

UNICOS EVOLUTION: CPC VERSION 6

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ABSTRACT

The UNICOS (Unified Industrial Control System) process control package has been reformulated as the **UNICOS CPC (Continuous Process Control) package** and a **reengineering process** has been followed. The drive behind this procedure was (1) being able to upgrade to the new more **performing IT technologies** in the automatic code generation, (2) being **flexible** enough to create new additional device types to cope with other needs (e.g. Vacuum or Cooling and Ventilation applications) without major impact on the framework or the PLC code baselines and (3) enhance the framework with **new functionalities**.

UNICOS Model

- The creation of a UNICOS model allows a proper homogenization of the different device types (objects) and also a sound base to develop new objects. The model is supported by a meta-model describing the properties of the model.
- TCT (Types Creation Tool)** provides a drag&drop based mechanism to build new device type definition described in XML (eXtended Markup Language).

UNICOS Device Types (Categories)

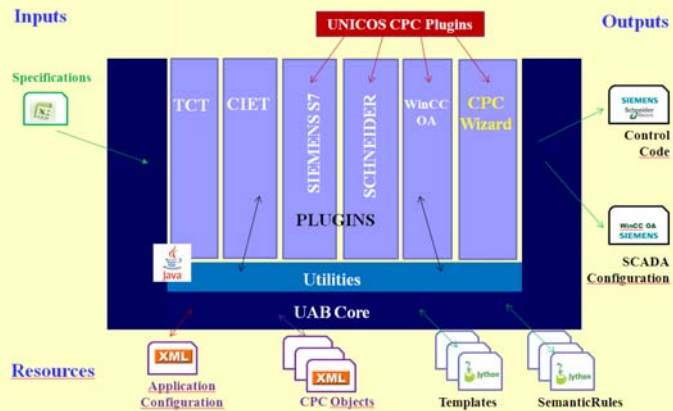
Name	Function	Category
DI	≡ Analog Digital Input	I/O
DO	≡ Analog Digital Output	I/O
AI	≡ Analog Input Real	I/O
AOR	≡ Analog Output Real	I/O
AIParam	≡ Analog Word Digital parameter	Interface
AIStatus	≡ Analog Word Digital status	Interface
Valv	Valves, Heaters, ...	Field
CarVE	Motors, Pumps, ...	Field
Analv	PWM, slide valves	Field
Local	Local hand valves	Field
AnalPO	Pumps, Frequency, Variators	Field
Alarm	≡ Analog Digital alarm	Control
Controller	PI/D feedback control	Control
PCU	Process Control Unit	Control

UNICOS Device Types (Objects) & Control Specifications

Name	Description	Electrical Output	Electrical Input	PLC Address	PLC I/O	PLC I/O	PLC I/O
DI001_A_17F481	Input 1 - Heater sensor 1 Temp control	AI 1.0	DI 1.0	100	100	100	100
DI001_A_17F482	Input 2 - Heater sensor 2 Temp control	AI 1.1	DI 1.1	101	101	101	101
DI001_A_17F483	Input 3 - Heater sensor 3 Temp control	AI 1.2	DI 1.2	102	102	102	102
DI001_A_17F484	Input 4 - Heater sensor 4 Temp control	AI 1.3	DI 1.3	103	103	103	103
DI001_A_17F485	Input 5 - Valve sensor Pressure	AI 1.4	DI 1.4	104	104	104	104
DI001_A_17F486	Input 6 - Valve sensor Pressure	AI 1.5	DI 1.5	105	105	105	105

Code Generation Tools

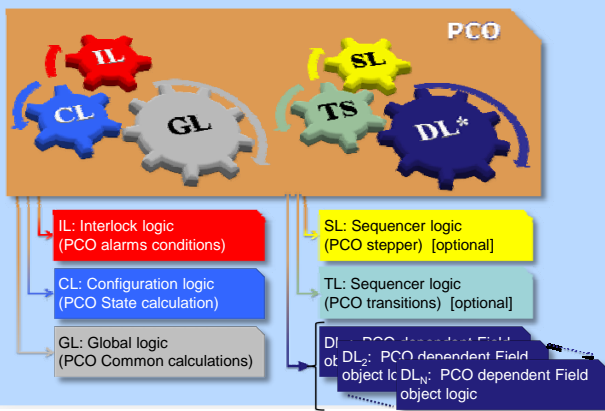
Control engineers require appropriate flexible and scalable factory automation tools to develop control systems. UAB (UNICOS Application Builder) allows them to automatically generate such applications.



UNICOS CPC v6 Enhancements

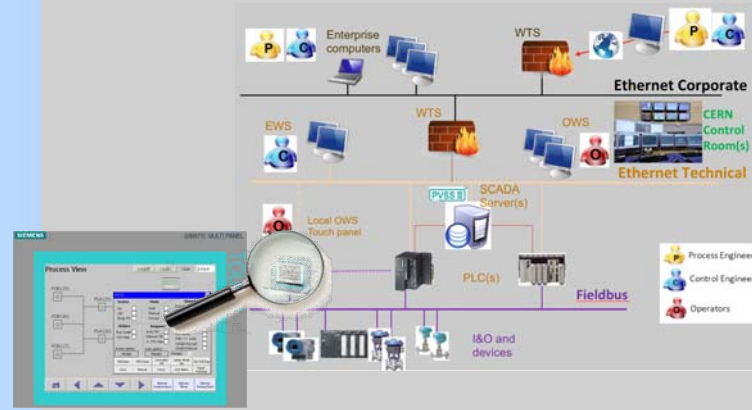
Process Control

- The SIEMENS S7 CPC control baseline has been redesigned to allow new device types being added without modifying the PLC application architecture.
- The **control logic** is created in *Jython* using **standard logic Templates** which are associated to the PCOs (Process Control Units) and contains a predefined functionality (e.g. Interlocks, sequence transitions,...).



Plant Operation

- The framework includes industrial local touch panels
- Dynamic recipes allows plant operators adapting the parameterization at runtime
- CERN HMI Color standardization
- Alarms level classification added



CONCLUSIONS

The UAB CPC6 package has been reengineered to add several improvements for developers and users (control system engineers and plant operators). The developer, using UAB and its user-friendly CPC wizard, will obtain more flexibility and performance, allowing to add new CPC objects easily, new plug-ins for new platforms or semantic check rules. UAB also offers a set of services like a powerful version management which guarantees the maintenance of the control applications.

Plant operation is also improved by means of better adapted HMI coloring and alarms classification together with the option of operate the installations locally using industrial touch panels.



FUTURE TRENDS

- Regulation: e.g. Controllers Auto-Tuning
- Advanced Control for complex processes
- Availability through redundancy
- Safety instruments systems

