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Presented by T. Åkesson
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ABSTRACT

The results presented here are from the Jet-Calorimeter Working Group. A small-radius silicon calorimeter is suggested for a high-luminosity pp machine. Calorimetric limitations for measuring the kinematic variables in ep collisions are examined. The effects of beamstrahlung at a 2 TeV e^+e^- machine are estimated, and a detector for this machine is outlined.

1. INTRODUCTION

This working group was given the directive to study jet measurements with calorimetric techniques at three different future machines: i) a 20 TeV pp collider (the Large Hadron Collider, LHC); ii) a 1.1 to 1.3 TeV ep machine; and iii) a 2 TeV e^+e^- machine (the CERN Linear Collider, CLIC). The starting points are different for each of these three machines:

- i) The LHC (and the SSC) detector has been studied on several occasions [1, 2], and many important questions regarding both a non-defined calorimeter [1] and one having a rather conventional design [2] have been addressed and solved by the working groups concerned. The detector environment due to the machine is already known.
- ii) The detector at the ep machine had not yet been studied, and some of the main questions concerning the calorimeter limitations when measuring the scaling variables have had to be examined. The environment is also believed to be known.
- iii) The CLIC detector had not been previously studied, and the detector environment is not yet known.

The following approach was adopted:

- Investigate a new, technologically advanced detector for the pp case. Concentrate on the design.
- Using Monte Carlo and analytical calculations, examine the limitations resulting from the detector geometry and calorimeter resolution at the ep machine, when measuring scaling variables for charged-current interactions.
- Examine the detector environment at CLIC, and sketch a spectrometer.

This paper contains the following sections:

2. **Jet characteristics.** The properties of jets at these energies are discussed.
3. **The calorimeter Monte Carlo.** The Monte Carlo used for examining the detector performance is described.
4. **The small-radius Si calorimeter.** A new detector design for the LHC (SSC) is suggested and discussed.
5. **Dose to the U/Si calorimeter.** A calculation of the estimated radiation hazard at the LHC is presented.
6. **Performance of the small-radius calorimeter.** The performance of the suggested detector is demonstrated for a test-case.

7. **Forward calorimeter and total energy measurement.** The total energy measurement and calorimetry in the high-radiation level of the forward region are discussed.
8. **Requirements for ep detectors.**
9. **The problem of beamstrahlung and c.m. energy smearing in e^+e^- collisions.** Problems induced by beam-beam interaction at CLIC are discussed.
10. **The e^+e^- detector.** A detector for CLIC is outlined.
11. **Conclusions.**

2. JET CHARACTERISTICS

Many of the phenomena that will be of primary interest at future accelerators will be observable only in terms of final-state jets, e.g. new massive states are often expected to decay into high-energy quarks and gluons giving rise to jets of particles. One would therefore like to measure the four-vectors of jets and, for example, to search for such new states through resonances in the invariant masses of combinations of jets. In order to assess how well this can be done using calorimetric techniques, it is important to have a reasonable estimate of the basic jet properties, since the calorimeter response will depend, for instance, on whether the jet energy is carried by a few hard particles or many soft particles. The angular width of a jet is also of interest in relation to the granularity of the calorimeter. We have thus made a detailed study of such jet properties, reported separately in Ref. [3], and summarize a few of the main results here.

Models for the perturbative evolution of the jet have evolved considerably in the last few years. The treatment in terms of a dynamical simulation, using the QCD parton cascade approach giving rise to multiple gluon emission, has been found to produce sizeable effects relative to the available exact matrix element calculations at low order. Combined with phenomenological models for the non-perturbative hadronization process, such as the string or cluster decay models, the perturbative cascade approach has been shown (see references in [3]) to be in good agreement with observations at the highest e^+e^- energies and at the CERN $p\bar{p}$ Collider. This provides a good starting point for realistic extrapolations to future energies, where gluon radiation from highly virtual hard-scattered partons will be abundant. This is further supported by the generally good agreement between different such models, as well as by some comparisons with analytical QCD calculations.

In order to produce useful jet properties, the concept of a jet has to be defined in an experimentally realistic way; theoretical parton-level results are only of very limited value for our needs. We therefore base our results on a currently used jet algorithm in terms of the energy flow in an idealized, but realistic, calorimeter. The calorimeter granularity and the basic jet-width parameter do, in fact, influence the number of reconstructed jets as well as their detailed properties. However, at the TeV energy scale we find a small sensitivity to many other parameters, such as whether jets are reconstructed by summing cell energies or cell 'momentum vectors'.

The hardness of a jet can be illustrated by the property of 1 TeV quark jets (at CLIC) to have 50% (10%) of their energy carried by particles having $E > 80$ (300) GeV. The width of such jets is shown by 50% of the particles and 50% of the energy within 3° and 2° , respectively, of the reconstructed jet axis. The charged-particle multiplicity is expected to be around 25 for such a jet and 78 in the whole event. In terms of longitudinal fragmentation, gluon jets are considerably softer than quark jets—but not necessarily much wider—at very large energies.

The measured mass of a jet depends both on the virtual mass of the parton emerging from the hard process, which then gives rise to the jet evolution, and on how much of the resulting jet cascade is included in the reconstructed jet, which depends on the size of the jet cone used in the algorithm. It is not possible to find heavy-quark jets, e.g. top, just from the reconstructed jet mass, since off-shell light quarks will in fact give rise to a similar jet-mass distribution. Because of this, and of the resulting gluon bremsstrahlung, the general properties of t-quark jets will also not differ much from light-quark jets at this energy scale. A distinctive top signature is provided by leptons from a semileptonic decay; however, this requires that a sufficiently large p_T be demanded in order to eliminate leptons from decays of lighter flavours.

3. THE CALORIMETER MONTE CARLO

A simple parametrization of the hadronic showers was used to simulate the calorimeter response. The simulation used an empirical parametrization [4] for the longitudinal shower development and a Gaussian distribution for the transverse energy spread. The width σ of the transverse size of the hadronic shower has a linear growth for the first 1.5λ and then stays constant. The σ of the transverse size of the electromagnetic shower has a linear growth for the duration of the shower. The starting point of the shower was generated with an exponential distribution with the absorption length λ for hadronic showers. The energy loss of charged particles between the beginning of the calorimeter and the starting-point of the shower was taken into account. The calorimeter response to this dE/dx loss is amplified by a μ/e ratio = 1.3. The response to the energy deposition of the hadronic shower is suppressed by the measured asymptotic e/h ratio (1.0).

The geometry of the detector was coded using the GEANT3 package [5].

The parameters were tuned to agree with UA2 test beam data [6], with π scans across the face of a calorimeter. The calorimeter for the test-beam set-up consists of three slices of the UA2 central calorimeter [6] corresponding to an array of ten cells in θ by three cells in ϕ . The cell size at the front face of the calorimeter is $\approx 10 \text{ cm} \times 15 \text{ cm}$. The calorimeter is divided into three longitudinal sections of 0.5, 2, and 2 nuclear absorption lengths, respectively.

The energy flow in the θ direction was used to tune the transverse width in the shower parametrization. The results are shown in Fig. 1 for different beam impact points θ_{beam} . In order to check that the fluctuations in the transverse shower development were correctly simulated, the shower energy weighted centre was calculated: $\Theta = \Sigma E_i \theta_i / \Sigma E_i$. The r.m.s. of Θ was used as a measure of the fluctuations. The results for different values of θ_{beam} are given in Table 1. The fraction of energy deposited in the different longitudinal compartments was used to tune the longitudinal shower parametrization (energy-independent) to agree with 10 GeV/c pion data. However, this did

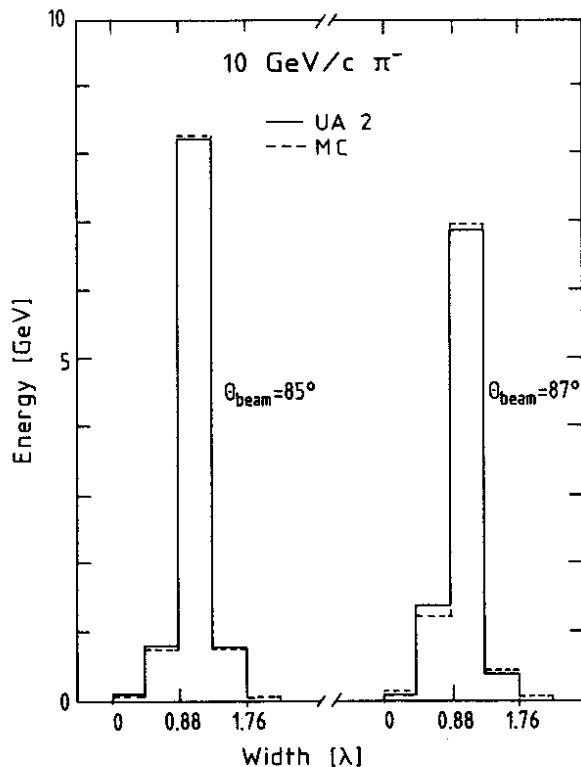


Fig. 1 Comparison of the lateral hadronic shower-size given by the UA2 test-beam data [6] with that of the simulation program

Table 1

The r.m.s. of energy-weighted centres

θ_{beam} ($^{\circ}$)	r.m.s. of Θ	
	Data	Monte Carlo
85	1.33	1.31
87	1.43	1.47
89	1.77	1.65

not give a good fit to higher-energy data, and more work would be needed to produce an energy-dependent parametrization. In conclusion, the Monte Carlo should give a reasonable simulation of the transverse shower spread, but it contains only a very crude treatment of the longitudinal shower development. For the test case addressed in Section 6, a realistic simulation of the transverse shower spread is, of course, more essential.

4. THE SMALL-RADIUS Si CALORIMETER

4.1 Introduction

Previous hadron collider studies (Lausanne and SSC Workshops) [1, 2] have examined hadron calorimeters based on scintillator or liquid-argon readout. The UA1 upgrading program is pushing warm-liquid readout from the status of idea to an actual demonstration of technical feasibility [7]. This study has chosen to use silicon as the readout medium in a uranium-plate sampling calorimeter, based on the potential of this material for stable electronics-limited gain calibration, simple mechanical assembly with few dead zones, and an almost unlimited segmentation potential. The pros and cons for silicon are listed below:

Advantages	Disadvantages
Absolute gain for the sampling medium	Small sampling fraction
Gain adjustment and monitoring by radioactive sources	Expensive sampling material
Non-saturating readout, so sources give absolute energy scale	Susceptible to radiation damage
Fast charge collection	
Fine lateral and longitudinal segmentation, easy and feasible	

4.2 Calorimeter performance requirements

For hadron calorimetry at the LHC or at other ultra-high-energy colliders, the exact matching of calorimeter response for electromagnetic and hadronic shower components is crucial if we are to avoid a non-linear variation of energy resolution with the number of sampling charges. The constant term in the energy resolution function (among other effects) arises from departures from the ratio $e/h = 1.0$, where e/h is the ratio of the response to electrons and hadrons of the same energy that is incident on the calorimeter [8]. Any non-zero constant term will limit the energy resolution to a few percent at energies of several hundred GeV, rather than give the expected \sqrt{E} improvement. A recent study [8] (exploiting the original ideas of Ref. [9]) of the role of fission neutrons in compensating for fluctuations in nuclear binding-energy losses during hadron cascades, has demonstrated the fundamental need to detect low-energy fission and/or spallation neutrons in order to achieve the ‘compensation’ condition, $e/h = 1.0$. This requires the presence of an optimal density of protons in the system to transform neutron kinetic energy into a signal which can be detected in the sampling medium. In order to achieve this for low-energy fission neutrons, the protons must be in intimate contact with the sampling medium because of the short proton range. In scintillator this occurs automatically. For liquid-argon readout, there is no compensation because there is no hydrogen — it is probable that not enough methane can be added as a dopant to achieve this compensation [10].

For silicon sampling the question is how to introduce hydrogenous material. Bare U/Si calorimeters would have $e/h > 1.1$ according to Ref. [8]. However, the range of recoil protons is long enough so that covering the silicon detectors with a thin polyethylene film (100 μm) should give enough neutron conversions to produce compensation. A fact that is crucial to this assumption is that silicon responds linearly to the slow protons produced, whilst most other media saturate and see only about 20% of the actual recoil proton energy. An initial examination of this possibility for the model described in Ref. [8] indicated that indeed one can achieve $e/h = 1.0$ in a uranium/silicon calorimeter by this means.

In order to evaluate the calorimeter physics potential, a simulation has been made for the process $W \rightarrow \text{jet} + \text{jet}$. The calorimeter simulation program used for this purpose is described in Section 3, and the result of the simulation is given in Section 6.

4.3 Silicon calorimetry

There is already a great deal of information available on silicon readout of electromagnetic sampling calorimeters. In this case, the neutron response is irrelevant. The arguments given for using silicon rather than other sampling media are

- i) high effective density, leading to good shower confinement;
- ii) good long-term gain stability, calibrated absolutely by radioactive sources—in nuclear physics applications, γ -spectroscopy detectors routinely maintain a gain stability of better than 0.3%, limited not by the silicon itself but by electronic gain stability and calibration;
- iii) simple mechanical assembly considerations.

The data from these tests strongly support the view that silicon detectors are an excellent choice for stable calorimetry. Very little ($< 1\%$) change was observed over months of operation of a $24X_0$ W/Si electromagnetic calorimeter using undepleted, low-resistivity silicon detectors. The energy resolution was found to be $\sigma(E)/E = 17.6\sqrt{(\tau/E)}$, where τ is the sampling frequency [11]. Based on these studies, the SICAPO Collaboration is constructing a prototype of a U/Si hadronic calorimeter with which to study the conditions required for a compensating silicon hadron calorimeter [12]. The active silicon area of the calorimeter will be 6.5 m^2 .

Our working group has concentrated on several basic questions regarding the design and performance of a Si sampling calorimeter:

- i) What is the minimum inner radius for the calorimetry, compatible with the aim of reconstructing high-energy massive states decaying into quark jets?
- ii) What is the minimal segmentation, lateral and longitudinal, which will give good jet reconstruction potential with minimal overlap confusion?
- iii) What electromagnetic segmentation can be achieved?
- iv) Can one make a hermetically sealed calorimeter?
- v) What is the radiation environment? Can silicon survive?
- vi) What would be the cost of a Si calorimeter?

4.4 COSICA — The Compact Silicon Calorimeter

The idea behind the small inner radius is that a calorimetric jet detector does not need an inner tracking chamber in order to do TeV-mass-scale jet physics. If the major job of the detector is to measure jet energies and angles in an optimal fashion and to provide strong lepton identification, then it seemed to us that a compact, high-density calorimeter starting close to the beam would have numerous advantages. We expect that it will be absolutely necessary to incorporate a microvertex detector to isolate the interaction point, and we suggest that a compact transition radiation detector (TRD) [13] should follow immediately to give a quick electron tag for triggers. It is assumed that these two devices will occupy the first 20 cm of the radius from the beam line. Thus the electromagnetic section of COSICA begins at a 20 cm inner radius. The basic design is a cylinder with end caps, since hermeticity is needed for all $\theta > 10^\circ$, according to the Working Groups on Standard Theory Physics and on New Physics. This simple design idea is modified slightly in the actual calorimeter geometry shown in Fig. 2.

This calorimeter layout has the barrel region covering angles down to 30° . The effective variation in plate thickness is then a factor of 2, going from 90° to 30° . This worsens the expected energy resolution (because of sampling fluctuations) from $0.46/\sqrt{E}$ at 90° to $0.53/\sqrt{E}$ at 30° according to Ref. [8], but since the energy will increase, this seems to be acceptable. The two additional barrel segments at smaller angles are chosen so that the

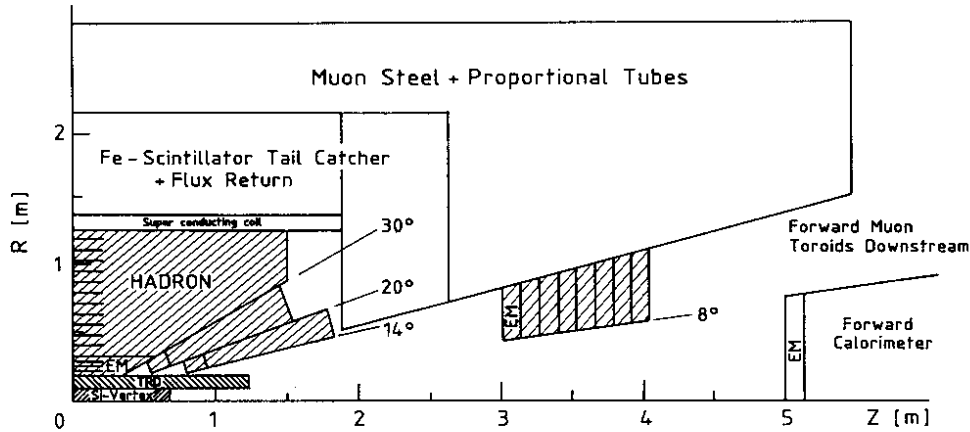


Fig. 2 COSICA — The COMPACT Silicon CALorimeter. The figure shows a complete jet calorimeter apparatus for the LHC: COSICA (shaded area) plus a central vertex detector and TRD, with external magnet coil and muon steel for 4π coverage.

maximum variation of effective plate thickness is less than a factor of 2. The limit to the angular coverage using the high-quality U/Si calorimetry is at 7° , owing to the radiation level near the beam pipe; this will be discussed later.

A calorimeter for an LHC detector must meet two fundamental conditions: the construction cost must be acceptable, and its operating lifetime in the LHC (SSC) radiation environment must be long compared with one operating year at full luminosity. The fulfilment of these requirements is discussed in later subsections.

4.5 Electromagnetic section

The proposed parameters are given in Table 2. The lateral segmentation in the electromagnetic section is $2\text{ cm} \times 2\text{ cm}$ cells, and the total depth is $20X_0$. Because high-energy electromagnetic showers are much more sharply

Table 2

Parameters for the Si calorimeter

	Electromagnetic section	Hadronic section
Absorber	2 mm U	4 mm U
Readout	0.4 mm Si + 0.1 mm CH ₂	0.4 mm Si + 0.1 mm CH ₂
Cell thickness	2.5 mm	4.5 mm
Longitudinal segment	8 cells/ $5X_0$	13 cells/ 0.5λ
Number of segments	4	12
Transverse cell size	2 cm \times 2 cm	2 cm \times 2 cm
Silicon strip		
Position sample:		
depth	(5, 10, and 20) X_0	(0.5, 1.0, and 1.5) λ
pitch	0.5 mm	0.5 mm
Energy resolution	15%/ \sqrt{E}	46%/ \sqrt{E}
e/h ratio	1.0	1.0
Spatial resolution	0.2 mm	2 mm

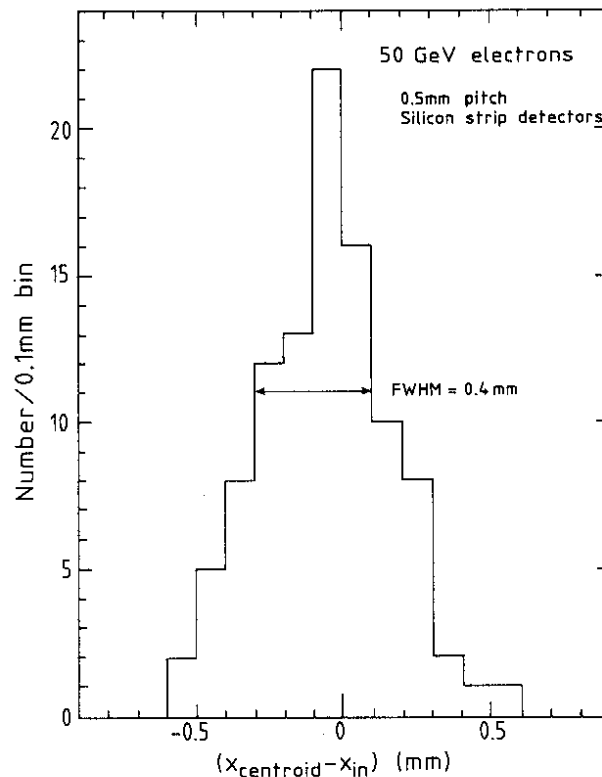


Fig. 3 Electron position accuracy at $5X_0$ sampling depth using $500 \mu\text{m}$ pitch silicon detectors. Comparison of the charge-weighted centroid with the actual input position for 100 showers from 50 GeV electrons, using EGS [14].

defined than a 2 cm cell, especially in the first $10X_0$, the spatial resolution needs to be improved. We propose to include silicon strip detector layers at $(5, 10, \text{ and } 20)X_0$ to give submillimetre spatial resolution on, for example, the electron position. This, together with a fine-grained TRD [13], should allow the observation of electrons within a dense particle environment. The electron angular resolution in this device will be 1 mrad, whilst a typical jet will have 50% of the energy flux in a cone angle of 50 mrad, carried by 5–10 leading particles [3]. Figure 3 shows an EGS [14] simulation of the position error on 50 GeV electrons in one projection at the $5X_0$ depth sampling plane. The FWHM is 0.4 mm, so this method of isolating electrons seems to be quite promising. The SICAPO Collaboration is carrying out some experimental studies along these lines for a HERA detector. Note that these sampling planes considerably reduce the effective cell size of the electromagnetic section. Rather than calculate $\delta\eta\delta\phi$ from the $2 \text{ cm} \times 2 \text{ cm}$ segmentation, the two-shower separation area should be used. For electrons of energies above 50 GeV, 90% of the shower energy is contained within $\pm 2 \text{ mm}$, according to the EGS. Thus, taking 5 mm as a conservative two-shower separation distance, the electromagnetic section has an effective segmentation of $0.02 \times 1.5^\circ$, rather than $0.08 \times 6^\circ$ for the full $2 \text{ cm} \times 2 \text{ cm}$ area.

4.6 Hadronic section

The hadron segmentation is $2 \text{ cm} \times 2 \text{ cm} \times 0.5\lambda$ for the first six absorption lengths, then $10 \text{ cm} \times 10 \text{ cm} \times 1\lambda$ for three additional absorption lengths. The silicon section is followed by an Fe/scint. tail-catcher of magnetized iron that also serves as the first part of the muon detector. This fine segmentation is unusual but very advantageous for a small-radius device, and circumvents the complication of building a projective device. With fine-grained longitudinal and lateral sampling, the energy-weighted centroid of the shower at each cell is readily calculated and the shower direction defined. Results of a simulation will be presented later.

In a U/Si calorimeter the additional electronics costs of making fine segmentation are small compared with the cost of the silicon detectors themselves; but the pattern recognition benefits are enormous, as demonstrated in Section 6. For this detector the segmentation in Table 2 gives $\delta\eta\delta\phi = 0.05 \times 3^\circ$ after the first hadronic sampling section ($r = 41$ cm, depth = 1.12λ).

4.7 Costs

Although it is premature to estimate the overall cost with any degree of reliability, we want to ensure that the proposed device is not 'obviously prohibitively expensive'. To estimate this cost, we summarize the components in Table 3. The amounts given in Table 4 include those for the silicon detectors, cables, and readout, as far as the anticipated analog pipeline out to the trigger/readout electronics. They do not include any digitization cost nor the

Table 3

Components in the barrel region of the Si calorimeter.
(The end caps increase these requirements by 50%.)

	Electromagnetic section	Hadronic section
Inner radius	20 cm	34 cm
Outer radius	34 cm	129 cm
Silicon area:	82 m ²	1320 m ²
readout channels	26,000	158,000
microplex chips	204	1250
SSD area:	10 m ²	11.5 m ²
readout channels	15,000	18,500
microplex chips	120	150

Table 4

Cost of the Si calorimeter

Estimated cost parameters:		
Silicon detectors:	SF 2 per cm ²	
Silicon strip detectors:	SF 8 per cm ²	
Microplex chips, preamps., and cables:	SF 20 per channel	
Uranium plates are not included.		
	Barrel (in MSF)	End caps (in MSF)
Detector cost	28	13
Readout	4	2
Silicon strips	2	1
Strip readout	1	0.5
Total	35	16.5

cost of the uranium plates. The assumption is that the cost of the Si detector for COSICA will decrease from the SF 6 per cm^2 at present being paid for the SICAPO devices, to SF 2 per cm^2 . This reduction assumes that the cost of the bulk silicon is reduced as well. For the readout we use microplex chips [15, 16] at SF 20 per channel, including cabling and on-board radiation-hardened preamplifiers to drive 2 m of cable out to the microplex chips. As cited in Table 3, this detector requires 2100 m^2 of silicon detectors. This is a factor of 40–60 more than the overall needs of current projects. Clearly, good industrial engineering techniques will be needed, but large-scale production of semiconductors is quite usual nowadays. The investment in silicon is MSF 41 for pad detectors, and a further MSF 3 for silicon strip detectors. The 326,000 readout channels take 2580 microplex chips. Costs are estimated at MSF 7.

4.8 Radiation damage

Can the silicon survive just outside this enormous radiation source? Whilst there is much experience of radiation damage to silicon, very little of it is relevant to calorimetry. Most studies have concentrated on the increase in leakage current under radiation dose. The majority of experiments have used fully depleted detectors made with high-resistivity silicon—the damage is worse, the higher the resistivity.

The only studies that measured the energy resolution of a detector before and after radiation exposure were done at CERN. Two detectors, one of $3.7 \text{ k}\Omega\cdot\text{cm}$ and the other of $9 \text{ k}\Omega\cdot\text{cm}$ resistivity, were exposed. The first survived a dose of $0.7 \times 10^3 \text{ Gy}$ with little effect; the other became unusable for calorimetry at a dose of 10^4 Gy [17]. A similar, earlier exposure of a low-resistivity device indicated a safe operating dose for calorimetry of at least $2.5 \times 10^3 \text{ Gy}$ [18].

The radiation dose for COSICA has been simulated using the CERN radiation safety program FLUKA [19]. The procedure is described in Section 5, and gives the dose corresponding to 10^7 s of operation at a luminosity of $10^{33} \text{ cm}^{-2} \text{ s}^{-1}$, or one machine-year of good operation. As one would expect, the end caps receive the highest dose. The limiting dose of $2.5 \times 10^3 \text{ Gy}$ in the end caps was reached at $\theta = 7^\circ$. Translating this into the apparatus shown in Fig. 2, the highest radiation dose is given to the corners of the two tilted segments closest to the beam. For this design, the dose at these corners is less than the fatal limit. Most of the detector receives a much lower dose. Therefore, any radiation damage will be highly local, and good monitoring, using radioactive sources placed on the detector and monitored during ‘dump and fill’ periods, will give a continual record of the resolution of the various detector segments. In this way any damage can be caught during the early stages and a replacement scheme can be implemented for a few detectors.

There is still one unknown factor. In a U/Si calorimeter, each high-energy ($> 100 \text{ GeV}$) particle generates several thousand low-energy neutrons that form a ‘gas’ percolating through the detector for distances of the order of several interaction lengths. One of these neutrons may traverse many silicon layers. Neutrons of energy as low as 1 keV can produce dislocations in the silicon lattice. Therefore there may be enhanced radiation damage, which is not included in the FLUKA model. It is vital that this effect is looked into experimentally as part of an overall study of the use of silicon detectors for hadron calorimetry.

4.9 Calorimeter performance

We described the calorimeter Monte Carlo used in Section 3. This program was used to simulate this calorimeter’s response to jets from the decay sequence $H \rightarrow W^+ + W^- \rightarrow 4 \text{ jets}$, where the Higgs is produced at rest. Higgs masses of 0.6–1.0 TeV were used, and W angles of 45° and 90° from the beams were compared. The simulation, described in Section 6, gives a resolution of 8.5% in the W mass for 90° incidence, so the compact nature of this calorimeter does not cause any problems when making a very good reconstruction of high-energy W decays. As the polar angle of the W is decreased, the resolution worsens somewhat because of the non-projective geometry. However, the effects are not large and can be reduced by a more sophisticated jet algorithm. The simulation shows that this device will do an excellent job of jet separation and reconstruction.

This detector has other useful features for LHC physics. We propose to insert three additional silicon strip layers in the hadronic calorimeter. One use for these layers is to look for non-showering tracks that stay, for two interaction lengths, within the trajectory limited by multiple Coulomb scattering. This would give an early indication of a muon and may be useful for trigger schemes. Another, more speculative, application of these layers could be that of giving greatly enhanced position information about jets. In the experimental study of hadron shower development in uranium [20], it was noticed that the total ionization peak, monitored by dosimeters, was very narrow—only a few millimetres FWHM. The fission product distribution, on the other hand, had a width characteristic of an interaction length. This suggests that the electromagnetic component of high-energy showers, carrying typically 50% of the incident energy for high-energy particles, remains tightly collimated around the incident particle direction. Therefore, using the charge-weighted centroid in silicon strip layers may give a very good measure of the leading particles in a quark or gluon jet. This idea must be explored experimentally to see if it is a useful property, or if fluctuations will obliterate any improvement over the trajectory information from the full pad structure. However, if this possibility is borne out, then the jet resolution may be significantly improved.

A complete calorimeter layout, including non-silicon-readout end-cap coverage at $\theta < 7^\circ$, a magnet coil, and muon coverage (99% of 4π), is shown in Fig. 2. The end-cap coverage down to 10 mrad will pick up quark jets close to the beam as an additional tag on the production of, for example, Higgs through WW fusion—the quarks, which radiate the W's forming the Higgs, receive a transverse-momentum kick. The radiation level prohibits the use of silicon as a readout medium in this region. However, other media could be considered, e.g. circulating liquid scintillator, or simple scintillator modules that could easily be changed. Thus the prospects should be good for making a 'missing total energy' trigger for some new physics studies, and the calorimetric coverage could be completed by extending the calorimetry all along the beam pipe. This is discussed in Section 7.

4.10 Conclusion

A set-up using a compact calorimeter with microvertex and lepton tagging detectors seems to be capable of doing much of the new physics to be explored in the TeV mass region. The calorimetry is of very high quality. The idea of subdividing the cells with additional silicon devices may give even better angle and position information. There remain some important questions about radiation tolerance which should be explored with a well-planned and well-funded experimental program aimed at making a prototype U/Si hadronic calorimeter within the next few years.

5. DOSE TO THE U/Si CALORIMETER

5.1 The calculation

The event generator used to simulate the pp interactions was PYTHIA of the Lund model [21]. A file of 44,000 secondaries from 250 events at $10 + 10$ TeV was produced. The file was randomized before being used in the subsequent analysis. Particles from this file were used as input to the Monte Carlo Cascade Program FLUKA [19]. The PYTHIA input file was not subdivided into batches, i.e. no statistical errors were obtained. Leading-particle biasing was used in FLUKA and EGS4.

The geometries used to simulate the calorimeter structures are illustrated in Figs. 4 and 5. For the lateral calculation, the calorimeter (Fig. 4), was represented by eight pairs of concentric cylinders of uranium (3 mm thick) and aluminium (1 mm thick). Aluminium was used instead of silicon since a PEGS data file for use by the EGS at collider energies was not available at the time of the calculation. An inner radius of 20 cm was assumed, and the half-length of the calorimeter was taken to be 120 cm, divided into 10 cm long bins.

The forward calorimeter, illustrated in Fig. 5, was simulated by 11 pairs of discs composed of 3 mm thick uranium and 1 mm aluminium (outer radius 25 cm), placed perpendicularly to the beam direction, starting at 115 cm from the interaction point. The vacuum chamber was represented by an empty cylinder of 2 cm radius passing through the calorimeter structure.

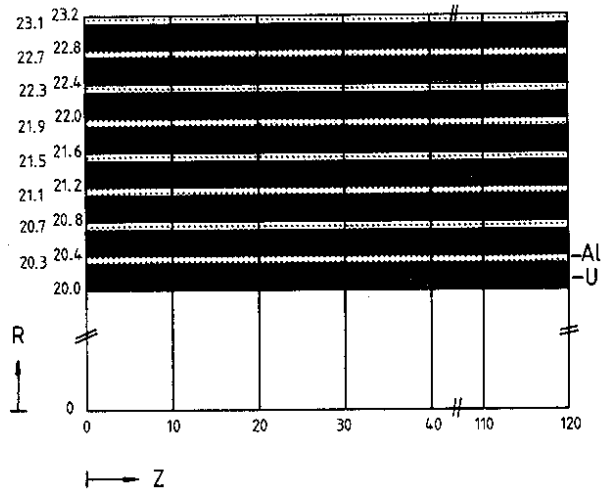


Fig. 4 Geometry for the lateral calorimeter simulation. All dimensions are given in centimetres.

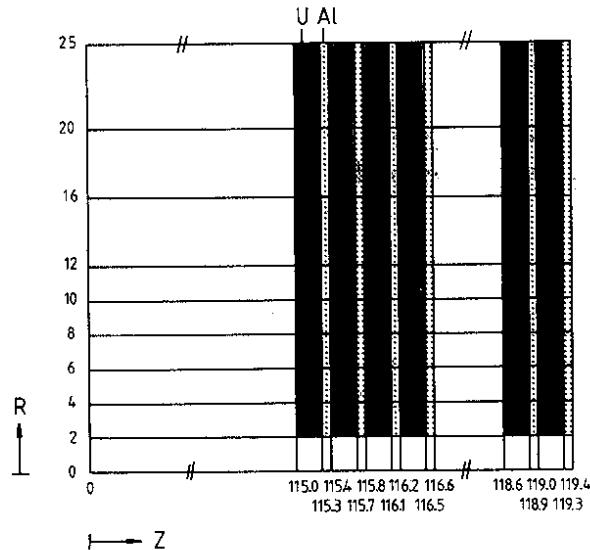


Fig. 5 Geometry for the forward calorimeter simulation. All dimensions are given in centimetres.

The value of the energy deposited in different parts of the aluminium structure was stored in the FLUKA calculation.

5.2 Results and conclusions

The estimated dose per year in the aluminium plates, based on an integrated luminosity of 10^{40} cm^{-2} , is given in Tables 5a and 5b. These tables give both the total dose and the part deposited by electrons in the electromagnetic showers coming from incident photons and the decay of produced π^0 mesons. In the barrel the maximum dose occurs in the second layer of aluminium in the 40–50 cm bin downstream of the interaction point: the value of the yearly integrated dose is $8 \times 10^3 \text{ Gy}$. Note that in the calculations described here, neither the extra energy due to photons from fission in the uranium nor the energy deposition by fission-produced neutrons is considered. To account for this, calculations using the HETC [22] code coupled to the neutron transport code MORSE [23] must

Table 5a

Annual dose from the lateral calculation (Gy/y)

z (cm)	Radius (cm)						
	20.3-20.4	20.7-20.8	21.1-21.2	21.5-21.6	21.9-22.0	22.3-22.4	22.7-22.8
Total energy density (dose)							
0-10	1.7×10^3	3.2×10^3	2.7×10^3	2.8×10^3	2.9×10^3	1.7×10^3	1.4×10^3
10-20	2.6×10^3	2.9×10^3	2.9×10^3	1.9×10^3	1.6×10^3	2.9×10^3	9.9×10^2
20-30	3.6×10^3	2.7×10^3	2.3×10^3	2.1×10^3	1.4×10^3	1.4×10^3	9.6×10^2
30-40	2.6×10^3	4.7×10^3	2.2×10^3	1.2×10^3	1.5×10^3	1.1×10^3	8.9×10^2
40-50	6.9×10^3	7.9×10^3	2.8×10^3	2.1×10^3	1.1×10^3	1.6×10^3	1.8×10^3
50-60	5.6×10^3	6.8×10^3	2.0×10^3	1.7×10^3	8.7×10^2	1.1×10^3	1.3×10^3
60-70	5.4×10^3	5.1×10^3	2.9×10^3	1.1×10^3	1.3×10^3	4.1×10^3	1.1×10^3
70-80	5.2×10^3	3.9×10^3	2.4×10^3	1.4×10^3	2.9×10^3	9.5×10^2	1.3×10^3
80-90	4.8×10^3	3.2×10^3	2.6×10^3	1.3×10^3	1.0×10^3	7.8×10^2	9.2×10^2
90-100	7.0×10^3	3.8×10^3	2.3×10^3	1.6×10^3	1.3×10^3	3.2×10^3	1.0×10^3
100-110	6.5×10^3	1.7×10^3	3.0×10^3	2.1×10^3	9.6×10^2	6.1×10^2	1.1×10^3
110-120	2.0×10^4	1.0×10^4	2.2×10^3	1.5×10^3	1.0×10^3	3.3×10^3	1.0×10^3
e.m. energy density (dose)							
0-10	9.8×10^2	2.4×10^3	2.0×10^3	1.6×10^3	2.0×10^3	9.7×10^2	6.1×10^2
10-20	1.5×10^3	1.9×10^3	2.0×10^3	1.3×10^3	9.2×10^2	1.5×10^3	4.6×10^2
20-30	2.2×10^3	1.5×10^3	1.2×10^3	1.2×10^3	7.6×10^2	7.3×10^2	3.8×10^2
30-40	1.5×10^3	2.6×10^3	1.3×10^3	5.8×10^2	4.7×10^2	2.9×10^2	1.0×10^2
40-50	5.6×10^3	6.4×10^3	1.6×10^3	1.0×10^3	2.1×10^2	7.4×10^2	9.3×10^1
50-60	3.9×10^3	5.4×10^3	1.2×10^3	6.2×10^2	2.7×10^2	2.4×10^2	4.5×10^2
60-70	3.5×10^3	3.7×10^3	1.6×10^3	2.8×10^2	3.7×10^2	3.3×10^2	1.2×10^2
70-80	3.6×10^3	1.7×10^3	1.0×10^3	4.6×10^2	1.3×10^2	8.8×10^1	7.2×10^1
80-90	3.8×10^3	1.5×10^3	1.3×10^3	1.3×10^2	2.3×10^2	1.0×10^2	6.2×10^1
90-100	3.3×10^3	1.1×10^3	1.9×10^2	1.6×10^2	1.3×10^2	1.4×10^3	1.6×10^2
100-110	5.0×10^3	7.5×10^2	8.3×10^2	6.3×10^2	1.7×10^2	8.3×10^1	2.2×10^2
110-120	1.8×10^4	7.6×10^3	3.8×10^2	6.0×10^2	1.3×10^2	7.2×10^2	2.7×10^2

eventually be made. It should also be realized that dose levels in the range 10^4 to 10^5 Gy are sufficient to render useless most active solid-state electronic circuits [24, 25], to darken optical fibres [26] and plastic scintillators [27] and to cause damage to silicon radiation-detectors [12].

In the forward case, an annual dose of 10^4 Gy would be exceeded at radii of less than 20 cm; 10^5 Gy would be exceeded at radii of less than 8 cm. Again, caution with regard to the neglect of fissioning in these calculations needs to be expressed: it is estimated that this could double the dose levels described here, but the damage level in a silicon detector could be increased by an additional factor owing to the increased sensitivity of the detector to fission neutrons.

Table 5b

Annual dose from the forward calculation (Gy/y)

z (cm)	Radius in (cm)						
	2-4	4-6	6-8	8-10	10-12	12-16	16-20
	Total energy density (dose)						
115.3-115.4	1.9×10^5	7.6×10^4	2.9×10^4	2.8×10^4	8.1×10^3	7.7×10^3	3.9×10^3
115.7-115.8	4.9×10^5	2.2×10^5	4.9×10^4	2.8×10^4	1.8×10^4	1.2×10^4	6.4×10^3
116.1-116.2	8.4×10^5	2.2×10^5	1.3×10^5	5.3×10^4	4.3×10^4	1.9×10^4	1.3×10^3
116.5-116.6	1.1×10^6	2.9×10^5	1.1×10^5	5.7×10^4	3.9×10^4	3.4×10^4	9.1×10^3
116.9-117.0	1.7×10^6	2.7×10^5	4.1×10^5	6.7×10^4	5.1×10^4	3.7×10^4	3.2×10^3
117.3-117.4	1.7×10^6	2.9×10^5	1.3×10^5	6.4×10^4	3.7×10^4	2.4×10^4	1.6×10^3
117.7-117.8	1.6×10^6	5.8×10^5	1.1×10^5	5.1×10^4	1.1×10^5	3.8×10^4	9.5×10^3
118.1-118.2	1.5×10^6	4.2×10^5	1.9×10^5	7.4×10^4	4.1×10^4	3.0×10^4	1.5×10^3
118.5-118.6	1.6×10^6	3.3×10^5	1.2×10^5	7.9×10^4	1.3×10^5	2.4×10^4	9.4×10^3
118.9-119.0	1.9×10^6	5.0×10^5	1.6×10^5	5.1×10^4	3.8×10^4	1.1×10^4	1.7×10^3
119.3-119.4	1.9×10^6	8.0×10^5	9.7×10^4	4.0×10^4	1.6×10^4	8.2×10^3	$\times 10^3$
	e.m. energy density (dose)						
115.3-115.4	8.8×10^4	2.2×10^4	1.4×10^4	7.3×10^3	3.6×10^3	3.1×10^3	1.6×10^2
115.7-115.8	4.2×10^5	1.7×10^5	3.1×10^4	2.1×10^4	1.3×10^4	8.8×10^3	2.7×10^2
116.1-116.2	6.9×10^5	1.8×10^5	9.9×10^4	3.5×10^4	3.8×10^4	1.4×10^4	7.7×10^3
116.5-116.6	1.0×10^6	2.2×10^5	9.7×10^4	3.3×10^4	3.3×10^4	3.0×10^4	7.0×10^2
116.9-117.0	1.4×10^6	2.1×10^5	3.9×10^5	5.3×10^4	4.7×10^4	3.0×10^4	2.9×10^3
117.3-117.4	1.5×10^6	2.4×10^5	1.2×10^5	5.5×10^4	3.1×10^4	1.6×10^4	1.5×10^3
117.7-117.8	1.4×10^6	5.1×10^5	9.6×10^4	3.7×10^4	1.0×10^5	2.0×10^4	6.2×10^3
118.1-118.2	1.4×10^6	3.8×10^5	1.4×10^5	5.8×10^4	3.6×10^4	2.7×10^4	6.5×10^2
118.5-118.6	1.4×10^6	3.0×10^5	8.9×10^4	6.2×10^5	1.2×10^5	1.2×10^4	7.6×10^2
118.9-119.0	1.7×10^6	4.5×10^5	1.2×10^5	4.2×10^4	2.8×10^4	6.9×10^3	1.3×10^2
119.3-119.4	1.7×10^6	7.5×10^5	7.1×10^4	3.4×10^4	9.5×10^3	4.7×10^3	1.7×10^2

6. PERFORMANCE OF THE SMALL-RADIUS CALORIMETER

6.1 The test case

The hadronic decay of W bosons originating from a heavy Higgs at rest has been used as a test case to study the behaviour of various calorimeter set-ups. The calorimeter has to perform the following tasks:

- recognize and resolve two-jet structures from W decays;
- identify the W by measuring its mass as precisely as possible;
- measure the energy and angle of the W.

W decays coming from a Higgs boson of 600 GeV or 1000 GeV mass produce jet pairs with a separation of typically 32° or 17° , respectively. The task of resolving these jets is impeded by the following effects:

- gluon radiation (jet broadening);

- fragmentation;
- spread of showers in the calorimeter.

All these effects have been taken into account in the following studies.

Technically a W boson ($m = 83 \text{ GeV}$) is first produced at rest and boosted according to the assumed Higgs mass. The W then decays isotropically into a quark-antiquark pair, which is then transferred into the jet final state by gluon radiation and fragmentation according to the Lund model [28]. Finally, the response of the calorimeter to the fragmentation products is simulated.

The calorimeter performance is measured using the following criteria:

- two-jet reconstruction efficiency;
- two-jet mass resolution;
- angular resolution (quality of opening-angle measurement).

6.2 The calorimeter simulation

6.2.1 The calorimeter response

The calorimeter response, simulated according to Section 3, affects both the angular resolution and the energy resolution of the generated jets. A correct simulation is therefore essential for realistic studies. The following list summarizes the parameters used:

- optimized longitudinal and transverse shower parametrization as described in Section 3.
- relative response to electrons and pions $e/\pi = 1.0$;
- relative response to electrons and muons $\mu/e = 1.4$;
- relative electromagnetic resolution $\sigma(E)/E = 15\%/\sqrt{E}$;
- relative hadronic resolution $\sigma(E)/E = 35\%/\sqrt{E}$.

6.2.2 Calorimeter geometry

The basic set-up for this study is a barrel with two sections of different longitudinal and transverse segmentation:

i) A fine-grained FRONT part

- to have a very good sampling of the complete electromagnetic fraction of the jet as well as of the main hadronic part;
- to provide the information for the jet pattern recognition and the two-jet separation power.

The total depth of the front part is 6 hadronic absorption lengths λ in 12 consecutive samplings. The transverse sampling T was varied as described in the results.

ii) A coarser BACK part

- to obtain a complete measurement of the hadronic-jet energy.

The depth of the back part is again 6 hadronic absorption lengths, but in only 3 samplings, with a relatively coarse separation in the transverse direction of $10 \text{ cm} \times 10 \text{ cm}$. As already mentioned, the main-jet separation power is expected to come from the front part. The back part will mainly provide the full measurement of hadronic energy.

Figure 6 illustrates the jet separation for a single event (W boson from a 600 GeV Higgs) generated in the standard compact calorimeter with 20 cm inner radius and $2 \text{ cm} \times 2 \text{ cm}$ transverse sampling in the front part. Each Lego-plot represents a $100^\circ \times 100^\circ$ window in the 15 longitudinal layers of the calorimeter. The thick line divides the figure into the front part and the back part. The energy scale is different and arbitrary for each plot. The two-jet topology is clearly visible in the first layers and is then washed out by the spread of the hadronic shower component. It is evident that the early, and clearly separated, development of the two electromagnetic components is of great help for the pattern recognition. This plot motivates the chosen longitudinal structure described in this subsection.

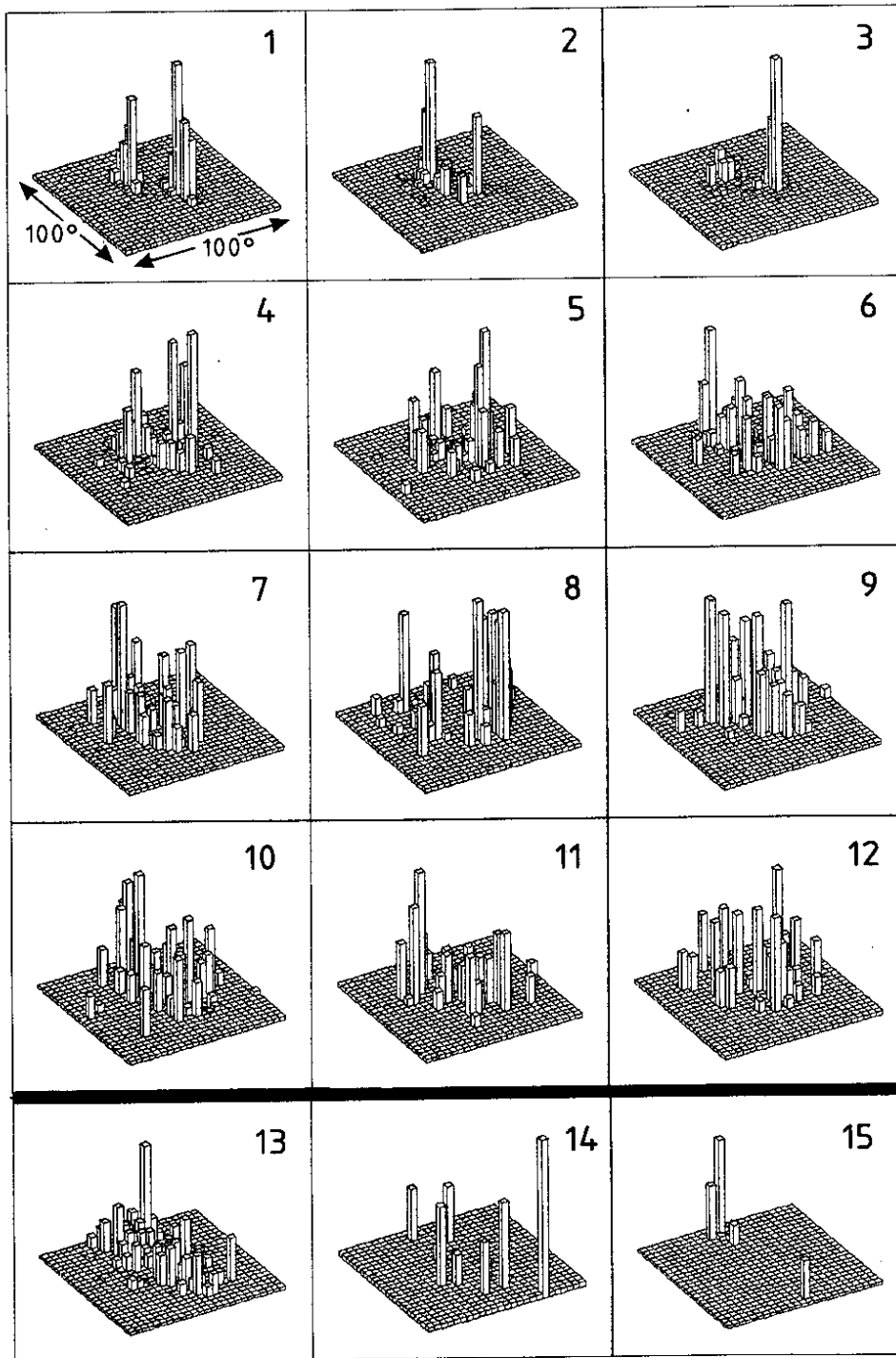


Fig. 6 W boson originating from a 600 GeV Higgs producing a jet pair in the 15 longitudinal layers of the standard calorimeter

6.3 Reconstruction techniques

Fine-grained calorimeters can, in principle, reconstruct the W mass using directly the measured cell energies. Each cell is assumed to represent a particle with the energy given by the response of the cell and mass zero. However, this method encounters problems in the environment of hadron machines where the energy flow of the underlying event is added to the signal from the W decay products. A more practical approach is the following two-step procedure:

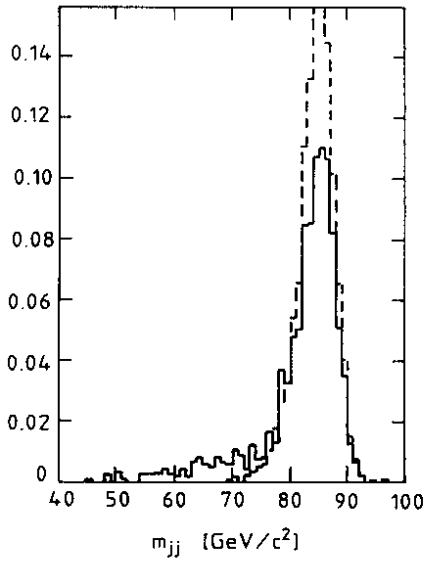


Fig. 7 W mass reconstruction using single cells (dashed line) and reconstructed clusters (full line)

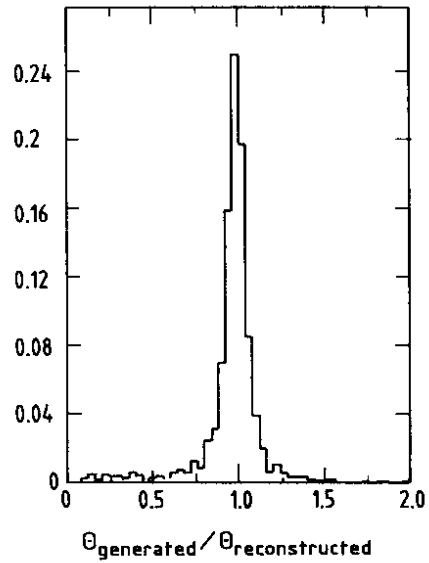


Fig. 8 Generated two-parton opening angle/observed two-jet opening angle

- i) reconstruction of energy clusters (and possible energy correction techniques);
- ii) calculation of the mass of the cluster system.

For this study the LUCLUS algorithm from the Lund JETSET package was used [29].

Figure 7 shows a comparison between the two approaches for the W mass reconstruction. The curves have been obtained for the compact calorimeter described in the results (20 cm inner radius, 2 cm \times 2 cm transverse sampling in the front part). The W boson comes from a Higgs with a mass of 600 GeV. The dashed line shows the reconstructed mass using all cells in the calorimeter, including the energies of non-interacting particles (neutrinos and muons). The full curve is the result of the cluster reconstruction algorithm, as in a real experimental environment. The advantage of the cell method is evident (3.3 GeV r.m.s. compared with 7.1 GeV r.m.s. from the cluster method). The quality of the cluster reconstruction is demonstrated in Fig. 8 where the ratio between the generated two-parton opening angle and the observed two-jet opening angle is shown. The mean of the distribution is 0.96 with a r.m.s. spread of 17%.

6.4 Results

This subsection summarizes the results on two-jet reconstruction efficiency ϵ and W mass resolution obtained for a compact calorimeter set-up with an inner radius of 20 cm.

6.4.1 The effect of the transverse sampling in the front part

The following defines the standard test case:

- transverse sampling T in the front part 2 cm \times 2 cm;
- 90° incidence of the generated W with respect to the calorimeter surface;
- Higgs mass 600 GeV.

The performance obtained with this set-up (see the previous figures) is

- two-jet reconstruction efficiency, $\epsilon = 87\%$;
- W mass resolution, 7.1 GeV r.m.s.

Figure 9 shows the dependence of ϵ on the transverse sampling T in the front part of the calorimeter in the extreme case of a 1000 GeV Higgs. A rapid degradation of ϵ is observed when the transverse cell size increases beyond 5 cm.

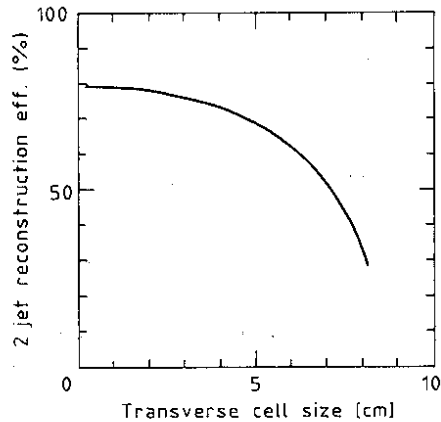


Fig. 9 Two-jet reconstruction efficiency versus transverse cell size in the front part of the calorimeter (Higgs mass 1000 GeV)

This clearly demonstrates the need for fine transverse sampling (e.g. 2 cm) in the case of such a compact small-radius calorimeter.

6.4.2 The effect of the boost

The effect of the boost can be seen by comparing the case of a 600 GeV Higgs decay, with that of a 1000 GeV Higgs decay:

- ϵ decreases from 87% in the 600 GeV case to 77% in the 1000 GeV case;
- the mass resolution stays unchanged (7.1 GeV r.m.s. at 600 GeV compared with 6.8 GeV r.m.s. at 1000 GeV) for those cases where the cluster recognition was successful in finding two jets. The degraded angular resolution is compensated by the better energy resolution due to the higher boost of the fragmentation products.

6.4.3 The effect of inclination

Changing the W angle of incidence with respect to the calorimeter surface from 90° to 45° affects the calorimeter performance as follows:

- the two-jet separation probability ϵ is reduced from 87% to 77%;
- the two-jet mass resolution is degraded from 7.1 GeV r.m.s. to 8.4 GeV r.m.s.

This can be explained by the non-projective barrel geometry of this calorimeter set-up. Inclined showers are smeared transversely and the effective longitudinal sampling is reduced.

7. FORWARD CALORIMETER AND TOTAL ENERGY MEASUREMENT

7.1 Why forward calorimetry?

Although these days one frequently speaks of ‘hermetic’ or 4π calorimetry, the calorimetry does, in fact, have holes, at least for the beam pipes. The beam fragment jets are centred on these holes, with the result that generally a large fraction of the collision energy is undetected. For example, in the UA1 calorimeters, which extend down to $\theta = 0.2^\circ$, the total energy distribution peaks around 500 GeV even for highly inelastic events (with $E_T = 150$ GeV) at $\sqrt{s} = 630$ GeV. This loss is not surprising, as the probability of having a very energetic small-angle particle is high (all particles with $p_T \leq 300$ MeV/c and $p_L > 85$ GeV/c will have $\theta < 0.2^\circ$). To collect a similar fraction of the total energy at the much higher energy of the LHC, one would need to scale down the minimum angle by approximately the ratio of the beam energies, i.e. by ≈ 0.3 GeV/8 TeV = 0.04 to ≈ 0.14 mrad. This is clearly not possible using normal techniques, with the superconducting low-beta quadrupoles and other machine elements starting at distances of ≈ 15 to 20 m from the intersection (0.14 mrad at 20 m = 2.8 mm). Nevertheless, all

secondary particles from an inelastic collision will eventually leave the pipe, which accepts only $x_F = 1$, $p_T = 0$ positive particles, i.e. the non-interacting protons. In principle one could collect and measure all this energy by putting calorimeters in front of and in between the machine elements, and even, where necessary, calorimetrizing the machine elements themselves. We shall see later how this might be possible.

What would be the advantages of truly hermetic energy measurement? (Truly hermetic meaning that only non-interacting or small- t elastically scattered protons escape geometrically, and only muons, neutrinos, and other weakly interacting particles escape through the calorimeter.) The four examples given below come readily to mind.

7.1.1 Counting the number of collisions or selecting single collisions

For the higher-energy colliders we are forced, by the falling cross-sections ($\sigma \approx 1/m_x^2$), to go to very high luminosities. This means that we will usually have to work in conditions where 'pile-up' is common, i.e. more than one independent collision in the sensitive time of the detectors. Figure 10 is instructive; it shows the number of collisions per second which occur alone in a bunch crossing, as a function of luminosity. The conditions (solid line) are $t = 25$ ns between bunch crossings and $\sigma_{inel} = 100$ mb. The linear rise at low L turns into an exponential decrease above the 'optimum singles rate' which occurs when $\bar{n} = L \sigma t = 1$. Because of this exponential decrease at

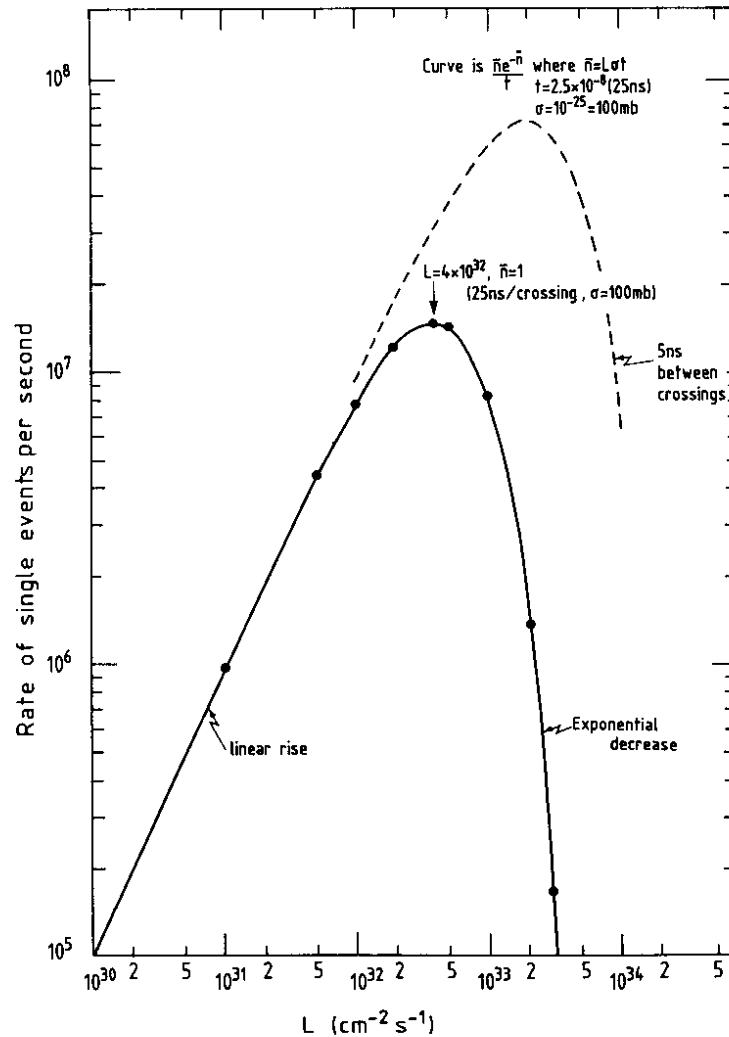


Fig. 10 Number of collisions per second which occur alone in a bunch crossing, as a function of luminosity

very high luminosity ($\approx 10^{34} \text{ cm}^{-2} \text{ s}^{-1}$), essentially every event will have one or more additional interactions in the same bunch crossing. Reducing the time between bunch crossings appears to help (see dashed line in Fig. 10 for $t = 5 \text{ ns}$), but of course this only holds true if the detectors are very fast—and calorimeters usually are not (not a few nanoseconds). Working above $L = 4 \times 10^{32} \text{ cm}^{-2} \text{ s}^{-1}$ is therefore only efficient when searching for physics signatures which cannot be faked by pile-up (e.g., to have two balancing, very high- p_T W 's is fairly safe, but four jets which balance pairwise in p_T is certainly not). For that class of physics which can be faked by double interactions, it is best to run close to or below $\bar{n} = 1$ and to have a means of ensuring pile-up rejection. Total energy measurement and multiple vertex detection are two ways of doing this, and ideally one would have both. The 'beam jet' calorimetry can be rather coarse at these energies, because even a resolution $\delta E/E = 100\%/\sqrt{E}$ is just over 1% at 8 TeV. Thus distinguishing one, two, three collisions should be very easy provided one can calorimetrize, even crudely, the elements around the downstream beam pipes (over a few hundred metres, preferably beyond the bend of the machine). We should repeat that we consider this to be of great importance for modest luminosities of $\approx 10^{32} \text{ cm}^{-2} \text{ s}^{-1}$, for physics which can be affected by pile-up, and where it is important to know that a single collision occurred. Multiple vertex recognition also helps but probably only off-line; it requires very good tracking along the beam direction, and it too fails at very high luminosity. For $L = 10^{34} \text{ cm}^{-2} \text{ s}^{-1}$, essentially every collision has another interaction within about 1 mm (assuming Gaussian bunches of length $\sigma_x \approx 8 \text{ cm}$).

7.1.2 Studies of full rapidity structure of events

Suppose we use the rule of thumb that within 3 units of rapidity of the beam particle there is the 'beam fragmentation region', and that closer to $\theta = 90^\circ$ there is the 'central region'. The boundary thus defined, which was at $\theta = 33^\circ$ at the CERN Intersecting Storage Rings (ISR) ($\sqrt{s} = 63 \text{ GeV}$) and at 3.4° at the $p\bar{p}$ Collider, has shrunk to $\theta \approx 0.14^\circ$ at the LHC (5 cm at 20 m). It will be very difficult to study physics in the beam fragmentation region at the LHC (this will be more easily done at the SSC provided long straight sections are built in). However, we may wish to know the full rapidity structure of an event—for example a rapidity gap of 3 units is a rather good signature for diffraction. Diffractive processes may be very interesting at LHC energies.

At the ISR, single diffractive excitation of protons extended up to about 10 GeV, and at the CERN $p\bar{p}$ Collider up to about 100 GeV. Using the relation $m^2/s = 1 - x$ and the rule of thumb $x_{\min} = 0.975$, which gives the above two limits, we find $m_{\max} \approx 2.5 \text{ TeV}$ at the LHC. It may be interesting to study these very massive 'diffractively excited' protons, and to do so one would like not only to detect the quasi-elastically scattered proton ($p_L \geq 0.975 \times 8000 \text{ GeV}/c$, $p_T \leq 1 \text{ GeV}/c$), e.g. in silicon microstrip detectors inside the beam pipe, but also to be sure it was isolated in rapidity—no other particles below, say, $\theta \approx 0.14^\circ$.

7.1.3 Missing-mass techniques

The importance of sufficiently hermetic calorimetry to measure a 'missing transverse energy' vector, \vec{E}_T is now well established for W finding, SUSY searching and so forth. However, owing to the beam-pipe holes and the lack of very forward calorimetry, it was considered that trying to measure the 'missing longitudinal energy' \vec{E}_L would be hopeless. However, this could be so interesting that it is worth re-investigating. If our calorimetry is really 4π apart from two small holes (say $p_L \geq 0.95p_{\text{beam}}$, $p_T \leq 1 \text{ GeV}/c$, positives) and has good resolution and granularity etc., we can measure missing mass: $m = \sqrt{[(\sqrt{s} - E)^2 - E_x^2 - E_y^2 - E_z^2]}$, where the E_i 's are summed. Note that two conventional sources of m and \vec{E}_T at the $p\bar{p}$ Collider are: i) $W \rightarrow \tau\nu$, $\tau \rightarrow \text{hadron-jet}$; ii) $Z + \text{jet}$, $Z \rightarrow \nu\bar{\nu}$. In both cases a hadron-jet recoils against nothing visible, but in case (i) $m \approx 0$ (the neutrino) and in case (ii) $m \approx m_Z$. So even a missing-mass resolution of $\sigma \approx 25 \text{ GeV}$ would be very valuable for classifying these events and for searching for new phenomena, e.g. supersymmetry. We do not suppose that missing-mass resolutions of this order will be achievable at the LHC, but even $\sigma(m)$ values of 200–400 GeV are interesting in the case of 1 TeV phenomena (e.g. Z').

7.1.4 Tagged parton collisions

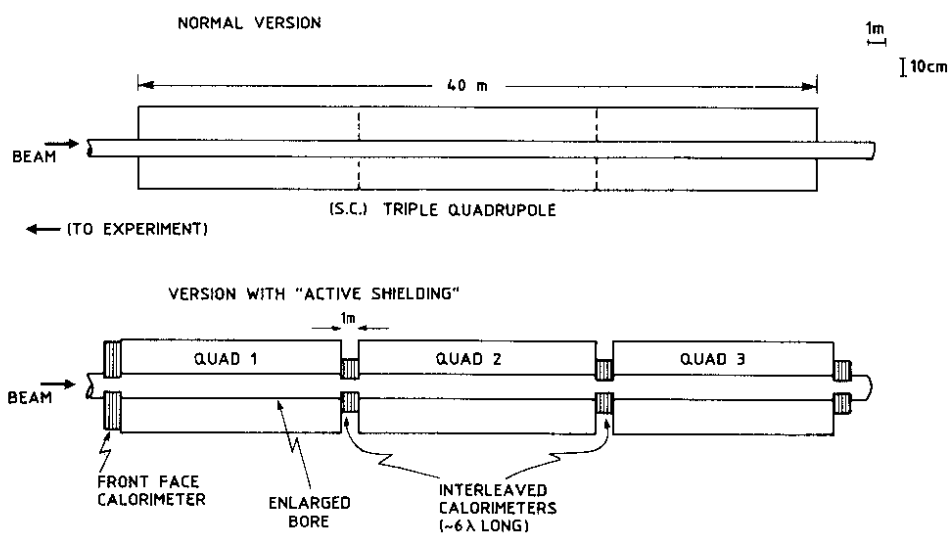
This possibility follows as a consequence of achievable missing-mass techniques, but here we consider the energy lost from the beam fragmentation regions whether or not it is visible in the central region. We add all the detected energy below θ_{cut} (say 0.2°) on each side (E_L, E_R) and trigger on events with, for example, $E_{L,R} < (E_{\text{beam}} - 1 \text{ TeV})$ —this is effectively tagging interacting partons above 1 TeV, then studying the central region ‘inclusively’.

The physics made possible by nearing the hermeticity required to realize the latter two techniques could result in a big payoff. If one could really trigger on events where a (say) $1.00 \pm 0.1 \text{ TeV}$ parton-parton collision has occurred, without any requirements on the final state of that collision, it would in some sense be analogous to the e^+e^- case. However, it is clear that this could only be achieved

- i) for modest luminosities of $\approx 10^{32} \text{ cm}^{-2} \text{ s}^{-1}$ such that $\bar{n} \leq 1$;
- ii) by having sufficient forward calorimeter coverage so that it is extremely unlikely that a small-angle energetic hadron escapes detection (except ‘elastic protons’). This probably means calorimetrizing beyond the machine bend, to catch leading neutrons.

7.2 How to calorimetrize the fragmentation region

A proper assessment of what might be achieved requires a ‘realistic’ model of the machine from the intersection region down to and round the bend, together with Monte Carlo generated 8 TeV beam fragmentation jets. Then, taking into account both the materials and the magnetic fields, one could see just where the bulk of the energy is deposited. This has not yet been done. We understand that after 20 m of free space, a 40 m long quadrupole triplet is likely to be the first machine element. The front face of this element would obviously be about the hottest region of radiation (perhaps $\approx 10^4 \text{ Gy/y}$ close to the beam pipe), and this limits the choice of readout medium; liquid scintillator would be a possibility. [Drifting liquid calorimeters (liquid argon, TMP, etc.) are unlikely to be suitable, unless a very fast liquid can be found ($< 25 \text{ ns}$ drift time), because the occupancy will be high—essentially every event will deposit energy here.] This quadrupole triplet can serve as an example of what may be done also with the other machine elements to minimize the energy deposited in inert material. It may be split into shorter, separated units (e.g. three separate quads) with the bore/vacuum pipe increased in diameter so that particles do not hit the pipe. Between these units, in gaps $\approx 1 \text{ m}$ long, one inserts dense smaller-bore calorimetry—uranium or tungsten absorbers allow $6\lambda-7\lambda$ within 1 m, including readout. Figure 11 sketches the



POSSIBLE WAY OF DETECTING “ALL” FORWARD ENERGY

Fig. 11 Active shielding of machine elements

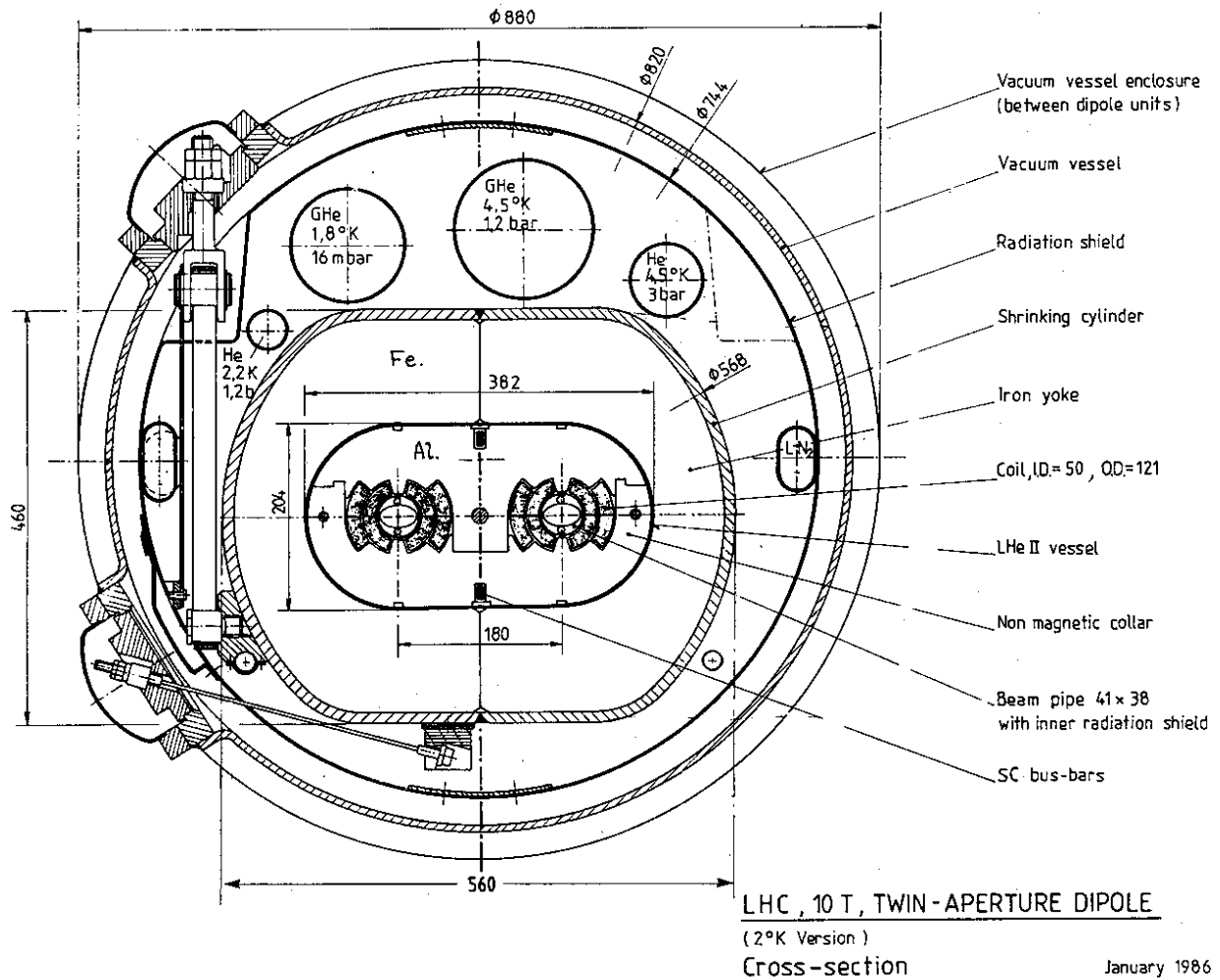


Fig. 12 Sketch of a typical superconducting machine twin-bore dipole

concept. In this way one attempts to preface all inert machine elements with 'active shielding'. Of course this is not ideal from the machine point of view: the magnets have somewhat larger bore and are shorter and more numerous—we will really be interleaving the experiment and the machine for the first 250 m or so. If this causes difficulties, another route may be possible, involving calorimetrizing the machine magnets themselves (an even more intimate interleaving). Figure 12 shows a sketch of a typical superconducting machine, twin-bore dipole. The only parts that seem really difficult to calorimetrize are the coils themselves, but at worst these are not more than 3–4 cm thick. The 'non-magnetic collar' surrounding these coils consists of a stack of laminated, (probably) aluminium plates, each 2 mm thick. This in turn is surrounded by iron laminations, and the whole is placed in a liquid-helium bath. It should be possible to design the magnet in such a way that every few centimetres (the radiation length of Al is 9 cm, that of Fe 1.76 cm) one plate is replaced by a detector layer. The requirements of the detector are that

- it operates at liquid-helium temperatures,
- has fast signals (25 ns),
- is thin and compact,
- has the ability to extract signals with ease (1 thin wire or optical fibre?),
- is sufficiently radiation-hard so that it does not need to be replaced,
- it can take the strains when the magnetic field is switched on.

These requirements are probably best met (except perhaps for the last point) by silicon wafers. We hope that experimental tests along these lines can be pursued, leading towards a prototype ‘calorimetrized superconducting magnet’.

Clearly this is simply a presentation of some ideas, and much work is needed to assess their feasibility. However, we would urge the designers of the machine to maintain flexibility, and avoid finalizing the design before these studies have been made.

8. REQUIREMENTS FOR ep DETECTORS

In ep physics the calorimetry is essential for two reasons: i) the structure of the proton, which is probed by the electroweak current, is revealed by the properties of the scattered lepton, and ii) this lepton, either an electron or a neutrino (if nothing new happens), is best measured by a calorimeter. In the case of the electron, the energy is high enough for a calorimeter to be superior to magnetic tracking; in the neutrino case the kinematic variables are reconstructed from the observed hadrons or hadron jets, best measured as energy-flow vectors by calorimeters. This situation is well known from fixed-target neutrino or muon physics.

In order to evaluate the effect of the angular and energy resolutions on the physics capabilities of a detector, it is best to consider charged-current reactions. In these reactions the electron in the initial state is transferred into a neutrino. The kinematics has to be reconstructed from the hadrons. The calorimeter properties are therefore crucial. For many physics questions it is important to have a long lever-arm in Q^2 , at fixed values of the scaling variable x . Therefore the detector limitation towards low Q^2 and towards high Q^2 is especially interesting. In the low- Q^2 (medium- and high- x) region which allows the connection to be made also to lower-energy machines, i.e. HERA, the quark jets are concentrated at small angles. The beam hole therefore represents a natural limitation to the accessible Q^2 x -range. This situation in HERA is very similar. The remedy, if one wants to measure this region, is to run at low proton energies so that the kinematics is less symmetric and the interesting final-state particles go to large angles. However, the kinematics is even more asymmetric in the LHC/LEP than in HERA. The question is, Are there any scaling laws for detectors when transferring the limitations in the scaling variables x and y from one machine to another? If we take simple parton kinematics, the scattering angle of the struck quark θ_j in the lab. system is given by

$$(1 + \cos\theta_j)/(1 - \cos\theta_j) = (E_p/E_e)(1/y - 1). \quad (1)$$

For the same x, y , the angles θ_j in machines, with different ratios of electron energy E_e and proton energy E_p , therefore scale as

$$\theta_j^{\text{LHC}}/\theta_j^{\text{HERA}} = \sqrt{[(E_p/E_e)^{\text{HERA}}/(E_p/E_e)^{\text{LHC}}]} = 1/\sqrt{5}. \quad (2)$$

The same beam hole therefore produces the same kinematic limitation if the detector is at a distance from the intersection which is $\sqrt{5}$ times larger in the LHC machine than in HERA. Roughly this indicates that the free space for experiments should be $\sqrt{5}$ times as large, or about ± 10 m.

In the high- Q^2 region the measurable x - y range is limited by the luminosity, not by the detector. However, measurement errors will severely affect the visibility of new effects. The resolution at large Q^2 is approximately given by

$$\delta Q^2/Q^2 \approx (\delta E_j/E_j)(2-y)/(1-y), \quad (3)$$

where E_j is the hadron jet energy. The more the kinematic limit $y = 1$ is approached, the higher are the errors. Compared with HERA, the jet energies are typically an order of magnitude larger:

$$E_j = x(1-y)E_p + yE_e. \quad (4)$$

In calorimeters, the resolution $\delta E_j/E_j$ is therefore better, and so is the relative resolution in Q^2 . It is, however, important to have small systematic errors in the jet energy measurements. A constant error of 2% would dominate over a resolution of $\delta E_j/E_j = 0.50/\sqrt{E_j}$ for almost the full kinematic range. This consideration favours a detector with $e/h \approx 1$, and with good calibration of individual channels.

For detectors in the neighbourhood of the beam pipe, another systematic effect appears which does not seem to have been explicitly mentioned so far. The scaling variable y is reconstructed from the sum over all particles:

$$y = 1/(2E_e)\Sigma(E^i - p_z^i) \approx 1/(2E_e)\Sigma(E^i\theta_i^2/2). \quad (5)$$

The Q^2 is given by

$$Q^2 = 1/(1-y)[(\Sigma p_x^i)^2 + (\Sigma p_y^i)^2]. \quad (6)$$

Equation (5) is non-linear in θ_i , i.e. small-angle particles enter with much less weight than particles with large angles. However, shower development in the calorimeter causes the energy to be distributed symmetrically around the axis of the incoming particle. Even in a fine-grained calorimeter there is, therefore, a distortion: the square of the average is not the same as the average of the squared angle, $\langle \theta^2 \rangle \neq \langle \theta \rangle^2$. This distortion was studied for a particular model of quark and gluon fragmentation [30], for fixed values of Björken- x ($x = 0.2$) and varying jet angle θ_j , according to Eq. (1). The calorimeter response was simulated as described in Section 3, with the following parameters:

- end cap at 5 m from interaction point,
- beam hole with 15 cm diameter,
- $x = 0.2$,
- granularity:
 - e.m. cal. = $0.3 \times 0.3 \times 0.5 \text{ cm}^3$,
 - hadronic cal. = $3 \times 3 \times 5 \text{ cm}^3$,
- resolution:
 - e.m. cal. = $15\%/\sqrt{E}$,
 - hadronic cal. = $35\%/\sqrt{E}$.

The resolution in scaling variables and Q^2 , calculated by the simulation, is shown in Table 6. At a distance of 5 cm in a beam tube of 15 cm diameter, there is a considerable relative shift of the average reconstructed variables from

Table 6

Simulated performance for an ep detector. Simulation is made at $x = 0.2$.

$Q^2 =$	1920	3840	7680	11520	15360	19200	38400	57600	76780
$\delta y/y$ (%)	> 22	23	12	8.3	8.2	5.0	3.4	2.2	2.3
$\delta x/x$ (%)	12	10.3	7.3	5.9	4.5	3.9	3.1	3.4	1.8
$\delta Q^2/Q^2$ (%)	9.3	5.6	3.6	4.2	2.9	2.4	3.0	2.7	2.3

their true values, even for jet angles as large as 50 mrad. As indicated in Fig. 13, this distortion may limit the Q^2 range at the lower limit even more than would the beam hole itself. A possible remedy (in addition to the obvious one of lowering the proton energy) is to have a calorimeter in which the centre of the shower, containing the bulk of the electromagnetic energy deposition, is measured separately, as outlined for example in subsection 4.9. The best possible resolution is obtained in this region by means of a large lever-arm, and by the use of calorimeters with the smallest possible λ .

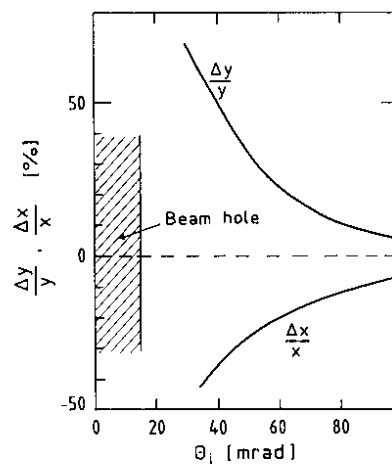


Fig. 13 Shift of the scaling variables x and y versus θ_j at fixed $x = 0.2$

In conclusion, calorimetry at an LHC/LEP ep detector is more demanding than at HERA, in the sense that a constant term in the resolution of 2% would be the dominating contribution for almost the full kinematic range, even if the calorimeter resolution is as modest as $0.5/\sqrt{E}$. Therefore $e/h = 1$ and excellent calibration feasibility are necessary. In the same x - y range, the loss of low- Q^2 events due to the beam hole is similar to that in HERA, provided the forward detector starts at an angle which scales as the square root of the ratio of proton to electron energies.

9. THE PROBLEM OF BEAMSTRAHLUNG AND c.m. ENERGY SMEARING

In order to reach the high luminosity necessary for physics at TeV e^+e^- linear colliders, a small spot size is essential. Over these small regions the magnetic field experienced by one beam, and which is due to the other beam, will be several hundred teslas; thus the beams will be subject to drastic deformation during each crossing. It is expected that this 'disruption' of the beams will have two important consequences:

- i) there will be a mutual self-focusing, called the 'pinch', leading to a luminosity enhancement (typically by a factor of 2 to 5); and
- ii) a large fraction (typically about 10%) of the initial beam energy will be emitted as high-energy (typical average energy 40 GeV) synchrotron radiation (s.r.) photons (about two per electron), called *beamstrahlung*. This beam energy-loss will cause a smearing of the centre-of-mass (c.m.) energy distribution.

As far as the detector design is concerned, it is important to understand how this beamstrahlung might affect a detector surrounding the interaction region. In particular, the questions to be addressed are:

- i) What is the energy spectrum of the beamstrahlung photons?
- ii) What is their angular distribution?
- iii) What is the magnitude of event-to-event fluctuations in these quantities?

For the physics purposes it is of course essential to know how much the c.m. energy resolution will be degraded because of this loss of energy from the colliding electrons. Definitive answers to these questions are as yet unknown, although some rule-of-thumb extrapolations from current electron machines of lower energy can be made, and presumably the imminent operation of the SLAC Linear Collider (SLC) will cast some light on the problems, albeit at energies of only 50 GeV per beam rather than the TeV per beam considered at CLIC. The only other approach is through Monte Carlo simulation of the beam-beam interaction itself. Several people have written such programs [31, 32], and we have used the program of Yokoya [32]—kindly supplied to us by the author—to study these questions.

The Yokoya simulation is probably the most sophisticated of the simulations currently available, and includes

- i) complete tracking of a two-bunch collision;
- ii) allowance for arbitrary σ_x and σ_y dimensions of the beams;

- iii) an algorithm to reproduce the quantum theoretical s.r. spectrum; and
- iv) enforcement of the stochastic nature of the s.r. emission process.

The simulation is performed using a *cloud-in-cells* model that is typical of plasma physics. The electrons in each beam are distributed as macroparticles throughout a space-time lattice, and these superparticles can then be tracked according to the classical relativistic equation of motion for charged particles experiencing Coulomb forces. An immediate consequence of this tracking is the appearance of the disruption leading to a pinch effect. The output of the program includes the final electron and photon energy and angular distributions, as well the luminosity (including the pinch), and ‘luminosity-weighted’ values for the average beam energy-loss, r.m.s. energy-spread, and mean and r.m.s. centre-of-mass energy squared. The program does not attempt to estimate the ‘photon–electron’ or ‘photon–photon’ luminosities, which may also be expected to be significant.

The version of the simulation used here was modified to allow repeated collisions, and to plot the distribution of the c.m. energy distribution of the colliding superelectrons. We used several sets of collider parameters, within a reasonable range about the favoured CLIC ‘Standard’ set, but concentrated on these latter values:

Beam energies:	1 TeV \times 1 TeV
Transverse bunch dimensions σ_x, σ_y :	65 nm
Longitudinal bunch size σ_z :	0.5 mm
Repetition frequency:	5.8 kHz
No. of electrons per bunch:	5.35×10^9 .

We used 5000 macroparticles per beam, 16 cells each in x and y (of dimension 16 nm), 18 cells in z (0.15 mm), and 40 time steps (0.15 mm).

The following results are obtained:

- i) luminosity: $7.2 \times 10^{32} \text{ cm}^{-2} \text{ s}^{-1}$ (including a pinch enhancement of 2.3);
- ii) average beam energy-loss: 0.093 TeV;
- iii) r.m.s. beam energy-spread: 0.127 TeV;
- iv) mean $s/s_0 = 0.864$, where $s = 4E^2$; $s_0 = 4E_0^2$; $E_0 = 1 \text{ TeV}$;
- v) r.m.s. s/s_0 : 0.170;
- vi) mean number of s.r. photons per electron: 2;
- vii) mean s.r. photon energy: 46 GeV.

The distribution of c.m. energy [calculated as $w = 2\sqrt{(E_1 E_2)}$] of the colliding superelectrons is shown in Fig. 14. This has a mean of 1.91 TeV, an r.m.s. of 0.13, and a FWHM $< 20 \text{ GeV}$. Thus although the average beam energy-loss is about 10%, the c.m. energy is not smeared as badly as might at first have been feared.

The final angular distribution of the emitted photons is found, in fact, to be still quite sharply collimated, with an r.m.s. of about $60 \mu\text{rad}$ and tails stretching to $300 \mu\text{rad}$ ($< 0.02^\circ$) where the statistics are low. In all cases considered, the photon distribution is not much broader than the disrupted electron distribution. The photon power spectrum obtained using the CLIC standard parameters is shown in Fig. 15. For convenience it is plotted in the unconventional units of kilowatts per microsteradian. It is clear that the total energy emitted in photons per beam crossing is enormous: about 10^{12} GeV , which can be seen by estimating the total energy lost from the beams, or by calculating the total energy in s.r. photons either by integrating the power spectrum or just by multiplying the average photon energy by the average number emitted. Since the tails of the angular distribution are the source of possible background in a detector, and the distribution is quite exponential over much of the angular range, we made a crude extrapolation in order to estimate the energy flux at angles corresponding to various radial distances from the beam axis, at 1 m and 7 m along the axis from the interaction point. The power spectrum is represented quite well by the equation:

$$P(\theta) = 10^5 \times \exp(-0.037\theta) \text{ [kW}/\mu\text{sr}],$$

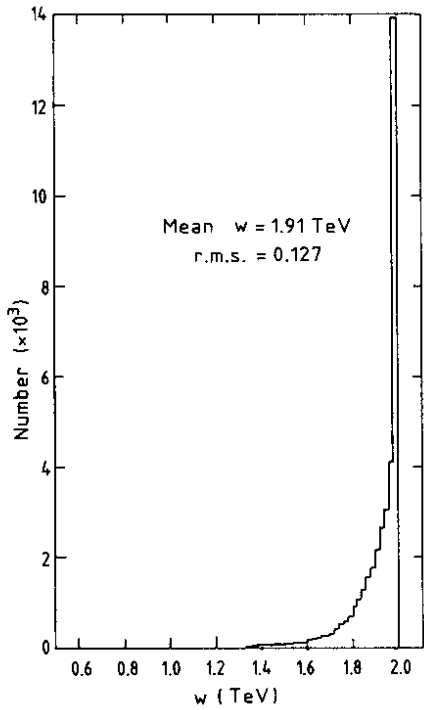


Fig. 14 Distribution of centre-of-mass energy of colliding superelectrons from Yokoya simulation, using CLIC standard parameters

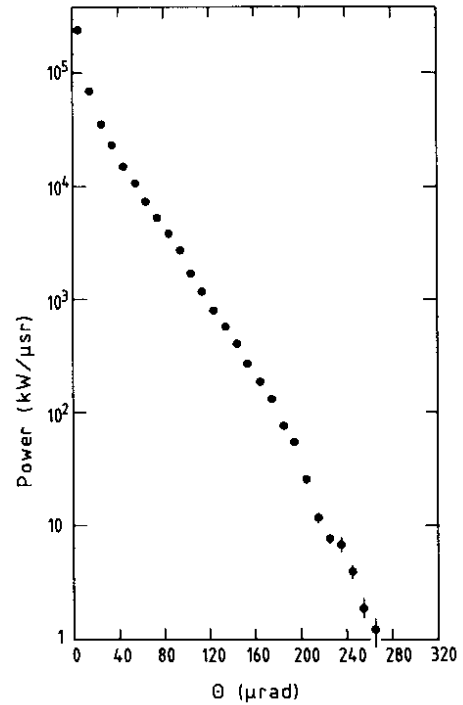


Fig. 15 Beamstrahlung-photon power spectrum from Yokoya simulation, using CLIC standard parameters

which can be rewritten to give the energy flux in GeV/sr per crossing at any θ expressed in degrees:

$$E(\theta) = 10^{20} \times \exp(-650\theta).$$

Some values extrapolated from this formula are given in Table 7. For example, at 1 cm from the beam, and at 7 m from the crossing point, the energy is a few MeV/sr per crossing. This would seem a negligible background for a detector.

We conclude that the beamstrahlung is expected to have an angular dispersion comparable to that of the disrupted electron beams themselves, and thus should be contained within the beam pipe and not cause additional background in a detector. We must note, however, that this conclusion is based on extrapolation over many orders

Table 7

Energy in GeV/sr per crossing at a given angle θ from beams

θ ($^{\circ}$)	E (GeV/sr per crossing)	r (at 1 m) (mm)	r (at 7 m) (mm)
0.01	1.5×10^{17}	0.18	1.2
0.02	2.3×10^{14}	0.35	2.5
0.03	3.4×10^{11}	0.52	3.6
0.05	7.7×10^5	0.87	6.1
0.07	1.7	1.2	8.5
0.08	2.6×10^{-3}	1.4	10

of magnitude, and that the problem has not been thoroughly studied as a function of all possible parameters even within the limits of the present simulation program. Further refinement must wait for experience with real colliders and more sophisticated simulations.

10. THE e^+e^- DETECTOR

At CLIC, with only 60,000 bunch crossings per second and a small probability for overlapping events, the restrictions on the design of a general-purpose detector are fewer than for the LHC. One can consider scaled-up solutions already found for the LEP detectors. The main restriction at CLIC is the accommodation of final focusing elements, which has been foreseen at 30 cm distance from the beam crossing point. Including support structure, the first quadrupole is expected to subtend an angle of $\pm 10^\circ$. It is necessary to introduce detectors within this angular region both for the purpose of completing the angular coverage and to provide the necessary relative and absolute monitoring of the luminosity.

In the previous section it was shown that the beamstrahlung, created at beam crossings, is essentially confined to the beam pipe. The remaining tail of this background should be in the keV region and tolerable. One should, however, be cautious in predicting the background since the beam pipe would have a diameter of only about 0.5 mm and there might be unforeseen background, for example due to wall effects or bad vacuum.

In Fig. 16 a proposed solution for a detector in the forward regions is given. A conical electromagnetic calorimeter made of tungsten with silicon-strip readout can be accommodated in front of the first beam element. The depth could be as much as $20X_0$ to $25X_0$. The beam element itself is presumably quite narrow—most of the space reserved for this component is support structure which may be calorimetrized. The rate of Bhabha events in the angular range of 2° – 5° has been estimated to one event per second.

The proposed main detector is shown in Fig. 17. The layout chosen gives good coverage in tracking and calorimetry. The emphasis is placed on fine granularity and good energy resolution, especially for the hadronic calorimetry, good electron and muon detection, as well as flavour tagging by means of the detection of secondary vertices. The tracking detectors and calorimeters for CLIC can be slow in contrast to the detectors for the LHC, i.e.

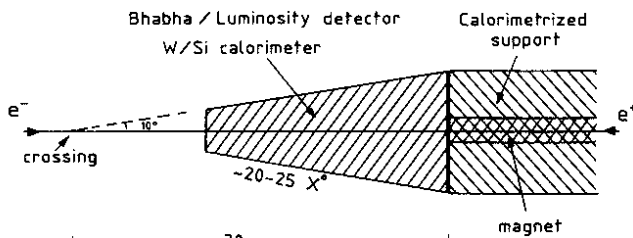


Fig. 16 Forward region in CLIC, showing Bhabha/luminosity detector and final focusing elements

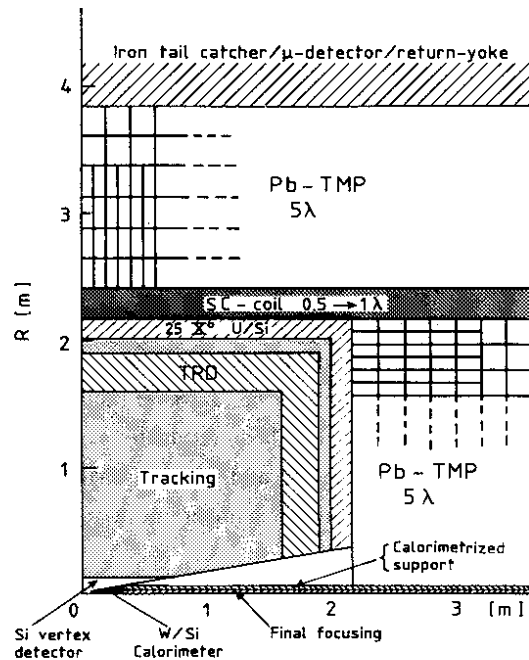


Fig. 17 Schema of detector for CLIC

one can use three-dimensional imaging given by a time projection chamber (TPC), and warm liquid (tetramethyl pentane, TMP) in the hadron calorimeter. The time available between events also allows a more conventional approach to the electronics and to data recording. We will not describe the tracking and electron identification (this is done elsewhere) but give a few comments about calorimetry and muon detection.

The main feature of our calorimeter is good granularity, both in the transverse and longitudinal directions, and shower compensation. The electromagnetic calorimeter, placed inside a superconducting coil, is made of uranium with silicon readout as described in Section 4. This is a very compact device with excellent granularity, hence good discrimination between electrons/photons/hadrons. The silicon is covered by a hydrogen-rich layer in order to ensure enhanced response to hadrons through the interaction of fission neutrons with free protons ($e/\pi \approx 1$). The structure is 2 mm uranium plates and 2 mm silicon-plus-hydrogen arranged in cells of $10 \times 10 \text{ cm}^2$, five layers deep. Such a tower is $5X_0$. At depths of $5X_0$ and $10X_0$, silicon strip detectors are introduced to give accurate position information. The total depth of the electromagnetic calorimeter is $25X_0$. The expected resolution is $0.15/\sqrt{E}$ for electrons and $0.46/\sqrt{E}$ for hadrons.

The hadronic calorimeter is placed outside the coil. Recent tests made by the UA1 group [7], have demonstrated the feasibility of using TMP in large-scale calorimetry. Calculations [8] indicate that with 4 mm lead plates and 2.5 mm TMP, full compensation is obtained ($e/\pi = 1$) with a hadronic energy resolution of $0.3/\sqrt{E}$. A cell structure of $10 \times 10 \text{ cm}^2$, about 30 layers deep, is assumed for the first 3λ , and $20 \times 20 \text{ cm}^2$, with the same depth, for the remainder. In the simulation of the detection of heavy Higgs production followed by the decay of W^+W^- it has been shown that the relatively fine longitudinal segmentation is essential for the event reconstruction. At large angles the hadronic energy resolution is affected by the presence of the coil. The additional error to the energy resolution versus coil thickness, in λ , is shown in Fig. 18.

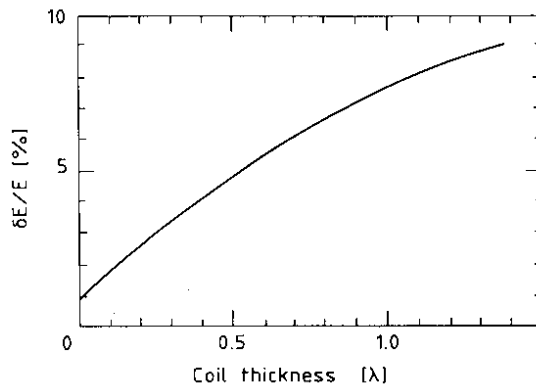


Fig. 18 Total energy resolution for light-quark events, versus coil thickness, calculated for the detector in Fig. 17

Outside the hadronic calorimeter, additional absorber (iron) is required for muon detection. This also serves as the return yoke for the magnet. Embedded in the iron are 10 layers of proportional tubes for tracking purposes.

Our CLIC detector has an outer radius of 6.85 m and a length of ± 6.6 m. The electromagnetic calorimeter would use 3200 m^2 of silicon (estimated cost MSF 63) and 40,000 electronics channels. The hadronic calorimeter would use 1700 t of lead and 96 m^3 of TMP, and contain 61,300 channels. The steel for the muon detector would amount to 9400 t, and the number of electronics channels is 62,000.

11. CONCLUSIONS

We have proposed a novel detector design for the LHC (SSC) machine—that of a compact silicon calorimeter. It has been shown that the small radius of this detector can be compensated by fine-grained lateral and longitudinal segmentation, and it is therefore realistic to consider a 4π silicon calorimeter. The calorimeter would

have uranium as absorber, and the 100 μm polyethylene foils covering the silicon in the sandwich should bring e/h close to 1 and therefore eliminate a constant term (except for calibration errors) in the resolution. Silicon has many advantages for calibration. The proposed detector would be superior to some other approaches in calorimetry and electron and muon measurement, but it is unlikely to be compatible with large magnetic tracking.

We have pointed out the considerable value, for hadron-hadron colliders, of making the calorimeter truly hermetic, and have suggested ways of 'calorimetrizing the machine' to achieve this.

The same approach could also be used for the ep detector, except for the end cap at the incoming electron side, where a large lever-arm is needed. Small systematic errors, no constant term in the resolution, and a small shower size are required. The same silicon/uranium/polyethylene sampling as that proposed for the LHC case seems, therefore, to be a good candidate.

We have shown that the direct beamstrahlung from a 2 TeV e^+e^- machine does not pose any problems for the detector. The smearing of the c.m. energy manifests itself essentially in the long tail.

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