



The Compact Muon Solenoid Experiment
Conference Report

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Resistive Plate Chambers for 2013-2014 upgrade of CMS

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Abstract

The Compact Muon Solenoid (CMS) detector operates at the Large Hadron Collider (LHC) at CERN. It was proposed to install the fourth endcap (+, - RE4) consisting of Resistive Plate Chambers (RPCs) for the CMS muon Endcap system, in order to improve its Level-1 trigger efficiency and thereby completing the full implementation of the TDR, after which LHC will run with its full designed luminosity. This station is currently being installed in the first Long Shutdown (LS-1) of LHC during 2013-2014. In this presentation, we will discuss about the entire procedure of standardization of leak and spacer tests for the gas-gaps, the new design for the Cu cooling system, assembly, testing and characterization of RPCs which is being executed in a synchronized way at the three assembly sites at CERN, BARC-Mumbai and University of Ghent, Belgium. In this talk the RPC chamber production and commissioning will be described in detail. Few preliminary results will be shown.

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2 Resistive Plate Chambers for 2013-2014 muon 3 upgrade in CMS at LHC

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ABSTRACT: During 2013 and 2014 (Long Shutdown LS1) the CMS experiment is upgrading the forward region installing a fourth layer of RPC detectors in order to complete and improve the muon system performances in the view of the foreseen high luminosity run of LHC. The new two endcap disks (+, - RE4) consists of 144 double-gap RPC chambers assembled at three different production sites: CERN, Ghent (Belgium) and BARC (India). The chamber components as well as the
5 final detectors are subjected to full series of tests established in parallel at all the production sites. All assembly and test operations have been engineered in order to standardize and improve detector production. In this work the complete chamber construction, quality control procedures and preliminary results will be detailed.

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13 **1. Introduction**

14 During the LHC (Large Hadron Collider) Long Shutdown (LS1), the Compact Muon Solenoid[1]
15 (CMS) experiment is undergoing a series of upgrades in order to cope with future increased beam
16 luminosity. In particular the muon system is being upgraded with installing a new layer of Resistive
17 Plate Chambers[2] (RPC) detectors in the endcap regions. Before this upgrade only three RPC lay-
18 ers were installed. The presence of a forth RPC detector station, called RE4, is going to increase the
19 overall robustness of the CMS muon spectrometer while improving the trigger efficiency adopting
20 a three-out-of-four stations majority trigger logic.

21 The RE4 project is carried out by several institutions and countries. The RPC gas gaps are
22 produced in Korea while Pakistan, Italy and Finland are working on the front-end electronics, DAQ
23 and power system. India is producing and testing 200 cooling sets. Bulgaria, Georgia Mexico and
24 Pakistan are responsible for detector assembly and testing. India, Italy and Pakistan are building
25 the chamber services (gas, cooling and cabling). China provides the readout strips and mechanical
26 frame boxes, and participates in the chamber construction and testing at CERN.

27 The RE4 project consists of 72 super-modules, each of which is made by two RPCs, for a
28 total of 144 double-gap RPCs. The RE4 detectors are going to instrument two disks, called RE+
29 and RE-, located at detector extremities, each disks is made of two rings: the inner ring is called
30 RE4/2 while the outer ring is called RE4/3. In each of the two rings there are 36 trapezoidal shaped
31 detectors, as shown in Fig. 1, built in three different assembly sites: India (BARC), Belgium (Ghent
32 University) and Switzerland (CERN). BARC and Ghent are in charge of 25% of the production
33 respectively RE4/2 and RE4/3 while the remaining 50% of the production is carried by CERN who
34 work on both chamber types RE4/2 and RE4/3.

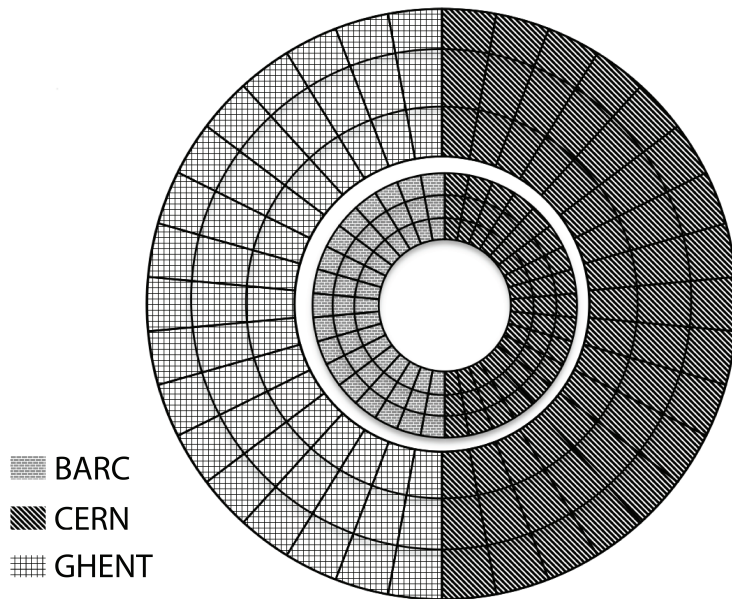


Figure 1. Schematic layout of one of the two new endcap disks.

35 **2. Chamber design, production and quality controls**

36 The RE4 project is inheriting the chamber design from the already existing RPC Endcap chambers.
 37 The detector configuration relies on 2 mm double-gap RPC built using the HPL with resistivity of
 38 the order of $10^{10} \Omega\text{cm}$. The top layer of the double gap is segmented in two parts while the bottom
 39 layer is only one, so a chamber is made of three kind of different gap geometries. The readout
 40 strips are mono-dimensional and segmented in three η segments with increasing strip pitch from
 41 1.5 cm to 4 cm.

42 The HPL panels ($\approx 3500 \text{ m}^2$) were produced in Italy by Puricelli firm (Milan) and preliminary
 43 validated by INFN (Pavia) before the panels were cut by RIVA firm (Milan). The HPL surface
 44 cleaning took place at General-Tecnica (Frosinone) before the final shipment to Korea where the
 45 HPL panels are assembled to form RPC gaps. The Korean gap manufacturing site is performing
 46 several measurement on the HPL panels to ensure the correct resistivity, thickness, color and rough-
 47 ness. Moreover, once RPC gaps are fabricated, the gap manufacturing site performs a gas leak and
 48 spacer test to ensure the quality during gap construction. Gaps are also subjected to an high volt-
 49 age (HV) scan to measure the dark current and to a current monitoring at the expected operating
 50 voltage (9.7 kV) over one week. After this first validation, called Quality Control 1 (QC1), a box
 51 containing a number of gaps between 30 and 40 is dispatched from Korea to chamber assembly
 52 sites.

53 The second quality control (QC2) pursues the objective of validating the RPC gaps perfor-
 54 mance repeating some of the test performed in Korea.

55 In this second phase, the three assembly sites perform gap visual inspection, gas tightness,
 56 spacer test, and electrical dark current measurement. During the visual inspection each gap is
 57 characterized with a detailed checklist which ensures that no any visible damage is present and gap

58 is eligible to be used. The gas gap spacer and leak tests check that no any gap spacer is detached and
59 leak is within specification (0.4 mbar/10minutes). The last test of QC2 concerns the high voltage
60 scan that aims at measuring the dark current and its stability over a period of 3 days. At QC2 an
61 overall rejection factor of $\sim 10\%$ has been found.

62 After a set of three gaps is fully validated by assembly sites, the chamber construction and
63 commissioning shall begin. The quality control at the level of the chambers (QC3) foresees: cham-
64 ber visual inspection, gas tightness, electrical and dark current measurement, cosmic muon com-
65 missioning by means of a dedicated cosmic ray telescope. During the visual inspection each cham-
66 ber undergoes a detailed checklist to validate the manufacturing process of the chamber. Then the
67 leak test measures the chamber gas leak in order to check whether, during chamber manufacturing,
68 the gap gas inlet are correctly connected to chamber service panel. In the electric test the front-end
69 boards are powered and checked while the gaps are subjected to an high voltage scan to ensure
70 that the RPC gaps operate without problems. Finally the core of the QC3 protocol is the cham-
71 ber by chamber performed high voltage scan that aims at characterizing detector response while
72 measuring main detector performance parameters such as efficiency, cluster size and noise. Since
73 the RE4 chambers are based on double-gap RPCs, each detector is subjected to three independent
74 efficiency scans using three different configuration: double-gap, top single-gap, bottom single-gap.
75 During one efficiency scan, 7 runs at different effective HV are taken, from 8.5 to 10 kV; in each
76 run, 10k events are collected in approximately 2 hours. The scan is performed using the effective
77 high voltage to corrects the applied voltage on each RPC chamber maintaining its gain constant
78 against environmental changes. The applied HV is corrected according to the environmental pres-
79 sure according to Eq.(2.1) [3]:

$$HV_{eff} = HV \cdot \frac{p_0}{p} \quad (2.1)$$

80 where $p_0 = 990$ mbar.

81 Each cosmic telescope is equipped with two scintillator layers (top and bottom) that form the
82 trigger. The chamber front-end boards are connected via flat cables to TDCs to tag and record all
83 hits. The analysis routine performs a tracking algorithm to reconstruct cosmic muon tracks using
84 three reference chambers installed in the telescope.

85 After a successful cosmic test, every chamber is powered on and monitored for about three
86 weeks in order to check its stability over time (QC4). If dark current is found to be stable, a pair of
87 chambers, one RE4/2 and one RE4/3 type, is assembled into a super-module (fig. 2). This assembly
88 task reduces the amount of time needed to install all RE4 detectors at CMS. Since the RE4/2 and
89 RE4/3 chambers share the same cooling circuit and gas pipes, and are mechanically attached to the
90 same structure, several commissioning protocols are performed before the real detector installation
91 at CMS (Fig. 2).

92 **3. Detector performance**

93 The RPC gap performance is evaluated during QC2 at assembly sites. The leak rate test, shown
94 in Fig. 3, is performed measuring the pressure drop in time of each gap initially pressurized to
95 20 mbar over ambient pressure. At the end of this test also all gap spacers are checked in order to



Figure 2. One of the two CMS endcap disks fully instrumented with RPC detectors.

96 spot any detached one. Once the leak and spacer test successfully ended, the gaps are subjected
 97 to an high voltage scan to measure the dark current response. During this test the high voltage is
 98 ramped from 1 kV to 10 kV with steps of 1 kV up to 8 kV and step of 100 V between 8 kV and
 99 10 kV. Fig. 3b shows the dark current distribution at the 10 kV. Moreover after the high voltage
 100 scan all gaps are kept at 9.7 kV for 3 days for monitoring possible dark current drift correcting with
 101 pressure and temperature.

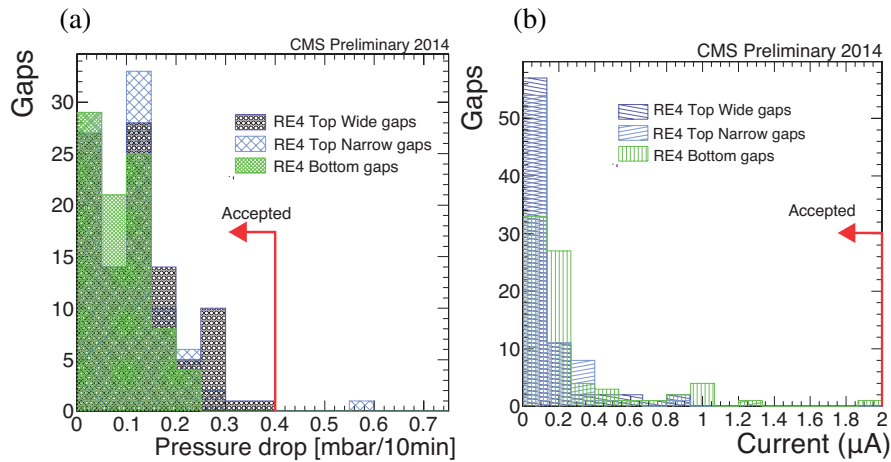


Figure 3. Dark current and leak rate distributions of gaps adopted for the RE4 detector construction.

102 During QC3, assembly sites have the mandate to fully commission each detector. Using the
 103 tracking telescope, the performance of RPC detectors under test is evaluated and each chamber fully
 104 characterized. Fig. 3a shows the average cluster size distribution evaluated in the three different η
 105 segments at the expected working point with the distribution shown in Fig. 3b.

106 The expected working point is defined adding 150 V to the efficiency at 95%. The Eq.(3.1)[4]

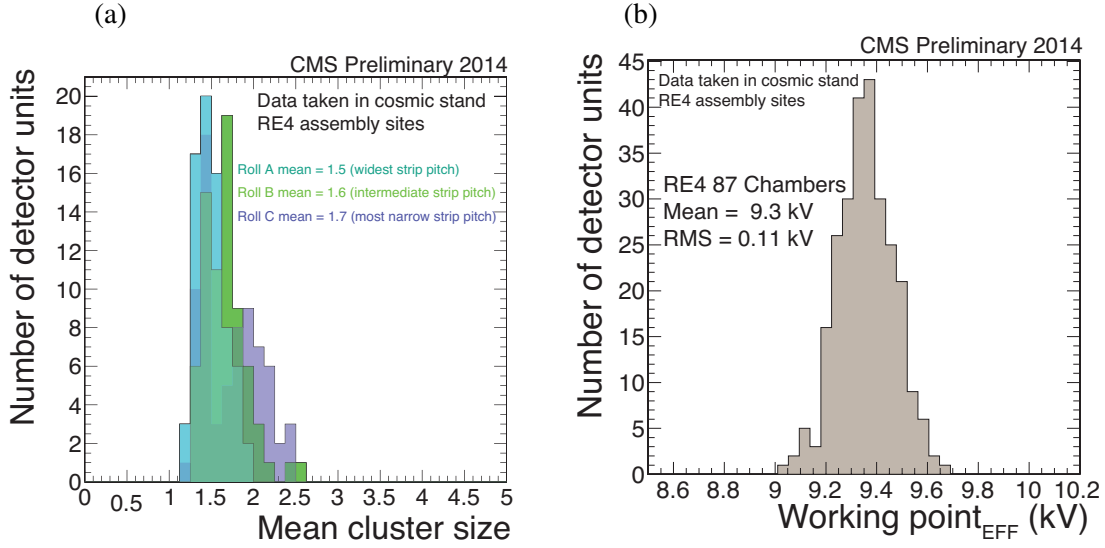


Figure 4. Mean cluster size at the expected nominal HV working point of commissioned RE4 detectors.

107 describes the efficiency along the high voltage scan and it is used to fit the data-points.

$$\eta = \frac{\mathcal{E}_{max}}{1 + e^{-\lambda(HV_{eff} - HV_{50\%})}} \quad (3.1)$$

108 The overall average maximum efficiency in double gap mode (\mathcal{E}_{max}) is shown in Fig. 5a while
 109 the high voltage at 50% efficiency ($HV_{50\%}$) is depicted in Fig. 5b.

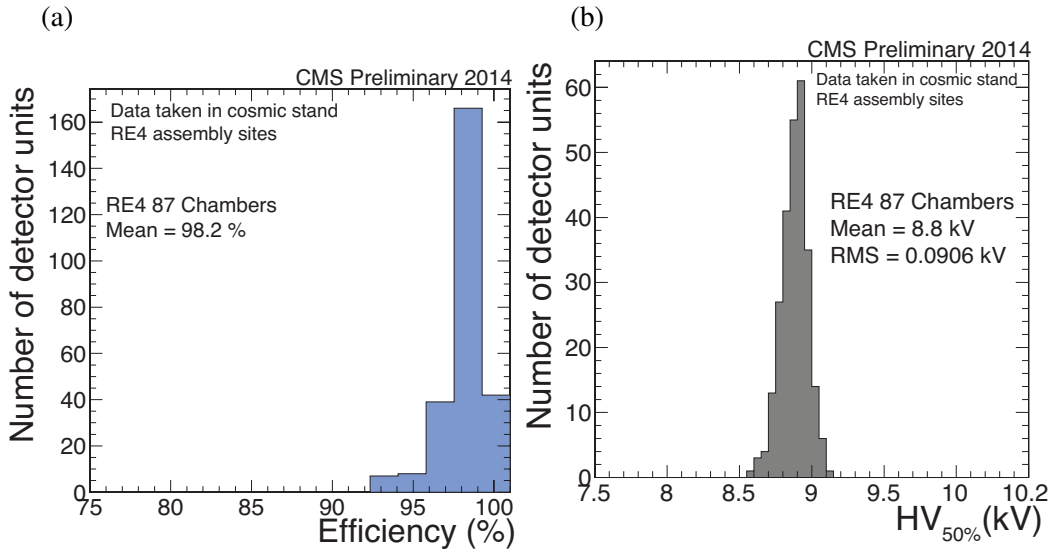


Figure 5. a) Average maximum chamber efficiency (extrapolated from the plateaux curve, see Eq.(3.1). b) High voltage distribution at 50% efficiency (as defined in Eq.(3.1)).

110 **4. Conclusions**

111 RPC collaboration built and commissioned more than 144 RPC chambers, including spares, in
112 about two years. The full operation was done on schedule and in the budget thanks to the very
113 good organization and the professional job done by every Institution. Today both disks have been
114 instrumented and the commissioning is going on in order to be ready for summer 2014.

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