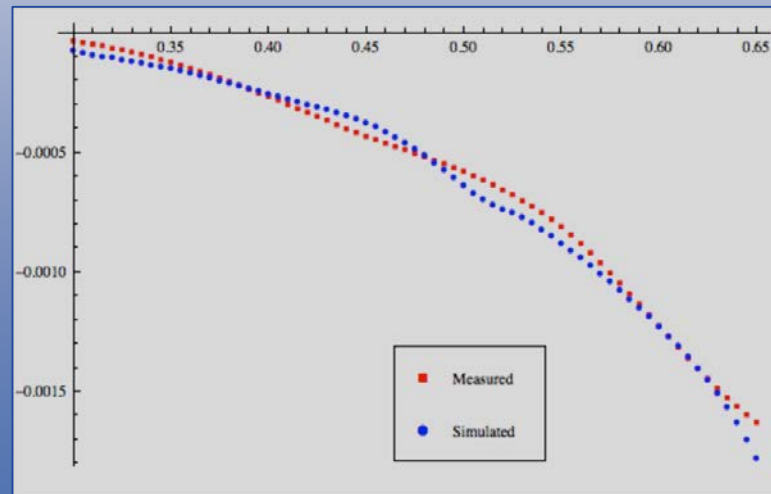
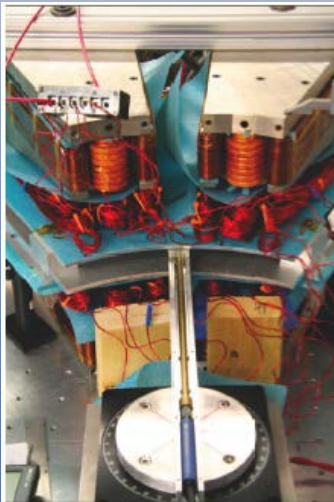
no RF components
less expensive > 10 kW
High duty cycle

Radiatron Development

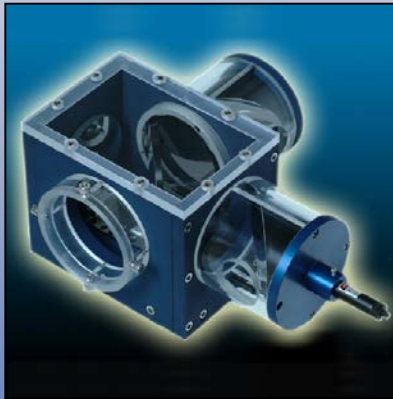
- DOE SBIR grant to develop a prototype system (6 MeV, 10-20 kW average power)
- 2004-2005: beam dynamics design/engineering
- 2006-2007: prototype construction



- 2007: ran out of \$\$
- the biggest unresolved technical challenge was FFAG magnets and extraction
- *IBA s.a.* became interested in Radiatron
 - Offered access to IBA codes to study extraction
 - Funded magnets redesign (no success)



- 2009: IBA funding ran out, Radiatron development had to stop
- Fortunately since foundation we tried to develop and sell other products (longitudinal and beam profile diagnostics, magnets, RF structures).



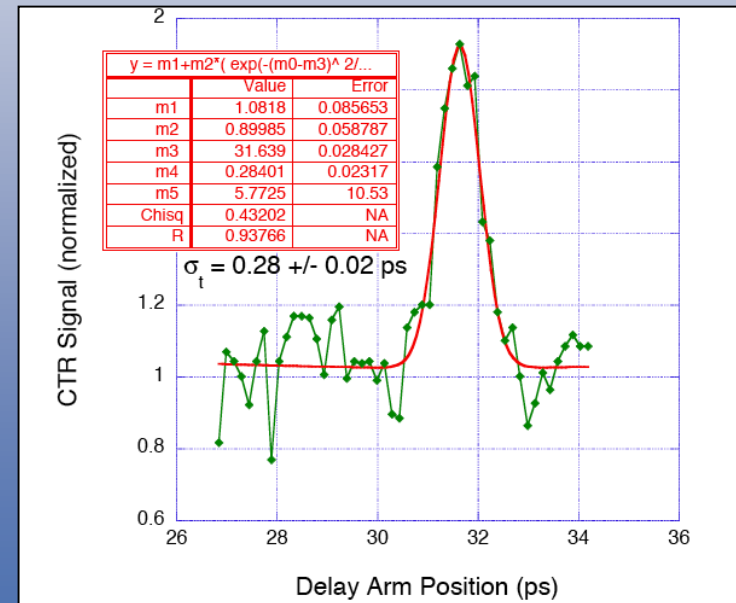
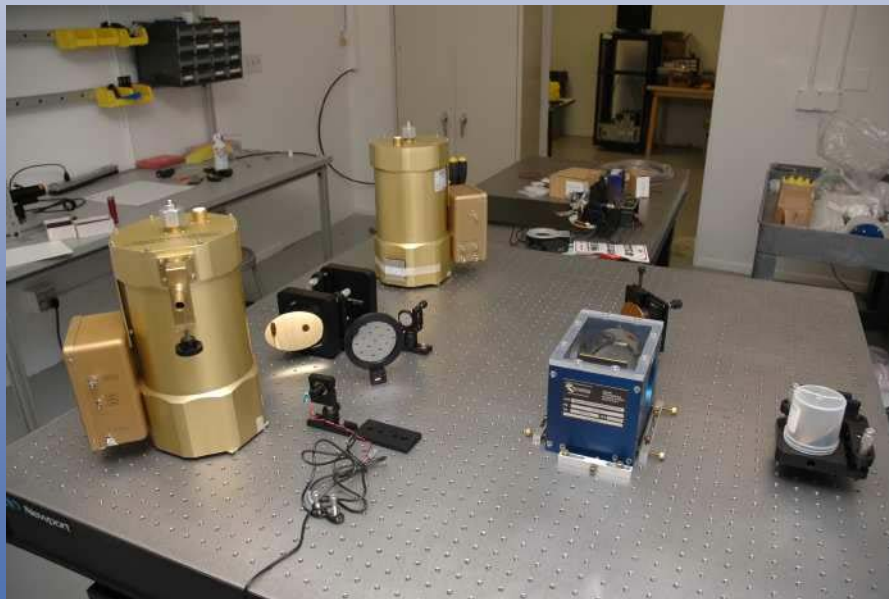
1st product sold (2004): THz interferometer for bunch length measurements (licensed from U. of Georgia); delivered to *INFN*

2nd product sold (2005): quadrupole triplet for low energy beamline; delivered to *Accuray*



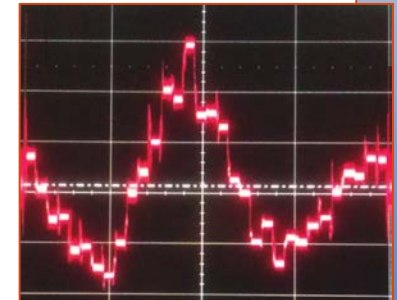
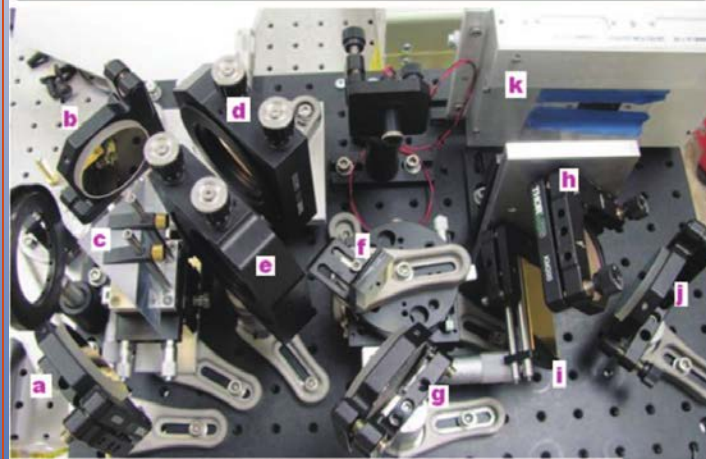
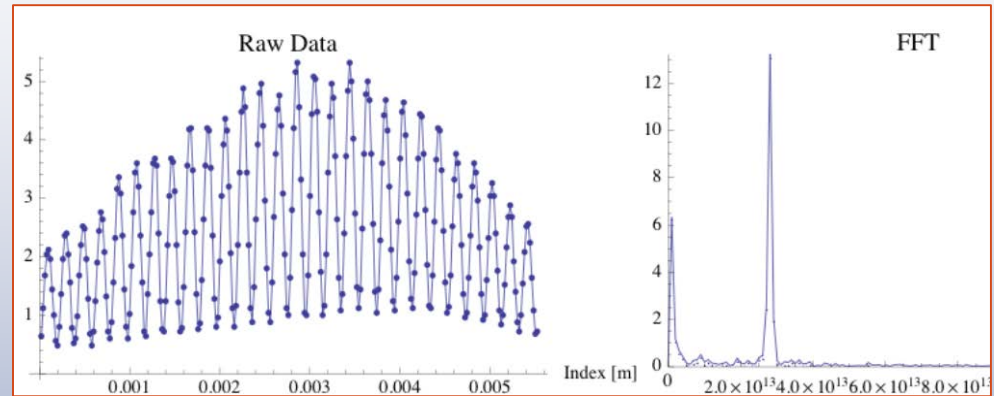
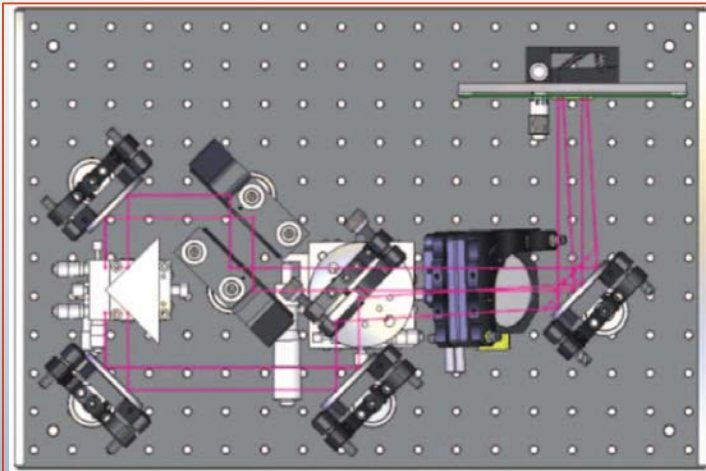
- SBIR Program also offered multiple new opportunities (products/R&D – positive feedback)

- Spectral measurements are often done with THz interferometer
- RadiaBeam licensed an interferometer design from Uwe Happek (U-Georgia)
- Sold > 10 units, including complete systems



Real Time Interferometer

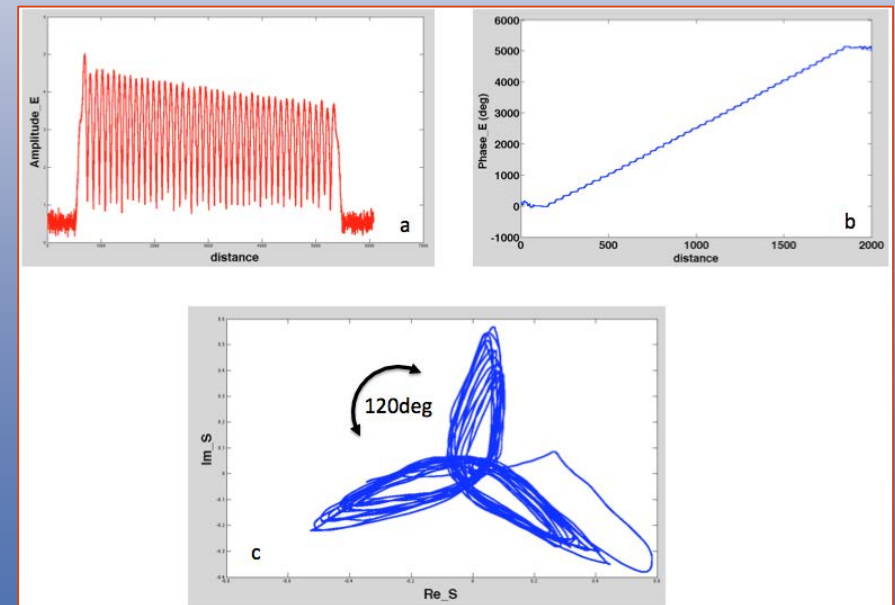
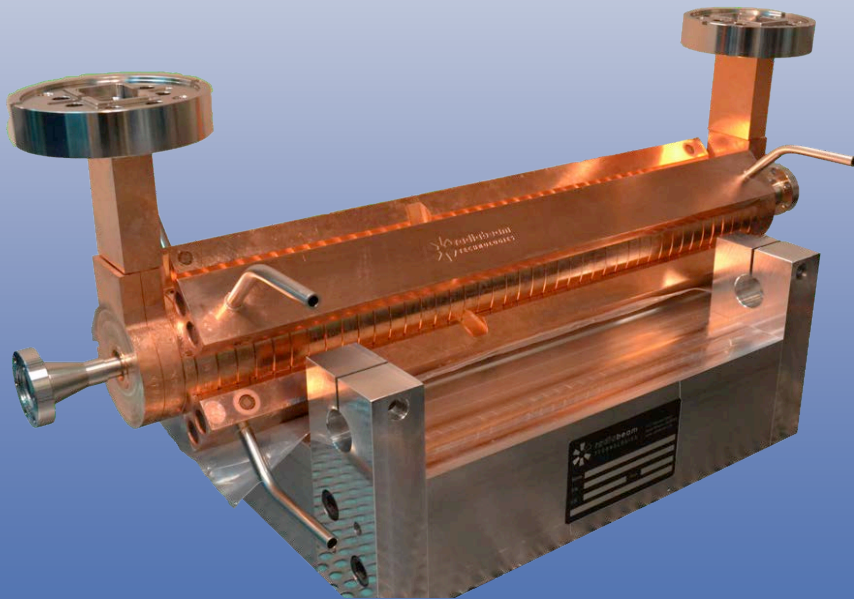
- Single shot interferometer (DOE SBIR, 2008-2011)



Thangaraj *et al.*, *Rev. Sci. Instrum.* **83**, 043302 (2012)

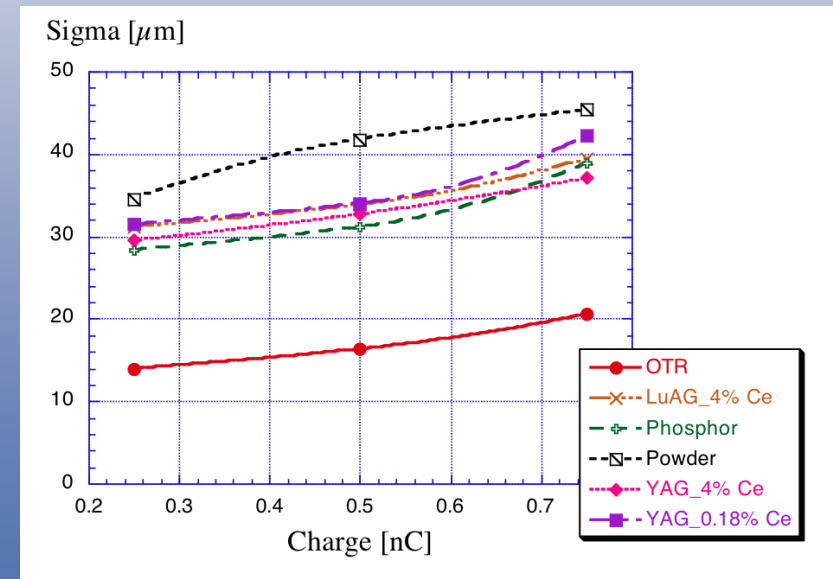
X-band deflecting cavity

- X-band deflector (DOE SBIR grant 2007-2012)
 - Enables ~ 10 fs longitudinal resolution
 - Delivered completed structure to BNL ATF
- Provided a major boost to RF capabilities

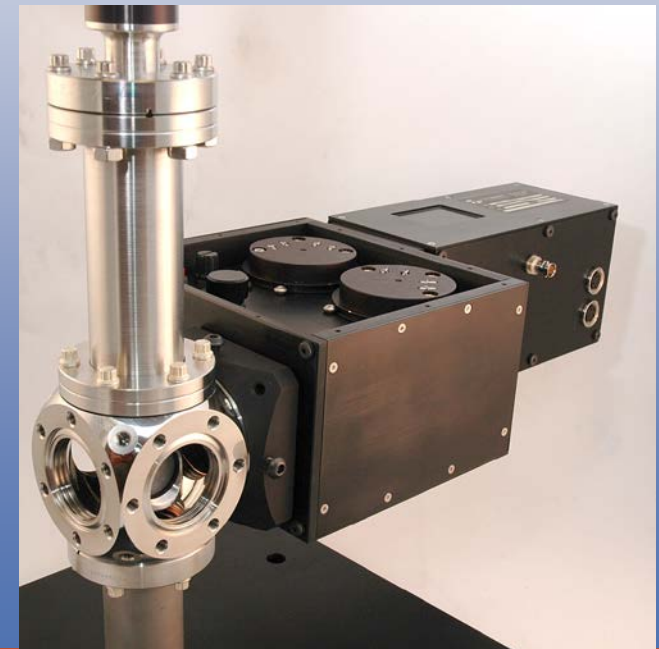
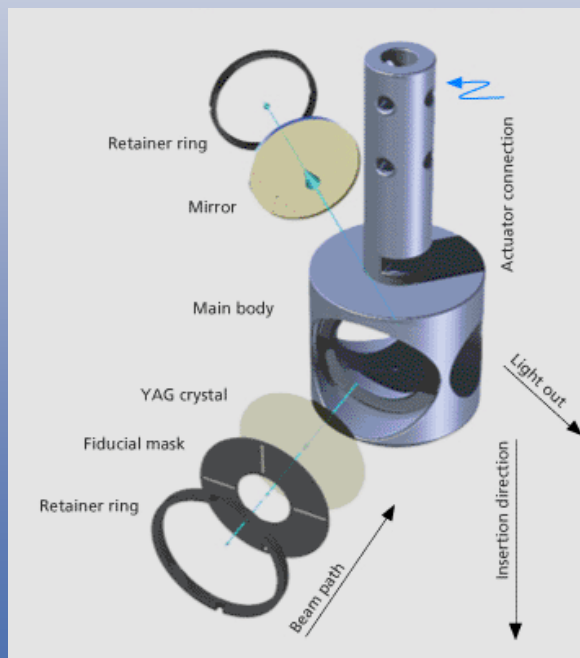


Beam Profile Diagnostics

- Scintillating screens are the most useful diagnostics
- At higher beam densities OTR and wire scanner more accurate
- The best approach is to have multiple diagnostics available

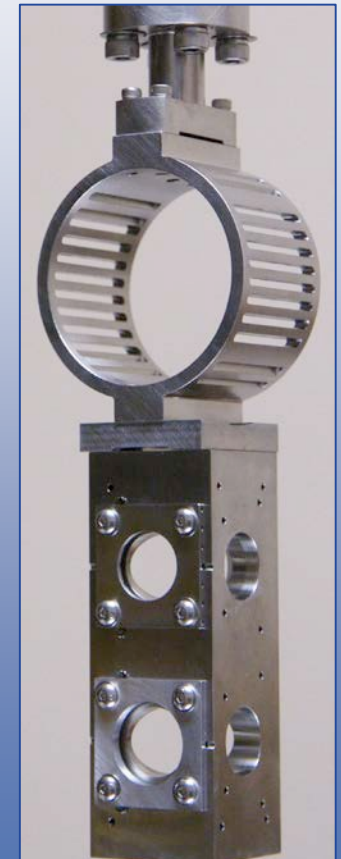
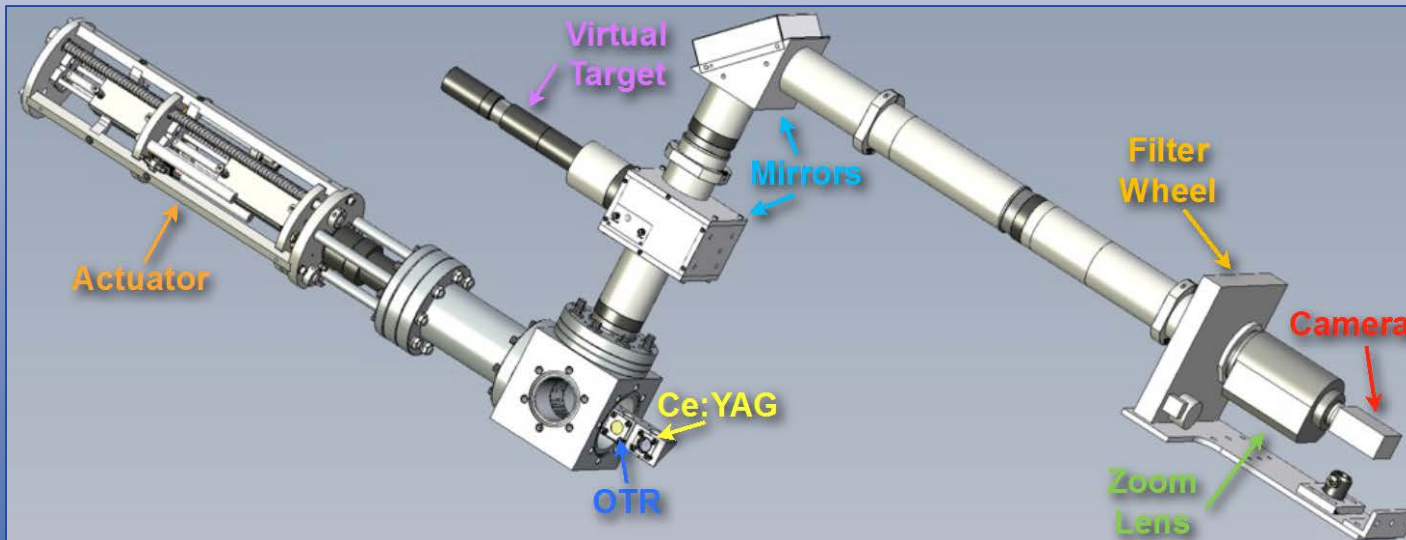


- Integrated beam imaging system (IBIS-I)
- Single position easily replaceable diagnostics, and optical module (attached by kinematic mount)
- Market failure (developed in 2005, sold 8 units, discontinued in 2009)

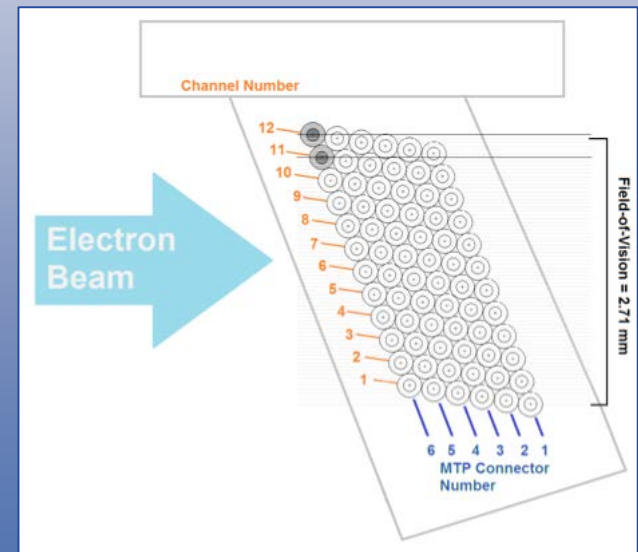
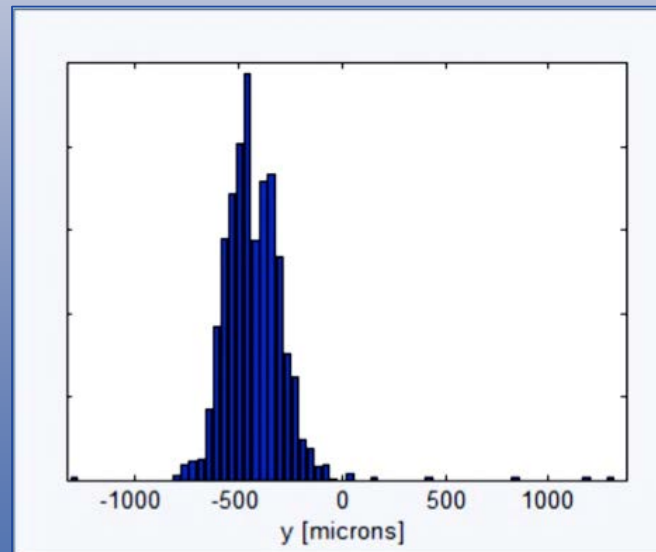
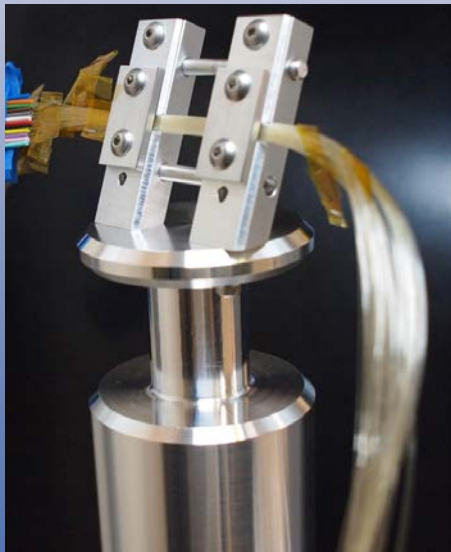


IBIS-2 (multi-position)

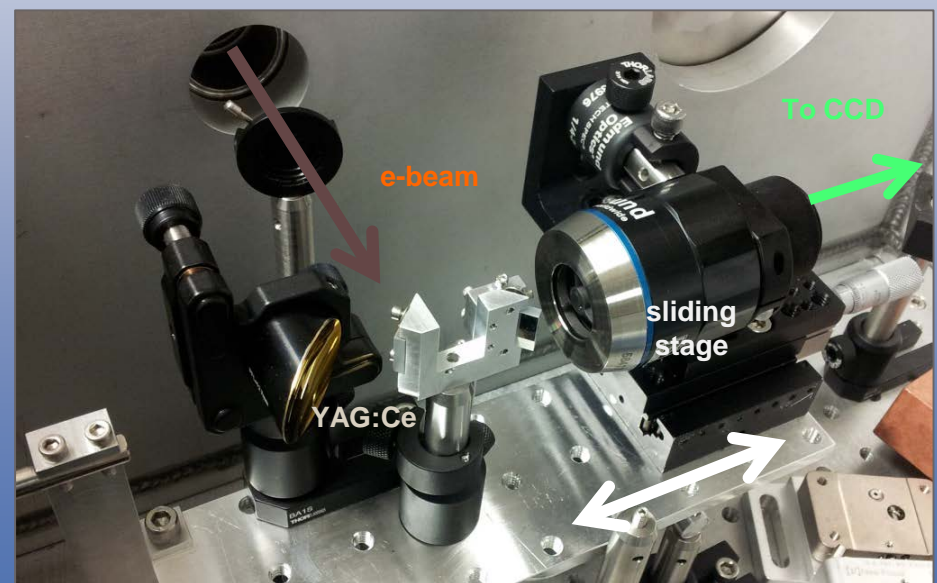
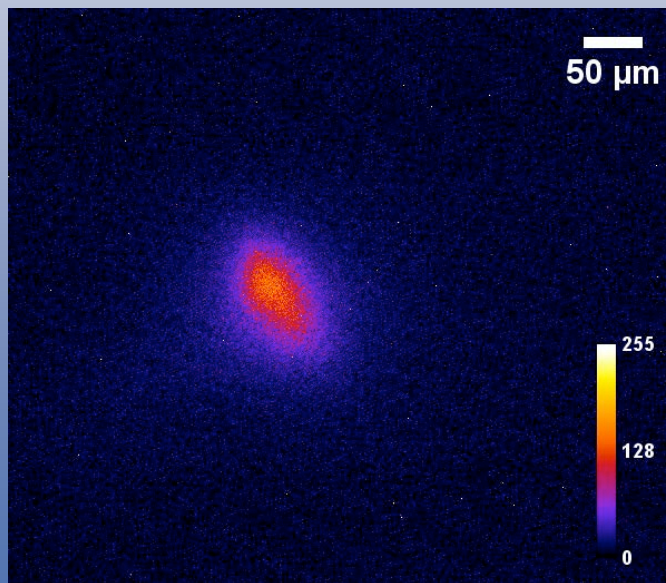
- Multi-position pneumatic actuator system
- Up to 4 diagnostics at the same port
- Modular system with multiple add-ons
- Lunched in 2010, sold ~ 70 systems (large orders, i.e. 20 identical units)



- COTR discovery introduced a new range of problems for transverse diagnostics at X-FELs
- Wire-scanners work well, but multi-shot
- Developed Cherenkov single-shot “wire scanner” based on fiber mesh (DOE SBIR 2010)



- Dielectric Laser Accelerators, although in infancy, require sub-micron diagnostic resolution
- Developed reflective DUV OTR diagnostics
- Initial tests indicated 0.5 μm resolution



Present Status

- In 2012 recorded ~ \$7 million in revenue, of which about 30% are product sales
- Currently over 40 employees, including 8 PhD scientists



Facilities

- Machine shop (clean and regular)
- Assembly area
- Magnetic measurements

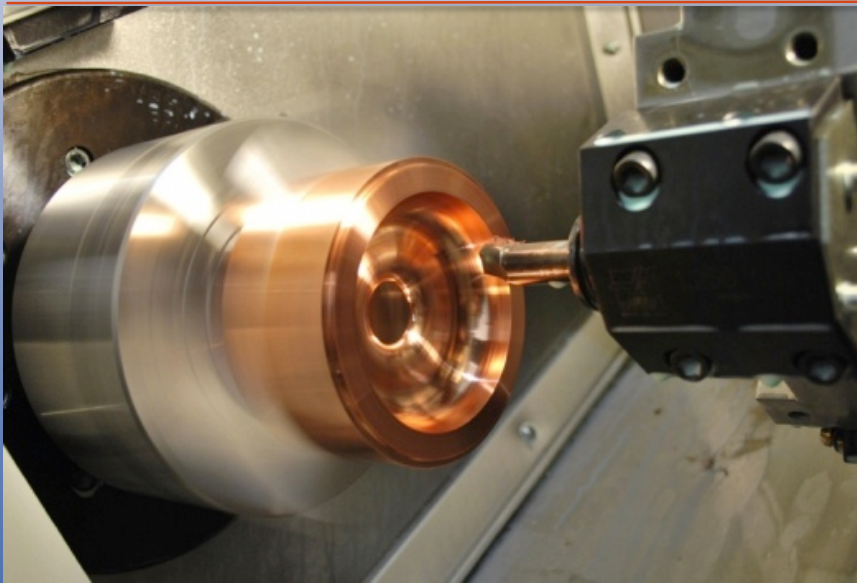


- Hot cell
- Clean room
- Chemical processing
- RF test area
- Laser lab



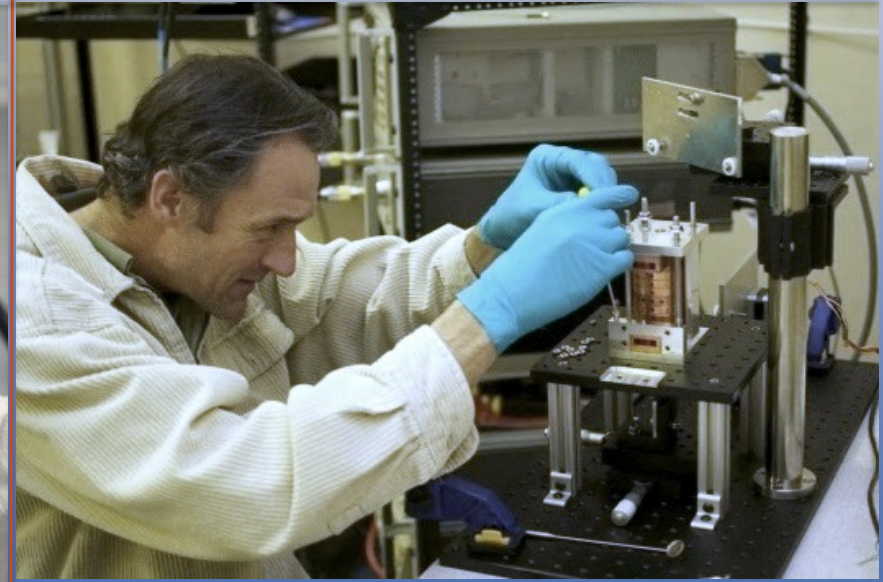
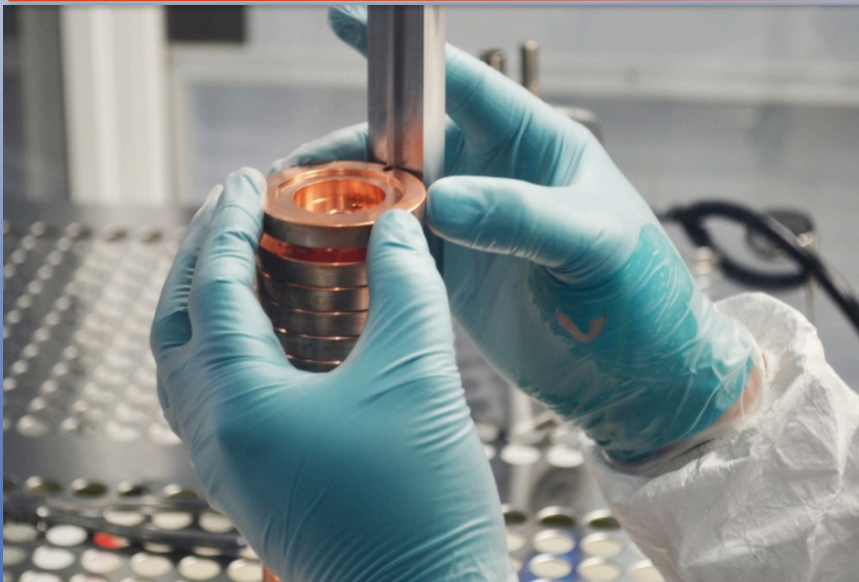
Capabilities

- Mechanical engineering
- CAD
- Programming
- Prototyping
- Production



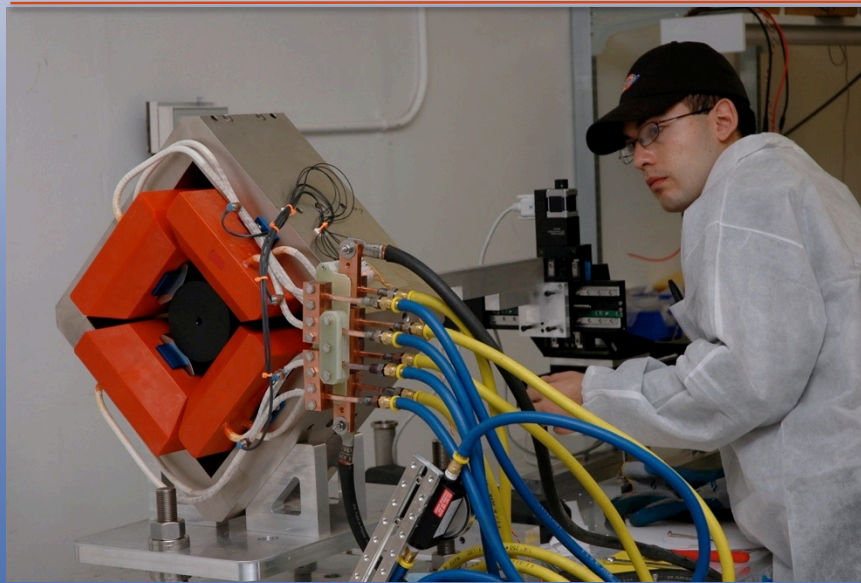
Capabilities (RF)

- RF design and engineering
- Production and RF surface processing
- Cell sorting, brazing, tuning, etc.

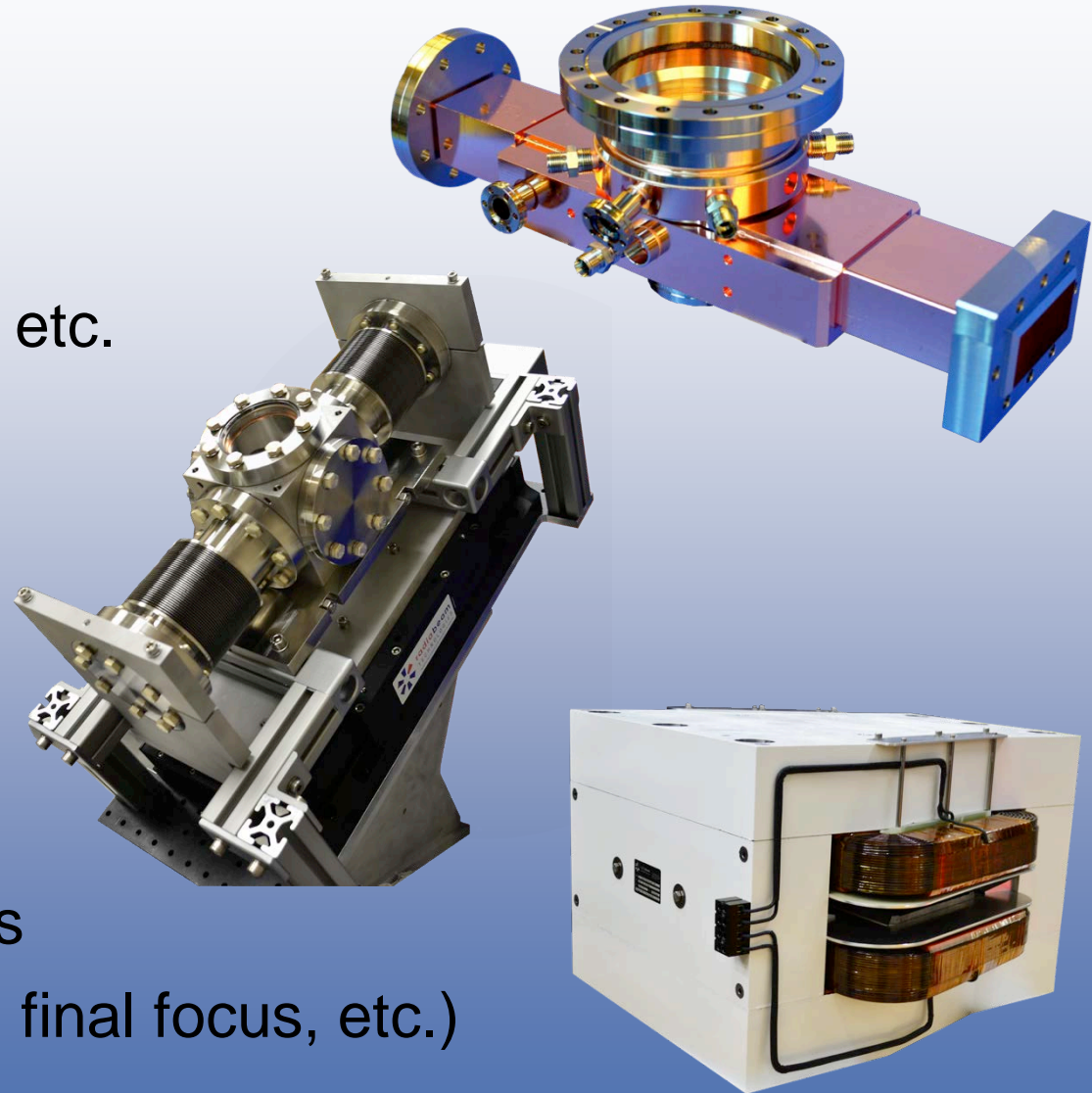


Capabilities (Magnets)

- Magnetic design and engineering
- Coil winding/ QA
- Magnetic testing
- EMs and PMs

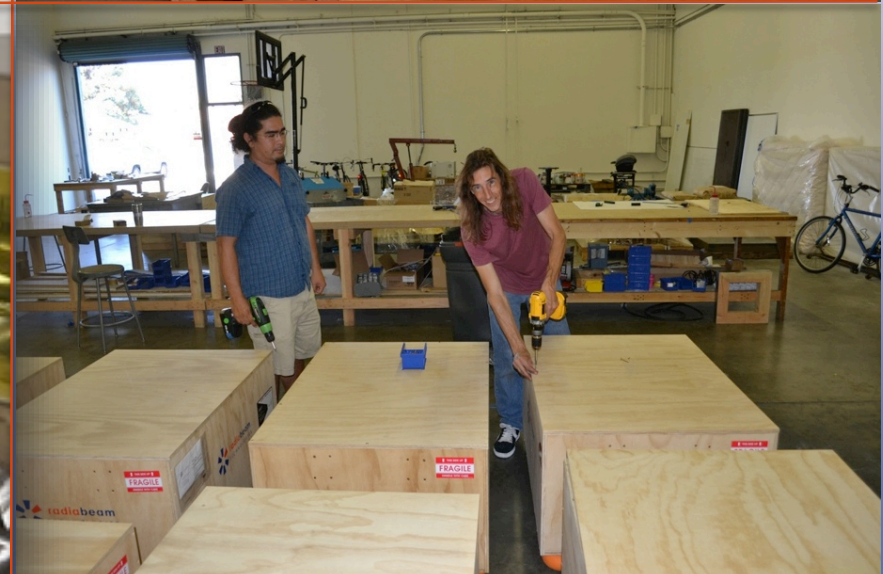


- Diagnostics
 - Transverse
 - Longitudinal
 - Charge, emittance, etc.
- RF structures
 - RF photoinjectors
 - Linacs, deflectors
- Magnetic systems
 - Electromagnets
 - Permanent magnets
 - Systems (chicanes, final focus, etc.)

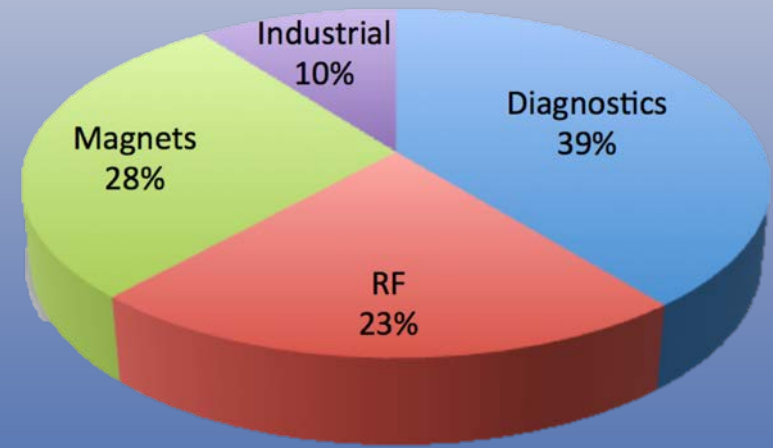
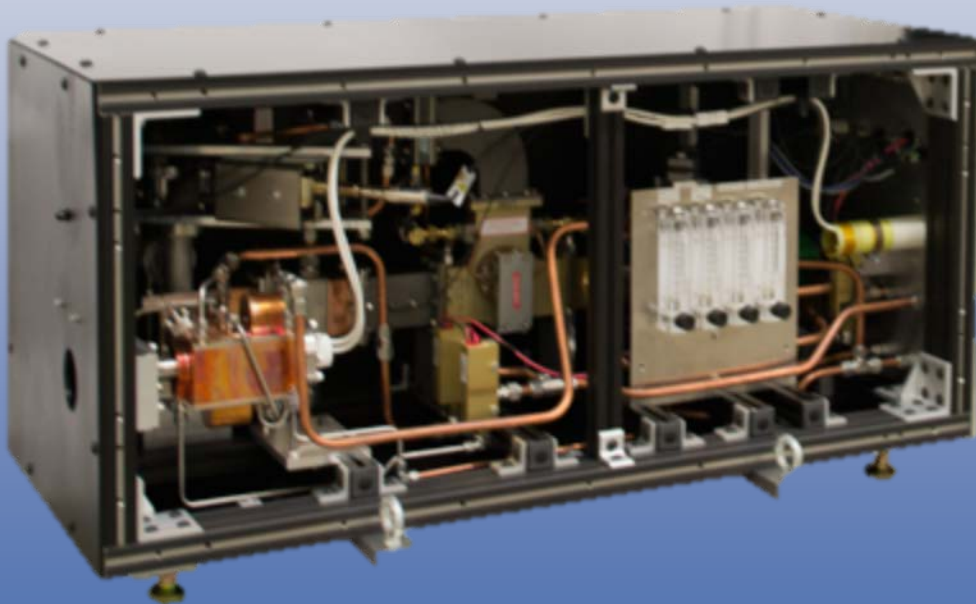


Production Capabilities

- Prototyping and small scale production
- Testing, shipping, installation, support
- Turn key systems



- Entered into industrial accelerators market in 2012
- Sold two turn-key linac systems
- Potential area of growth, but very competitive
- Very cost-sensitive non-expert customers



Customers

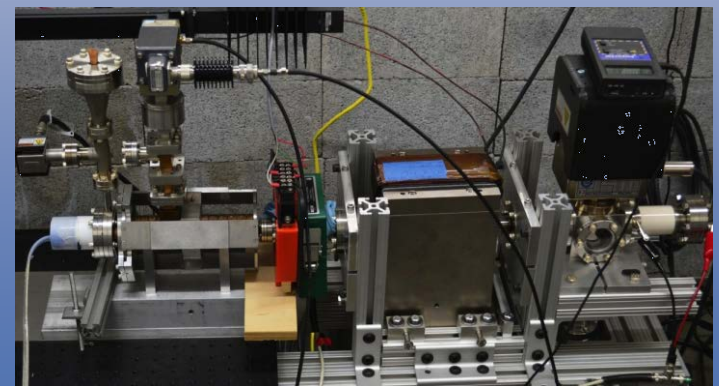
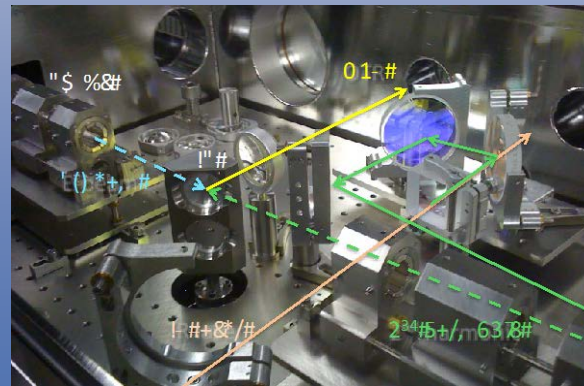
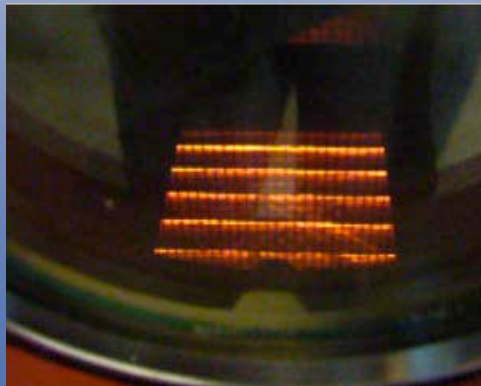
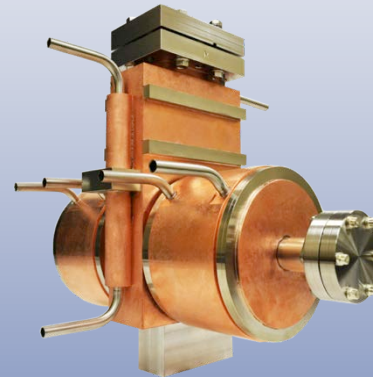
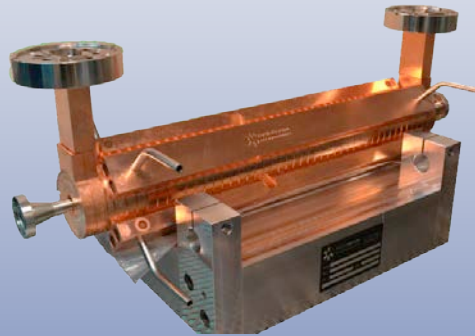
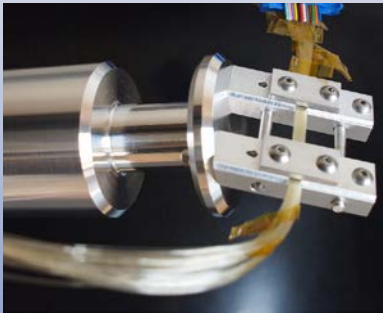


- RadiaBeam Technologies (founded in **2004**)
- RadiaBeam Systems (**2010** – industrial accelerators)
- RadiaBeam Europe (**2013** –EU subsidiary)
- RadiaSoft (**2013** – software development)

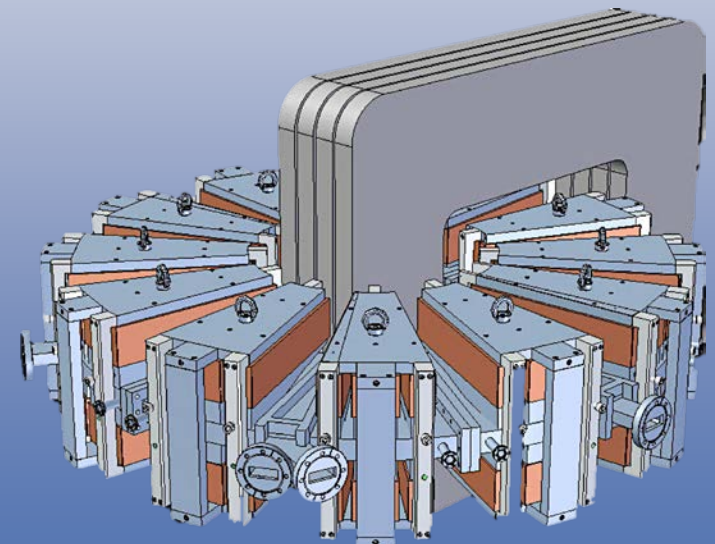
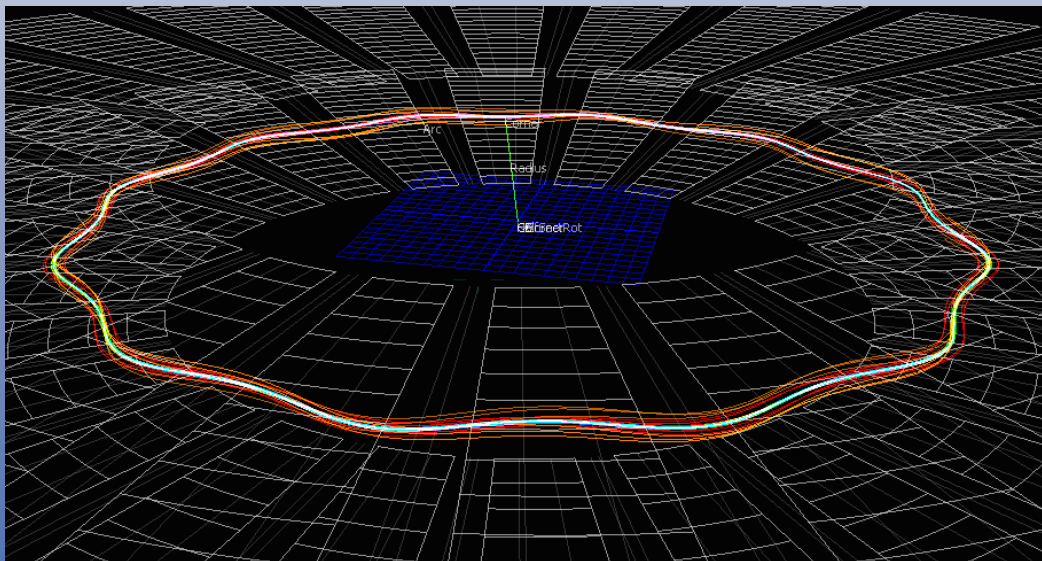


Funding agencies

- #1 customer is US funding agencies
- about \$3M/year in SBIR funding
- R&D to develop new products and technical solutions

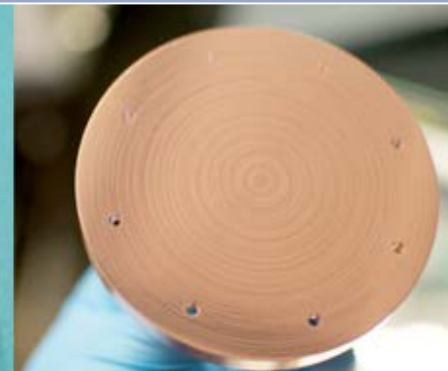
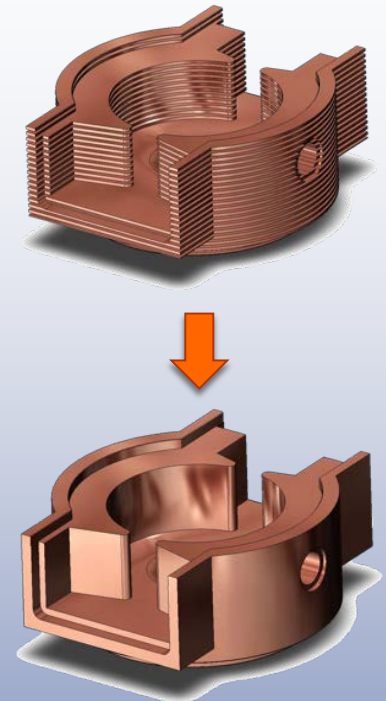


- 2014: received a DOE grant to adapt Radiatron for nuclear resonance fluorescence (NRF) application
- For NRF high duty cycle is the key advantage
- Redesign in progress
- Hopefully we'll get it to work this time



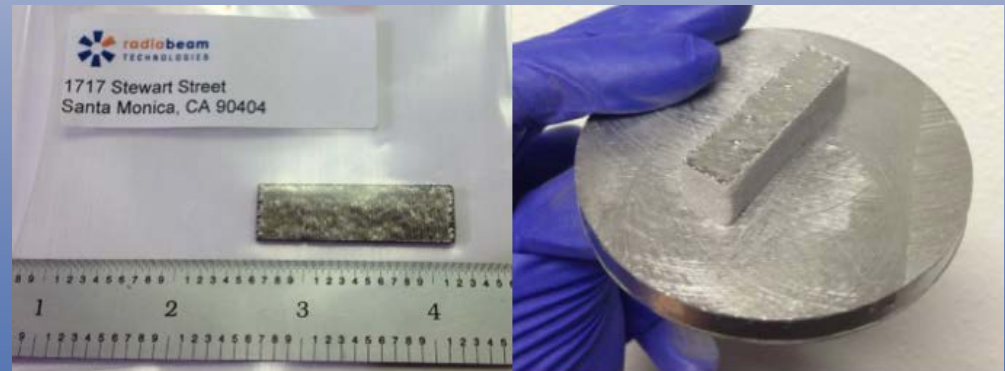
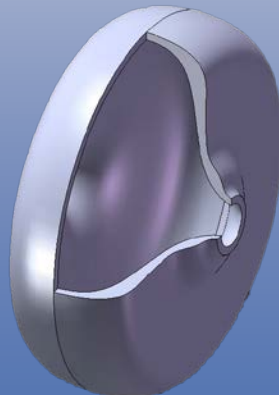
Back up slides

- Layer-by-layer Manufacturing (copper)
 - Solid free form fabrication enables internal features (i.e. cooling) without additional brazing steps
 - Developed process for copper to achieve full density
 - SFF cathode has been tested at 70 MV/m at UCLA

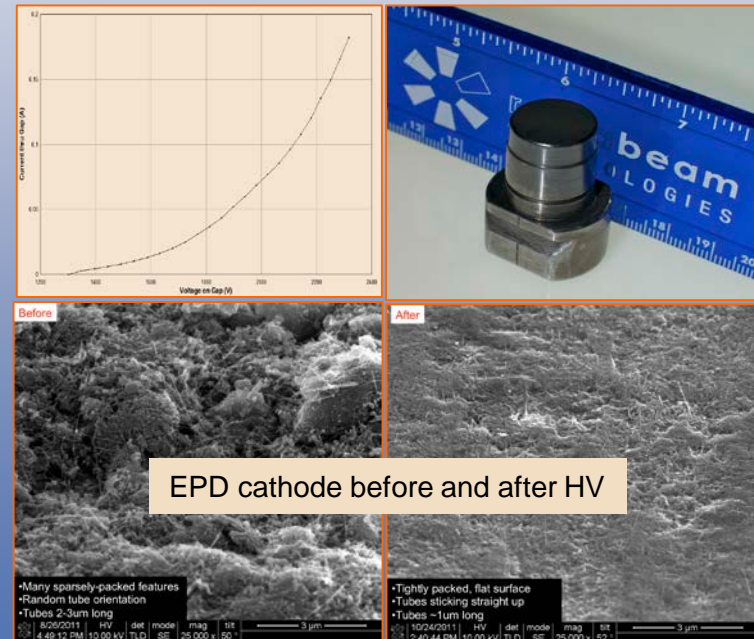
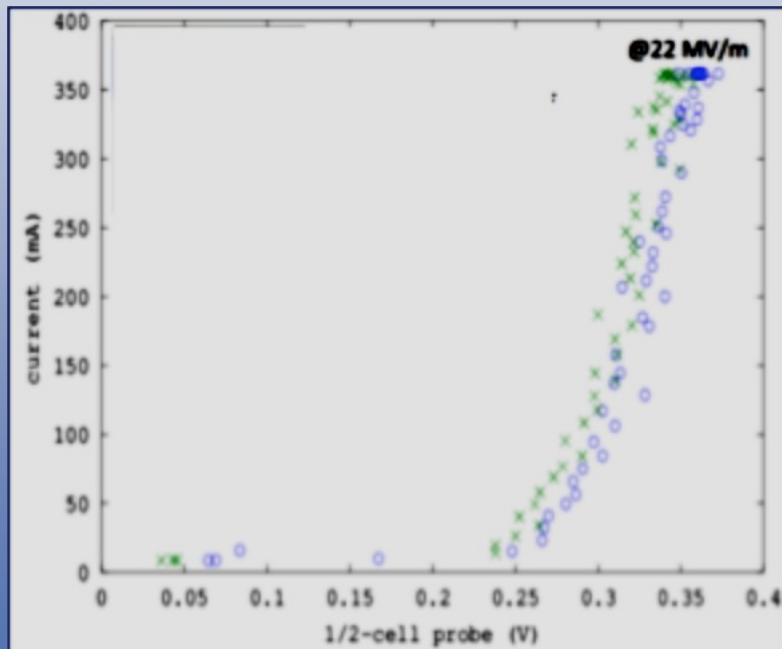


- Layer-by-layer Manufacturing (niobium)
 - There are multiple applications towards superconducting RF cavities, couplers, HOM dampers, etc.
 - Started developing SFF process for niobium

| Parameter \ Material | EBM Niobium | Wrought Reactor Grade Niobium |
|-----------------------------|-------------|-------------------------------|
| Density (g/cm^3) | 8.40 – 8.51 | 8.57 |
| RRR | 19 – 24.7 | ~ 40 |
| Vickers Hardness (GPa) | 0.82 – 0.86 | 0.76 - 0.85 |

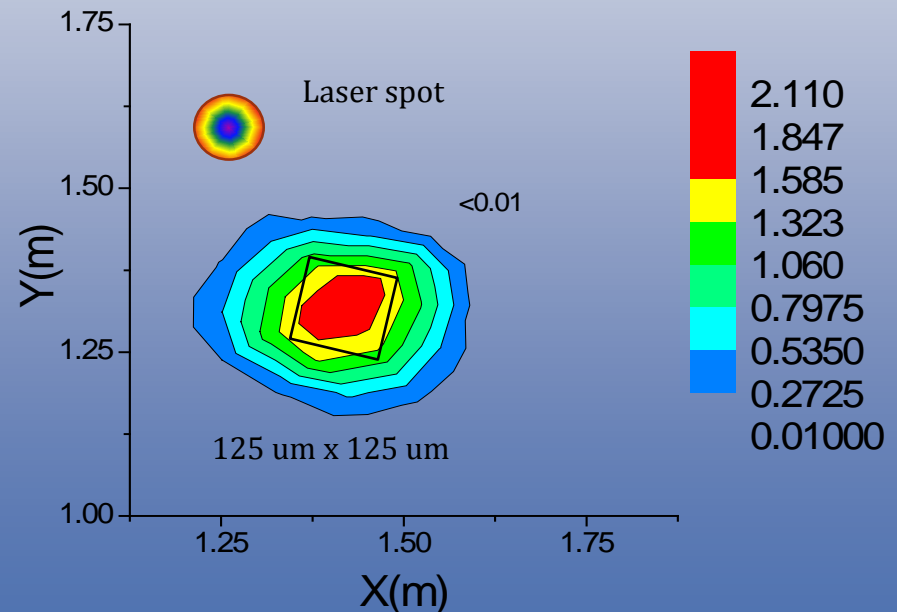
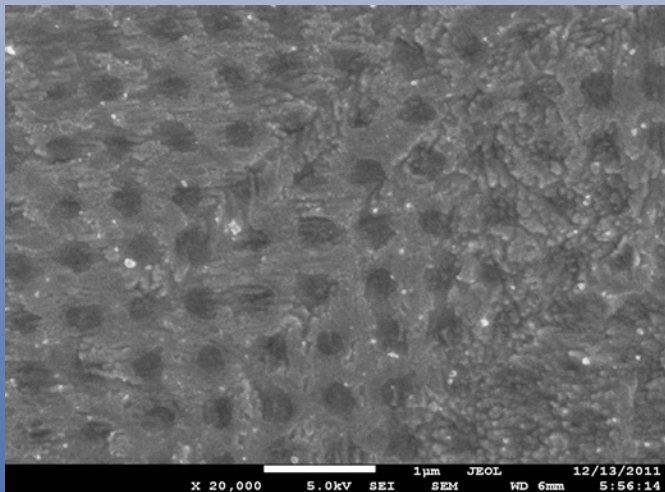


- Carbon Nanotube Cathodes capable of producing good current density with low thermal emittance
- Measured 300 mA field emission current (limited by beam loading)



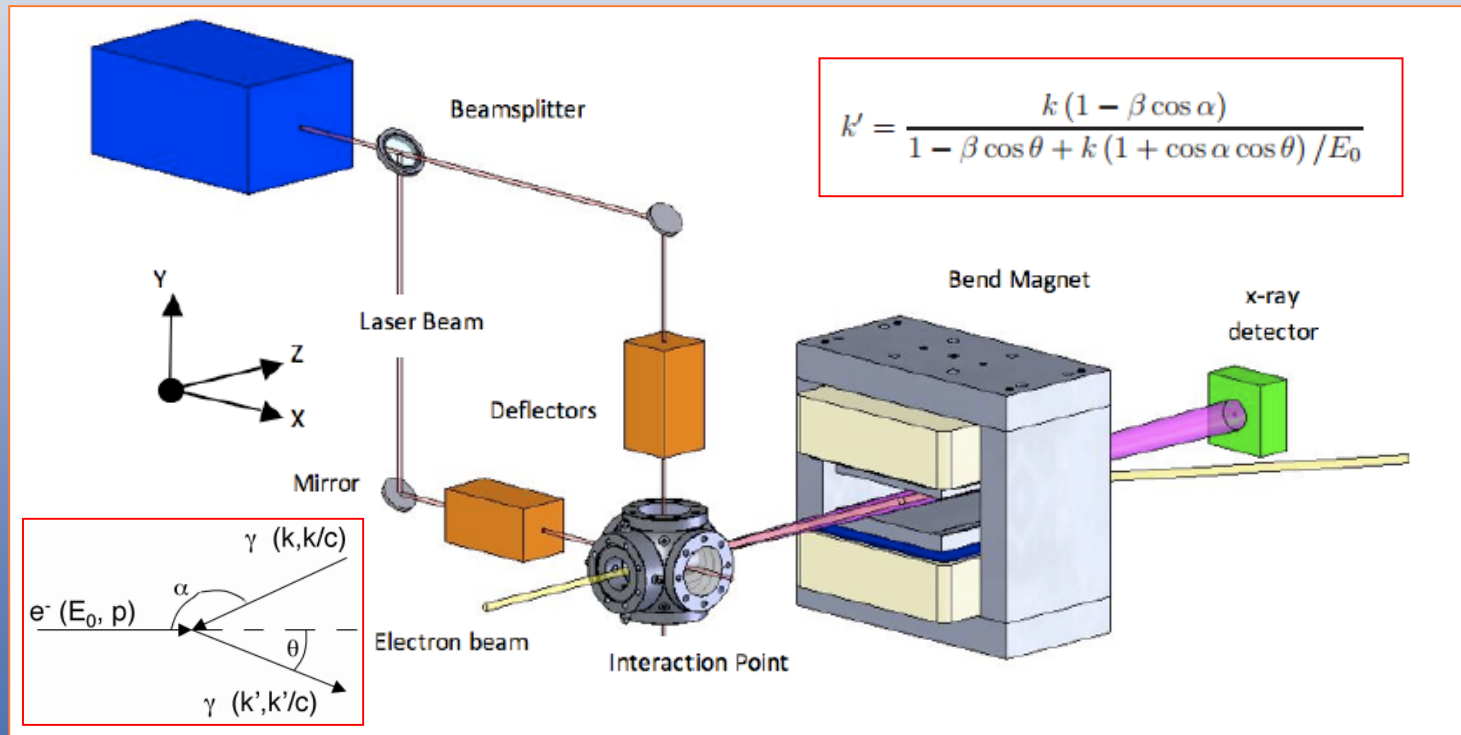
- DOE STTR with UCLA (P. Musumeci)
- Periodic nano-scaled surface patterns (metallic cathodes with enhanced surface plasmon resonance, improve multiphoton emission)
- 3000 times QE enhancement

R. Li et al., *PRL* **110**, 074801 (2013)

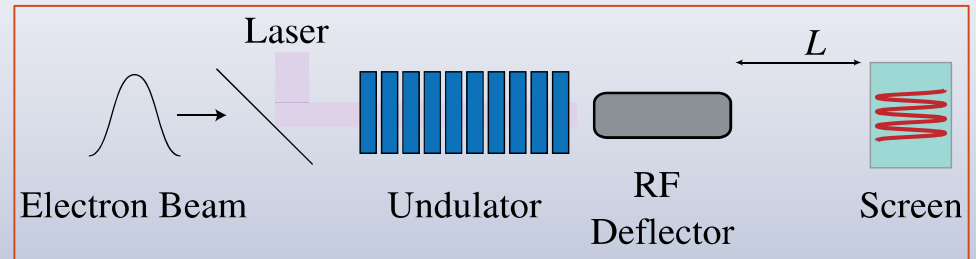


Laser Wire Scanner

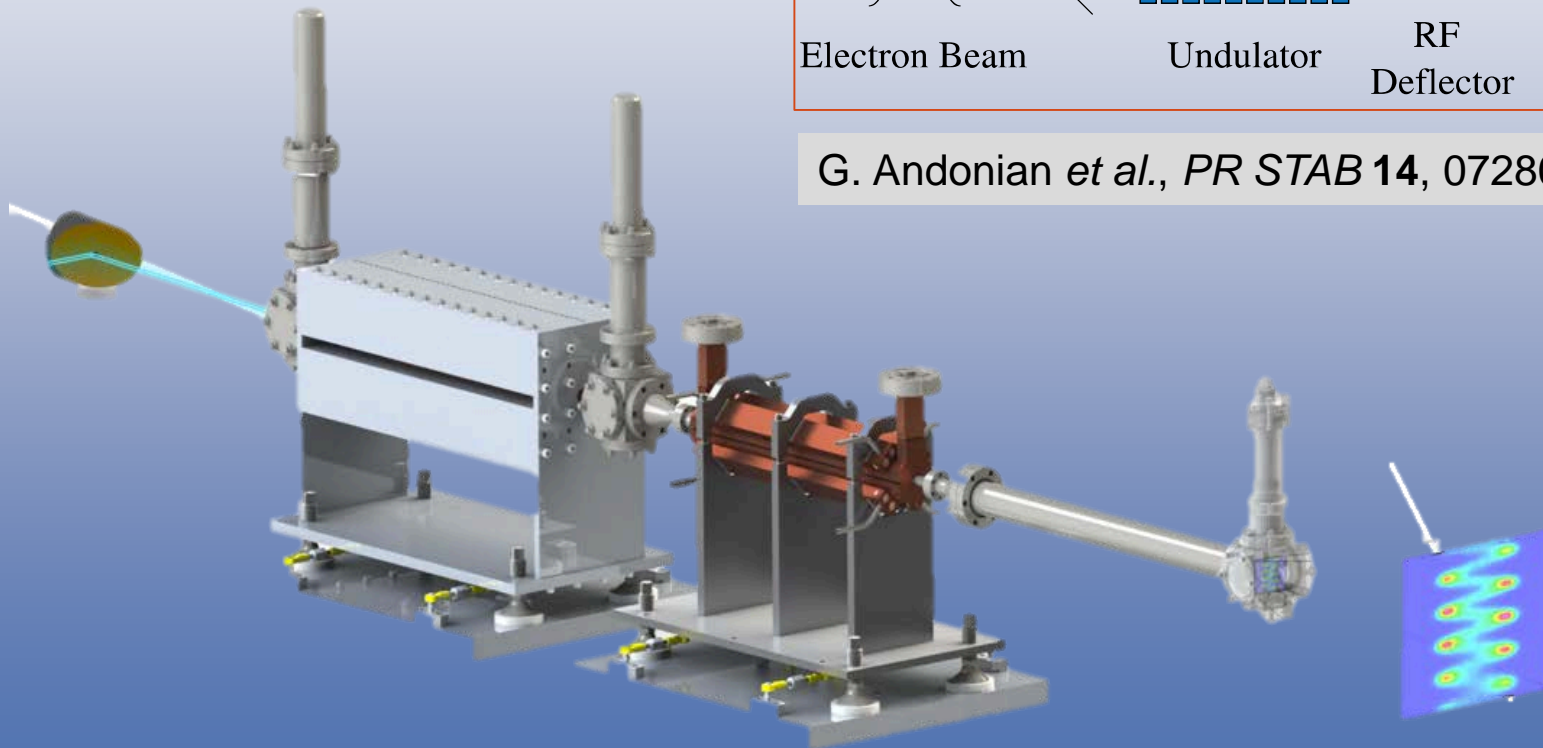
- Ongoing experiment at Cornell ERL
- Components (laser source, optical transport and transducer, *interaction chamber* and *X-ray detection system*)



- Enhancement to RF deflector
- Laser/e-beam interaction
- Sub-fs resolution

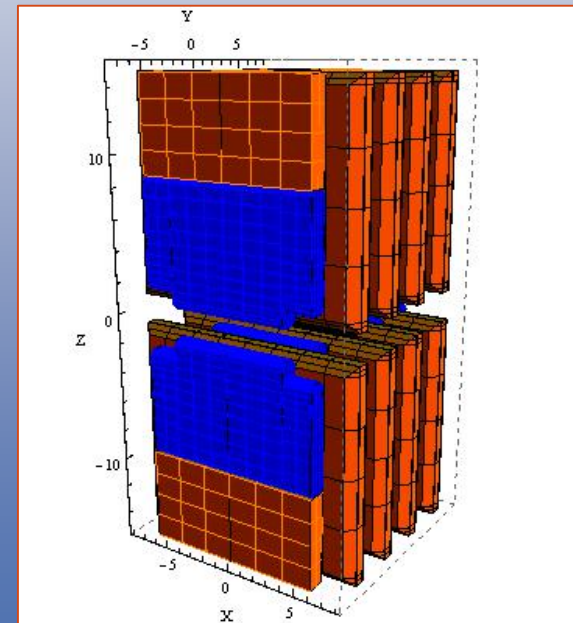


G. Andonian *et al.*, *PR STAB* **14**, 072802 (2011)

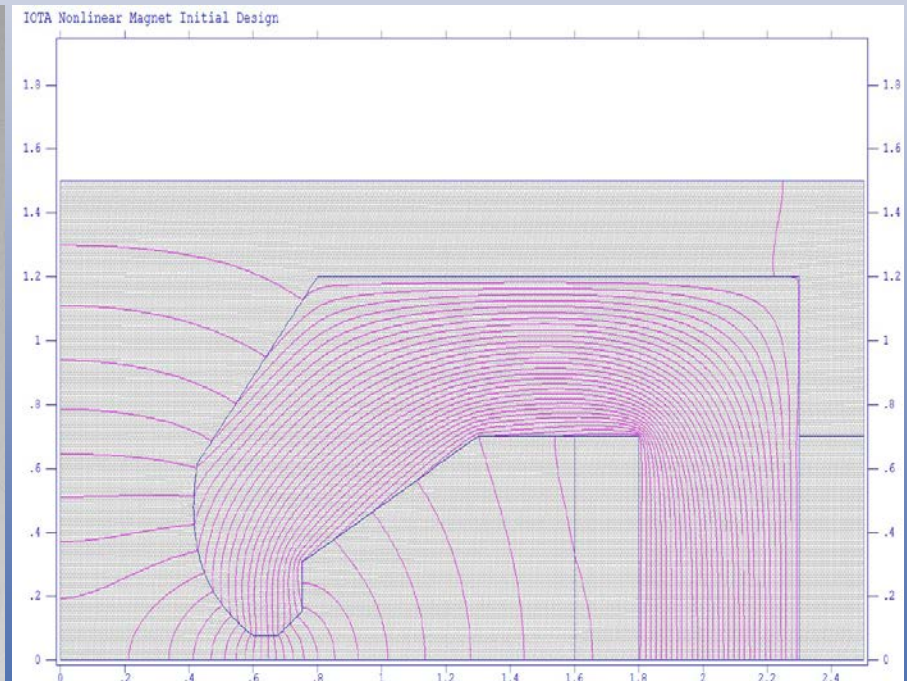
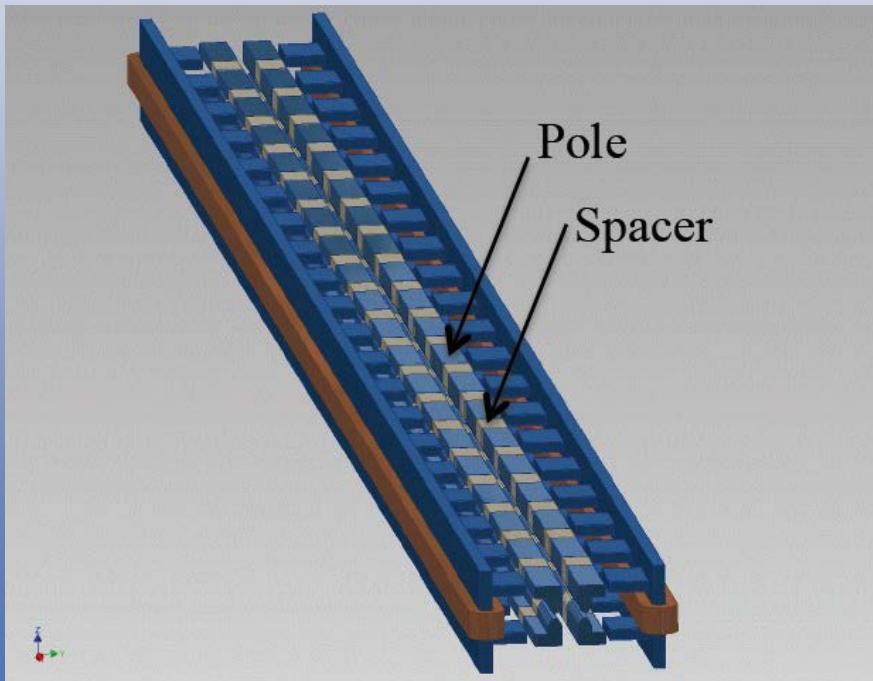


Short period undulator

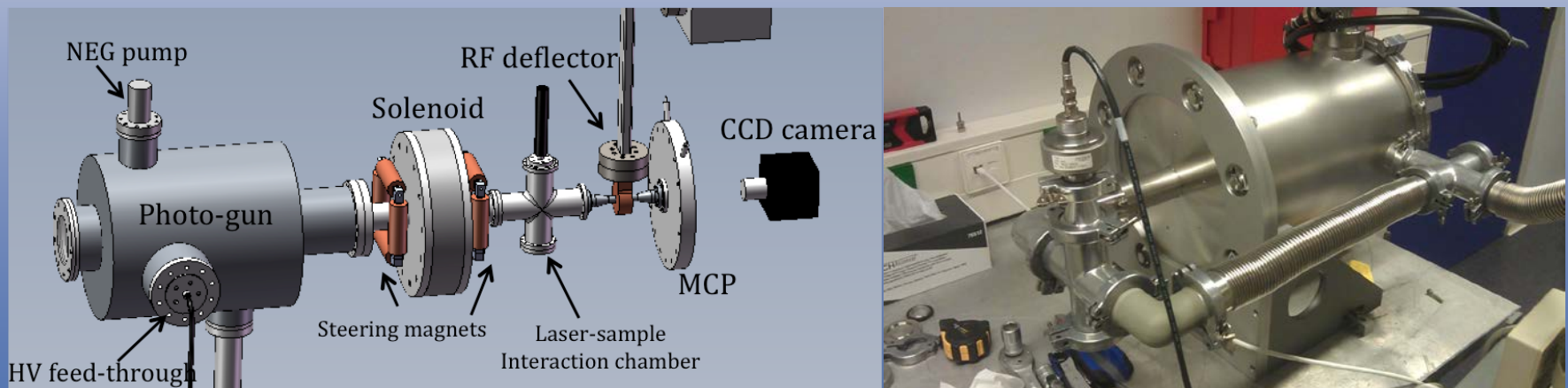
- Textured Dy has saturation inductance > 3 T (below 90°K)
- Combination of PrFeB magnets and Tx Dy pole may lead to an ultra short period undulator ($\sim 7\text{-}9$ mm), while maintaining normalized field strength, $K \sim 1$



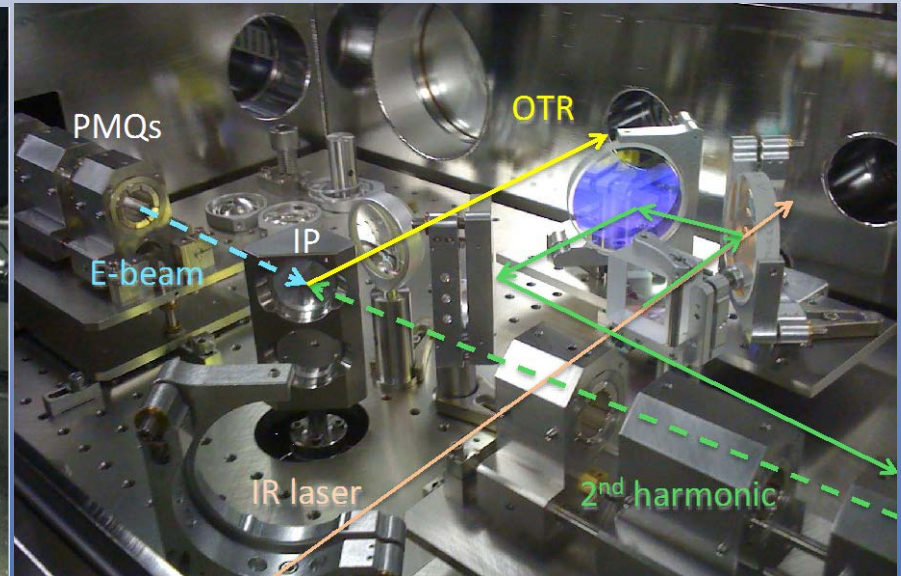
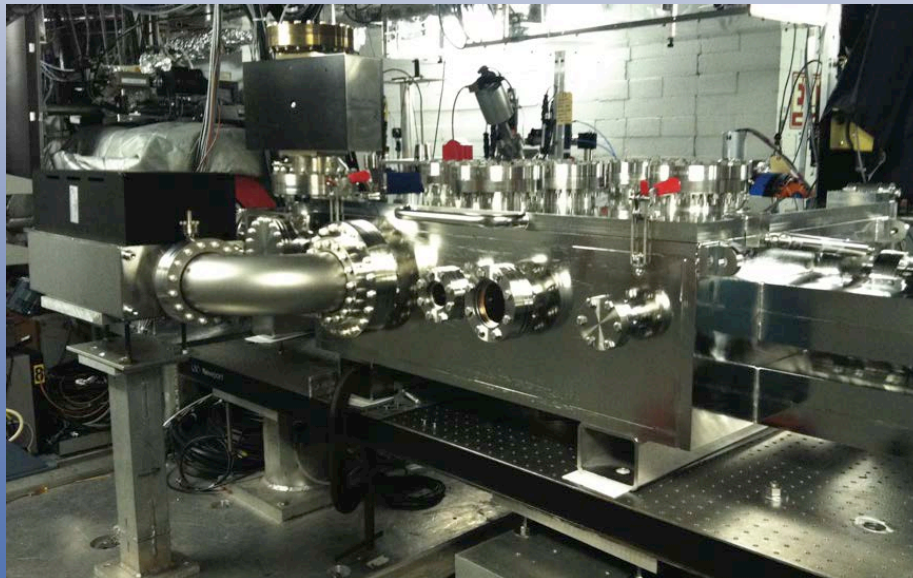
- Collaboration with Fermilab to develop novel magnetic lattice for storage rings
- 2 m device is split into 20 magnets (prototype in fabrication)



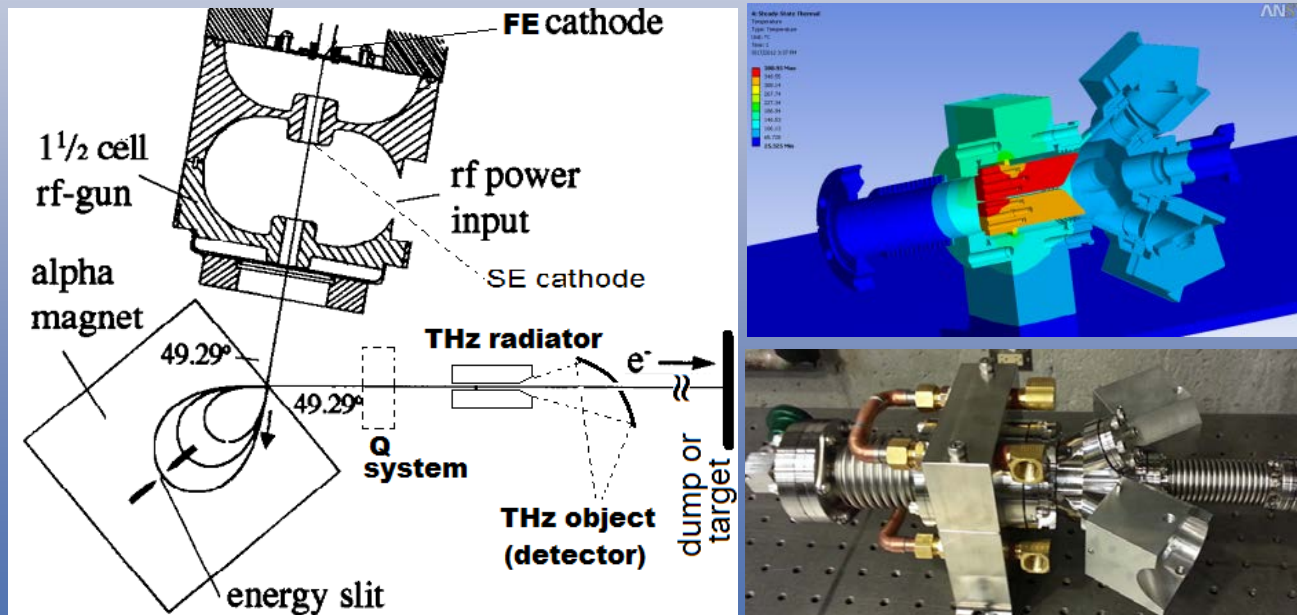
- Ultra Fast Electron Diffraction: Compromise between Conventional and Relativistic UED systems
- Possibility of performing the same type physics of current UED systems but cheaper and more compact (no fs-laser required)



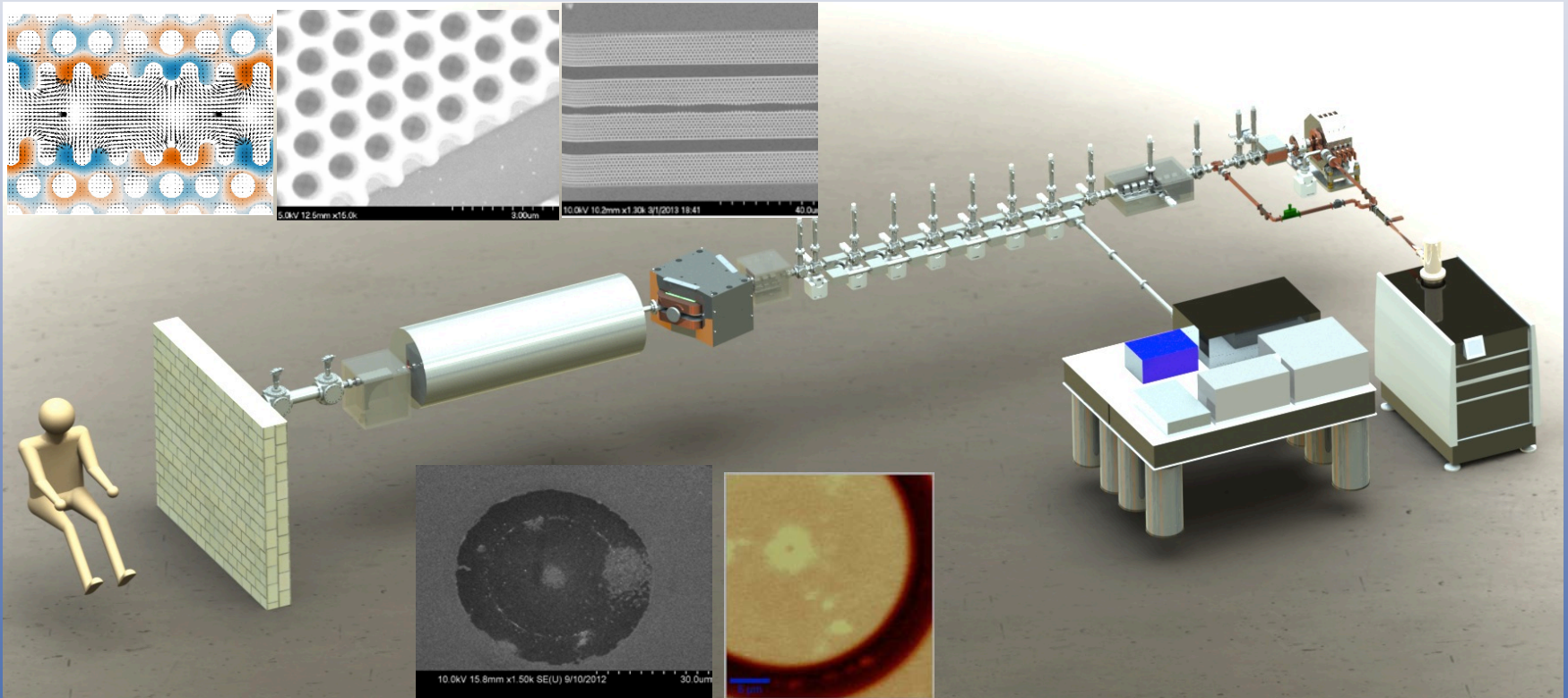
- Inverse Compton Scattering (ICS) gamma ray source
- High spectral brightness, directionality, tunability
- With the laser re-circulation, 10^{13} photons/s is feasible
- Conducted a pilot experiment at ATF-BNL



- Design and build a prototype of a dedicated THz source delivering over 10 W out-coupled power from periodic corrugated radiator
- E-beam spectral structure is formed by alpha magnet rather than photocathode (high average power)



- DARPA funded project (RBT-UCLA-Stanford-PSU-BNL)
- Room size hard X-ray Free Electron Laser



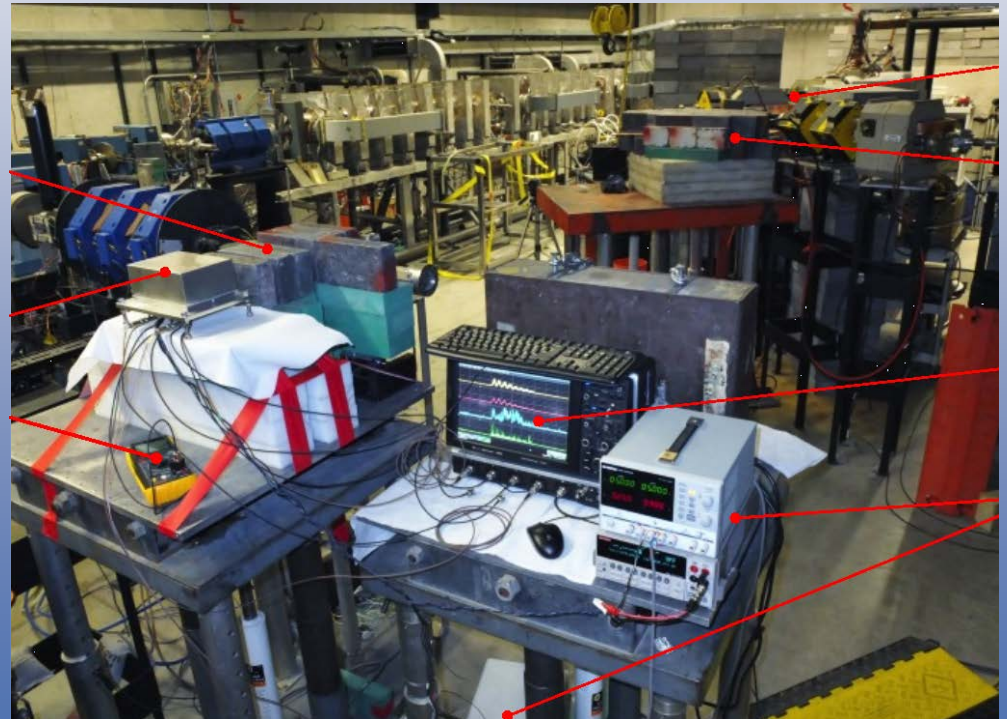
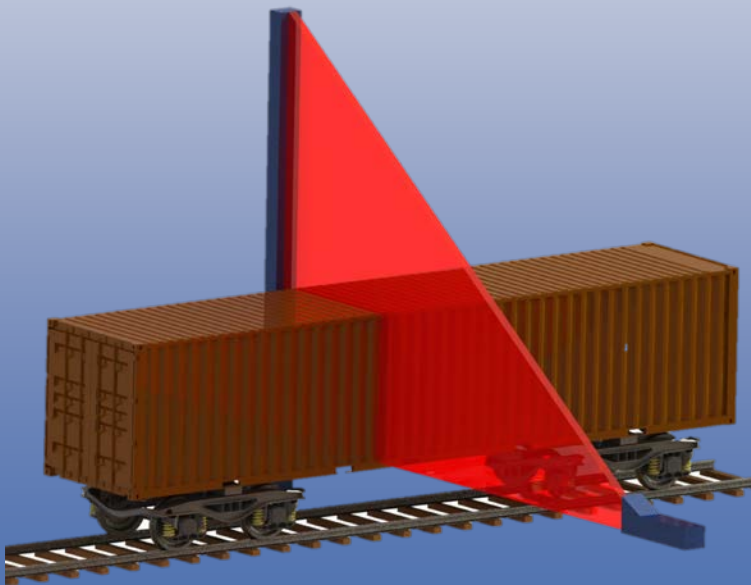
RF structures

- Designed, fabricated, and tested in-house
- L, S, C and X-band / multiple types

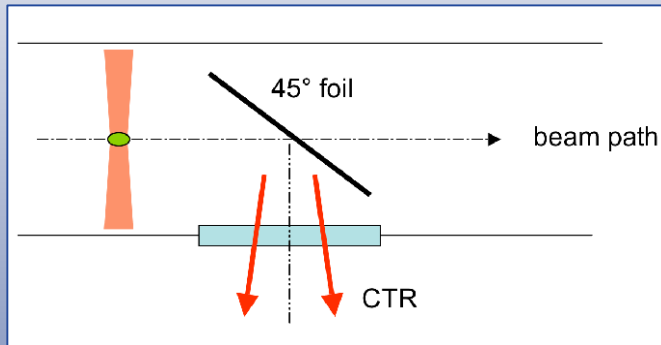


Cargo Screening

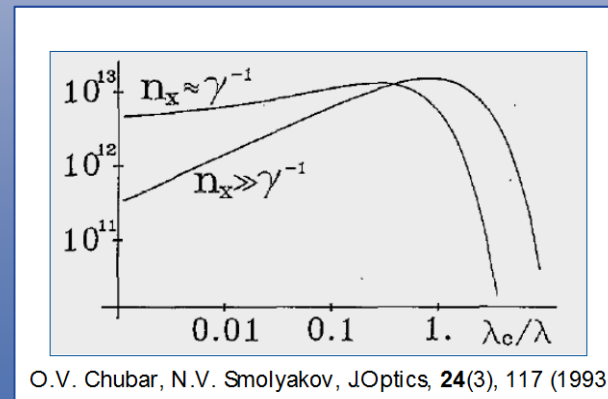
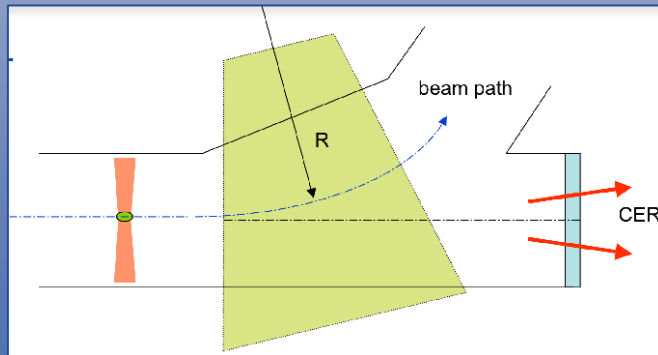
- ARCIS (Adaptive Rail Cargo Inspection System)
- Novel proprietary detection scheme to enable 100% detection at 45 km/h train speed, and at lower dose.



- Spectral analysis of coherent radiative processes allows to monitor longitudinal beam profile on a sub-picosecond time scale



$$P(\omega) = \frac{Q^2}{2\pi^2 \epsilon_0 c} e^{-\frac{\omega^2}{4\gamma^2}} \left(\frac{A l}{2\gamma c} \frac{d\omega}{\omega} \right) \frac{1 - e^{-\frac{\omega^2}{4\gamma^2}}}{1 + \frac{\omega^2}{\gamma^2}}$$



O.V. Chubar, N.V. Smolyakov, JOptics, 24(3), 117 (1993)