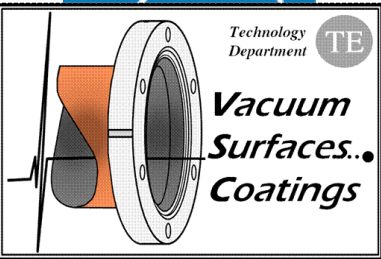




# Vacuum Performances and Lessons for 2012

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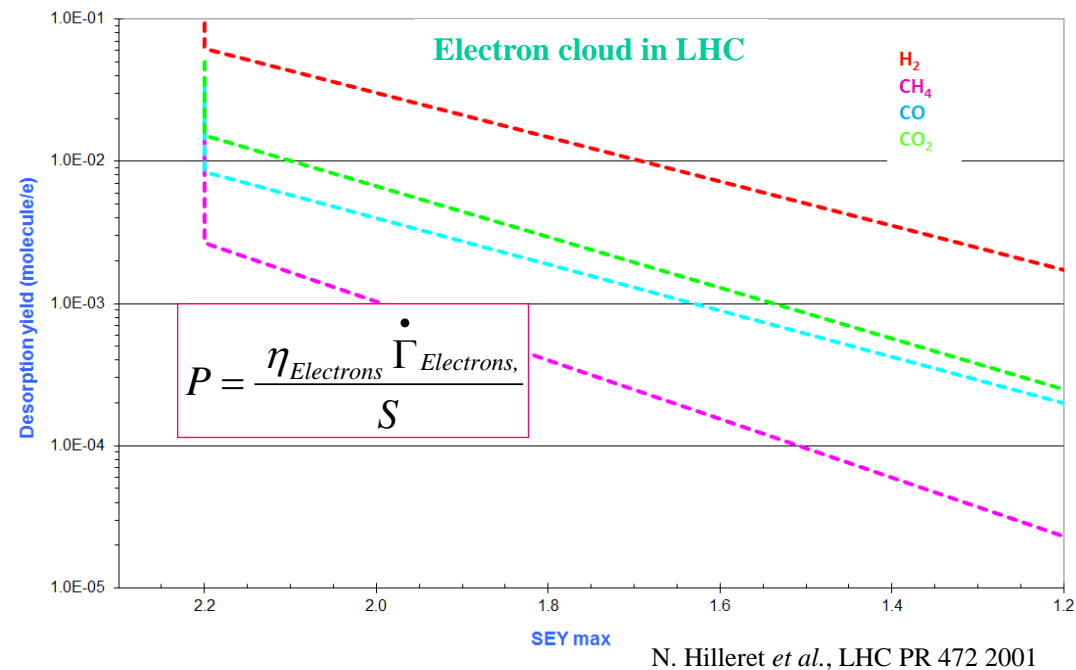
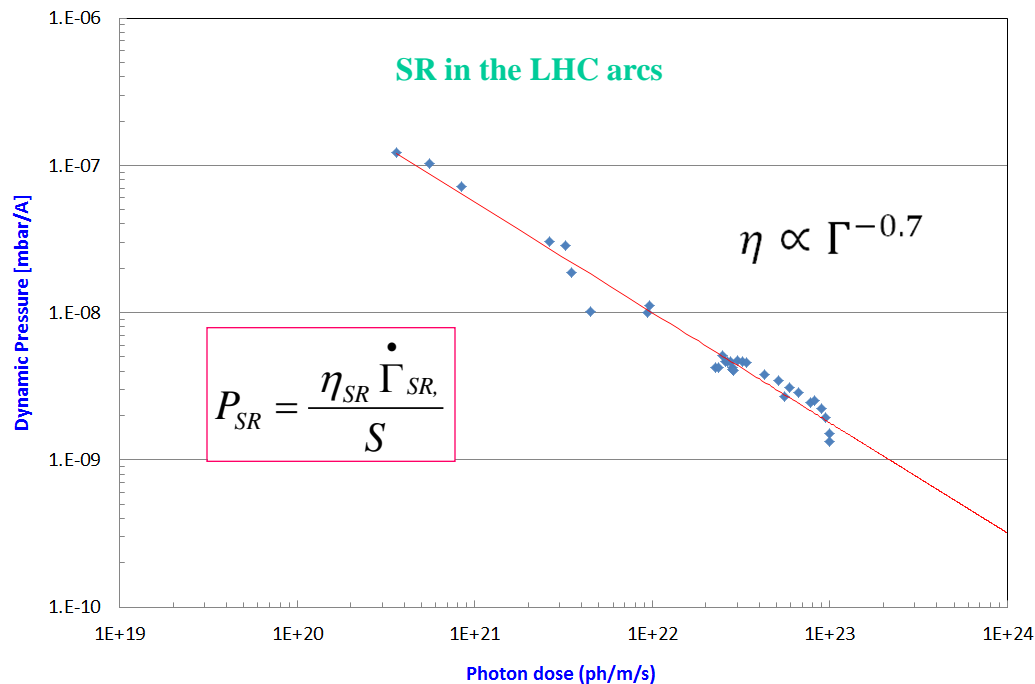


1. Dynamic effects
2. Unexpected pressure rise
3. Recommendations & Expectations
4. Conclusions

# 1. Dynamics Effects

# Dynamics effects

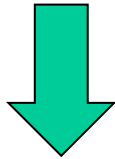
- In the LHC, the circulating protons stimulate **gas desorption** which is:
  - induced by synchrotron radiation => always present during LHC life
  - induced by electron cloud => absent in NEG coated vacuum chambers, the electron flux in other areas decreases with beam scrubbing
- The result of the continuous bombardment is a reduction of the desorption yields *i.e.* a reduction of the LHC pressure



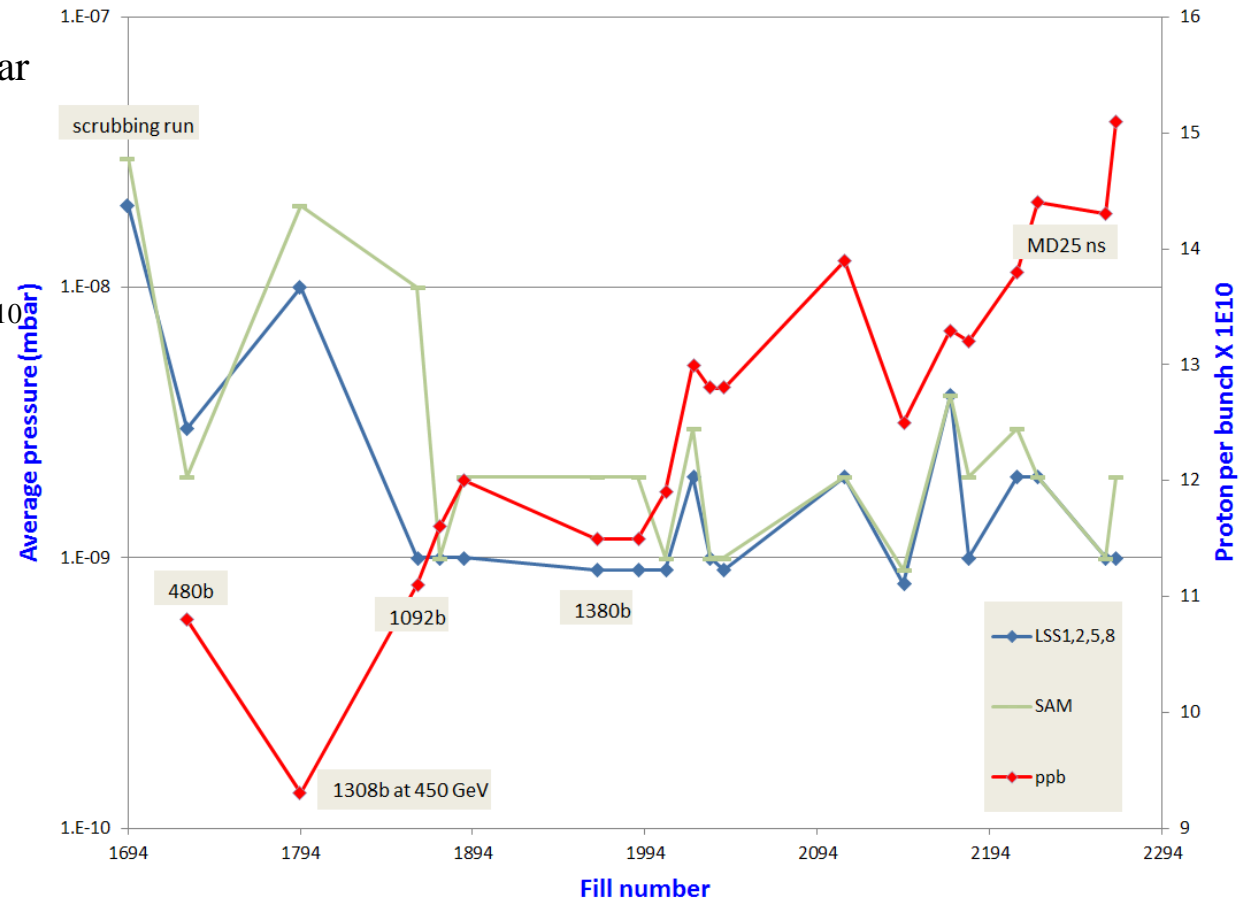
- The desorbed gas is pumped by the NEG coating, by ion pumps and by the cryogenic surfaces (beam screens)
- The LHC vacuum system has been designed to be stable and to cope with these gas load (O. Gröbner, Vacuum 60 (2001) 25-34)

# Overview of 2011

- Scrubbing run with interlock levels set to  $10^{-6}$  mbar
- Increase number of bunch from 480 b to 1380b and  $11.5 \cdot 10^{10}$  ppb
- Continuous increase of bunch density till  $14.5 \cdot 10^{10}$  ppb:  
average pressure below  $5 \cdot 10^{-9}$  mbar



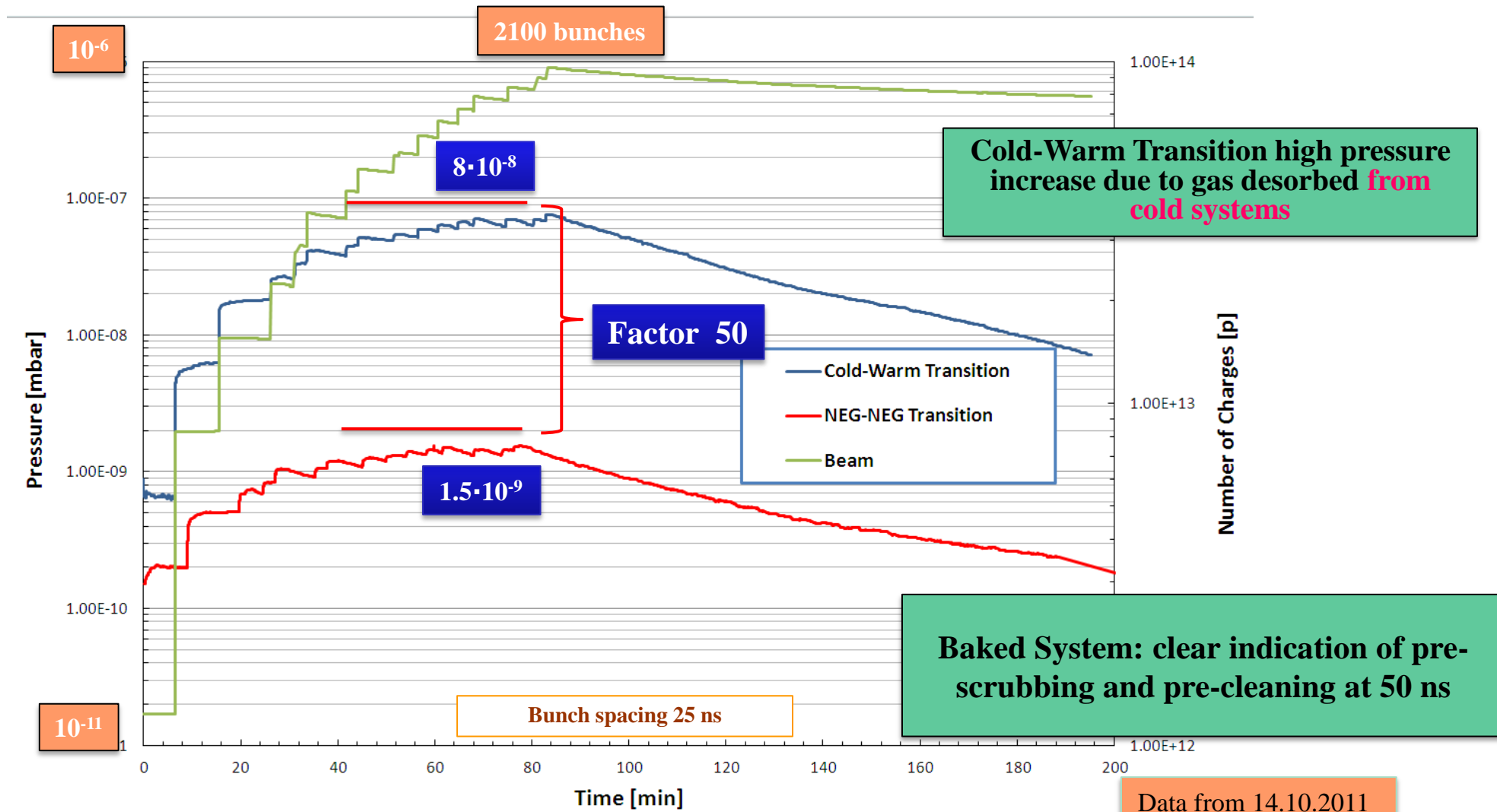
Scrubbing and beam conditioning of the whole vacuum system



# Pressure with 25 ns Beams

- Pre-scrubbed parts (field free) do not show significant pressure increases
- Pressure is dominated by desorption from cold parts ( $\sim 1$  W/m is measured in field areas)

**=> arcs and stand alones magnets are not fully scrubbed**



# LSS: Evolution of Vacuum Scrubbing

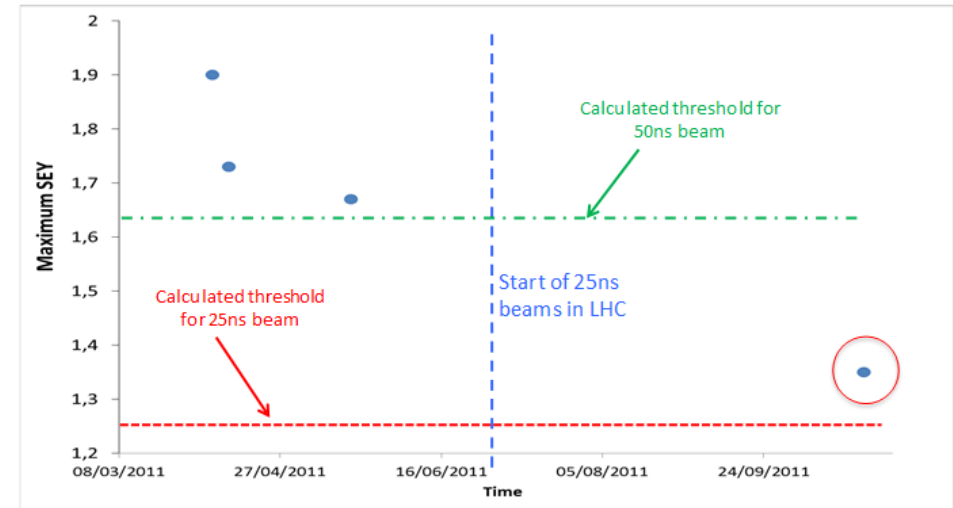
| Threshold with $1.1 \cdot 10^{11}$ ppb | 450 GeV | 3.5 TeV |
|--|---------|---------|
| 50 ns                                  | 1.63    | 1.58    |
| 25 ns                                  | 1.25    | 1.22    |

G. Rumolo *et al.*, Evian 2011



## $\delta_{\max}$ in the uncoated and/or unbaked sections: results (II)

- After scrubbing run with 50 ns:  
 $\delta = 1.7$
- 19-05-11:  
 $\delta = 1.65$
- After MDs with 25 ns beam (24-10-11) :  
 $\delta = 1.35$



G. Rumolo *et al.*, Evian 2011

- 1) No more electron cloud at 50 ns is expected (up to  $1.45 \cdot 10^{11}$  ppb at least, fill 2267)  
2) Requires further scrubbing to operate with 25 ns

NB: In the arcs, after MDs with 25 ns,  $\delta = 1.5$

# Dealing with Beam Screens : Example of ITs

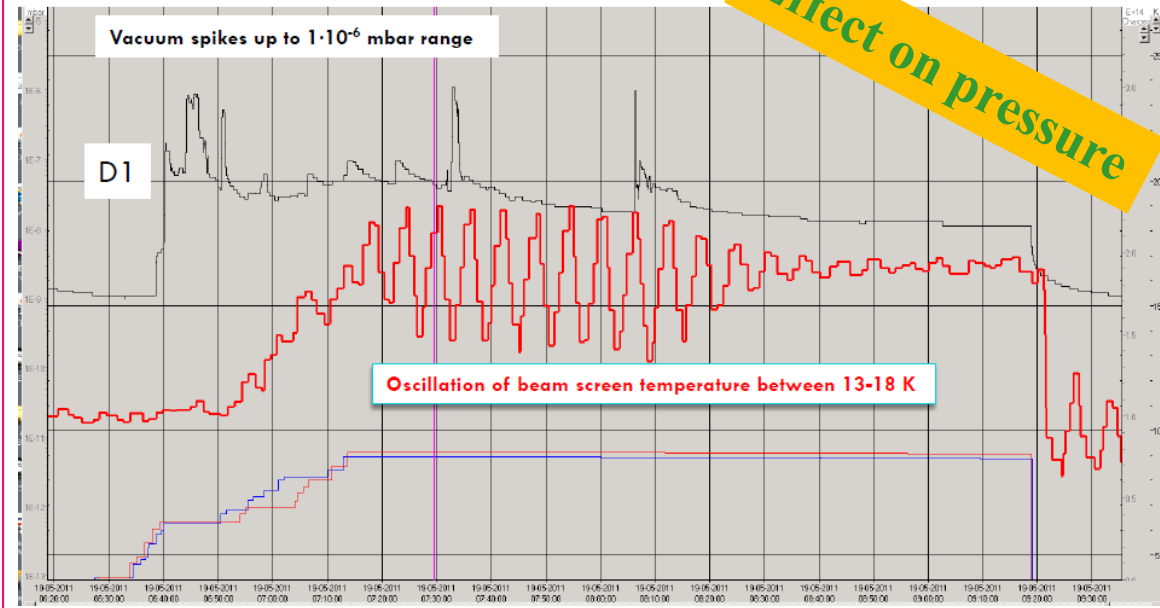
- During beam injection, the heat load onto the BS increases : **as expected**, gas transients appeared

1) Cool down sequence: CB 1<sup>st</sup>, BS 2<sup>nd</sup>  
=> Keep a bare surface on the BS

2) Optimisation of ITs cooling loops to keep temperature increase below 25 K  
=> avoid crossing adsorption isotherms

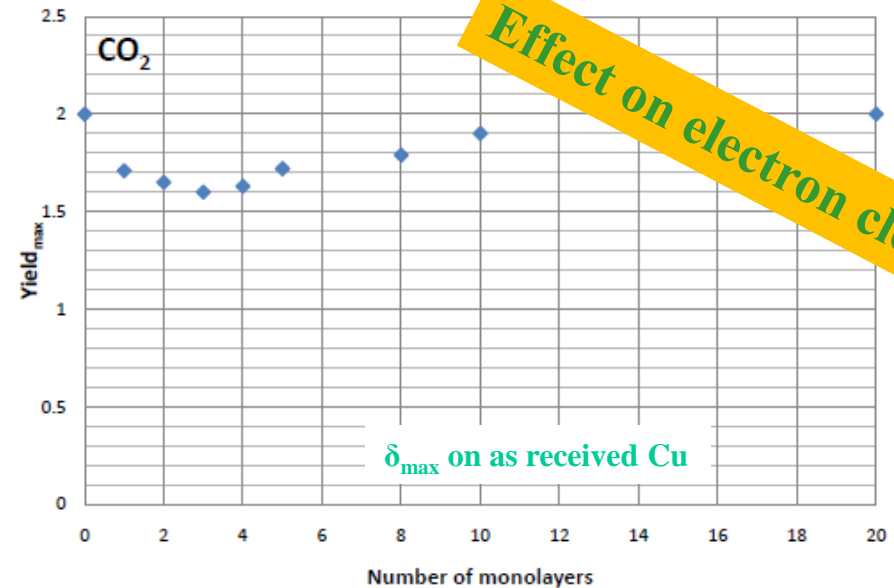
3) Flushing the gas from the BS towards the cold bore by appropriate warm up to > 90 K  
=> when a lot of gas is accumulated (scrubbing run)

4) Evacuation of condensed gas during TS/Xmas-break while ITs cooling is stopped  
=> definitive removal of gas from the vacuum system



G. Bregliozzi, LBOC 31-5-2011

| Monolayers on as received Cu   | CH <sub>4</sub> | CO  | CO <sub>2</sub> |
|--------------------------------|-----------------|-----|-----------------|
| @ 50 ns, $\delta_{\max} < 1.6$ | < 20            | -   | < 3             |
| @ 25 ns, $\delta_{\max} < 1.3$ | < 1             | < 1 | < 1             |



- Gas physisorption on cold surface increases the SEY
- Minimise the surface coverage of physisorbed gas is a must
- 25 ns beams are much sensitive than 50 ns ones

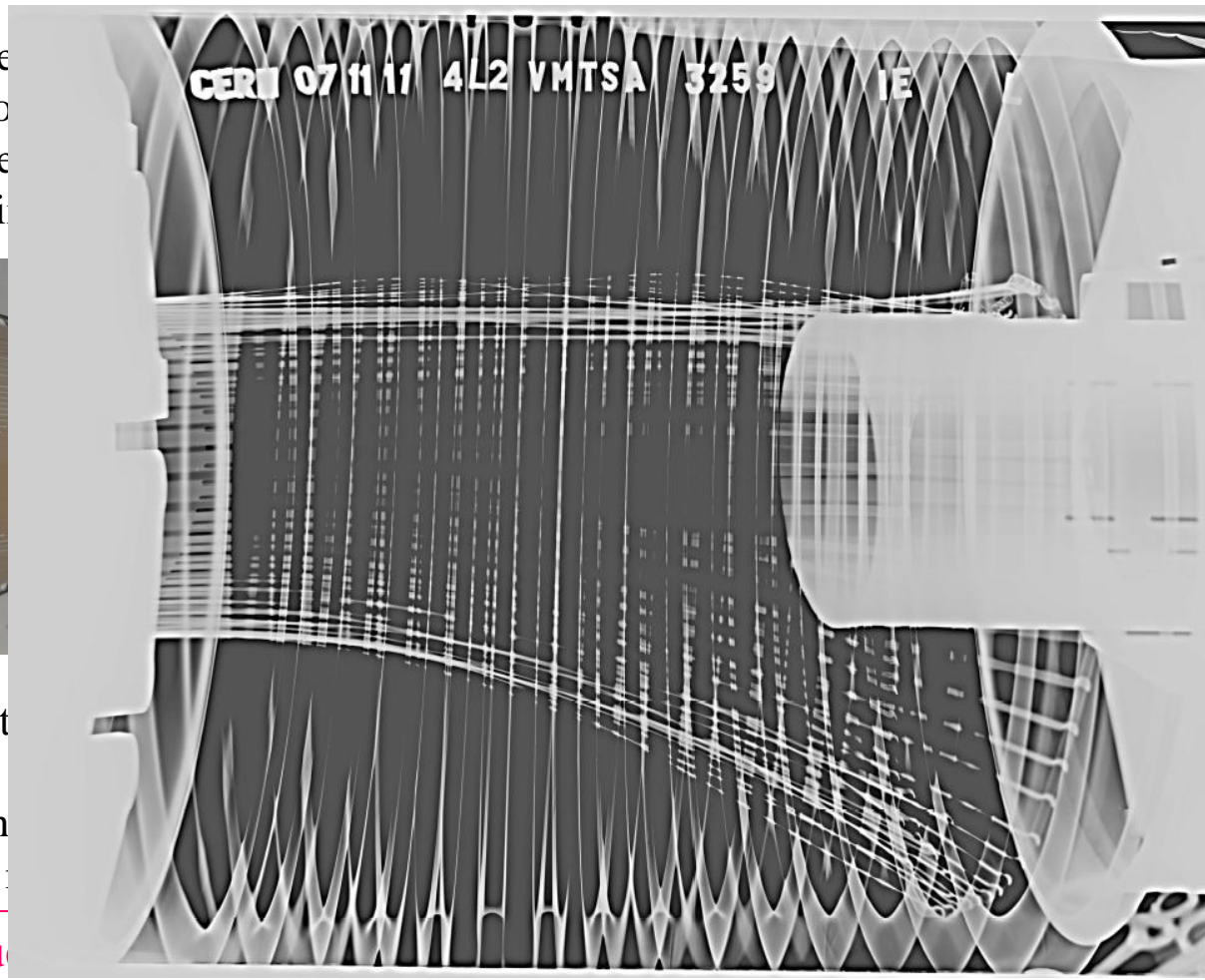
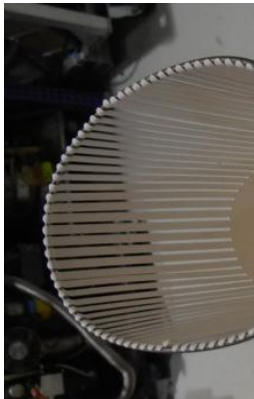
## 2. Unexpected Pressure Rises



# Pressure spikes: LSS2 – LSS8

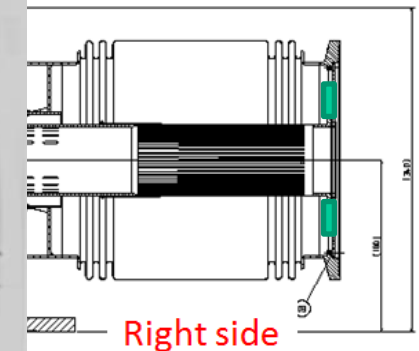
- Frequent pressure spikes, some up to  $10^{-6}$  mbar, were observed in the vicinity of D1s during injection and stable beams
- Increasing the interlock level to  $2 \cdot 10^{-6}$  mbar avoided the vacuum valves closure but not the radiation induced by the beam
- The origin of spikes are VAMTF vacuum modules (LMC 9-16/11/2011). There are 8 modules in the ring.
- Under beam heating, the spring become loose causing a large opening of the RF contact and creating sparks
- These VAMTF must be re-design for LS1

- During Xmas break, the foundations were:
  - Improve the cooling
  - Decrease the length
  - Insert ferrites in the gap



foundations were:

case 180/70



- The proposed modification
- Further RF studies with
- An acceptable solution

The issue

# Pressure spikes: CMS

- Frequent pressure spikes, some up to  $10^{-6}$  mbar, were observed at CMS, 18 m, right.
- When the local pressure was above  $10^{-8}$  mbar, CMS background was larger than 100 %

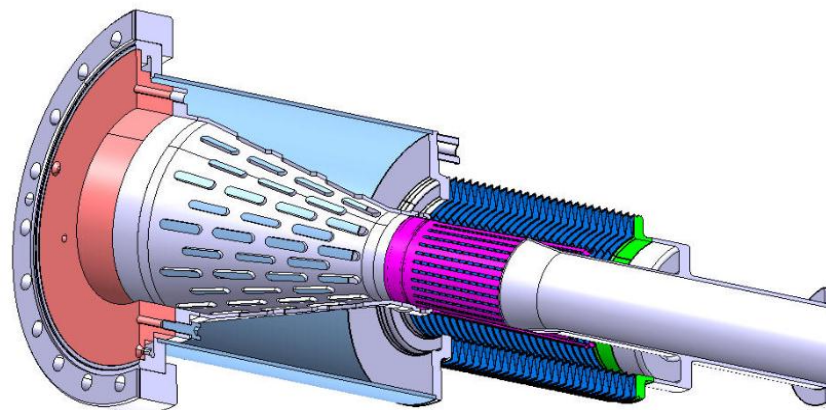
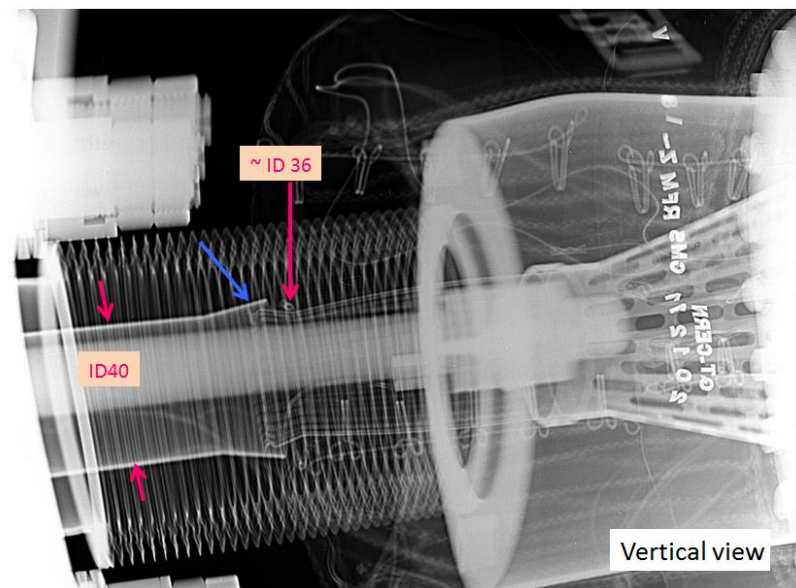
- During X-mas break, a non-conform vacuum module was identified

- The current understanding of the origin of this NC is due to a mis-positioning of the TAS-56 vacuum chamber

- To avoid the risk of further aperture reduction, a repair under Ne atmosphere was done

- This method **avoided the full bake out** of the CMS vacuum sector which would have meant dismantling the central detector !

- A new RF insert, with an additional 20 mm thick copper ring was made

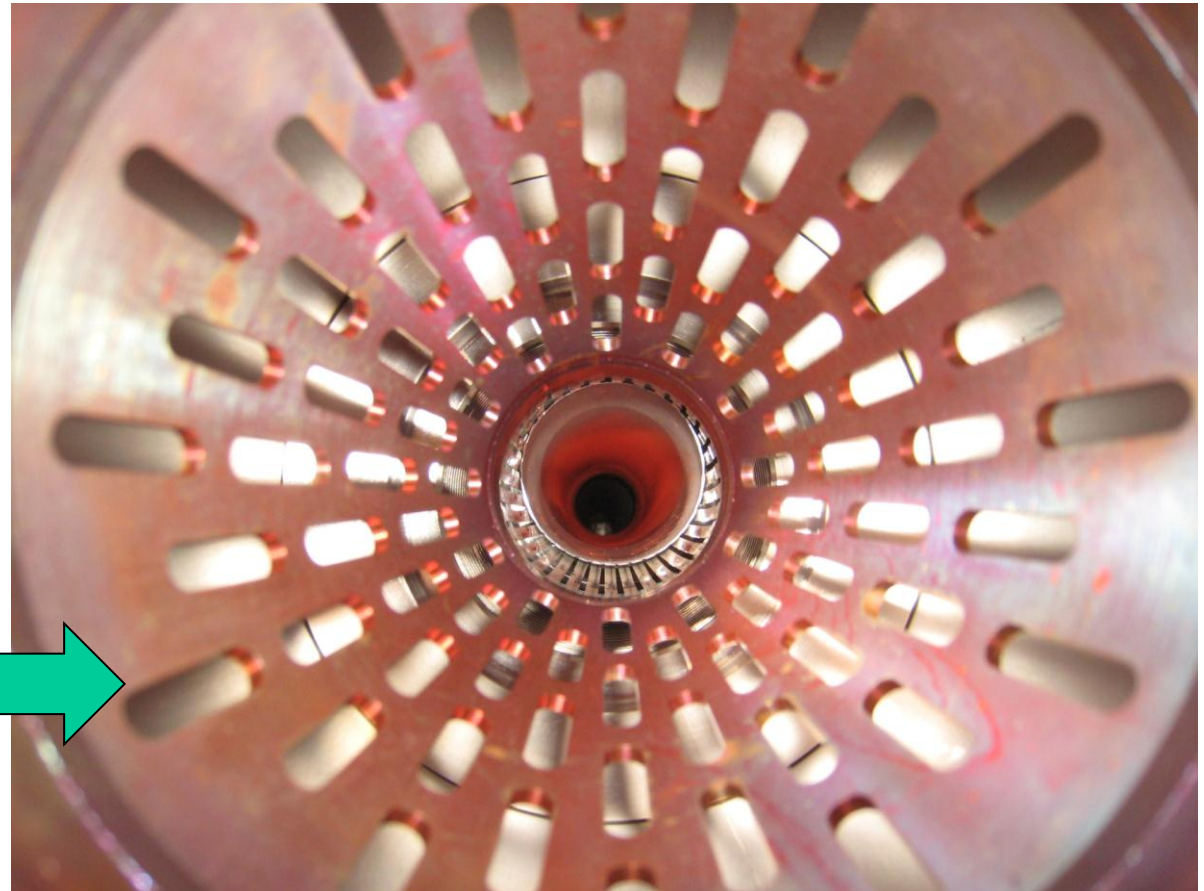
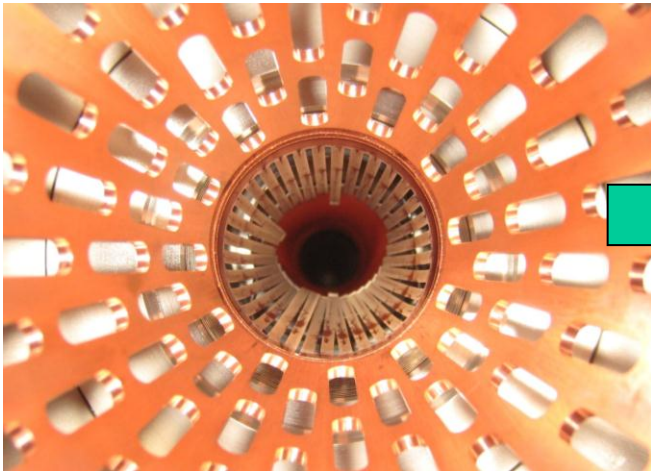


# CMS – Repair under Ne

- The vacuum system was over pressurised to + 200 mbar to minimise air backstreaming into the NEG chambers
- The CMS forward vacuum chamber was opened and moved away for inspection

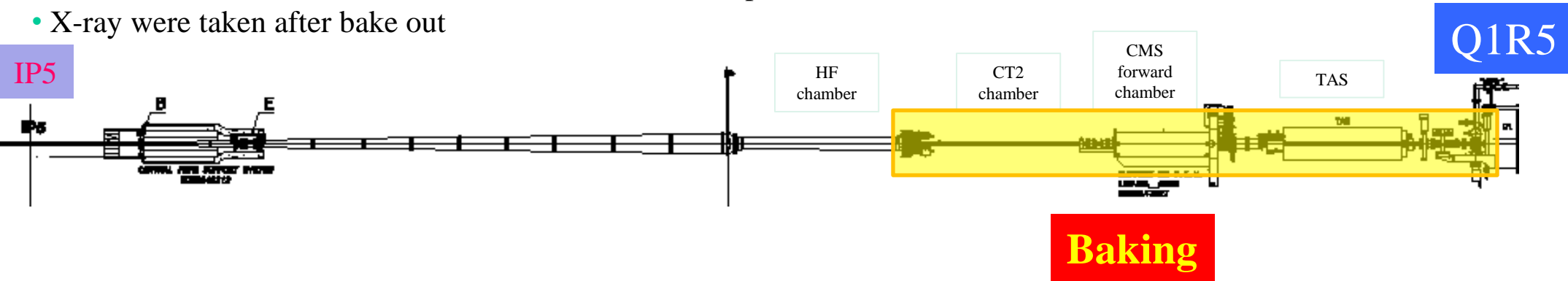


- And the RF insert exchanged



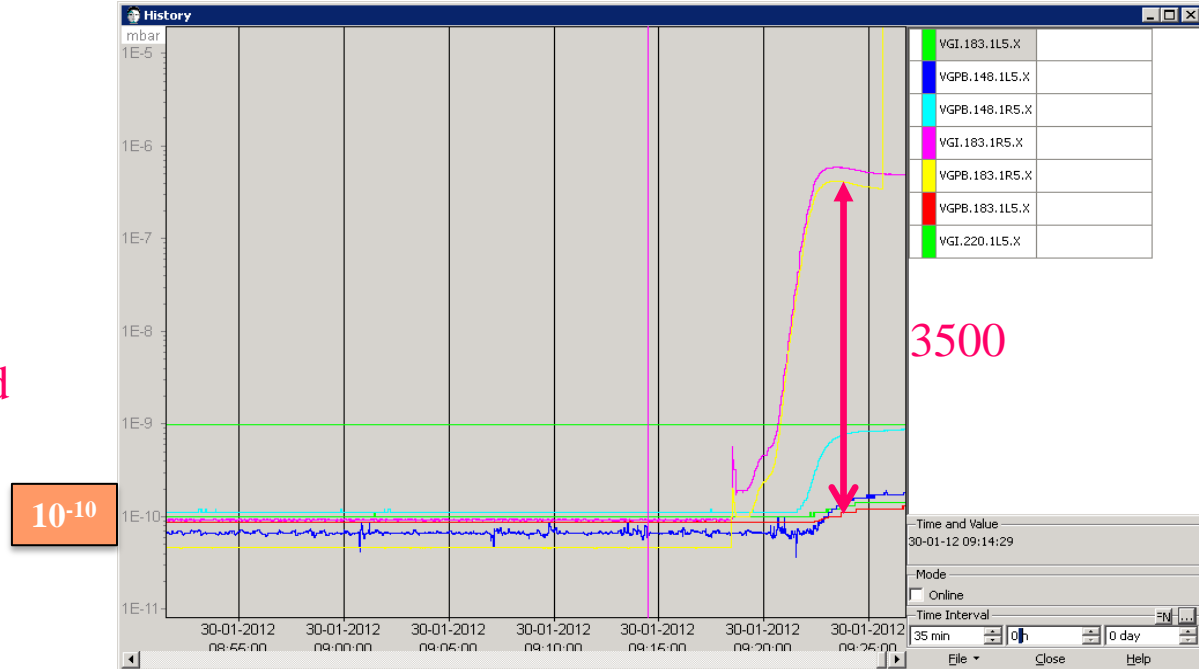
# CMS –Ne pump down and NEG activation

- Once the flanges closed, Ne was evacuated by a mobile pumping group located at Q1R5
- $10^{-9}$  mbar was reached after 2 days indicating that NEG chamber located at the IP were still pumping
- CMS forward chamber and vacuum chambers located upstream and downstream were re-activated
- X-ray were taken after bake out



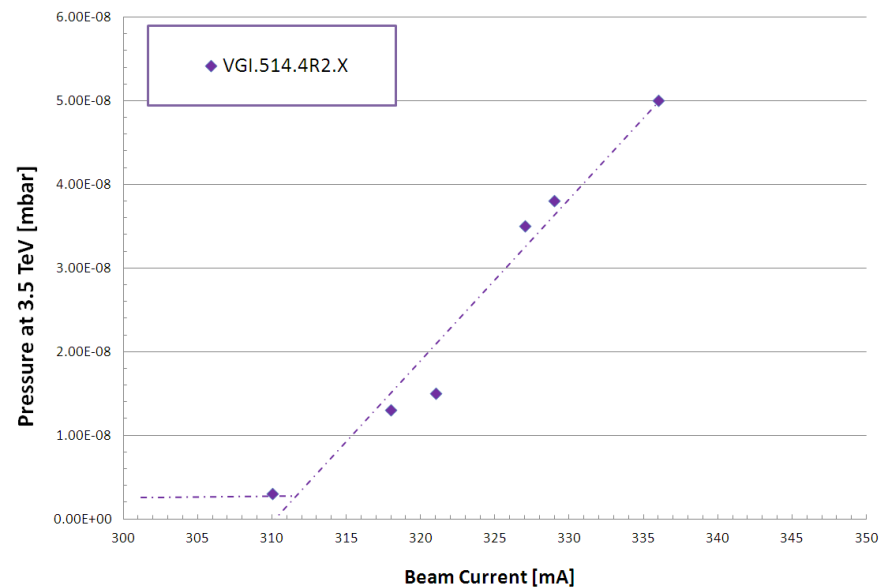
- Achieved pressure are  $< 1 \cdot 10^{-10}$  mbar
- Transmission from  $-18$  till  $+18$  m equals 3500

→ The CMS IP chambers are still activated  
The vacuum performance are restored

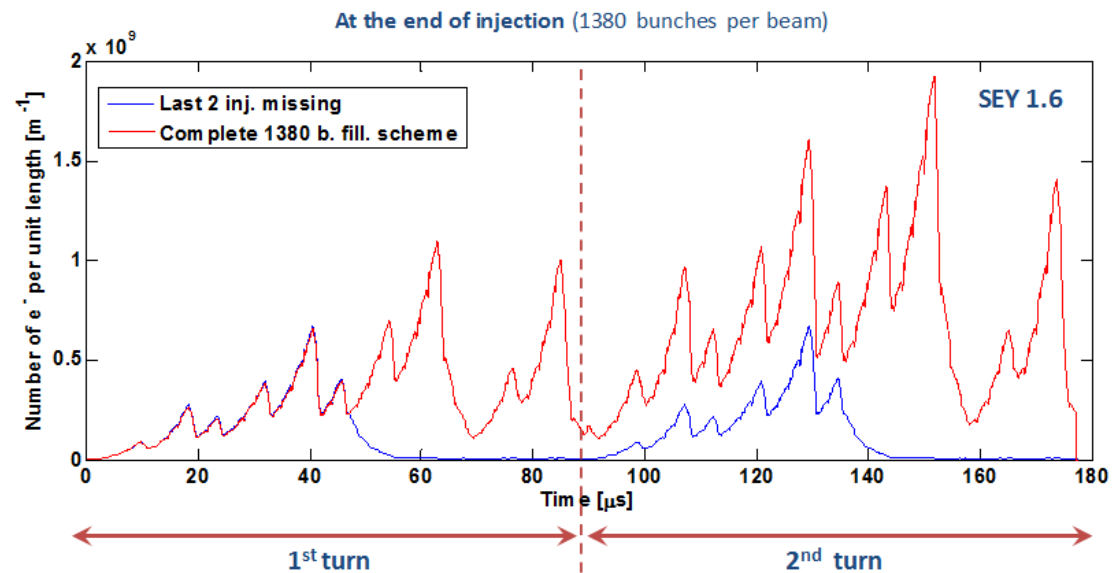


# ZDC Upgrade

- In order to reduce the shadowing to the ZDC, the TCTVB was replaced by a TCTVA and the recombination chamber shifted by 1.36 m towards the IP (ECR 1153295)
  - => a **new vacuum chamber** ID800 of 2.9 (2.0) m was inserted on the left (right) side of LSS2
  - => as agreed with ALICE, the **scrubbing** of this new vacuum chamber **could worsen** the background in the experiment
- With 50 ns beams, pressure increase ( $> 10^{-8}$  mbar) have been observed along the ID800 vacuum chamber (~ 15 m long). => it produced significant background to ALICE
- Despite the large diameter, experimental observations as well as theoretical studies confirm the presence of an **electron cloud** in the ID800 vacuum chamber due to a multi-turn effect.



G. Bregliozi, LBOC 22-7-2011



G. Iadarola, G. Romulo, 25-1-2012

→ Solenoids were added at each conical chamber during this Xmas break  
Scrubbing with 25 ns beams will help to reduce further the pressure level

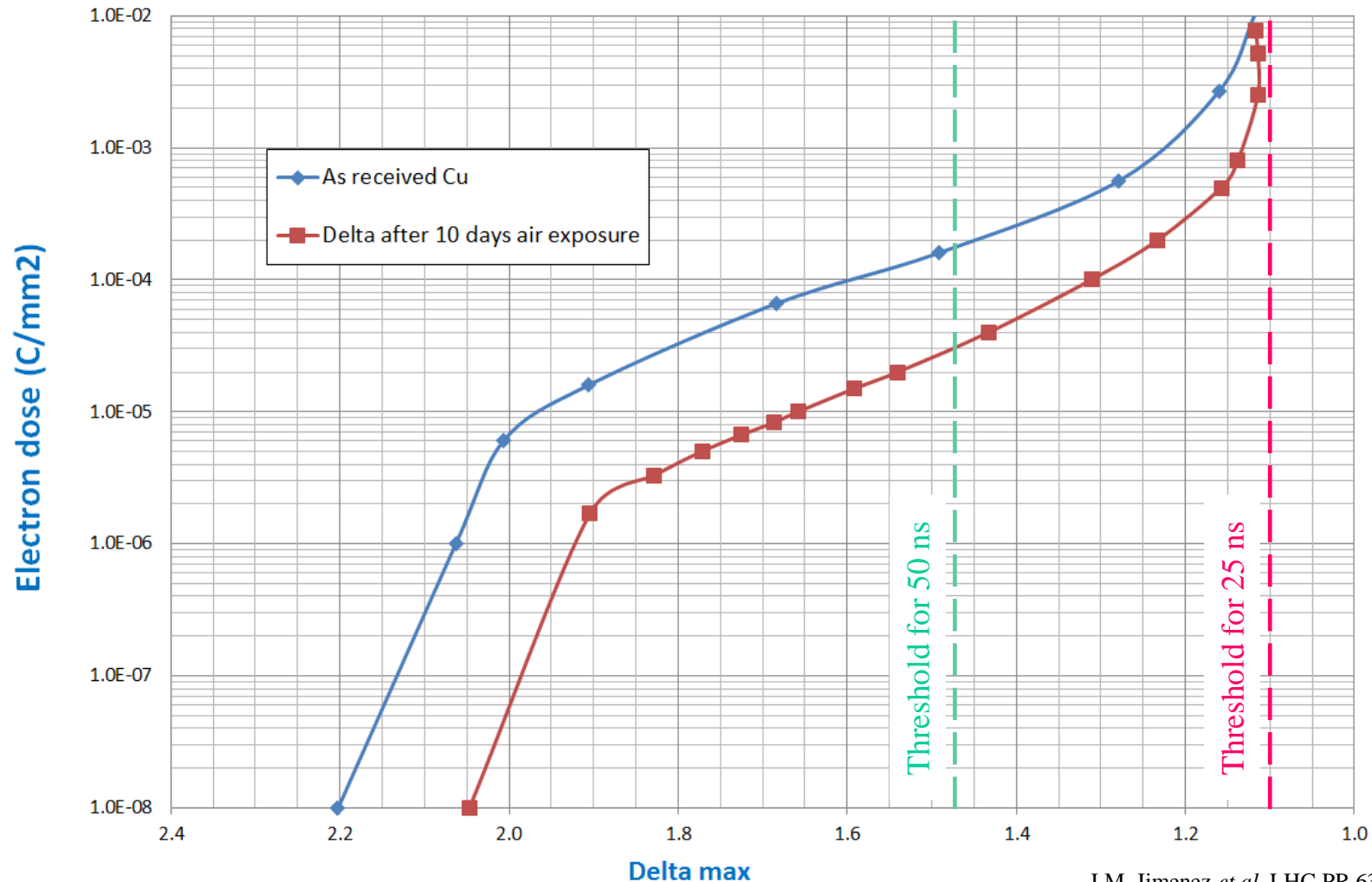
ID800 chambers are not fully scrubbed => still pressure rises could be expected around ZDC in 2012

# 3. Recommendations & Perspectives

# Effect of Air Venting on Vacuum Scrubbed Surface

- For as received Cu,  $\sim 0.2 \text{ mC/mm}^2$  is required to reach the 50 ns threshold
- For pre-scrubbed Cu and exposed to air, the dose needed to reach the 50 ns threshold is  $0.03 \text{ mC/mm}^2$

→ Previously scrubbed and air exposed surface scrubs 10 x faster than as received surface



J.M. Jimenez *et al*, LHC PR 632, 2003

# Re-commissioning of Vacuum

- During this Xmas break, 6 vacuum sectors were vented to air and 4 experimental sectors vented to neon
- The NEG in all these vacuum sector is re-activated
- 5 m of new vacuum chamber were installed in LSS2



- 50 ns operation:
  - immediate start up to  $1.45 \cdot 10^{11}$  ppb should be possible while scrubbing **in the shadow** of the intensity ramp up
  - immediate start up to  $1.6 \cdot 10^{11}$  ppb will requires a **couple of days** of scrubbing with 25 ns beams
- 25 ns operation:
  - Requires a dedicated **scrubbing run** with 25 ns

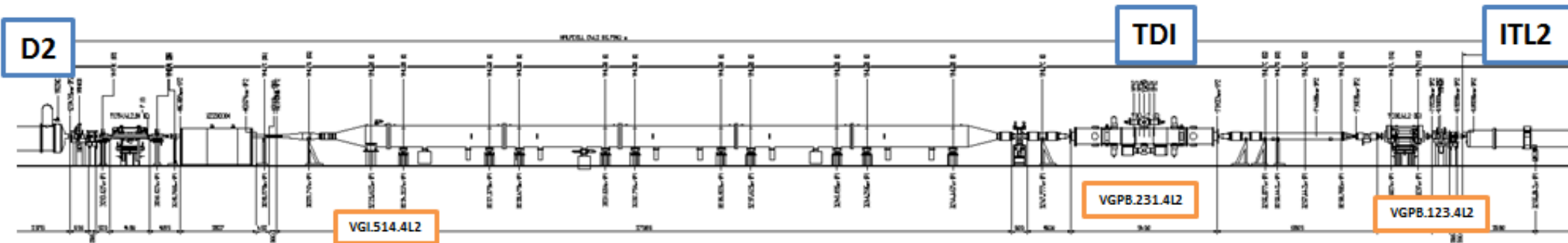


# Conclusions

- The LHC vacuum system for NEG coated parts and cryogenic parts behave **as expected**
    - With 50 ns beams, electron cloud builds up in non-NEG coated parts of the long straight sections. Now, these parts are almost fully scrubbed
    - Arcs and stand alone magnets show large electron cloud activities
- => Scrubbing and vacuum conditioning in RT and cryogenic part works as planned**
- All unexpected pressure behaviour are understood but not all effects could be fully fixed during this Xmas break.

**Thank you for your attention !!!**

# ZDC Layout

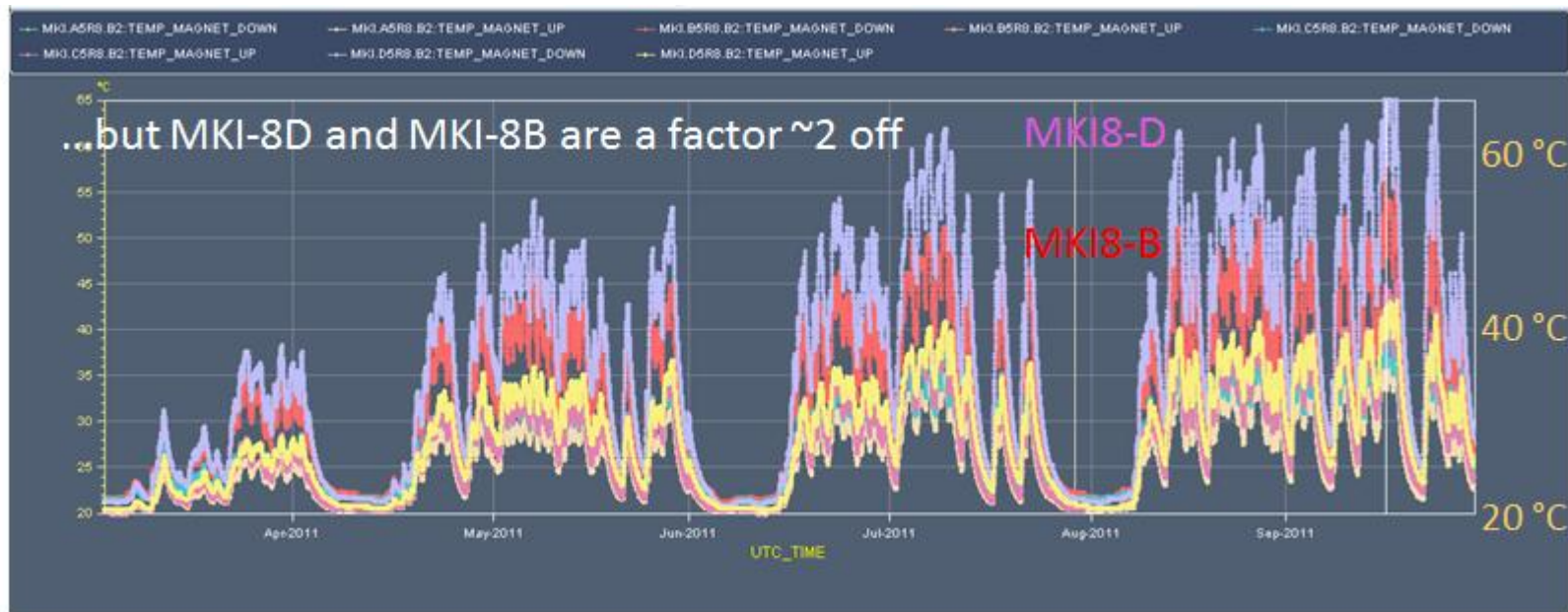


# MKI outgassing

- With 50 ns beams, the MKI tank pressure is in the range  $1-2 \cdot 10^{-10}$  mbar, except MKID.4R8 at  $5 \cdot 10^{-10}$  mbar

→ MKID.4R8 was re-baked during this X-mas break

MKI  
in point 8



B. Salvant *et al.*, Evian 2011

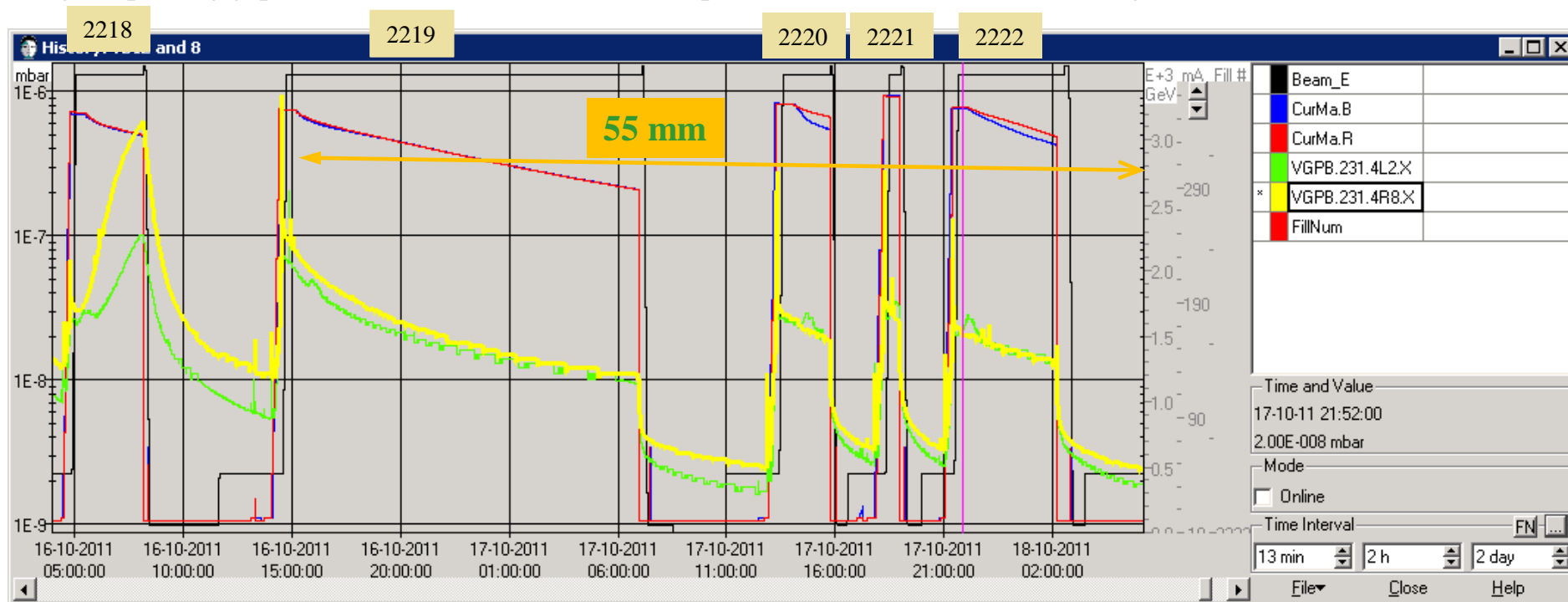
- With 25 ns beams, the MKI operation is limited by pressure level ( $3 \cdot 10^{-9}$  mbar) in interconnects, copper chamber and ceramic chambers

→ Solenoids were added at each MKI interconnects during this X-mas break

All issues related to MKI are not solved => still pressure rises around MKI in 2012

# TDI outgassing

- During stable beams, pressure at TDI increased up to  $10^{-6}$  mbar due to thermal outgassing (slow pressure rise)
- Increasing the parking gaps from 22 till 55 mm decrease the pressure level in the  $10^{-8}$  mbar range



- During X-mas break, NEG cartridge were added at the TDI
- A gain of a factor 2 is expected in pressure

