COLD CATHODE GAS-DISCHARGE TUBES.

Report "Magnet Int. 11" described the general outline of the programming system for the magnetic lenses. In the 3 counters and the 160 relay units mentioned there, cold cathode tubes will be used because of their reliability. This report gives a brief general description of the principles and the properties of the tubes. Only griggerand scaling tubes, and no diodes, are considered. Tables with data of existing types are included.

In the second part of this report the relay unit and the choice of scaling tubes for the counters are described. Some other applications are given.

The report contains the following parts:

- I. 1. Principles of trigger tubes
 - 2. Reliability and life
 - 3. Characteristics
 - 4. Some remarks about basic circuits
 - 5. Summary of properties
 - 6. Table of cold cathode trigger tubes
 - 7. Principles of scaling tubes
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- II. . The relay unit
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 - 3. References

Abbreviations:

v _o	60	anode supply voltage
V _a	6	" voltage
V ab	8	" breakdown voltage
Van	•	" maintaining voltage
V _t	œ	trigger voltage
V _{tb}	c 39	" breakdown voltage
v. tm	. فينا	" maintaining voltage
T _i	ŧ	ionization time
Td	8	de-ionization time
a	-	anode
C	æ	cathode
t	6 19	trigger electrode.
ia	8	anode current
1 _t	æ	trigger current
i _o	6 73	zero current

1. Principles of Trigger Tubes.

The cold cathods trigger tube is a three-electrode tube, the three electrodes being anode, cathode and trigger electrode. The glass bulb is filled with a gas having a pressure of some mm Hg to some tens mm Hg. As gas mostly neon, argon or a mixture of both is used, and sometimes hydrogen is added.

In principle the tube works in the same way as the thyratron. The difference is that in the cold cathode tube the current is formed by positive-ion bombardment on the cathode instead of by thermionic emission.

We consider in fig. 1 (page 18) the main gap (anode - cathode) with the current limiting resistance R_a in series. The current-voltage characteristic for this gap is given in fig. 2, curve I; V_{ab} being the voltage for which the gap is fired. If the same characteristic is measured with a small biasing current in the tube curve II will be obtained with the much lower breakdown voltage V_{ab}^{i} . This effect is used in the trigger tube in such a way, that when the anode supply voltage/is fixed somewhere between V_{ab} and V_{ab}^{i} , the tube is fired only when a biasing current is introduced in the tube, big enough to bring the breakdown voltage point below V_{o} . This biasing current is generated by firing the trigger-cathode gap. The trigger is placed much closer to the oathode than the anode and will discharge for much lower voltages according to Paschen's Law ^m. The required current i_t in the trigger gap is 10^2 to 10^4 times smaller than the anode current i_s , which gives the tube power amplifying properties.

To fire the trigger gap, sufficient free electrons are needed in the gas, because otherwise the gas behaves as an insulator. Some electrons are always present from the ionization caused by coemic rays in the gas, but this is not always sufficient and fluctuates strongly 3° . In many tubes cathode materials have been used with low work functions from which electrons are liberated by photo-emission. These tubes need some light on the dathode but too much (e.g. direct sunlight) must be avoided, because it could trigger the tube immediately. Generally the tubes are more or less blackened to suppres too strong light. As materials for these cathodes nickel or iron are used, covered with a layer of potassium or barium-oxide (covered cathode). Tubes with these cathodematerials have fairly low breakdown and maintaining voltages (see Table I:250T, 2900T, G 150.2D etc.)

See for general theory of breakdown processes in gases ref. 1) and 2),

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A second method to get some ionization in the gas is to build a very weak radioactive source in the tube. Tritium and uranium-oxide are used for this purpose. Tritium is used in Z804u and Z900T.

The third method makes use of a very small priming discharge $(1 - 10 \mu A)$ between a fourth electrode and cathode (fig. 9) or anode (fig. 11). This system is often used in tubes with pure metal cathodes because of their higher work functions.

2. Reliability and Life.

Because there are no heaters, reliability and lifetime must be judged in terms of changes in tube characteristics. These changes depend on the following 3 factors:

- a) shocks
- b) the value of the cathode current
- c) the mean value of the ratio "standing period" over "current flowing period". The higher this ratio, the longer the tube life.

Shocks can generally be avoided, so tube life depends mainly on b) and c). With the covered cathodes, the coating is deteriorated by the positive ions, especially for higher tube currents. Philips gives for example for Z50T)4 a life of 6000 hours at 6 mA d.c. (= max. rating). If this tube is used at a mA (a> 6), tube life will be shortened by a factor $(6/a)^3$ to $(6/a)^4$. For a = 7 mA already 50 o/o. Smaller currents on the other hand will increase life considerably. For the pure metal molybdenium cathodes of the Cerberus and Elesta tubes 25000 hours of operation are give: by normal current.

In telephone equipment cold cathode tubes are used more and more, and the expected tube life is hoped to be 40 years $\frac{5}{5}$.

Philips and Mullard brought some tubes on the market (Z 70 u, Z 803 u, Z 804 u) with cathodes of molybdenium prepared to the so-called "sputtering technique" $^{()4)6}$, which have very little change in properties. The same material is also used in the 85 A 2 reference diode. For the Z 803 u, which we intend to use in the relay units, the following stability figures are given in ref. 7: ^Five tubes were continuously operated during the first 5000 hours; the maximum change in $V_{\rm tb}$ found was 1,3 V, the minimum $O_0 3$ V. Thirteen other tubes were switched on and off with a frequency of 50 x per sec.; mean value of $i_{\rm a} = 8$ mA (= max. rating), peak value $i_{\rm a} = 50$ mA.

x) Half-life = 12 years

‱) Half-life 🕫 ∞ 。

After 10,000 hours of operation the maximum change in $V_{\pm h}$ was $\pm 1,2$ volt.

The Z 803 u has a specially rigid construction to avoid change in characteristics as a result of shocks.

3. Characteristics.

a) Breakdown characteristics.

Fig. 3 demonstrates the general form of the trigger tube breakdown characteristic. Point P represents the "standby" point where $V_a = V_o$ and $V_t = V_{bias}$. As soon as P passes the characteristic somewhere, breakdown takes place between the electrodes, as indicated in figure 3. Spread in tubes and changes as a result of ageing may be indicated by the dotted lines.

Tubes for d.c. mostly work in the 1st quadrant with V_a and V_t positive. As can be seen V_{tb} is very constant over a wide range of anode voltage V_a . V_{tb} is mostly 70 - 90 volts for tubes with covered cathodes and 100 - 150 for pure metal cathodes. For spread in V_{tb} see table I on page 9 , We measured V_{tb} for eight 2 803 u tubes and found a spread of ± 1 volt.

V for d.c. tubes is mostly > 300 V, and for 220 volts a.c. tubes > 350 volts. Tubes made for 117 volts a.c. can be used for very low d.c. voltages.

If at the inside of an a.c. tube the anode is properly shielded, and the cathode has a lower work function than the anode, then the tube has rectifying properties $D_{\circ,0}$ relays may now be used in the anode circuit (GR 16, GR 17, Z 804 u). A.c. tubes are mostly operated with positive trigger voltages, some are specially constructed for use with negative pulses (GR 17, Z 804 u).

b) Transfer characteristic. $(i_t = f(V_0))$

This characteristic gives the minimum required trigger carrent to fire the main gap, as a function of the anode supply voltage (fig. 4). This current, called the transfer current, is needed just for a moment, shorter than the ionization time.

c) Ionization time T₄. (20 ~ 100 µsec.)

Ionization time is defined as the time between the beginning of the trigger pulse and moment in which the main gap breaks down; and consists of two parts.

i time to build up the $t \rightarrow c$ discharge.

ii time to transfer this discharge to the main gap (transfer time).

i depends on
$$\cdots$$
 $\left\{ \begin{array}{c} 1_{\circ} \text{ Gas filling and construction} \\ 2_{\circ} \text{ Overvoltage on trigger} \\ 3_{\circ} \text{ Priming current } \mathbf{i}_{0} \\ 4_{\circ} \text{ Anode voltage } \mathbf{V}_{0} \\ 5_{\circ} \text{ Trigger current } \mathbf{i}_{t} \end{array} \right\}$

Fig. 5^{ab} gives T_i as a function of the trigger overvoltage. Curve I for a trigger impedance of $5_0 6$ k , curve II for the input circuit used in the relay unit.

d) De-ionization time
$$T_{D^{\circ}}$$
 (200 µsec - 2 msec.)

De-ionization time is defined as the time after which no breakdown takes place if normal plate voltage V_o and normal trigger voltage V_{bias} are re-applied. T_D is much longer than T_i and limits the maximum speed of operation of the tube.

- T_n depends on the following points:
 - 1. Construction.
 - 2. Gas filling (Hydrogen is often used as an agent to decrease T_{n}).
 - 3. Tube current before de-ionization (the smaller i, the smaller T_{p})
 - 4. Re-appled anode voltage during de-ionization.
 (for Z 803 u the relation is given in fig. 6
 a minimum T_D is found for V_a ≈ 45 volts.)
 5. Remaining i₀

Standard Telephones and Cables Ltd. have developed a very fast trigger tube (G1-371K) having a T_D as low as 30 µsec. The tube is constructed in such a way that a continuously glowing gap $a_2 - c_2$ (see fig. 7) absorbes the positive ions from the $a_1 - c_1$ gap, immediately after the voltage over this gap is smaller than the sustaining value.

e) Current ratings.

Tube currents are limited to a maximum of about 50 mA because of deterioration of the cathode surface (see also 2). Too small tube currents, however, cause instability by increase in the maintaining voltage (region b, fig. 2) and should be avoided.

 $[\]Xi$) Figures 5 (curve I), 6, 12 and 14 have been copied from ref. 7.

4) Some remarks about basic circuits. 7) =)

Figure 8 shows the basic trigger tube circuit. The conditions are:

$$V_{o} < V_{ab}$$

$$V_{in} > V_{tb} , t > T_{i}$$

$$R_{a} = \frac{V_{o} - V_{am}}{i_{a}}$$

$$R_{+} < \frac{V_{in} - V_{tm}}{i_{t}} , i_{t} = required transfer current.$$

Rt is determined by the max. allowable trigger current.

In figure 9 a circuit is given with high input current sensitivity. This sensitivity is obtained by connecting trigger and cathode with a small condensor C_{t° When the tube is triggered, the input current is supplied by the discharge of C_t over the t-c gap, to a voltage a little lower than ∇_{tm} , after which this gap extinguishes. The duration of the discharge must be longer than the transfer time, and c_t therefore must not be too small. C_t is re-charged to the trigger bias voltage, some volts below ∇_{tb} , through R_t which may be very high. The limit for R_t is determined by the d.c. resistance of the condensor, the insulation resistance of the trigger electrode, or the pre-breakdown current in the tube. For these high sensitivities special tubes are made, e.g. GR 19 for which an insulation resistance of 10^{14} Ω and a current sensitivity of 10^{-14} Amp are given in the data. The pre-breakdown currents in the t-c gap depend on various factors.

For the Z 803 u the pre-breakdown current is of the order of $10^{-9} - 10^{-8}$ Amp.⁷) which limits R_t to $\approx 10^8 \Omega_{\odot}$.

^Sometimes C_t is fairly high. In this case a resistance R_c is required to himit the peak current. The circuit demonstrated in Fig. 9 gives some delay, which may be a diradvantage.

Figure 10 gives the required C_+ as a function of the anode supply voltage V.

In fig. 11 a circuit is demonstrated for pulse coupling. No delay is obtained with this circuit, and R_t may be extremely high. After the breakdown some time is needed to re-establish $C_{T} \cdot R_{T}$. The minimum pulse width required depends on the overvoltage (fig. 12).

Extinguishing.

To extinguish the tube the maintaining voltages must be reduced below the sustaining values during a time longer than T_D . Relay contacts may be used to break off the cathode lead, or negative pulses may be applied to anode and trigger. Besides, pulsed power supplies are used ⁸⁾. Fig. 13 shows a circuit where extinguishing takes place automatically. C_a is charged normally to V_o but discharges just below V_{am} when the tube is fired.(like C_t in fig. 9). R_a must be large enough in order to get a current which is too small to maintain the discharge and the tube is extinguished. C_a recharges again to V_o . $R_a C_a$ must be longer than the de-ionization time of the anode gap. From R_1 , a positive and from R_2 a negative pulse may be obtained, and both resistors may, at the same time, limit the peak currents. The maximum trigger frequency is about 600/sec.

Some remarks about other types of possible circuits are found in 10).

5) Summary of the tube properties:

- a) Long life
- b) Directly ready for operation
- c) No power consumption during standby periods
- d) H_igh input impedance
- e) High current gain.
- f) Stable characteristics
- g) Low price
- h) Little temperature effect
- i) Visual "on" indication
- j) Wide anode voltage range.
- k) Low operating frequency.
- 1) Limited current capacity.
- m) Extinguishing is complicated.

TABLE I

cold cathode trigger tubes

Remark	A LIMITAN	3 KC A.C.		20 KG	1 KC A.C.	A.C.
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, €-rd	BIN	200	E E QV V)	4 6 0 4 6 0 0 1 1 0 0 1 1 1 0 0 1 1 1 0 0	200 20 200 20	
k +	- BIV	50 20 50	100	500,20 200,20 200,20	50	
1tr "/	Aux	20 P 0 7 20	50 10 21	ំ ដូសូស	2000	10 ⁻² () 150 200 400 10 ⁻⁶ ()
Vtb	Volts	66 - 90 139 - 151 70 - 90 80 - 105	141 - 151 nég 128 - 137 60 - 80 75 - 90	11 6 6 7 7 7 7 7 7 7 7 7 7 7 7 7 7 7 7 7	168 - 160 66 - 80 70 - 80 70 - 90 90 90	120 - 140 120 - 140 - 120 - 150 120 - 140 135
Vam	Volts	61 118 70 110	110 105 74	70 175 100 80 80	55 57 57 57 57 57 57 57 57 57 57 57 57 5	107 111 113 115 108
Va	Volts	175 310 - 330 225 - 310 160 - 400 200 - 290	220 - 285 150 - 170 170 - 290 150 230	270 - 235 236 230 230 230	180 - 310 180 225 290 190 - 250	150 - 270 270 - 400 300 - 450 330 - 450 315
	poak	10 10 10 10 10 10 10 10 10 10 10 10 10 1	22225	R	001 100 40	
Ya	. Ten	\$ 5 K 4 K	8885 2988 29	10801 7	^س 23 23 50 0	4 4 4 % %
ia B	min.	2	ч	ທີ່	ч	10 5 4
	Manuf.	Philips " "	Mullard " S.T.C.	s Siem.Br.	ETELCO R.C.A. G.E.C.	CERRERUS
	"l'ype	Z50T Z70U Z300T Z904U Z900T	28000 28010 28030 6150.20 6240.20	G1.2366 G1.371K 3 N 1 3 N 2 3 N 3	GTE 175 M 1.C.21 0A4 - G 5823 C C T 6	68.15 69.16 69.13 69.13 61.13 61.13

A		 					 					 	
Remark		2. T*	2. T			2. 7	 A.C.						
Sockel		R	S.M.	N	N	N	 N					 2	
₩ ₽ ₩	512							200		1 B			
т. Ж.	BIN							50		0-2-12			
1tr *)	Au	100	6	20	50	20	500	ß		ទ	4	10-10	
Vtb	Volte	120 - 140	145	130	125 - 140	130	88 - 110	60 - 85	75	85 - 98	79 - 85	071	
Van	Volta	109	21	011	077	101	 111	8	55	8	5	 ¥3	•
Va	Volts	300 - 350	320 - 320	300 - 350	370 - 590	300 - 350	260 - 420	190	200	140	140	220	
	рөак												
ШA	max.	8	80	\$	\$	9	 4	Ч	745	20	50		
j.a.	min.	4	2,5	2	E	9	9						
Nemuf.		CERBERUS	t	ELESTA	*		ELESTA	STUAC	3	Ferranti	2	£	
Type		GR.2 0	GB.21	ER. 1	ER2	ER. 3	ER. 21	XC. 11	XC. 13	GK 32/33	GK 40 /41	GK 50	

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*) These values depend very much on the bube conditions generally, maximum values are given.

**) 2 trigger electrodes

cold cathode trigger tubes

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TABLE

7) Principles of cold cathode scaling tubes.

All fundamental gas discharge phenomena applying to trigger tubes apply also to cold cathode scaling tubes. A decatron scaling tube consists of a cylindrical anode placed in the centre of the tube with 20 cathodes placed symmetrically around it (Fig. 15) Ten of the cathodes, (b1,b2, ... b10) namely the transfer cathodes, are connected together and serve as the trigger input. All cathodes are asymmetric in order to let the discharge take place at the extremities y,s etc (fig. 16) of the cathodes. Supposed, that the discharge takes place between the anode and cathode C_1 , an incoming trigger pulse will take all the transfer cathodes 80 volts down, but only a-b, fires because the gas there is more ionized than near the other cathodes. The extra current causes the anode voltage to fall down and the a-c, gap is extinguished. The discharge on b_1 is meanwhile displaced to point Z and ionizes there more gas around c, than around c_1° At the end of the pulse V_a increases about 80 volts and fires now $a - c_2^{\circ}$ which immediately extinguishes a - b, and so on. It is clear that the pulse width must be long enough. At higher frequencies pulse height and width are critical. For better stability, sometimes suitable capacitors across the cathode resistors are needed to hold the foregoing cathode a little higher in potential for a moment. However, these condensors give bad output pulses.

In fig. 17 the Ericsson type of triggering is demonstrated. Two transfer cathodes are placed between each pair of main cathodes. Triggering is obtained by applying successive negative pulses to inputs b and b¹. The direction of scaling can be reversed (subtraction) by interchanging b and b¹ with respect to the input pulses. Capacitors in the cathodes are not needed here.

For using more stages in series the positive pulse of the last cathode must be amplified, shaped and reversed in phase. For this purpose the trigger tubes GTE 175 M and G1-371 k have been designed. An input stage with G1-371 k is described in ref. 9.

In table II most of the existing tubes are gathered.

Type 6167 has a second anode¹⁰⁾ from which immediately the input pulse for the following stage may be obtained. Unfortunately the tube is not obtainable for civil use.

In the new EZ-10 hydrogen has been used to get a very low de-ionization time. In the data a max. frequency of 50 kc is given, but 100 kc may be obtained by very accurate adjustment of circuit conditions. If the discharge takes place during a long time at a fixed cathode, the breakdown voltage for this gap may change. In applications where this happens often the fatal consequence may be that the scaler sticks to such a cathode. The effect appears especially in high current tubes such as DZ.10 and Gl0.241E. A remedy for this effect is described in ref. 11.

More detailed descriptions of scaling tubes will be found in ref. 12.

								c	ol	d d	cat	hode	8C &	ling	tubes
Vam Volts			67	190	190	215	192	191	208		112	280	081	160	
Va	win. Volts		350	350	350	420	400	400	440		220	500	015	240	
	redauna	r	7	4	4		10	ส	10	10	9	10	OL	9	
OUTPUT	MA M ax	L L L	64,0	0,55	0.55	1,2	0,55	0,35	6.0	5	. œ	1,7	7,7	4.5	
	Volts	L	£	\$	4		35	35	35	,	50	50	A D	2	
Step puls volts		ç	3	8	88	-150	в В0	1 80	-120		- 50	-120	061-	-150	
MAX. FREQ. P.P.S.		4000	4000	4000	4000	20000	4000	4000	20000	10000	2000	50000	00000	2000	
Directions		C	J.	2	0	2	0	~	2	-1	Ч	Ч	-	II	
Manuf.		CMRCT AV	ONTIN	Ē	E	2	8	t	÷	Bell.Tel.	CERBERUS	ELESTA	0. F. C.	CHATAM	
Type		a ur up		GC 10 4B	GC 12 4B	GC 10 D	GS 10 C	 GS 12 D	G 10 D	(x 1919	DZ. 10 ^{××})	EZ. 10	610. 241E	CH 1047 mm)	

Notes

TABLE II 1) The relay unit.

II

In fig. 18 a relay unit with coincidence circuit and the first stage of the counter are demonstrated. We have chosen for the counter stages the GS-10c scaler (see table II) because more reliable operation may be expected with this tube than with the other types considered. The low cathode current rating is a disadvantage for our purpose as will be seen hereafter. As described in report MM-Internal 11, the counter is in principle a timer, and the coincidence circuit is used to obtain from the cathodes of the scalers a trigger pulse at a defined instant. The minimum interval in which trigger pulses in this way can be obtained is about 0,8 msec. They are used to trigger the relay unit, of which we expect an operating precision of about 0,2 msec.

We consider now figure 18. With 0,4 mA tube current, the GS-10c requires 82 k in the cathode in order to obtain output pulses of 30 volts. This fairly high value of $R_{\rm K}$ fixes R. in the coincidence circuit to very high values in order to avoid too high biasing of the scaler cathode potentials by the currents i_{d_1} , i_{d_2} and i_{d_3} . The maximum value of R_1 is determined by the input circuit of the 2803 U, which is a combination of the input circuits we discussed in the figures 9 and 11.

According to the tube data the minimum C_t required is 1 kpF. To get fast enough ionization we want at the trigger a voltage rise of at least 50 V/msec. This rise is determined by the speed by which C_t can be charged through R_1 , So $\frac{dV}{dt} = \frac{id}{Ct}$.

With the figures given $i_d = 50 \ \mu A$ fixing R_1 to a maximum of $(300 \ V/50 \ \mu A) = 6 \ M \Omega$. With these circuit conditions we found the ionization curve of Fig. 5 (No II).

To meet the requirements of our operating precision it is asfe to decide for an overvoltage on the trigger of at least 6 volts. The change in trigger time resulting from T_i if trigger pulses of varying amplitude are used is smaller than 150 µsec in that case. By fixing the trigger bias voltage 5 volts below the breakdown level a pulse on the trigger electrode of 6 + 5 = 11 volts is required, which means 14 volts at the input terminals because of 25 o/o attenuation.

With a value of 6 M.O. for R_1 the current through the diodes $i_{dl} + i_{d2} + i_{d3}$ equals 50 μ A. We consider the situation in which there are 30 volts input pulses at the inputs b and c but not at input a. The currents i_{d2} and i_{d3} are then zero, and $i_{d1} = 50 \ \mu$ A. If Germanium diodes are used, which have a back resistance of about $1 \ M.Q$, a back current of $2 \ x \ 30 \ \mu$ A is still added to i_{d1} , causing about a 10 volt bias at the cathode C_R , which might disturb the operation of the counter and which lowers the effective trigger pulse by the same order of magnitude. It is clear that the system is not reliable if more relay units are operated from the same cathode, also not if about a factor of two in improvement is obtained by using silicon diodes with 50 M - back-resistance. Cathode followers therefore will be used to transform the cathode impedances to about 500 - 2.

To meet the stated precision in time, also the closing time of the relay in the plate circuit must be accurate enough. We have made tests on closing time and bouncing with different marks of inexpensive high speed relays. The Siemens type rls 154 seems to suit best our wishes. A high inverse voltage selenium rectifier is used to suppress the induction peak as the high voltage V of the unit is broken off at the end of each cycle of the machine. The series resistance of the relay is 6 times higher than the d.c. resistance of the relays, causing constant pull in current and a minimum closing time of 3 msec. This closing time may be expected to be constant within \pm 0,15 msec during at least 50 million operations.

2) Applications.

A brief survey will be given of the main fields of applications of cold cathode trigger and scaling tubes.

<u>Relays</u> are advantageously operated in a great many applications with trigger tubes, supplied either with A.C. or D.C. voltages. For triggering only small signals are needed ⁴⁾.

In timing circuits: Simple timers with one trigger tube having a maximum precision of about 3 o/o and maximum delays of 3 hours can be used in applications such as motor starting circuits, in photographic work etc. Decatron tubes are used in more complicated timing circuits such as the Linac timer (2 DD 132), the counters in our programming system and the precision Tachometer for speeds up to 80000 R.P.M. described in reference 13.

<u>In Protection and Control circuits</u>. Because of the 3 properties: long life, no power consumption during standby and immediately ready for operation, the trigger tube is very suitable for these circuits.

Examples are: Protection of power distribution lines, big transformers and electric motors 7° . Overvoltage protections. A.C. 7° and D.C. 3° voltage control, Touch control. control from light sources, remote control etc.

In telephone equipment: See references 4, 14 and 15.

In counting and logical circuits: Astable, monostable and bistable binary circuits relaxation oscillators etc. with low time response have been described $7^{(8)}$. Besides "and" and "or" gate circuits as well as shift registers $8^{(3)}$. Subminiature trigger tubes in printed circuit ring counters with maximum frequencies of 10 kc/s $4^{(16)}$, or for we im sogles other than 2 and 10.

Decatron scaling tubes are used in computing circuits, industrial counters, batching counters¹⁶⁾ 17), nucleonics counting, etc.

Trigger tubes may be useful in battery operated equipment, such as for example the fence controller demonstrated in reference 4.

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Fig 15 a = anode b = transfer cathode c = main cathode



